LENOX

BAND SAWING SOLUTIONS

BI-METAL
BAND SAW BLADES

CARBIDE-TIPPED
BAND SAW BLADES

CARBON STEEL
BAND SAW BLADES

SAWING FLUIDS
AND LUBRICANTS

BAND SAWING TOOLS

TECHNICAL SUPPORT

Call MSC today to learn about
the latest LENOX solutions.

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Available Today At

MSC® Industrial Supply Co.

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Band Saw Solutions by Application Type

GENERAL PURPOSE, OPERATIONAL APPLICATIONS

- Sawing Is Not A Critical, Production Function
- Performed To Support Plant MRO Needs
- Wide Variety Of Materials Cut
- Performance Is Not Measured
- Lower Tech, 'Community Saws' – Several Users
- Blade Cost, Availability Drives Purchase

Appropriate **LENOX** Solutions may include ***NEO-TYPE®*** Carbon, ***DIEMASTER 2®***, ***CLASSIC®*** and **IRWIN** Bi-Metal Blades

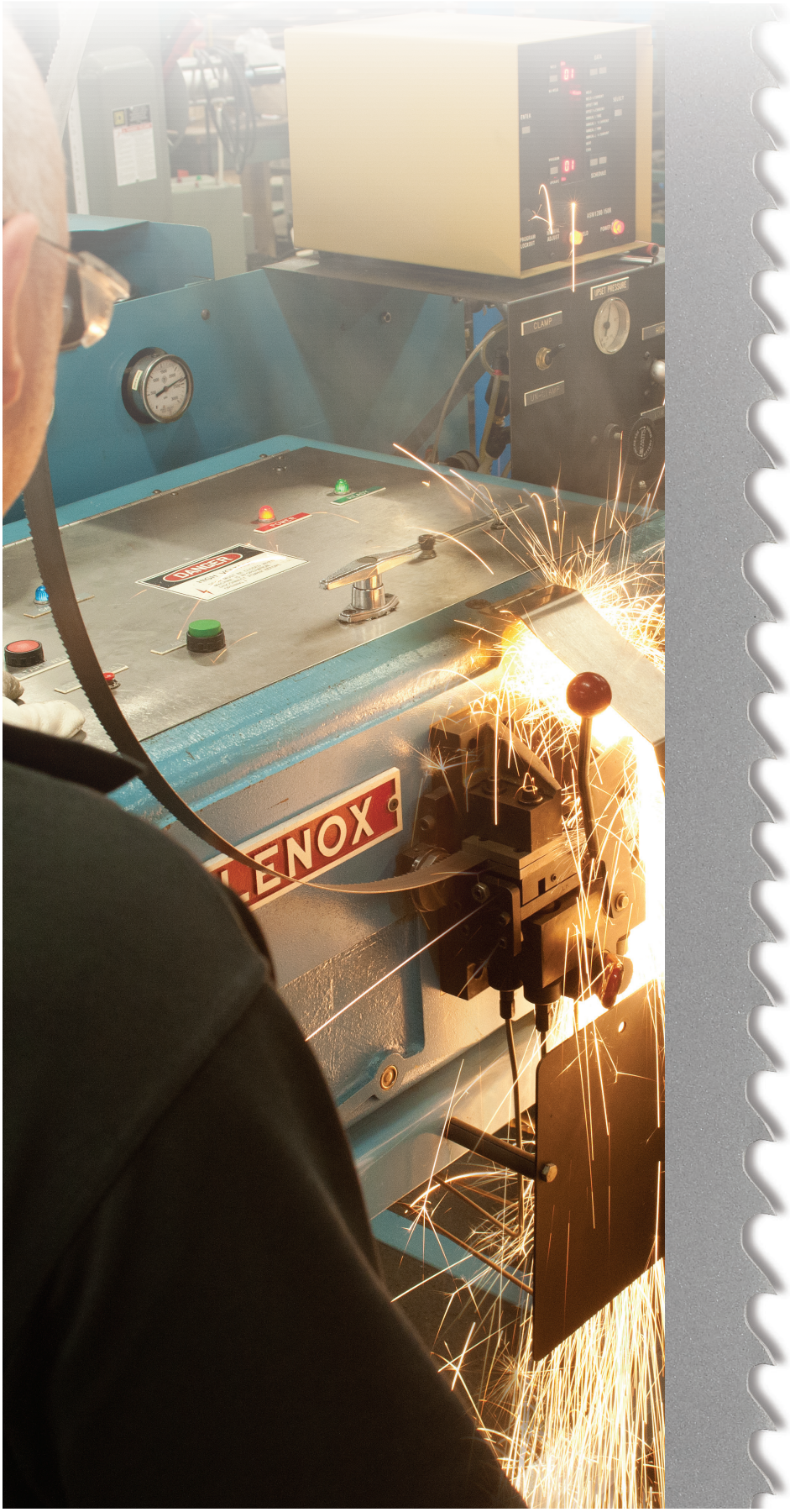
PRODUCTION SAWING APPLICATIONS

- Efficient Sawing Is A Plant Priority
- Primary Step of Production Process
- Often Continuous Sawing of Difficult To Cut Materials
- Performance Is Measured and Documented
- High End Saws and Skilled Operators
- Initial Blade Costs Not As Important as Total Costs per Cut

Appropriate **LENOX** solutions may include ***CLASSIC PRO®***, ***RX+®***, ***QXP®*** and ***CONTESTOR GT®*** Bi-metal blades, as well as ***TRI-MASTER®*** carbide tipped blades.

LENOX Sawing Fluids, Application Tools and other High Performance Band Saw offerings should also be considered. Contact your **MSC** or **LENOX** Sales Teams for the best sawing solution options

MSC Industrial Supply Co.



MSC IS A LENOX CERTIFIED WELD CENTER

MSC Industrial Supply operates a sole purpose, Band Saw Weld Center that provides high quality, rapid response service to support your needs. The Warren, MI facility reflects MSC's commitment to their customers by their continuous investment in state of the art welding equipment and operator skill development.

As a LENOX Certified Weld Center, MSC must regularly demonstrate adherence to quality standards established by LENOX for their own production facilities. Their dedicated team of LENOX Factory Trained and Certified Weld Technicians ensure that your blades meet those quality standards while providing the service levels you have come to expect from MSC.

LENOX CERTIFIED WELD CENTER

LENOX *SAWCALC*® APPLICATION TOOL

SAWCALC®

Cut Smart with *SAWCALC* - Web-Enabled Solutions for Your Cutting Challanges

CUSTOMIZED, ACCURATE RECOMMENDATIONS TO OPTIMIZE BLADE LIFE

Identify the right LENOX blade for the job

Determine the correct parameters to satisfy your cutting goals

HIGHLY TECHNICAL, ENGINEERED SOLUTIONS

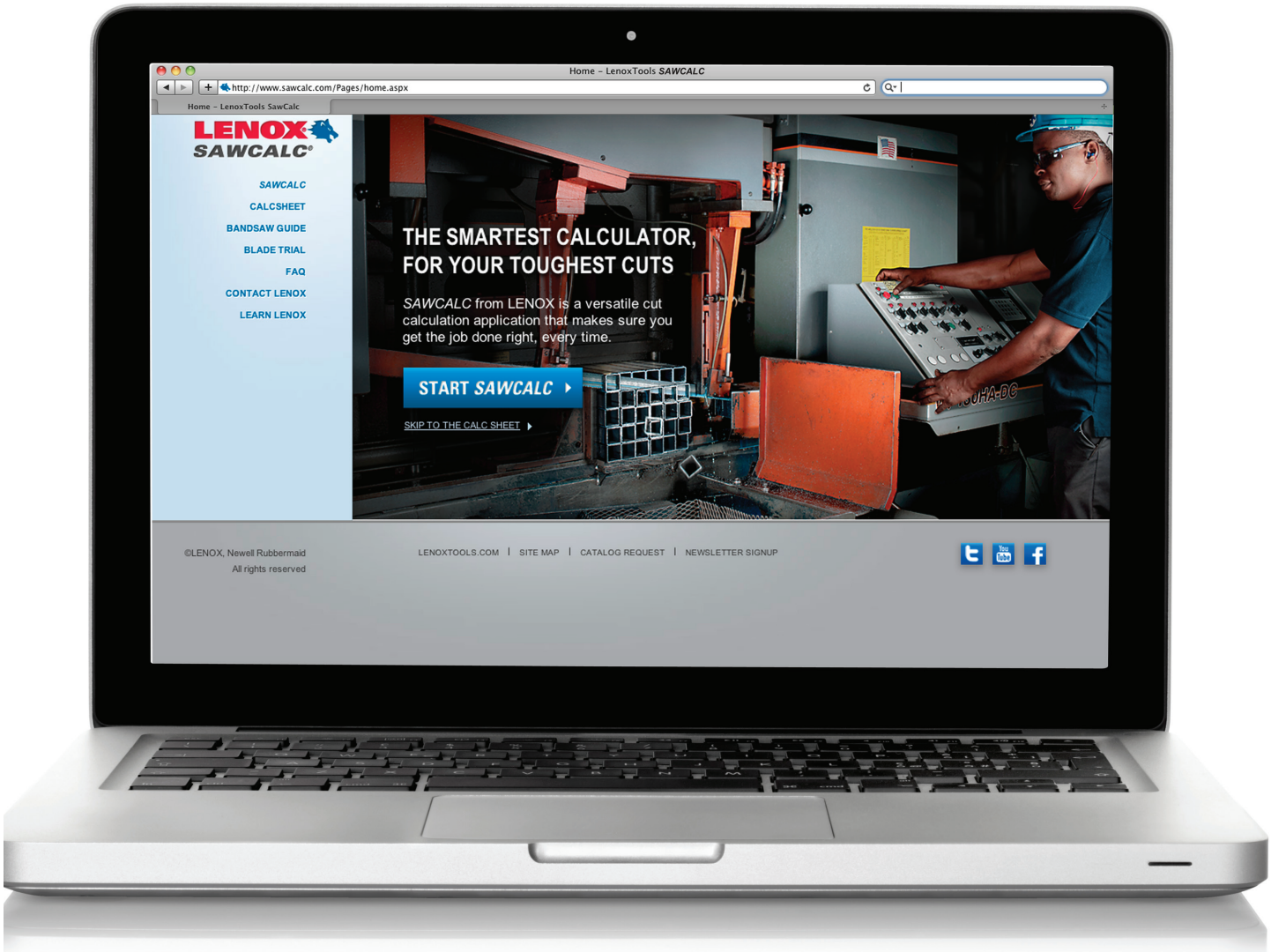
Built-in intelligence based on years of engineering experience

Over 35,000 metals and 9,000 band saws inside the program

FREE, EASY TO USE AND ALWAYS UPDATED

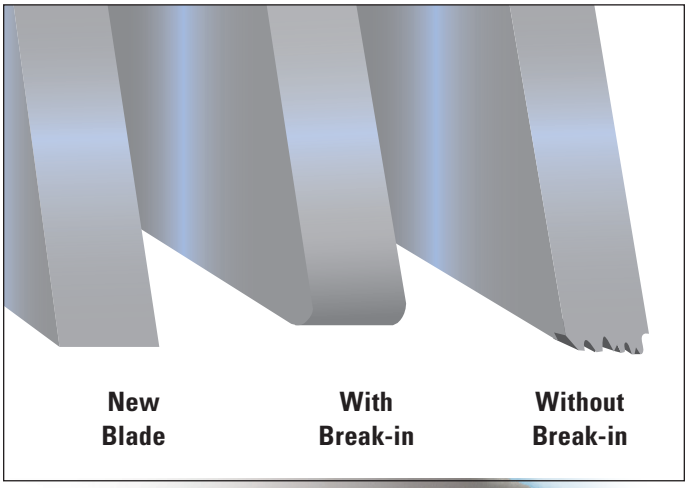
SAWCALC is updated regularly to include the latest machines, metals, and LENOX products

VISIT SAWCALC.COM
TO GET YOUR RECOMMENDATIONS TODAY!



BLADE BREAK-IN

Getting Long Life from a New Band Saw Blade



WHAT IS BLADE BREAK-IN?

A new band saw blade has razor sharp tooth tips. In order to withstand the cutting pressures used in band sawing, tooth tips should be honed to form a micro-fine radius. Failure to perform this honing will cause microscopic damage to the tips of the teeth, resulting in reduced blade life

WHY BREAK-IN A BAND SAW BLADE?

Completing a proper break-in on a new band saw blade will dramatically increase its life

HOW TO BREAK IN A BLADE

Select the proper band speed for the material to be cut

Reduce the feed force/rate to achieve a cutting rate 20% to 50% of normal (soft materials require a larger feed rate reduction than harder materials)

Begin the first cut at the reduced rate. Make sure the teeth are forming a chip. Small adjustments to the band speed may be made in the event of excessive noise/vibration

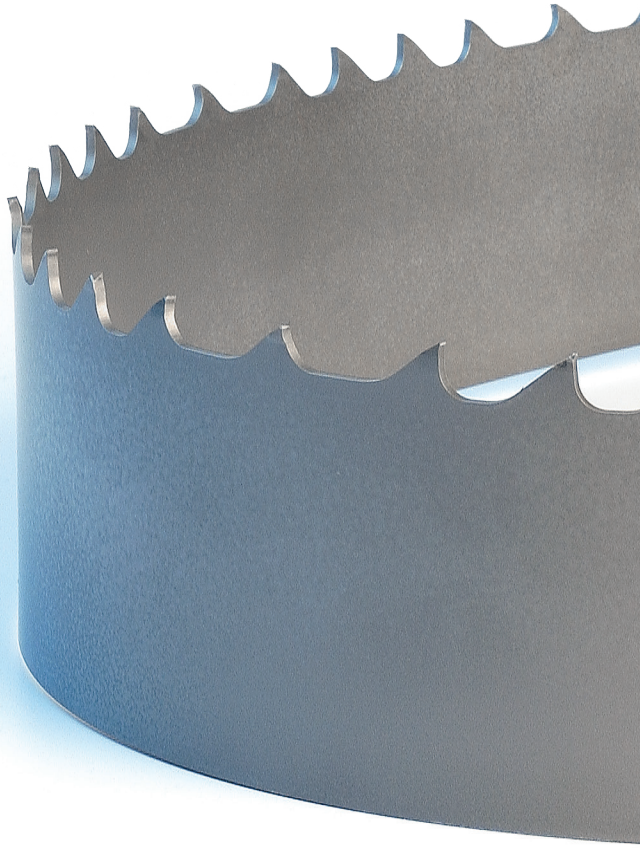
During the first cut, **increase feed rate/force** slightly once the blade fully enters the workpiece

With each following cut, **gradually increase feed rate/force** until normal cutting rate is reached

FOR FURTHER ASSISTANCE WITH BREAK-IN PROCEDURES,
Contact LENOX Technical Support 800-642-0010

BI-METAL SOLUTIONS SELECTION GUIDE

SELECTING BI-METAL BAND SAW BLADES



The following information needs to be specified when a band saw blade is ordered:

PRODUCT NAME LENGTH X WIDTH X THICKNESS TEETH PER INCH

For Example: *Contestor GT®* 16' x 1-1/4" x .042" 3/4 TPI

STEP #1: ANALYZE THE SAWING APPLICATION

Machine: Determine the band size for the machine (Length x Width x Thickness).

Material: Determine the following for the material to be cut:

- Material Type/Grade
- Size
- Shape
- Will material be stacked/bundled, or cut one at a time?

Operation: Is this a production, or general purpose sawing operation?

STEP #2: DETERMINE THE BEST PRODUCT FOR THE APPLICATION

Use the charts below.

- Locate the type of material to be cut in the top row.
- Read down the chart to find which blade is recommended.

STEP #3: DETERMINE THE PROPER NUMBER OF TEETH PER INCH (TPI)

- Use the Bi-metal Tooth Selection chart on the following page.

STEP #4: CONFIRM THE DESIRED PRODUCT IS AVAILABLE

- Go to the product page for the product you have selected.
- Confirm that product is available in the correct blade width and TPI.

FOR ASSISTANCE, CONTACT LENOX TECHNICAL SUPPORT 800-642-0010.

PRODUCTION SAWING

ALUMINUM NON-FERROUS	CARBON STEELS	STRUCTURAL STEELS	ALLOY STEELS	BEARING STEELS	MOLD STEELS	TOOL STEELS	STAINLESS STEELS	TITANIUM ALLOYS	NICKEL-BASED ALLOYS (INCONEL®)
EASY ←				MACHINABILITY				→	DIFFICULT
QXP™			***QXP™*** Long Life. Fast Cutting						
					CONTESTOR GT® Long Life. Straight Cuts				
	ARMOR® Rx®+ Long Life. Structurals/Bundles								
	LENOX *Rx®+* Structurals/Bundles								
CLASSIC PRO™ Long Life. Extremely Versatile						***CLASSIC PRO™***			

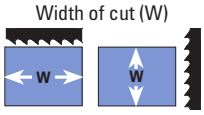
GENERAL PURPOSE

LENOX *CLASSIC®* 3/4" and Wider Blades		**LENOX *CLASSIC®***	
DIEMASTER 2® 1/2" and Narrower Blades		***DIEMASTER 2®***	

BI-METAL TOOTH SELECTION

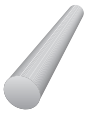
VISIT SAWCALC.COM
FOR CUSTOMIZED BAND SAW RECOMMENDATIONS

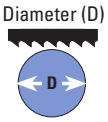
1. Determine the size and shape of material to be cut.
2. Identify the chart to be used (square solids, round solids, or tubing/structurals).
3. Read teeth per inch next to material size.



SQUARE/RECTANGLE SOLID Locate width of cut (W)

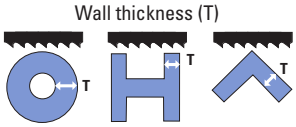
WIDTH OF CUT																						
IN	.1	.2	.3	.4	.5	.6	.7	.8	.9	1	2	5	10	15	20	25	30	35	40	45	50	
MM	2.5	5	7.5	10	12.5	15	17.5	20	22.5	25	50	125	250	375	500	625	750	875	1000	1125	1250	
TPI	14/18	10/14	8/12	6/10	6/8 5/8					4/6	3/4	2/3	1.5/2.0 1.4/2.0		1.0/1.3			0.7/1.0				





ROUND SOLID Locate diameter of cut (D)

DIAMETER OF CUT																						
IN	.1	.2	.3	.4	.5	.6	.7	.8	.9	1	2	5	10	15	20	25	30	35	40	45	50	
MM	2.5	5	7.5	10	12.5	15	17.5	20	22.5	25	50	125	250	375	500	625	750	875	1000	1125	1250	
TPI	14/18		10/14	8/12	6/10		6/8 5/8			4/6	3/4	2/3	1.5/2.0 1.4/2.0		1.0/1.3				0.7/1.0			



TUBING/PIPE/ STRUCTURALS Locate wall thickness (T)

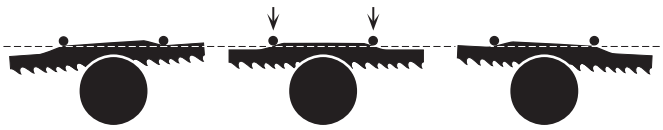
WALL THICKNESS															
IN	.05	.10	.15	.20	.25	.30	.40	.50	.60	.70	.80	.90	1	1.5	2
MM	1.25	2.5	3.75	5	6.25	7.5	10	12.5	15	17.5	20	22.5	25	37.5	50
TPI	14/18	10/14	8/12	6/10	6/8 5/8	4/6				3/4				2/3	

BUNDLED/STACKED MATERIALS:

To select the proper number of teeth per inch (TPI) for bundled or stacked materials, find the recommended TPI for a single piece and choose one pitch coarser to cut the bundle

WHAT IS MERCURIZATION?

This enhanced mechanical design promotes more efficient tooth penetration and chip formation, easily cutting through the work hardened zone. The MERCURIZED symbol denotes any product that can be MERCURIZED. Consult your LENOX Technical Representative to determine if MERCURIZATION will benefit your operation.



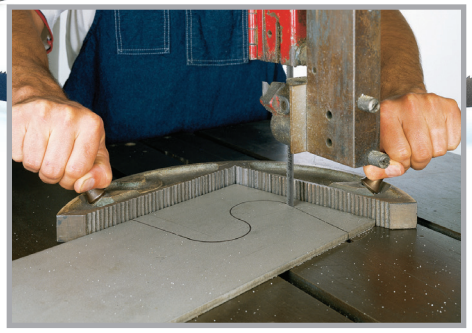
DIEMASTER 2®

Engineered for Contour Cutting

FASTER CUTTING WITH M-42 HIGH SPEED STEEL TOOTH EDGE
Runs at twice the speed of carbon blades for faster, easier cutting

LONGER BLADE LIFE
Lasts 10 times longer than carbon blades

FOR GENERAL PURPOSE HAND-FED APPLICATIONS
Tool and die shops, machine shops, maintenance facilities

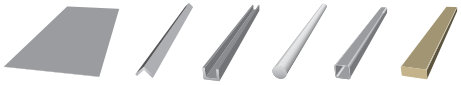


WIDTH X THICKNESS		TOOTH FORM: *VARI-TOOTH™* TPI				STANDARD TPI				HOOK TPI		
IN	MM	6/10	8/12	10/14	14/18	10	14	18	24	3	4	6
1/4 x .025	6.4 x 0.64			◆	◆							◆
1/4 x .035	6.4 x 0.90			◆								◆
3/8 x .025	9.5 x 0.64			◆	◆							
3/8 x .035	9.5 x 0.90					◆					◆	◆
1/2 x .020	12.7 x 0.50			*	*		*	*	*			
1/2 x .025	12.7 x 0.64	◆	◆	◆	◆		◆	◆			◆	◆
1/2 x .035	12.7 x 0.90					◆	◆			◆	◆	◆

* = Matrix edge

APPLICATION

Aluminum/ Non-Ferrous
Carbon Steels
Structural Steels
Alloy Steels
Stainless Steels
Tool Steels
Wood



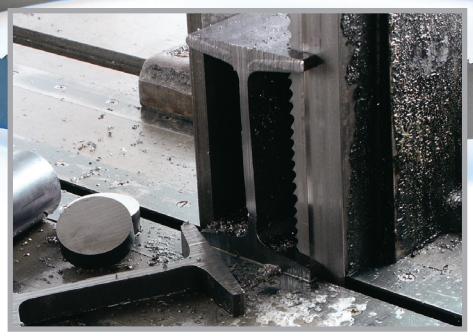
See Page 30 for *DIEMASTER 2®* Coil Stock Offering

LENOX *CLASSIC®*

The Ultimate Multi-Purpose Blade

DESIGNED FOR LONG LIFE IN GENERAL PURPOSE CUTTING APPLICATIONS
Patented *TUFF TOOTH™* design reduces tooth strippage

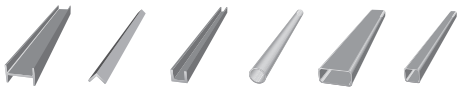
M-42 high speed steel edge for excellent heat and wear resistance



WIDTH X THICKNESS		TOOTH FORM: *TUFF TOOTH™* TPI		*VARI-TOOTH™* TPI				WAVY TPI		HOOK TPI
IN	MM	4/6	6/8	5/8	6/10	8/12	10/14	14	18	3
3/4 x .035	19 x 0.90	◆	◆	◆	◆	◆	◆	◆	◆	◆
1 x .035	27 x 0.90	◆	◆	◆	◆	◆	◆		◆	
1-1/4 x .042	34 x 1.07	◆	◆	◆	◆	◆				

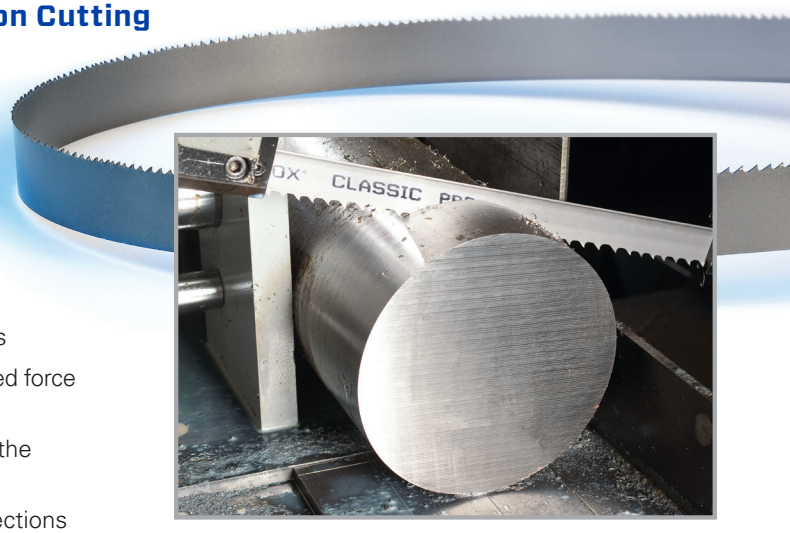
APPLICATION

Aluminum/ Non-Ferrous
Carbon Steels
Structural Steels
Alloy Steels
Stainless Steels
Tool Steels



LENOX *CLASSIC PRO™*

The Ultimate Multi-Purpose Blade for Production Cutting



EXCEPTIONAL BLADE LIFE

Proprietary backing steel preparation increases fatigue life and minimizes band breaks

Robust M-42 high speed steel edge provides superior heat and wear resistance

EXTREMELY VERSATILE

Cuts a wide range of metals from low carbon steels to higher strength alloys

Advanced design enables production cutting of solids and structurals

Positive rake angle improves tooth penetration on saws with limited feed force

CONSISTENT PERFORMANCE CUT AFTER CUT

Unique tooth geometry and set minimizes noise and vibration from the very first cut

Smooth, straight cuts when cutting multiple pieces or wide cross sections

WIDTH X THICKNESS		TPI				
IN	MM	1.4/2.0	2/3	3/4	4/6	5/8
1 x .035	27 x 0.90		◆	◆†	◆	◆
1-1/4 x .042	34 x 1.07	◆	◆	◆†	◆	◆
1-1/2 x .050	41 x 1.27	◆	◆	◆†	◆	◆
2 x .050	54 x 1.27		◆	◆	◆	
2 x .063	54 x 1.60	◆	◆†	◆†	◆	
2-5/8 x .063	67 x 1.60	◆	◆†	◆†		

† = Extra heavy set available to prevent blade pinching

APPLICATION

Carbon Steels
Alloy Steels
Mold Steels
Stainless Steels
Tool Steels
Structural Steels
Aluminum/Non Ferrous

MSC Stock Offering of LENOX *DIEMASTER 2®, CLASSIC® & CLASSIC PRO™* ▲ Band Saw Blades

Other Welded to Length Sizes Available

***DIEMASTER 2®, CLASSIC® and CLASSIC PRO®* Bi-Metal Band Saw Blades**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
3'8-7/8"	1/2	0.020	18	36829MAB31140	02004620
4'4-1/4"	1/2	0.025	18	39233D2B41325	64989684
5'	1/2	0.025	8-12	80151D2B51525	56380470
5'	1/2	0.025	10-14	80152D2B51525	64031982
5'4"	1/2	0.025	10-14	80157D2B51625	64032022
5'4-1/4"	1/2	0.025	10-14	81640D2B51630	56380264
5'4-1/2"	1/2	0.020	10-14	55330MAB51640	02004679
5'4-1/2"	1/2	0.020	14	55151MAB51640	02004653
5'4-1/2"	1/2	0.020	14-18	55405MAB51640	02004695
5'4-1/2"	1/2	0.020	18	55209MAB51640	02004661
5'4-1/2"	1/2	0.020	24	80130MAB51640	87853313
5'4-1/2"	1/2	0.025	6-10	12897D2B51638	82909524

***DIEMASTER 2®, CLASSIC® and CLASSIC PRO®* Bi-Metal Band Saw Blades**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
5'4-1/2"	1/2	0.025	8-12	80161D2B51640	64036304
5'4-1/2"	1/2	0.025	10-14	80162D2B51640	64032048
5'4-1/2"	1/2	0.025	14-18	81777D2B51640	56380249
5'4-1/2"	1/2	0.035	18	48038D2B51630	89964266
5'4-1/2"	1/2	0.035	14	87454D2B51640	89964373
5'5"	1/2	0.025	10-14	80167D2B51650	64032055
5'5"	1/2	0.035	14	87571D2B51650	89964464
5'5-1/2"	1/2	0.025	10-14	80171D2B51665	56380371
5'8"	1/2	0.025	10-14	81915D2B51725	09789819
6'8"	1/4	0.025	10-14	82363D2B62030	64033079
6'8"	3/8	0.025	10-14	80057D2B62030	56380629
6'8"	1/2	0.035	4	81796D2B62030	56380611

MSC Stock Offering of LENOX *DIEMASTER 2®, CLASSIC® & CLASSIC PRO™* ▲ Band Saw Blades

Other Welded to Length Sizes Available

DIEMASTER 2®, CLASSIC® and CLASSIC PRO® Bi-Metal Band Saw Blades

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
6'10"	3/8	0.025	10-14	52225D2B62085	66007717
7'5"	1/2	0.020	10-14	55344MAB72260	02004687
7'5"	1/2	0.025	6-10	80184D2B72260	97165229
7'5"	1/2	0.025	8-12	80185D2B72260	64032121
7'5"	1/2	0.025	10-14	80186D2B72260	67505222
7'5"	1/2	0.035	10	80305D2B72260	56381031
7'5"	1/2	0.035	14	87574D2B72260	89964480
7'6"	1/2	0.025	8-12	80191D2B72285	64032170
7'6"	1/2	0.025	10-14	80192D2B72285	64032188
7'6"	1/2	0.035	10	80307D2B72285	64032634
7'6"	1/2	0.035	14	87575D2B72285	89964498
7'8"	1/2	0.025	6	88463D2B72335	89964522
7'8"	1/2	0.025	10-14	81726D2B72335	64032204
7'8"	1/2	0.035	14	87576D2B72335	89964506
7'8-1/2"	3/4	0.035	6-10	79751CLB72350	89965024
7'9"	1/4	0.025	10-14	80002D2B72360	56381346
7'9"	1/4	0.025	14-18	80001D2B72360	56381528
7'9"	3/8	0.025	10-14	80058D2B72360	56381379
7'9"	3/8	0.025	14-18	80054D2B72360	56381387
7'9"	1/2	0.020	10-14	55350MAB72360	87825063
7'9"	1/2	0.025	6-10	80196D2B72360	96041249
7'9"	1/2	0.025	8-12	80197D2B72360	56381296
7'9"	1/2	0.025	10-14	80198D2B72360	64032212
7'9"	1/2	0.025	14-18	80199D2B72360	64032220
7'9"	1/2	0.025	18	80200D2B72360	89964274
7'9"	1/2	0.035	10	80310D2B72360	03054939
7'9"	1/2	0.035	14	80311	56381304
7'9"	3/4	0.035	4-6	39650CLB72360	04960555
7'9"	3/4	0.035	5-8	87872CLB72360	74977604
7'9"	3/4	0.035	6-8	34335CLB72360	08587073
7'9"	3/4	0.035	6-10	87873CLB72360	74977612
7'9"	3/4	0.035	8-12	72100CLB72360	09255092
7'9"	3/4	0.035	10-14	79650CLB72360	09254954
7'9"	3/4	0.035	14	18842CLB72362	89964605
7'9-1/2"	1/4	0.025	6	81631D2B72375	98111560
7'9-1/2"	3/8	0.035	4	52012D2B72375	88063052
7'9-1/2"	1/2	0.020	24	82295MAB72375	87853347
7'9-1/2"	1/2	0.025	6	81837D2B72375	64032840
7'9-1/2"	1/2	0.025	6-10	81834D2B72375	56381411
7'9-1/2"	1/2	0.025	8-12	80202D2B72375	64032246
7'9-1/2"	1/2	0.025	10-14	80203D2B72375	64032253
7'9-1/2"	1/2	0.025	14-18	81939D2B72375	56381486

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Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
7'9-1/2"	1/2	0.025	18	87442D2B72375	89964365
7'9-1/2"	1/2	0.035	14	87457D2B72375	89964399
7'9-1/2"	3/4	0.035	8-12	72410CLB72375	89964944
7'9-3/4"	1/2	0.025	6-10	29663D2B72380	01044171
7'10"	1/2	0.035	10	80316D2B72390	56380769
7'11"	1/2	0.035	10	70408D2B72415	09789850
7'11-1/2"	1/2	0.025	8-12	83198D2B72425	89964332
7'11-1/2"	1/2	0.035	14	87572D2B72425	89964472
8'	1/2	0.025	8-12	80218D2B82440	64032329
8'	1/2	0.025	10-14	80219D2B82440	64032337
8'	1/2	0.035	14	99864D2B82440	74206186
8'2"	1/2	0.025	6-10	76018D2B82490	89964308
8'2"	1/2	0.025	8-12	80223D2B82490	56381692
8'2"	3/4	0.035	8-12	76241CLB82490	89964985
8'2"	3/4	0.035	10-14	85686CLB82490	88635594
8'2-1/2"	3/4	0.035	6-10	18500CLB82500	64924426
8'2-1/2"	3/4	0.035	8-12	79704CLB82500	09255464
8'2-1/2"	3/4	0.035	10-14	79693CLB82500	09255357
8'5"	3/4	0.035	6-10	87874CLB82565	74977620
8'5"	3/4	0.035	8-12	79701CLB82565	09255431
8'5"	3/4	0.035	10-14	79668CLB82565	09255118
8'9"	3/4	0.035	4-6	39809CLB82665	05140504
8'9"	3/4	0.035	6-10	79627CLB82665	78956430
8'10"	3/4	0.035	6-10	47459CLB82690	89964779
8'10"	3/4	0.035	10-14	83541CLB82690	93072346
8'10"	1	0.035	6-10	87875CLB82690	74977638
8'10"	1	0.035	10-14	85070CLB82690	04006250
8'10-1/2"	3/4	0.035	10-14	79711CLB82705	56416241
8'11"	1/2	0.025	10-14	80231D2B82720	56381585
8'11"	3/4	0.035	8-12	79703CLB82720	09255456
8'11"	3/4	0.035	10-14	79676CLB82720	09255191
8'11"	1	0.035	10-14	72088CLB82720	64009855
9'	1/2	0.025	10-14	80234D2B92745	64032394
9'	3/4	0.035	5-8	29246CLB92745	89964621
9'	3/4	0.035	6-10	87876CLB92745	74977646
9'	3/4	0.035	8-12	79698CLB92745	09255407
9'	3/4	0.035	10-14	79691CLB92745	09255332
9'1"	1/2	0.025	8-12	13626D2B92770	65321986
9'3"	3/4	0.035	10-14	85808CLB92820	56376593
9'6"	3/4	0.035	6-10	87877CLB92895	74977653
9'6"	3/4	0.035	10-14	79684CLB92895	09255274
9'6"	3/4	0.035	14	48154CLB92895	89964803

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Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
9'6"	1	0.035	8-12	83281CLB92895	89965040
9'7"	3/4	0.035	10-14	79687CLB92920	09255308
9'7-1/2"	3/4	0.035	6-10	87878CLB92935	74977661
9'7-1/2"	3/4	0.035	8-12	83096CLB92935	88482625
9'7-1/2"	3/4	0.035	10-14	79662CLB92935	09255068
9'7-1/2"	1	0.035	6-10	80875CLB92935	89965032
9'7-1/2"	1	0.035	8-12	79670CLB92935	09255134
9'7-1/2"	1	0.035	10-14	79649CLB92935	09254947
9'8"	3/4	0.035	14	69186CLB92945	89964852
9'9"	1/2	0.025	8-12	80149D2B92970	09789843
9'9"	1/2	0.035	10	87460D2B92970	89964407
9'9"	3/4	0.035	4-6	81358CLB92970	78650967
9'9"	3/4	0.035	5-8	80735CLB92970	04749164
9'9"	3/4	0.035	10-14	79708CLB92970	09255506
9'10"	3/4	0.035	4-6	39953CLB92995	05141858
9'10"	3/4	0.035	10-14	78097CLB92995	89964993
9'11-1/2"	1/2	0.020	18	29250MAB93035	89964258
9'11-1/2"	3/4	0.035	8-12	85224CLB93035	89965107
9'11-1/2"	1	0.035	4-6	72036CLB93035	04258786
9'11-1/2"	1	0.035	4-6	1792843	▲45065851
9'11-1/2"	1	0.035	5-8	87880CLB93035	74977687
9'11-1/2"	1	0.035	5-8	1792713	▲69286300
9'11-1/2"	1	0.035	6-10	87881CLB93035	74977695
9'11-1/2"	1	0.035	8-12	72619CLB93035	88482120
10'	1/4	0.025	10-14	80008D2B103050	64031867
10'	3/8	0.025	10-14	80061D2B103050	64031958
10'	1/2	0.020	14	73327MAB103050	89964290
10'	1/2	0.025	6	81949D2B103050	97916902
10'	1/2	0.025	6-10	12913D2B103048	64154032
10'	1/2	0.025	8-12	80244D2B103050	64032410
10'	1/2	0.025	10-14	80245D2B103050	56377419
10'	1/2	0.025	14-18	81946D2B103050	32840605
10'	1/2	0.035	14	15186D2B103050	64186380
10'	3/4	0.035	4-6	39666CLB103050	04960704
10'	3/4	0.035	5-8	87882CLB103050	74977703
10'	3/4	0.035	6-8	39559CLB103050	04952065
10'	3/4	0.035	6-10	87883CLB103050	74977711
10'	3/4	0.035	8-12	79696CLB103050	09255381
10'	3/4	0.035	10-14	79660CLB103050	09255043
10'	1	0.035	5-8	87884CLB103050	74977729
10'	1	0.035	5-8	1792714	▲72872914
10'	1	0.035	6-10	87885CLB103050	74977737

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Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
10'	1	0.035	8-12	79653CLB103050	09254988
10'	1	0.035	10-14	79636CLB103050	09254814
10'2"	1/2	0.025	6-10	81952D2B103100	56376882
10'2"	1/2	0.035	10	81957D2B103100	56376916
10'4"	1/2	0.035	14	87461D2B103150	89964415
10'5"	1/4	0.025	10-14	82372D2B103175	56377211
10'5"	3/8	0.025	10-14	84012D2B103175	56377237
10'5"	1/2	0.025	8-12	81971D2B103175	56377153
10'5"	1/2	0.025	10-14	80252D2B103175	56377104
10'5"	1/2	0.035	4	82443D2B103175	89964324
10'5"	1/2	0.035	14	87462D2B103175	89964423
10'5"	3/4	0.035	4-6	39968CLB103175	05142005
10'5"	3/4	0.035	5-8	47417CLB103175	89964720
10'5"	3/4	0.035	6-10	87886CLB103175	74977745
10'5"	3/4	0.035	8-12	79674CLB103175	09255175
10'5"	3/4	0.035	10-14	79665CLB103175	09255084
10'5"	3/4	0.035	14	73688CLB103175	89964969
10'5"	1	0.035	3-4	1792821	▲45063765
10'5"	1	0.035	5-8	1807627	▲37776432
10'6"	3/4	0.035	4-6	39969CLB103200	05142047
10'6"	1	0.035	3-4	1792822	▲53545646
10'6"	1	0.035	5-8	81317CLB103200	92399211
10'6"	1	0.035	5-8	1792716	▲45063922
10'8-1/2"	1	0.035	6-10	44872CLB103265	89964670
10'9"	3/4	0.035	4-6	83625CLB103275	89965073
10'9"	3/4	0.035	6-10	48429CLB103275	76103316
10'9"	3/4	0.035	8-12	85781CLB103275	89965131
10'10"	1/2	0.025	10-14	81983D2B103300	56376825
10'10"	1/2	0.025	14-18	53419D2B103300	09789876
10'10"	1	0.035	4-6	39657CLB103300	04960613
10'10"	1	0.035	4-6	1792847	▲45065844
10'10"	1	0.035	6-10	87887CLB103300	74977752
10'10"	1	0.035	8-12	72618CLB103300	74923863
10'10-1/2"	1/2	0.025	14-18	81643D2B103315	56376817
10'10-1/2"	3/4	0.035	4-6	39624CLB103315	04960365
10'10-1/2"	3/4	0.035	5-8	87888CLB103315	74977760
10'10-1/2"	3/4	0.035	6-10	87889CLB103315	74977778
10'10-1/2"	3/4	0.035	8-12	79694CLB103315	09255365
10'10-1/2"	3/4	0.035	10-14	79658CLB103315	09255027
10'10-1/2"	1	0.035	3-4	1792823	▲44836344
10'10-1/2"	1	0.035	4-6	39514CLB103315	04951877
10'10-1/2"	1	0.035	4-6	1792849	▲62339585

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Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
10'10-1/2"	1	0.035	5-8	87890CLB103315	74977786
10'10-1/2"	1	0.035	5-8	1792719	▲ 72413602
10'10-1/2"	1	0.035	6-8	34117CLB103315	09083544
10'10-1/2"	1	0.035	6-10	87891CLB103315	74977794
10'10-1/2"	1	0.035	8-12	79648CLB103315	09254939
10'10-1/2"	1	0.035	10-14	79635CLB103315	09254806
10'11"	3/4	0.035	8-12	69266CLB103325	89964860
10'11"	1	0.035	6-10	18826CLB103325	89964597
11'	3/4	0.035	4-6	39654CLB113355	04960589
11'	3/4	0.035	8-12	29541CLB113355	91018176
11'	3/4	0.035	6-10	87893CLB113355	74977810
11'	3/4	0.035	8-12	79705CLB113355	09255472
11'	3/4	0.035	10-14	85743CLB113355	05594734
11'	1	0.035	3-4	1792824	45063757
11'	1	0.035	4-6	39544CLB113355	06867105
11'	1	0.035	4-6	1792850	▲ 37774866
11'	1	0.035	5-8	47431CLB113352	89964746
11'	1	0.035	5-8	1792721	▲ 72872922
11'	1	0.035	6-8	39413CLB113355	04951661
11'	1	0.035	6-10	87895CLB113355	74977836
11'	1	0.035	8-12	79652CLB113355	09254970
11'	1	0.035	10-14	79638CLB113355	09254830
11'1"	1/2	0.035	14	71891D2B113380	89964282
11'1"	3/4	0.035	10-14	83349CLB113380	75750612
11'1"	1	0.035	4-6	83539CLB113380	02513539
11'1"	1	0.035	4-6	1802481	▲ 45065208
11'1"	1	0.035	5-8	1792722	▲ 45063898
11'3"	1	0.035	4-6	72335CLB113430	04259149
11'3"	1	0.035	4-6	1792862	▲ 43479054
11'3"	1	0.035	5-8	47793CLB113430	74918426
11'3"	1	0.035	5-8	1792723	▲ 51145779
11'3"	1	0.035	8-12	85029CLB113430	79269866
11'3"	1	0.035	10-14	85005CLB113430	87726105
11'5"	3/4	0.035	5-8	87896CLB113480	74977844
11'5"	3/4	0.035	6-10	87897CLB113480	74977851
11'5"	3/4	0.035	8-12	79700CLB113480	09255423
11'5"	3/4	0.035	10-14	79689CLB113480	09255324
11'5"	1	0.035	4-6	72451CLB113480	04259347
11'5"	1	0.035	4-6	1802556	▲ 07984305
11'5"	1	0.035	6-10	87898CLB113480	74977869
11'5"	1	0.035	8-12	79673CLB113480	09255167
11'5"	1	0.035	10-14	79682CLB113480	09255258

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Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
11'6"	3/8	0.025	14-18	27497D2B113505	72471006
11'6"	3/4	0.035	4-6	39643CLB113505	04960480
11'6"	3/4	0.035	5-8	87899CLB113505	74977877
11'6"	3/4	0.035	6-10	87900CLB113505	74977885
11'6"	3/4	0.035	8-12	79671CLB113505	09255142
11'6"	3/4	0.035	10-14	79647CLB113505	09254921
11'6"	1	0.035	2-3	1792752	▲ 68272483
11'6"	1	0.035	3-4	1792826	▲ 71467310
11'6"	1	0.035	4-6	39506CLB113505	04951810
11'6"	1	0.035	4-6	1792864	▲ 68208511
11'6"	1	0.035	5-8	87901CLB113505	74977893
11'6"	1	0.035	5-8	1792725	▲ 82486713
11'6"	1	0.035	6-8	34212CLB113505	04951596
11'6"	1	0.035	6-10	87902CLB113505	74977901
11'6"	1	0.035	8-12	79645CLB113505	09254905
11'6"	1	0.035	10-14	79633CLB113505	09254780
11'6"	1-1/4	0.042	2-3	1793033	▲ 75177444
11'6"	1-1/4	0.042	3-4	1792985	▲ 43202365
11'6"	1-1/4	0.042	4-6	39405CLB113505	04951620
11'6"	1-1/4	0.042	4-6	1793083	▲ 45173903
11'6"	1-1/4	0.042	5-8	1793117	▲ 69441426
11'9"	1/2	0.035	4	88130D2B113580	89964514
11'9"	1	0.035	5-8	29306CLB113580	89964639
11'9"	1	0.035	6-10	62823CLB113580	89964837
11'10"	1/2	0.035	14	14334D2B113605	64166986
11'10"	1	0.035	3-4	1792827	▲ 45063716
11'10"	1	0.035	5-8	29153CLB113605	79144374
11'10"	1	0.035	10-14	72694CLB113605	01246487
11'11"	1	0.035	4-6	39664CLB113630	04960688
11'11"	1	0.035	4-6	1792866	▲ 45173960
11'11"	1	0.035	6-10	47406CLB113630	80024680
12'	1/2	0.025	8-12	80263D2B123660	64032477
12'	1/2	0.025	10-14	12907D2B123657	60340585
12'	1/2	0.035	10	80343D2B123660	56378631
12'	1/2	0.035	14	87464D2B123660	89964431
12'	1	0.035	2-3	44890CLB123660	93672202
12'	1	0.035	3-4	1792828	▲ 87312708
12'	1	0.035	4-6	39508CLB123660	04951828
12'	1	0.035	4-6	1792867	▲ 54142302
12'	1	0.035	5-8	87905CLB123660	74977935
12'	1	0.035	5-8	1792727	▲ 44892503
12'	1	0.035	6-8	34102CLB123660	08252413

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Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
12'	1	0.035	6-10	87906CLB123660	74977943
12'	1	0.035	8-12	79657CLB123660	09255019
12'	1	0.035	10-14	79651CLB123660	09254962
12'	1-1/4	0.042	3-4	1792986	▲ 63097869
12'	1-1/4	0.042	4-6	39538CLB123660	04951919
12'	1-1/4	0.042	4-6	1793084	▲ 43752211
12'	1-1/4	0.042	5-8	1793118	▲ 54143235
12'	1-1/4	0.042	6-10	47414CLB123660	89964712
12'1"	3/4	0.035	6-10	87908CLB123685	74977968
12'1"	1	0.035	6-10	29806CLB123685	89964662
12'1"	1	0.035	8-12	47307CLB123685	89964688
12'4"	1	0.035	3-4	1812579	▲ 53545687
12'4"	1	0.035	4-6	39648CLB123760	04960530
12'4"	1	0.035	4-6	1792869	▲ 34942086
12'4"	1	0.035	6-10	87911CLB123760	03141728
12'5"	1/2	0.025	6-10	28011D2B123785	96804083
12'5"	1/2	0.025	10-14	82340D2B123785	56378201
12'5"	1/2	0.035	14	19823D2B123785	64207178
12'6"	1/4	0.025	10-14	80013D2B123810	64031909
12'6"	1/4	0.035	10-14	82037D2B123810	56378334
12'6"	3/8	0.025	10-14	80065D2B123810	64031966
12'6"	3/8	0.025	14-18	84014D2B123810	56378375
12'6"	1/2	0.020	24	55296MAB123810	87824884
12'6"	1/2	0.025	6	82045D2B123810	64032915
12'6"	1/2	0.025	6-10	80272D2B123810	64032501
12'6"	1/2	0.025	8-12	80273D2B123810	64032519
12'6"	1/2	0.025	10-14	80274D2B123810	64032527
12'6"	1/2	0.025	14-18	80271D2B123810	64032493
12'6"	1/2	0.035	4	82047D2B123810	64032923
12'6"	1/2	0.035	6	82048D2B123810	56378300
12'6"	1/2	0.035	10	80348D2B123810	64032691
12'6"	1/2	0.035	14	87466D2B123810	89964449
12'6"	3/4	0.035	4-6	47767CLB123810	89964787
12'6"	3/4	0.035	5-8	29428CLB123810	86321635
12'6"	3/4	0.035	6-10	47396CLB123810	89964696
12'6"	3/4	0.035	10-14	79678CLB123810	09255217
12'6"	1	0.035	3-4	1792830	▲ 45065901
12'6"	1	0.035	4-6	39547CLB123810	04951992
12'6"	1	0.035	4-6	1792870	▲ 81481921
12'6"	1	0.035	5-8	87912CLB123810	74977992
12'6"	1	0.035	5-8	1792731	▲ 92542265
12'6"	1	0.035	6-8	34487CLB123810	04258182

***DIEMASTER 2®, CLASSIC® and CLASSIC PRO®* Bi-Metal Band Saw Blades**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
12'6"	1	0.035	6-10	87913CLB123810	74978008
12'6"	1	0.035	8-12	72095CLB123810	09255050
12'6"	1	0.035	10-14	79639CLB123810	09254848
12'6"	1-1/4	0.042	3-4	1792987	41040775
12'6"	1-1/4	0.042	4-6	39536CLB123810	04951893
12'6"	1-1/4	0.042	4-6	1793085	▲ 75434662
12'6"	1-1/4	0.042	5-8	29426CLB123810	89964647
12'6"	1-1/4	0.042	5-8	1793119	▲ 45065364
12'6"	1-1/4	0.042	6-10	87914CLB123810	74978016
12'7"	1/2	0.020	14	87429MAB123835	89964357
12'7"	1/2	0.035	10	80350D2B123835	56378433
12'10"	1/2	0.025	6	82064D2B123910	64032949
12'10"	1/2	0.025	6-10	80282D2B123910	67233551
12'10"	1/2	0.025	8-12	82059D2B123910	04846317
12'10"	1/2	0.025	10-14	80283D2B123910	64032576
12'10"	1/2	0.035	6	12883D2B123912	64153828
12'10"	3/4	0.035	8-12	18726CLB123910	89964589
12'10"	1	0.035	4-6	39460CLB123910	04951752
12'10"	1	0.035	4-6	1792871	▲ 40797052
12'10"	1	0.035	5-8	87915CLB123910	74978024
12'10"	1	0.035	5-8	1792732	▲ 67051813
12'10"	1	0.035	6-10	87916CLB123910	74978032
12'10"	1	0.035	10-14	79681CLB123910	09255241
12'10"	1-1/4	0.042	4-6	1850371	▲ 60440930
13'	1	0.035	6-10	87917CLB133960	74978040
13'	1	0.035	8-12	83504CLB133960	89965065
13'2"	1	0.035	3-4	1792832	▲ 45065893
13'2"	1	0.035	6-10	87918CLB134015	74978057
13'2"	1	0.035	8-12	85028CLB134015	08498172
13'3"	1/2	0.025	10-14	80285D2B134040	56378789
13'3"	1	0.035	3-4	1792833	▲ 91417865
13'3"	1	0.035	4-6	39510CLB134040	04951844
13'3"	1	0.035	4-6	1792873	▲ 72425051
13'3"	1	0.035	5-8	87919CLB134040	74978065
13'3"	1	0.035	5-8	1792735	▲ 44802007
13'3"	1	0.035	6-8	34199CLB134040	▲ 04951570
13'3"	1	0.035	6-10	87920CLB134040	74978073
13'3"	1	0.035	8-12	79664CLB134040	09255076
13'3"	1	0.035	10-14	79675CLB134040	09255183
13'4"	1	0.035	4-6	72609CLB134065	08669541
13'4"	1	0.035	4-6	1806889	▲ 71485437
13'4"	1	0.035	5-8	18416CLB134065	89964555

MSC Stock Offering of LENOX *DIEMASTER 2®, CLASSIC® & CLASSIC PRO™* ▲ Band Saw Blades

Other Welded to Length Sizes Available

DIEMASTER 2®, CLASSIC® and CLASSIC PRO® Bi-Metal Band Saw Blades

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
13'4"	1	0.035	6-10	47410CLB134065	01132307
13'4"	1	0.035	8-12	83089CLB134065	05594684
13'5"	1-1/4	0.042	4-6	39866CLB134090	05141106
13'5"	1-1/4	0.042	4-6	1793087	▲ 45065505
13'6"	1/2	0.025	10-14	80287D2B134115	09924184
13'6"	1	0.035	3-4	1792834	▲ 63480297
13'6"	1	0.035	4-6	39412CLB134115	04951653
13'6"	1	0.035	4-6	1792874	▲ 93859437
13'6"	1	0.035	5-8	87921CLB134115	74978081
13'6"	1	0.035	5-8	1792737	▲ 43210764
13'6"	1	0.035	6-8	34151CLB134115	04951539
13'6"	1	0.035	6-10	87922CLB134115	74978099
13'6"	1	0.035	8-12	72198CLB134115	05549662
13'6"	1	0.035	10-14	72105CLB134115	62279005
13'6"	1-1/4	0.042	2-3	1793036	▲ 93642346
13'6"	1-1/4	0.042	3-4	1792990	▲ 76887728
13'6"	1-1/4	0.042	4-6	39414CLB134115	04951679
13'6"	1-1/4	0.042	4-6	1793088	▲ 73420960
13'6"	1-1/4	0.042	5-8	87923CLB134115	74978107
13'6"	1-1/4	0.042	5-8	1793122	▲ 68201219
13'6"	1-1/4	0.042	6-8	39415CLB134115	04951687
13'6"	1-1/4	0.042	6-10	87924CLB134115	74978115
13'6"	1-1/4	0.042	8-12	79643CLB134115	09254889
13'10"	1	0.035	6-10	48167CLB134215	89964811
13'11"	1	0.035	4-6	39543CLB134240	04951950
13'11"	1	0.035	4-6	1792877	▲ 77402113
13'11"	1	0.035	5-8	47749CLB134240	76431535
13'11"	1	0.035	5-8	1792742	▲ 82494063
13'11"	1	0.035	6-10	87925CLB134240	74978123
13'11"	1	0.035	8-12	79669CLB134240	09255126
13'11"	1	0.035	10-14	79637CLB134240	09254822
14'	1	0.035	8-12	85033CLB144265	09433681
14'3"	1	0.035	6-10	29482CLB144345	75479691
14'4"	1	0.035	6-10	87928CLB144370	74978156
14'4"	1	0.035	10-14	88061CLB144370	89965156
14'5"	1/2	0.025	10-14	53344D2B144395	70383344
14'5"	3/4	0.035	6-10	47967CLB144395	89964795
14'5"	1	0.035	4-6	77821CLB144395	88426648
14'5"	1	0.035	4-6	1792880	▲ 77369288
14'5"	1	0.035	5-8	47874CLB144395	91807420
14'5"	1	0.035	5-8	1836214	▲ 77369296
14'5"	1	0.035	6-10	87929CLB144395	74978164

DIEMASTER 2®, CLASSIC® and CLASSIC PRO® Bi-Metal Band Saw Blades

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
14'6"	3/8	0.035	10	52176D2B144420	66007543
14'6"	1/2	0.025	8-12	80291D2B144420	64032600
14'6"	1/2	0.035	10	81488D2B144420	56379241
14'6"	1/2	0.035	14	87455D2B144420	89964381
14'6"	3/4	0.035	4-6	39663CLB144420	04960670
14'6"	3/4	0.035	5-8	18722CLB144420	89964571
14'6"	3/4	0.035	6-8	34485CLB144420	04258174
14'6"	3/4	0.035	6-10	87930CLB144420	74978172
14'6"	3/4	0.035	8-12	79702CLB144420	09255449
14'6"	3/4	0.035	10-14	79709CLB144420	09255514
14'6"	1	0.035	3-4	1792836	▲ 45859402
14'6"	1	0.035	4-6	39504CLB144420	06865380
14'6"	1	0.035	4-6	1792881	▲ 45173937
14'6"	1	0.035	5-8	87931CLB144420	74978180
14'6"	1	0.035	5-8	1792746	▲ 43210897
14'6"	1	0.035	6-8	39927CLB144420	05141668
14'6"	1	0.035	6-10	87932CLB144420	74978198
14'6"	1	0.035	8-12	79646CLB144420	09254913
14'6"	1	0.035	10-14	79634CLB144420	09254798
14'6"	1-1/4	0.042	2-3	1793038	▲ 73609653
14'6"	1-1/4	0.042	3-4	1793064	▲ 73609620
14'6"	1-1/4	0.042	4-6	39420CLB144420	▲ 04951711
14'6"	1-1/4	0.042	4-6	1793093	▲ 45173929
14'6"	1-1/4	0.042	5-8	87933CLB144420	▲ 74978206
14'6"	1-1/4	0.042	5-8	1793125	▲ 82487729
14'6"	1-1/4	0.042	6-10	87934CLB144420	74978214
14'6"	1-1/4	0.042	8-12	79640CLB144420	09254855
14'7"	1/4	0.025	10-14	82378D2B144445	56379431
14'7"	1/4	0.025	14-18	13347D2B144445	64154107
14'7"	1/2	0.025	8-12	82246D2B144445	56379399
14'7"	1/2	0.025	10-14	82134D2B144445	56379332
14'7"	1/2	0.025	14-18	82135D2B144445	56379340
14'7"	1/2	0.035	10	82141D2B144445	56379407
14'8"	3/4	0.035	4-6	39404CLB144470	04951612
14'8"	3/4	0.035	5-8	87935CLB144470	74978222
14'8"	3/4	0.035	6-10	87936CLB144470	74978230
14'8"	3/4	0.035	8-12	79672CLB144470	09255159
14'8"	3/4	0.035	10-14	79695CLB144470	09255373
14'8"	1	0.035	4-6	39649CLB144470	04960548
14'8"	1	0.035	4-6	1792882	▲ 51168631
14'8"	1	0.035	8-12	79659CLB144470	09255035
14'9"	1/2	0.035	10	80357D2B144495	56379548

MSC Stock Offering of LENOX *DIEMASTER 2®, CLASSIC® & CLASSIC PRO™* ▲ Band Saw Blades

Other Welded to Length Sizes Available

***DIEMASTER 2®, CLASSIC® and CLASSIC PRO®* Bi-Metal Band Saw Blades**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
14'10"	1	0.035	4-6	80878CLB144520	02188704
14'10"	1	0.035	4-6	1792993	▲ 45065703
14'10"	1	0.035	6-10	83749CLB144520	00951335
14'11"	1/2	0.025	10-14	82167D2B144545	94416682
14'11"	1/2	0.025	14-18	80269D2B144545	67200097
15'	1	0.035	4-6	88209CLB154570	89965164
15'	1	0.035	4-6	1792885	▲ 77402147
15'	1	0.035	5-8	18657CLB154570	89964563
15'	1-1/4	0.042	2-3	1793040	▲ 67051805
15'	1-1/4	0.042	3-4	1793067	▲ 36849198
15'	1-1/4	0.042	4-6	39410CLB154570	04951646
15'	1-1/4	0.042	4-6	1793097	▲ 68273861
15'	1-1/4	0.042	5-8	87938CLB154570	74978255
15'	1-1/4	0.042	5-8	1793127	▲ 88302823
15'	1-1/4	0.042	6-10	87939CLB154570	74978263
15'	1-1/4	0.042	8-12	79641CLB154570	09254863
15'	1-1/2	0.050	3-4	1802788	▲ 89195309
15'2"	1-1/2	0.050	2-3	1792901	▲ 53545679
15'3"	1	0.035	5-8	87428CLB154650	89965149
15'4"	1-1/4	0.042	4-6	39642CLB154675	04960472
15'4"	1-1/4	0.042	4-6	1793099	▲ 45065430
15'5"	1	0.035	6-10	79230CLB154700	89965016
15'6"	1/2	0.020	10-14	27433MAB154725	05303193
15'6"	1/2	0.035	4	82188D2B154725	56379704
15'6"	1/2	0.035	10	82185D2B154725	56379696
15'6"	3/4	0.035	6-10	47408CLB154725	74814302
15'6"	1	0.035	3-4	1792837	▲ 37241031
15'6"	1	0.035	4-6	39551CLB154725	04952032
15'6"	1	0.035	4-6	1792887	▲ 45065745
15'6"	1	0.035	5-8	87940CLB154725	74978271
15'6"	1	0.035	5-8	1792749	▲ 44892487
15'6"	1	0.035	6-10	87941CLB154725	74978289
15'6"	1	0.035	8-12	72688CLB154725	92794429
15'6"	1-1/4	0.042	2-3	1793042	▲ 37777448
15'6"	1-1/4	0.042	3-4	1793069	▲ 71486849
15'6"	1-1/4	0.042	4-6	39442CLB154725	04951729
15'6"	1-1/4	0.042	4-6	1793100	▲ 45902988
15'6"	1-1/4	0.042	5-8	87942CLB154725	74978297
15'6"	1-1/4	0.042	5-8	1793129	▲ 51564938
15'6"	1-1/4	0.042	6-10	87943CLB154725	74978305

***DIEMASTER 2®, CLASSIC® and CLASSIC PRO®* Bi-Metal Band Saw Blades**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
15'6"	1-1/4	0.042	8-12	83293CLB154725	89965057
15'6"	1-1/2	0.050	2-3	1792958	▲ 53688164
15'8"	3/4	0.035	6-10	48281CLB154775	89964829
15'8"	1-1/4	0.042	2-3	1818176	▲ 51169571
15'8"	1-1/4	0.042	3-4	1793070	▲ 54166244
15'8"	1-1/4	0.042	4-6	39417CLB154775	04951703
15'8"	1-1/4	0.042	4-6	1793101	▲ 37801107
15'8"	1-1/4	0.042	6-8	39416CLB154775	04951695
15'8"	1-1/4	0.042	8-12	83093CLB154775	88482591
15'9"	1/2	0.020	24	81880MAB154800	89964316
15'9"	1/2	0.025	6-10	70710D2B154800	71819247
15'9"	3/4	0.035	10-14	71668CLB154800	89964878
16'	1/2	0.025	8-12	12656D2B164875	64153505
16'	1/2	0.025	10-14	14297D2B164875	64166952
16'	1-1/4	0.042	3-4	1793071	▲ 45065539
16'	1-1/4	0.042	4-6	39509CLB164875	04951836
16'	1-1/4	0.042	4-6	1793103	▲ 51872646
16'	1-1/4	0.042	5-8	87945CLB164875	74978321
16'	1-1/4	0.042	5-8	1793131	▲ 92542299
16'1"	1-1/4	0.042	5-8	29195CLB164900	89964613
16'1"	1-1/4	0.042	5-8	1803380	▲ 45065158
16'2"	1-1/4	0.042	2-3	1897664	▲ 53545695
16'2"	1-1/4	0.042	3-4	1897665	▲ 53545661
16'2"	1-1/4	0.042	6-10	18366CLB164930	89964548
16'3"	3/4	0.035	10-14	72796CLB164955	89964951
17'5"	1-1/2	0.050	4-6	1793009	▲ 45065646
17'6"	1-1/4	0.042	4-6	1793111	▲ 93842227
17'6"	1-1/2	0.050	3-4	1793010	▲ 92275189
18'6"	1-1/2	0.050	2-3	79179CLB185640	89965008
18'10"	1-1/2	0.050	2-3	1792960	▲ 66625203
18'10"	1-1/2	0.050	3-4	1792996	▲ 73609646
18'10"	1-1/2	0.050	5-8	1793027	▲ 45065604
19'6"	3/4	0.035	5-8	78907CLB195945	09291782
19'6"	1	0.035	5-8	81204CLB195945	08900508
19'6"	1	0.035	5-8	1819017	▲ 45064474
19'6"	1-1/4	0.042	4-6	39938CLB195945	05141718
19'8"	1-1/4	0.042	6-10	84152CLB195995	89965099
20'6"	3/4	0.035	4-6	78124CLB206250	79143962
20'6"	1-1/2	0.050	3-4	1792999	83845354

QXP™

Long Blade Life At High Cutting Rates

LONG LIFE. FAST CUTTING
Solids of mild to moderate machinability

Proprietary backing steel preparation provides increased fatigue life

PENETRATES WITH LESS FEED FORCE
Extreme positive rake tooth form

INCREASED CUTTING RATES
Deep gullet design

WIDTH X THICKNESS		TPI					
IN	MM	1.0/1.3	1.5/2.0	2/3	3/4	4/6	5/8
3/4 x .035	19 x 0.90					◆	
1 x .035	27 x 0.90			◆	◆	◆	◆
1-1/4 x .042	34 x 1.07		◆	◆	◆	◆	◆
1-1/2 x .050	41 x 1.27		◆	◆	◆	◆	
2 x .063	54 x 1.60	◆	◆	◆	◆	◆	
2-5/8 x .063	67 x 1.60	◆	◆	◆			
3 x .063	80 x 1.60	◆					

◆ LENOX *LXP®* spec

APPLICATION

Aluminum/ Non-Ferrous	Bearing Steels
Carbon Steels	Mold Steels
Alloy Steels	Stainless Steels
	Tool Steels

FOR LONG BLADE LIFE
Q
PERFORMANCE SOLUTION™

LONG LIFE. SMOOTH CUTTING. BLADE AFTER BLADE. GUARANTEED.*

MERCURIZED

MSC Stock Offering of LENOX *QXP™* Band Saw Blades

Other Welded to Length Sizes Available

***QXP™* Bi-Metal Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
9'8"	1	0.035	3-4	1772268	51323749
9'10"	1	0.035	4-6	1772269	51323756
9'11-1/2"	1	0.035	5-8	1772270	51323764
10'	1	0.035	4-6	97878QPB103050	51324739
10'2"	1	0.035	3-4	1772321	51323772
10'6"	1	0.035	3-4	1772322	51323780
10'9"	1	0.035	5-8	1772323	51323798
10'10"	1	0.035	4-6	1772324	51323806
10'10-1/2"	1	0.035	2-3	1772325	51323814
10'10-1/2"	1	0.035	3-4	90021QPB103315	51324507
10'10-1/2"	1	0.035	4-6	95849QPB103315	92516509
10'10-1/2"	1	0.035	5-8	1770655	51323707

***QXP™* Bi-Metal Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
11'	1	0.035	2-3	1772326	51323822
11'	1	0.035	3-4	94742QPB113355	56384886
11'	1	0.035	4-6	94741QPB113355	92516111
11'	1	0.035	5-8	95653QPB113355	92516418
11'3"	1	0.035	4-6	92889QPB113430	51324572
11'3"	1	0.035	5-8	92888QPB113430	51324564
11'5"	1	0.035	4-6	1772327	51323830
11'5"	1	0.035	5-8	1772328	51323848
11'6"	1	0.035	2-3	97884QPB113505	51324747
11'6"	1	0.035	3-4	95378QPB113505	92516251
11'6"	1	0.035	4-6	95377QPB113505	56376734
11'6"	1-1/4	0.042	2-3	94743QPB113505	92516129

MSC Stock Offering of **LENOX *QXP™* Band Saw Blades**

Other Welded to Length Sizes Available

***QXP™* Bi-Metal Band Saw Blades - Welded to Length**					
Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
11'6"	1-1/4	0.042	3-4	89554QPB113505	56422702
11'6"	1-1/4	0.042	4-6	94803QPB113505	82761321
11'6"	1-1/4	0.042	5-8	1772329	51323855
11'8"	1	0.035	4-6	1772330	51323863
11'9"	1	0.035	4-6	1772331	51323871
11'10"	1	0.035	3-4	95401QPB113605	92516277
11'11"	1	0.035	4-6	1772332	51323889
12'	1	0.035	2-3	95743QPB123660	56388168
12'	1	0.035	3-4	89436QPB123660	92515899
12'	1	0.035	4-6	89437QPB123660	92515907
12'	1	0.035	5-8	89322QPB123660	92515840
12'	1-1/4	0.042	2-3	89736QPB123660	78900917
12'	1-1/4	0.042	3-4	95570QPB123660	77716173
12'	1-1/4	0.042	4-6	95571QPB123660	92516376
12'3"	1	0.035	3-4	95264QPB123735	92516236
12'3"	1	0.035	4-6	95265QPB123735	92516244
12'3"	1-1/4	0.042	3-4	89786QPB123735	67085175
12'3"	1-1/4	0.042	4-6	95677QPB123735	92516434
12'4"	1	0.035	4-6	94342QPB123760	92516046
12'5"	1	0.035	3-4	1772333	51323897
12'6"	1	0.035	2-3	96269QPB123810	51324622
12'6"	1	0.035	3-4	96282QPB123810	51324648
12'6"	1	0.035	4-6	89972QPB123810	51324481
12'6"	1	0.035	5-8	1772334	51323905
12'6"	1-1/4	0.042	2-3	94884QPB123810	60858321
12'6"	1-1/4	0.042	3-4	89452QPB123810	04857959
12'6"	1-1/4	0.042	4-6	94330QPB123810	92516020
12'7"	1	0.035	5-8	1772335	51323913
12'10"	1	0.035	2-3	94077QPB123910	51324598
12'10"	1	0.035	3-4	95556QPB123910	92516343
12'10"	1	0.035	4-6	95557QPB123910	92516350
12'10"	1	0.035	5-8	95568QPB123910	92516368
12'10"	1-1/4	0.042	3-4	1772336	51323921
13'2"	1	0.035	4-6	97447QPB134015	51324705
13'3"	1	0.035	2-3	97885QPB134040	51324754
13'3"	1	0.035	4-6	95682QPB134040	92516459
13'3"	1	0.035	5-8	89323QPB134040	92515857
13'4"	1	0.035	2-3	1772337	51323939
13'4"	1	0.035	3-4	1772338	51323947
13'4"	1	0.035	5-8	1772339	51323954
13'4"	1-1/4	0.042	3-4	1772340	51323962
13'5"	1-1/4	0.042	3-4	96049QPB134090	92516640

***QXP™* Bi-Metal Band Saw Blades - Welded to Length**					
Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
13'5"	1-1/4	0.042	4-6	95448QPB134090	71844963
13'6"	1	0.035	2-3	92242QPB134115	51324549
13'6"	1	0.035	3-4	96114QPB134115	51324614
13'6"	1	0.035	4-6	89486QPB134115	92515923
13'6"	1	0.035	5-8	94960QPB134115	56385750
13'6"	1-1/4	0.042	1.5-2.0	1772351	51323970
13'6"	1-1/4	0.042	2-3	96998QPB134115	51324689
13'6"	1-1/4	0.042	3-4	94804QPB134115	92516145
13'6"	1-1/4	0.042	4-6	94489QPB134115	92516053
13'6"	1-1/4	0.042	5-8	1771152	51323723
13'6"	1-1/2	0.05	2-3	1772352	51323988
13'6"	1-1/2	0.05	3-4	95647QPB134115	92516400
13'6"	1-1/2	0.05	4-6	1772353	51323996
13'11"	1	0.035	2-3	1772354	51324002
13'11"	1	0.035	4-6	1772355	51324010
13'11"	1-1/4	0.042	3-4	1772356	51324028
14'	1-1/4	0.042	4-6	1772357	51324036
14'	1-1/2	0.05	4-6	89589QPB144265	92515964
14'3"	1-1/4	0.042	4-6	95654QPB144345	75451088
14'6"	1	0.035	2-3	97893QPB144420	51324796
14'6"	1	0.035	3-4	97892QPB144420	51324788
14'6"	1	0.035	4-6	97891QPB144420	51324770
14'6"	1	0.035	5-8	97890QPB144420	51324762
14'6"	1-1/4	0.042	2-3	89807QPB144420	51324457
14'6"	1-1/4	0.042	3-4	95485QPB144420	92516301
14'6"	1-1/4	0.042	4-6	94205QPB144420	92516012
14'6"	1-1/4	0.042	5-8	1771153	51323731
14'6"	1-1/2	0.05	3-4	1772358	51324044
14'8"	1	0.035	3-4	1772359	51324051
14'8"	1	0.035	4-6	96299QPB144470	51324655
14'10"	1	0.035	3-4	94490QPB144520	92516061
14'11"	1	0.035	4-6	1772360	51324069
15'	1	0.035	3-4	1772361	51324077
15'	1-1/4	0.042	1.5-2.0	1772362	51324085
15'	1-1/4	0.042	2-3	89590QPB154570	92515972
15'	1-1/4	0.042	3-4	89591QPB154570	92515980
15'	1-1/4	0.042	4-6	92046QPB154570	51324523
15'	1-1/2	0.05	2-3	89567QPB154570	92515956
15'	1-1/2	0.05	3-4	95894QPBFM15457	★ 92516517
15'	1-1/2	0.05	4-6	90000QPB154570	51324499
15'2"	1-1/4	0.042	2-3	1772363	51324093
15'2"	1-1/2	0.05	2-3	95040QPB154625	92516186

MSC Stock Offering of LENOX *QXP™* Band Saw Blades

Other Welded to Length Sizes Available

QXP™ Bi-Metal Band Saw Blades - Welded to Length

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
15'2"	1-1/2	0.05	3-4	1772364	51324101
15'3"	1-1/4	0.042	3-4	92595QPB154650	88386917
15'3"	1-1/4	0.042	4-6	91512QPB154650	51324515
15'3"	1-1/2	0.05	4-6	94625QPB154650	92516095
15'4"	1-1/4	0.042	2-3	94895QPB154675	92516178
15'4"	1-1/4	0.042	3-4	89783QPB154675	92515998
15'4"	1-1/4	0.042	4-6	94284QPB154675	01426154
15'4"	1-1/2	0.05	2-3	95251QPB154675	92516228
15'4"	1-1/2	0.05	3-4	94887QPB154675	92516152
15'4"	1-1/2	0.05	4-6	95680QPB154675	92516442
15'6"	1	0.035	2-3	1766217	51323624
15'6"	1	0.035	3-4	1766218	51323632
15'6"	1	0.035	4-6	1766219	51323640
15'6"	1	0.035	5-8	1766220	51323657
15'6"	1-1/4	0.042	1.5-2.0	1772365	51324119
15'6"	1-1/4	0.042	2-3	95950QPB154725	92516541
15'6"	1-1/4	0.042	3-4	95951QPB154725	92516558
15'6"	1-1/4	0.042	4-6	95663QPB154725	92516426
15'6"	1-1/4	0.042	5-8	1772366	51324127
15'6"	1-1/2	0.05	2-3	89431QPB154725	92515873
15'6"	1-1/2	0.05	3-4	89432QPB154725	92515881
15'6"	1-1/2	0.05	4-6	96020QPB154725	92516590
15'8"	1-1/4	0.042	1.5-2.0	1772367	51324135
15'8"	1-1/4	0.042	2-3	92204QPB154775	56401276
15'8"	1-1/4	0.042	3-4	95936QPB154775	92516525
15'8"	1-1/4	0.042	4-6	91161QPB154775	56406796
15'8"	1-1/2	0.05	2-3	1772368	51324143
16'	1-1/4	0.042	4-6	92241QPB164875	51324531
16'	1-1/2	0.05	2-3	96046QPB164875	92516632
16'2"	1-1/4	0.042	4-6	1772369	51324150
16'4"	1-1/2	0.05	2-3	95063QPB164980	92516194
16'5"	1-1/4	0.042	4-6	95744QPB165005	92516475
16'5"	1-1/2	0.05	4-6	95745QPB165005	92516483
16'6"	1-1/4	0.042	2-3	1772370	51324168
16'6"	1-1/4	0.042	3-4	1770711	51323715
16'6"	1-1/4	0.042	4-6	1772371	51324176
16'6"	1-1/2	0.05	2-3	65969QPB165030	51324440
16'6"	1-1/2	0.05	3-4	95970QPB165030	92516566
16'8"	1-1/4	0.042	2-3	95429QPB165080	92516293
16'8"	1-1/4	0.042	4-6	95699QPB165080	92516467
16'8"	1-1/2	0.05	2-3	94598QPB165080	92516079
16'8"	1-1/2	0.05	3-4	96040QPB165080	92516608

QXP™ Bi-Metal Band Saw Blades - Welded to Length

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
16'8"	1-1/2	0.05	4-6	94795QPB165080	92516137
16'10"	1-1/4	0.042	3-4	89906QPB165130	51324465
16'10"	1-1/4	0.042	4-6	1772372	51324184
16'10"	1-1/4	0.042	5-8	1772373	51324192
17'	1-1/4	0.042	4-6	1772374	51324200
17'4"	1-1/2	0.05	2-3	95949QPB175285	92516533
17'4-5/8"	1-1/2	0.05	2-3	95380QPB175300	92516269
17'5"	1-1/2	0.05	3-4	96090QPB175310	51324606
17'6"	1-1/4	0.042	2-3	1772375	51324218
17'6"	1-1/4	0.042	3-4	89784QPB175335	92516004
17'6"	1-1/2	0.05	2-3	92923QPB175335	51324580
17'6"	1-1/2	0.05	3-4	94624QPB175335	56385479
17'6"	1-1/2	0.05	4-6	98999QPB175335	51324804
17'8"	1-1/2	0.05	2-3	1772376	51324234
17'9"	1-1/2	0.05	2-3	96865QPB175410	51324671
17'9"	1-1/2	0.05	3-4	95410QPB175410	04857918
17'9"	1-1/2	0.05	4-6	1772377	51324242
18'2"	1-1/2	0.05	2-3	95989QPB185535	92516582
18'10"	1-1/4	0.042	3-4	1772378	51324259
18'10"	1-1/2	0.05	2-3	89927QPB185740	51324473
18'10"	1-1/2	0.05	3-4	95981QPB185740	92516574
18'10"	1-1/2	0.05	4-6	97273QPB185740	51324697
19'	1-1/2	0.05	2-3	1766388	51323665
19'	1-1/2	0.05	4-6	95580QPB195790	92516384
19'	2	0.063	1.5-2.0	1772414	51324382
19'	2	0.063	2-3	95415QPB195790	92516285
19'1"	2	0.063	2-3	89461QPB195815	92515915
19'2"	1-1/2	0.05	2-3	94333QPB195840	92516038
19'2"	1-1/2	0.05	3-4	95614QPB195840	92516392
19'2"	2	0.063	2-3	95172QPB195840	92516210
19'6"	1	0.035	2-3	1766533	51323681
19'8"	1-1/4	0.042	4-6	1772379	51324267
19'8"	1-1/2	0.05	2-3	97488QPB195995	51324713
19'8"	1-1/2	0.05	3-4	1772380	51324275
19'9"	1-1/4	0.042	1.5-2.0	1784128	51323699
20'	1-1/2	0.05	2-3	1772381	51324283
20'6"	1-1/2	0.05	2-3	96549QPB206250	51324663
20'6"	1-1/2	0.05	3-4	89487QPB206250	92515931
20'6"	1-1/2	0.05	4-6	97514QPB206250	51324721
21'	1-1/4	0.042	1.5-2.0	1772382	51324291
21'	1-1/2	0.05	2-3	1772383	51324309
21'	1-1/2	0.05	3-4	92793QPB216400	51324556

MSC Stock Offering of **LENOX *QXP™* Band Saw Blades**

Other Welded to Length Sizes Available

***QXP™* Bi-Metal Band Saw Blades - Welded to Length**					
Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
21'	1-1/2	0.05	4-6	1772384	51324317
21'	2	0.063	3-4	1772385	51324325
21'6"	1-1/2	0.05	1.5-2.0	1772386	51324333
21'6"	1-1/2	0.05	2-3	1772387	51324341
21'6"	1-1/2	0.05	3-4	1772388	51324358
21'6"	1-1/2	0.05	4-6	95537QPB216555	92516335
21'10"	2	0.063	2-3	96041QPB216655	92516616
21'10"	2	0.063	3-4	96042QPB216655	92516624
22'	2	0.063	3-4	95536QPB226705	92516327
23'7"	2	0.063	2-3	94888QPB237190	92516160
23'11"	2	0.063	3-4	89566QPB237290	92515949
24'11"	2	0.063	4-6	1772415	51324390

***QXP™* Bi-Metal Band Saw Blades - Welded to Length**					
Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
25'	2	0.063	1.5-2.0	1772416	51324416
25'	2	0.063	3-4	94615QPB257620	92516087
25'	2	0.063	4-6	1772417	51324424
25'4"	2	0.063	2-3	95097QPB257720	92516202
25'6"	2	0.063	2-3	1772389	51324366
26'9"	2	0.063	3-4	95778QPB268155	92516491
27'6"	2	0.063	3-4	95519QPB278380	92516319
29'2"	2	0.063	2-3	89426QPB298890	92515865
29'2"	2	0.063	3-4	94729QPB298890	92516103
31'5"	2	0.063	1.0-1.3	1772418	51324432
31'5"	2	0.063	1.5-2.0	1772413	51324374

More Than Just Blades – Band Sawing Solutions

- Over 1,400 Welded To Length Bands In Stock
- Full Offering of Fluids, Lubricants and Application Tools
- LENOX Factory Certified Weld Center
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LENOX *RX*®+

Engineered to Cut Structurals, Tubing and Bundles

LONG BLADE LIFE AND EXTREME DURABILITY
Patented tooth profile resists tooth strippage, even at higher feed rates

QUIET CUTTING, REDUCED VIBRATION
Optimized tooth pitch/set sequence

WIDTH X THICKNESS		TPI				
IN	MM	2/3	3/4	4/6	5/8	10/14
5/8 x .032	16 x 0.80					*
3/4 x .035	19 x 0.90			◆	◆	
1 x .035	27 x 0.90	◆	◆	◆	◆	
1-1/4 x .042	34 x 1.07	◆†	◆†	◆†	◆	
1-1/2 x .050	41 x 1.27	◆†	◆†	◆†	◆	
2 x .050	54 x 1.27	◆	◆†	◆	◆	
2 x .063	54 x 1.60	◆†	◆†	◆		
2-5/8 x .063	67 x 1.60	◆†	◆†	◆		

*= Matrix edge
†= Extra heavy set available to prevent blade pinching

APPLICATION

Carbon Steels
Structural Steels

MSC Stock Offering of LENOX *RX*+® Band Saw Blades

Other Welded to Length Sizes Available

LENOX *RX*®+ Bi-Metal (M42) Band Saw Blades

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
7'9"	5/8	0.032	10-14	41632	04021218
7'9"	3/4	0.035	4-6	19290	63000657
7'9"	3/4	0.035	5-8	93328	56416688
8'2-1/2"	5/8	0.032	10-14	76426	94354115
8'5"	5/8	0.032	10-14	76430	56416845
9'	3/4	0.035	4-6	19497	56417132
9'	3/4	0.035	5-8	93644	76023365
9'7-1/2"	3/4	0.035	4-6	26907	85496610
9'7-1/2"	3/4	0.035	5-8	93661	04952651
9'9"	3/4	0.035	4-6	99626	56417066
9'9"	3/4	0.035	5-8	93663	56417074
10'	3/4	0.035	4-6	55743	86545100
10'	3/4	0.035	5-8	93665	82357864
10'	1	0.035	4-6	28194	89957849
10'	1	0.035	5-8	93707	89957948
10'1-1/2"	1	0.035	3-4	19777	85011526
10'4"	1	0.035	3-4	27492	04021937
10'4"	1	0.035	4-6	19671	76023274

LENOX *RX*®+ Bi-Metal (M42) Band Saw Blades

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
10'4"	1	0.035	5-8	93709	76023407
10'5"	3/4	0.035	5-8	93664	56412562
10'10-1/2"	3/4	0.035	4-6	19184	56412406
10'10-1/2"	3/4	0.035	5-8	93679	76023373
10'10-1/2"	1	0.035	4-6	27721	64031461
10'10-1/2"	1	0.035	5-8	93714	76023415
11'	3/4	0.035	4-6	19648	56413248
11'	3/4	0.035	5-8	93681	76023381
11'	1	0.035	4-6	28436	64031495
11'	1	0.035	5-8	93581	64031503
11'5"	1	0.035	4-6	19503	64031529
11'5"	1	0.035	5-8	93719	76023423
11'6"	3/4	0.035	4-6	55672	56413131
11'6"	3/4	0.035	5-8	93684	76023399
11'6"	1	0.035	3-4	28281	76023324
11'6"	1	0.035	4-6	27858	05812987
11'6"	1	0.035	5-8	19983	64031545
11'6"	1-1/4	0.042	2-3	28695	04022430

MSC Stock Offering of **LENOX *RX+®* Band Saw Blades**

Other Welded to Length Sizes Available

LENOX *RX®+* Bi-Metal (M42) Band Saw Blades

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
11'6"	1-1/4	0.042	3-4	27146	08702557
11'6"	1-1/4	0.042	4-6	27801	76023282
11'6"	1-1/4	0.042	5-8	93618	76023357
12'	1	0.035	2-3	28946	76023332
12'	1	0.035	3-4	28144	76023316
12'	1	0.035	4-6	27720	89957153
12'	1	0.035	5-8	93218	76023340
12'	1-1/4	0.042	3-4	14409	56413677
12'	1-1/4	0.042	4-6	28467	09934936
12'	1-1/4	0.042	5-8	93732	64031685
12'6"	1	0.035	3-4	19072	76023258
12'6"	1	0.035	4-6	28205	64031578
12'6"	1	0.035	5-8	93620	64031586
12'6"	1-1/4	0.042	3-4	27591	56413552
12'6"	1-1/4	0.042	4-6	28027	07084577
12'6"	1-1/4	0.042	5-8	93304	95309811
12'7"	5/8	0.032	10-14	41683	04021374
12'10"	1	0.035	3-4	27896	76023290
12'10"	1	0.035	4-6	28366	82664517
12'10"	1	0.035	5-8	93722	76023431
13'2"	1	0.035	4-6	28348	04022190
13'3"	1	0.035	3-4	28939	56413826
13'3"	1	0.035	4-6	28463	64031602
13'3"	1	0.035	5-8	93652	56413834
13'5"	1-1/4	0.042	3-4	27136	56413990
13'5"	1-1/4	0.042	5-8	93743	56414014
13'6"	1	0.035	3-4	77372	89958110
13'6"	1	0.035	4-6	27663	64031628
13'6"	1	0.035	5-8	93232	64031636
13'6"	1-1/4	0.042	3-4	27429	64031701
13'6"	1-1/4	0.042	4-6	27680	76686005
13'6"	1-1/4	0.042	5-8	93031	97392385
13'11"	1	0.035	4-6	28233	04023057
13'11"	1	0.035	5-8	93726	56413750

LENOX *RX®+* Bi-Metal (M42) Band Saw Blades

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
14'3"	1	0.035	4-6	28461	56414204
14'3"	1-1/4	0.042	4-6	27899	76023308
14'3"	1-1/4	0.042	5-8	93080	07541543
14'6"	1	0.035	3-4	27830	75203851
14'6"	1	0.035	4-6	27719	64031651
14'6"	1	0.035	5-8	93220	64031669
14'6"	1-1/4	0.042	2-3	19589	64031719
14'6"	1-1/4	0.042	3-4	14187	64031727
14'6"	1-1/4	0.042	4-6	27647	64031735
14'6"	1-1/4	0.042	5-8	93733	64031743
14'8"	3/4	0.035	4-6	19236	76023266
14'8"	3/4	0.035	5-8	93703	56414543
14'8"	1	0.035	5-8	93287	56414477
15'	1	0.035	4-6	19323	56415029
15'	1-1/4	0.042	2-3	28696	56415078
15'	1-1/4	0.042	3-4	14229	56532039
15'	1-1/4	0.042	4-6	27993	62030341
15'4"	1-1/4	0.042	4-6	28063	66051848
15'6"	1	0.035	5-8	93553	94417722
15'6"	1-1/4	0.042	3-4	14248	94358710
15'6"	1-1/4	0.042	4-6	27828	78688165
15'6"	1-1/4	0.042	5-8	93669	56414899
15'6"	1-1/2	0.050	4-6	28690	56414865
15'8"	1-1/4	0.042	3-4	27046	64031800
15'8"	1-1/4	0.042	4-6	28283	56414972
15'8"	1-1/4	0.042	5-8	93739	64031818
16'	1-1/4	0.042	4-6	27944	67828863
16'	1-1/4	0.042	5-8	93741	56415250
16'6"	1-1/2	0.050	2-3	19903	82981895
17'6"	1-1/2	0.050	5-8	93289	56415433
18'6"	1-1/4	0.042	4-6	28140	85617355
18'10"	1-1/2	0.050	5-8	93274	04022828
19'5"	1-1/4	0.042	4-6	28297	04022539
20'6"	1-1/2	0.050	2-3	19161	04022679

Use The Lenox On-Line *SAWCALC®* Tool To Optimize Any Application

Determine Band Break In Procedures, Specifications, Feeds, Speeds and Application Parameters

www.sawcalc.com

CONTESTOR GT®

High Performance Sawing

STRAIGHTER CUTS ON LARGER, DIFFICULT TO CUT MATERIALS
Unique gullet design for increased beam strength

OPTIMUM CHIP FORMATION IN WORK HARDENING ALLOYS
Precision ground teeth—smoother tooth face and gullet surfaces

Patented special set and tooth profile

IMPROVED LIFE WITH OPTIONAL M-51 EDGE MATERIAL
Increased heat and wear resistance

Available as listed below

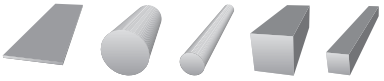
WIDTH X THICKNESS		TPI					
IN	MM	0.7/1.0	1.0/1.3	1.4/2.0	2/3	3/4	4/6
1 x .035	27 x 0.90				•	•	•
1-1/4 x .042	34 x 1.07			◆	◆	◆	◆
1-1/2 x .050	41 x 1.27			◆	◆■	◆■	◆
2 x .050	54 x 1.27		◆	◆	◆		
2 x .063	54 x 1.60	◆	◆	◆	◆■	◆	
2-5/8 x .063	67 x 1.60	◆	◆■	◆■	◆		
3 x .063	80 x 1.60	◆	◆	◆			

• = Milled tooth
◆ = Ground tooth
■ = Available with M-51 edge

MERCURIZED

APPLICATION

Mold Steels
Stainless Steels
Tool Steels
Titanium Alloys
Nickel-Based Alloys (Inconel®)



MSC Stock Offering of LENOX *CONTESTOR GT®* Band Saw Blades

Other Welded to Length Sizes Available

CONTESTOR GT® Bi-Metal Band Saw Blades - Welded to Length

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
11’6”	1-1/4	0.042	2-3	82627GTB113505	83160010
11’6”	1-1/4	0.042	3-4	82628GTB113505	67980623
11’6”	1-1/4	0.042	4-6	82629GTB113505	56389638
12’	1-1/4	0.042	3-4	82634GTB123660	63681571
12’	1-1/4	0.042	4-6	82632GTB123660	56389760
12’3”	1-1/4	0.042	3-4	41065GTB123735	06635262
12’3”	1-1/4	0.042	4-6	1773901	81088767
13’5”	1-1/4	0.042	2-3	41018GTB134090	05862016
13’6”	1-1/4	0.042	3-4	82654GTB134115	56389869
13’6”	1-1/4	0.042	4-6	82662GTB134115	56389877
14’6”	1-1/4	0.042	2-3	82657GTB144420	56389968
14’6”	1-1/4	0.042	3-4	13199GTB144419	85563385
15’	1-1/4	0.042	2-3	82667GTB154570	56390180
15’	1-1/4	0.042	3-4	82668GTB154570	56390198
15’	1-1/2	0.050	2-3	82733GTB154570	56390164
15’	1-1/2	0.050	3-4	82734GTB154570	56390172
15’	1-1/2	0.050	3-4	46932GTBHM	⅄ 81088759
15’	1-1/2	0.050	3-4	15413GTBQM	✦ 81088783
15’4”	1-1/4	0.042	2-3	25757GTB154675	07531619
15’4”	1-1/2	0.050	3-4	82742GTB154675	81088775
15’6”	1-1/4	0.042	2-3	82669GTB154725	56390131
15’6”	1-1/4	0.042	4-6	13204GTB154724	85563427
15’6”	1-1/2	0.050	2-3	82743GTB154725	56390115
15’6”	1-1/2	0.050	3-4	82744GTB154725	56390123
15’6”	1-1/2	0.050	3-4	12647GTBQM	✦ 81088924
15’6”	1-1/2	0.050	3-4	46938GTBHM	⅄ 81088932
16’	1-1/4	0.042	2-3	81131GTB164875	88082169

⅄ 1/4 Mercurized
✦ 1/2 Mercurized

CONTESTOR GT® Bi-Metal Band Saw Blades - Welded to Length

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
16’	1-1/2	0.050	3-4	1802448	81088916
16’4”	1-1/2	0.050	2-3	28220GTB164980	89419246
17’3”	2	0.063	3-4	82834GTB175260	56390503
17’6”	1-1/2	0.050	3-4	13212GTB175334	85563500
18’8”	1-1/2	0.050	2-3	1781075	81088890
19’	1-1/2	0.050	2-3	82781GTB195790	79904090
19’1”	2	0.063	1.0-1.3	1784935	81088973
19’2”	1-1/2	0.050	2-3	41190GTB195840	06850135
19’2”	1-1/2	0.050	3-4	41270GTB195840	81088908
20’6”	1-1/2	0.050	2-3	41198GTB206250	06850192
21’10”	2-5/8	0.063	1.0-1.3	86007GTB216655	81088866
22’2”	2	0.063	2-3	82873GTB226755	56391030
23’7”	2	0.063	1.0-1.3	41454GTB237190	04984084
23’7”	2	0.063	2-3	41370GTB237190	75870501
23’9”	2	0.063	2-3	13220GTB237239	85563583
25’	2	0.063	1.0-1.3	41465GTB257620	05151071
25’4”	2	0.063	2-3	1893618	81088882
26’	2	0.063	1.0-1.3	1893619	81088874
26’3”	2	0.063	1.0-1.3	26981GTB268000	88366711
27’	2	0.063	1.0-1.3	41466GTB278230	05151089
28’	2-5/8	0.063	1.0-1.3	1893620	81088858
28’10-1/2”	2-5/8	0.063	1.0-1.3	13834GTB288800	85564011
29’11”	2	0.063	1.0-1.3	1893631	81088940
37’	3	0.063	1.0-1.3	76164GTB3711280	81088841
49’11”	3	0.063	1.0-1.3	47343GTB4915215	81088817
50’10”	3	0.063	1.0-1.3	1893632	81088833
52’2”	3	0.063	1.0-1.3	78943GTB5215900	81088825

VECTRAX®

MSC Is Your Trusted Source For Band Saw Machines In Stock and Ready To Ship

VALUMASTER®

IRWIN. OPERATIONAL BLADES

An Economic Solution For Non-Production, Plant Support Operations

A PRE-ENGINEERED BI-METAL BLADE THAT OFFERS RELIABLE PERFORMANCE

A LOW COST UPGRADE TO CARBON BLADE DESIGNS

BROAD STOCK AVAILABILITY FOR MOST OPERATIONAL SAWS

NON-STOCK SIZES AVAILABLE ON REQUEST

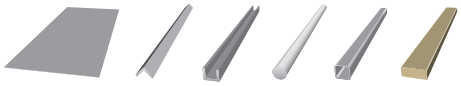
LENOX TECHNOLOGY, MADE IN THE USA

WIDTH X THICKNESS		TOOTH FORM: VARI-TOOTH™ TPI				STANDARD				HOOK TPI	
IN	MM	6/10	8/12	10/14	14/18	10	14	18	24	4	6
1/4" x .025	6.4 x 0.64			◆							◆
1/4" x .035	6.4 x 0.90			◆							
3/8" x .025	9.5 x 0.64			◆							
1/2" x .020	12.7 x 0.50			◆			◆	◆	◆		
1/2" x .025	12.7 x 0.64	◆	◆	◆	◆		◆	◆			◆
1/2" x .035	12.7 x 0.90					◆	◆			◆	◆

WIDTH X THICKNESS		TUFF TOOTH™ TPI				VARI-TOOTH™ TPI				WAVY TPI	
IN	MM	2/3	3/4	4/6	6/8	5/8	6/10	8/12	10/14	14	18
3/4" x .035	19 x 0.90			◆	◆	◆	◆	◆	◆	◆	
1" x .035	27 x 0.90	◆	◆	◆	◆	◆	◆	◆	◆		
1-1/4" x .042	34 x 1.07	◆	◆	◆	◆	◆	◆	◆			
1-1/2" x .050	41 x 1.27	◆	◆	◆		◆					

APPLICATION

Aluminum/ Non-Ferrous	Alloy Steels
Carbon Steels	Stainless Steels
Structural Steels	Tool Steels
	Wood



MSC Stock Offering of IRWIN. *OPERATIONAL* Band Saw Blades

Other Welded to Length Sizes Available

***OPERATIONAL* Bi-Metal Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
5'	1/2	0.025	8-12	1895821	80971823
5'	1/2	0.025	10-14	87994IBB51525	03165859
5'4"	1/2	0.025	10-14	88515IBB51625	03165941
5'4-1/4"	1/2	0.025	10-14	1895822	80973001
5'4-1/2"	1/2	0.020	10-14	87995IBB51640	03165867
5'4-1/2"	1/2	0.020	14	88074IBB51640	03165883
5'4-1/2"	1/2	0.020	18	88075IBB51640	03165891
5'4-1/2"	1/2	0.020	24	88507IBB51640	03165909
5'4-1/2"	1/2	0.025	6-10	66366IBB51640	80972995

***OPERATIONAL* Bi-Metal Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
5'4-1/2"	1/2	0.025	8-12	1895823	80972987
5'4-1/2"	1/2	0.025	10-14	88508IBB51640	03165917
5'4-1/2"	1/2	0.025	14-18	88509IBB51640	03165925
5'4-1/2"	1/2	0.025	18	88510IBB51640	03165933
5'4-1/2"	1/2	0.035	14	88516IBB51640	03165958
5'5"	1/2	0.025	10-14	88517IBB51650	03165966
5'5"	1/2	0.035	14	88520IBB51650	03165974
5'5-1/2"	1/2	0.025	10-14	88521IBB51665	03165982
5'8"	1/2	0.025	10-14	88522IBB51725	03165990

MSC Stock Offering of IRWIN. *OPERATIONAL* Band Saw Blades

Other Welded to Length Sizes Available

***OPERATIONAL* Bi-Metal Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
6'8"	1/4	0.025	10-14	1895824	80972979
6'8"	3/8	0.025	10-14	88525IBB62030	03166022
6'8"	1/2	0.035	4	88524IBB62030	03166014
6'10"	3/8	0.025	10-14	88523IBB62085	03166006
7'5"	1/2	0.020	10-14	88530IBB72260	03166071
7'5"	1/2	0.025	6-10	88534IBB72260	03166113
7'5"	1/2	0.025	8-12	88608IBB72260	03166766
7'5"	1/2	0.025	10-14	88531IBB72260	03166089
7'5"	1/2	0.035	10	88532IBB72260	03166097
7'5"	1/2	0.035	14	88533IBB72260	03166105
7'6"	1/2	0.025	8-12	1895825	80972961
7'6"	1/2	0.025	10-14	1895826	80972953
7'6"	1/2	0.035	10	1895827	80972946
7'6"	1/2	0.035	14	88535IBB72285	03166121
7'8"	1/2	0.035	14	88537IBB72335	03166147
7'8-1/2"	3/4	0.035	6-10	88538IBB72350	03166154
7'9"	1/4	0.025	10-14	1895828	80972920
7'9"	3/8	0.025	10-14	1895829	80972912
7'9"	1/2	0.020	10-14	88539IBB72360	03166162
7'9"	1/2	0.025	6-10	66369IBB72360	80972896
7'9"	1/2	0.025	8-12	1895830	80972888
7'9"	1/2	0.025	10-14	88540IBB72360	03166170
7'9"	1/2	0.025	14-18	88542IBB72360	03166188
7'9"	1/2	0.025	18	88543IBB72360	03166196
7'9"	1/2	0.035	10	88544IBB72360	03166204
7'9"	1/2	0.035	14	88545IBB72360	03166212
7'9"	3/4	0.035	4-6	98715IBB72360	80972870
7'9"	3/4	0.035	5-8	88549IBB72360	03166246
7'9"	3/4	0.035	6-8	1897701	80972862
7'9"	3/4	0.035	6-10	88550IBB72360	03166253
7'9"	3/4	0.035	8-12	88551IBB72360	03166261
7'9"	3/4	0.035	10-14	88546IBB72360	03166220
7'9"	3/4	0.035	14	88548IBB72360	03166238
7'9-1/2"	1/4	0.025	6	88560IBB72375	03166337
7'9-1/2"	1/2	0.020	24	88554IBB72375	03166279
7'9-1/2"	1/2	0.025	6	88557IBB72375	03166303
7'9-1/2"	1/2	0.025	6-10	88559IBB72375	03166329
7'9-1/2"	1/2	0.025	8-12	1895841	80972854
7'9-1/2"	1/2	0.025	10-14	88555IBB72375	03166287
7'9-1/2"	1/2	0.025	14-18	1895842	80972839
7'9-1/2"	1/2	0.025	18	88556IBB72375	03166295
7'9-1/2"	1/2	0.035	14	88558IBB72375	03166311

***OPERATIONAL* Bi-Metal Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
7'9-1/2"	3/4	0.035	8-12	88561IBB72375	03166345
7'9-3/4"	1/2	0.025	6-10	88562IBB72380	03166352
7'10"	1/2	0.035	10	88526IBB72390	03166030
7'11"	1/2	0.035	10	88527IBB72415	03166048
7'11-1/2"	1/2	0.025	8-12	88528IBB72425	03166055
7'11-1/2"	1/2	0.035	14	88529IBB72425	03166063
8'	1/2	0.025	8-12	1895921	80972821
8'	1/2	0.025	10-14	1895922	80972813
8'	1/2	0.035	14	88563IBB82440	03166360
8'2"	1/2	0.025	6-10	88574IBB82490	03166444
8'2"	1/2	0.025	8-12	88571IBB82490	03166436
8'2"	3/4	0.035	8-12	1895923	80972805
8'2"	3/4	0.035	10-14	88575IBB82490	03166451
8'2-1/2"	3/4	0.035	6-10	88578IBB82500	03166477
8'2-1/2"	3/4	0.035	8-12	88580IBB82500	03166485
8'2-1/2"	3/4	0.035	10-14	88577IBB82500	03166469
8'5"	3/4	0.035	6-10	1895924	80972797
8'5"	3/4	0.035	8-12	88581IBB82565	03166493
8'5"	3/4	0.035	10-14	88582IBB82565	03166501
8'9"	3/4	0.035	4-6	88583IBB82665	03166519
8'9"	3/4	0.035	6-10	88584IBB82665	03166527
8'10"	3/4	0.035	6-10	88565IBB82690	03166386
8'10"	3/4	0.035	10-14	88564IBB82690	03166378
8'10"	1	0.035	6-10	1895925	80972789
8'10"	1	0.035	10-14	1895926	80972771
8'10-1/2"	3/4	0.035	10-14	88566IBB82705	03166394
8'11"	1/2	0.025	10-14	88568IBB82720	03166402
8'11"	3/4	0.035	8-12	88570IBB82720	03166428
8'11"	3/4	0.035	10-14	88569IBB82720	03166410
8'11"	1	0.035	10-14	1788693	91855247
9'	1/2	0.025	10-14	1832726	40741563
9'	3/4	0.035	5-8	88590IBB92745	03166584
9'	3/4	0.035	6-10	88591IBB92745	03166592
9'	3/4	0.035	8-12	88592IBB92745	03166600
9'	3/4	0.035	10-14	88589IBB92745	03166576
9'1"	1/2	0.025	8-12	1895927	80972763
9'3"	3/4	0.035	10-14	88588IBB92820	03166568
9'6"	3/4	0.035	6-10	88596IBB92895	03166642
9'6"	3/4	0.035	10-14	88594IBB92895	03166626
9'6"	3/4	0.035	14	88595IBB92895	03166634
9'6"	1	0.035	8-12	88593IBB92895	03166618
9'7"	3/4	0.035	10-14	88597IBB92920	03166659

MSC Stock Offering of IRWIN. *OPERATIONAL* Band Saw Blades

Other Welded to Length Sizes Available

***OPERATIONAL* Bi-Metal Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
9'7-1/2"	3/4	0.035	6-10	88601IBB92935	03166691
9'7-1/2"	3/4	0.035	8-12	88599IBB92935	03166675
9'7-1/2"	3/4	0.035	10-14	88600IBB92935	03166683
9'7-1/2"	1	0.035	6-10	88598IBB92935	03166667
9'7-1/2"	1	0.035	8-12	1895928	80972755
9'7-1/2"	1	0.035	10-14	1895929	80972748
9'8"	3/4	0.035	14	88603IBB92945	03166717
9'9"	1/2	0.025	8-12	88604IBB92970	03166725
9'9"	1/2	0.035	10	88605IBB92970	03166733
9'9"	3/4	0.035	4-6	1895930	80972730
9'9"	3/4	0.035	5-8	88607IBB92970	03166758
9'9"	3/4	0.035	10-14	88606IBB92970	03166741
9'10"	3/4	0.035	4-6	1895951	80972722
9'10"	3/4	0.035	10-14	88585IBB92995	03166535
9'11-1/2"	1/2	0.020	18	88586IBB93035	03166543
9'11-1/2"	3/4	0.035	8-12	1895952	80972698
9'11-1/2"	1	0.035	4-6	88587IBB93035	03166550
9'11-1/2"	1	0.035	5-8	1895953	80972714
9'11-1/2"	1	0.035	6-10	1780209	01097260
9'11-1/2"	1	0.035	8-12	1895954	80972680
10'	1/4	0.025	10-14	1895955	80972672
10'	3/8	0.025	10-14	1895957	80972664
10'	1/2	0.020	14	87670IBB103050	03163706
10'	1/2	0.025	6	87671IBB103050	03163714
10'	1/2	0.025	6-10	66371IBB103050	80972649
10'	1/2	0.025	8-12	1895958	80972631
10'	1/2	0.025	10-14	66376IBB103050	80972623
10'	1/2	0.025	14-18	1895959	80972615
10'	1/2	0.035	14	87672IBB103050	03163722
10'	3/4	0.035	4-6	87694IBB103050	03163946
10'	3/4	0.035	5-8	1895960	80972607
10'	3/4	0.035	6-8	1897702	80972599
10'	3/4	0.035	6-10	87695IBB103050	03163953
10'	3/4	0.035	8-12	1895961	80972581
10'	3/4	0.035	10-14	87693IBB103050	03163938
10'	1	0.035	5-8	1895962	80972573
10'	1	0.035	6-10	66387IBB103050	65981466
10'	1	0.035	8-12	66807IBB103050	80972565
10'	1	0.035	10-14	87676IBB103050	03163763
10'2"	1/2	0.025	6-10	87692IBB103100	03163920
10'2"	1/2	0.035	10	87691IBB103100	03163912
10'4"	1/2	0.035	14	87696IBB103150	03163961

***OPERATIONAL* Bi-Metal Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
10'5"	1/4	0.025	10-14	1895963	80972557
10'5"	3/8	0.025	10-14	1895964	80972540
10'5"	1/2	0.025	8-12	87699IBB103175	03163995
10'5"	1/2	0.035	4	87698IBB103175	03163987
10'5"	1/2	0.035	14	87697IBB103175	03163979
10'5"	3/4	0.035	4-6	87703IBB103175	03164035
10'5"	3/4	0.035	5-8	87704IBB103175	03164043
10'5"	3/4	0.035	6-10	87705IBB103175	03164050
10'5"	3/4	0.035	8-12	87706IBB103175	03164068
10'5"	3/4	0.035	10-14	87701IBB103175	03164019
10'5"	3/4	0.035	14	87702IBB103175	03164027
10'5"	1	0.035	3-4	1789883	80972532
10'5"	1	0.035	5-8	87700IBB103175	03164001
10'6"	3/4	0.035	4-6	1895965	80972524
10'6"	1	0.035	3-4	1897704	80971856
10'6"	1	0.035	5-8	87707IBB103200	03164076
10'8-1/2"	1	0.035	6-10	87708IBB103265	03164084
10'9"	3/4	0.035	4-6	1895966	80972508
10'9"	3/4	0.035	6-10	87710IBB103275	03164100
10'9"	3/4	0.035	8-12	87709IBB103275	03164092
10'10"	1/2	0.025	10-14	1895968	80972433
10'10"	1/2	0.025	14-18	87673IBB103300	03163730
10'10"	1	0.035	4-6	87674IBB103300	03163748
10'10"	1	0.035	6-10	87675IBB103300	03163755
10'10"	1	0.035	8-12	1895969	80972490
10'10-1/2"	1/2	0.025	14-18	1895970	80972474
10'10-1/2"	3/4	0.035	4-6	87685IBB103315	03163847
10'10-1/2"	3/4	0.035	5-8	87686IBB103315	03163854
10'10-1/2"	3/4	0.035	6-10	87687IBB103315	03163862
10'10-1/2"	3/4	0.035	8-12	87688IBB103315	03163870
10'10-1/2"	3/4	0.035	10-14	87684IBB103315	03163839
10'10-1/2"	1	0.035	3-4	87678IBB103315	03163789
10'10-1/2"	1	0.035	4-6	87679IBB103315	03163797
10'10-1/2"	1	0.035	5-8	87681IBB103315	03163805
10'10-1/2"	1	0.035	6-8	1897695	80972409
10'10-1/2"	1	0.035	6-10	87682IBB103315	03163813
10'10-1/2"	1	0.035	8-12	87683IBB103315	03163821
10'10-1/2"	1	0.035	10-14	87677IBB103315	03163771
10'11"	3/4	0.035	8-12	87690IBB103325	03163904
10'11"	1	0.035	6-10	87689IBB103325	03163888
11'	3/4	0.035	4-6	87727IBB113355	03164233
11'	3/4	0.035	5-8	87728IBB113355	03164241

MSC Stock Offering of IRWIN. *OPERATIONAL* Band Saw Blades

Other Welded to Length Sizes Available

***OPERATIONAL* Bi-Metal Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
11’	3/4	0.035	6-10	87729IBB113355	03164258
11’	3/4	0.035	8-12	87730IBB113355	03164266
11’	3/4	0.035	10-14	87726IBB113355	03164225
11’	1	0.035	3-4	67246IBB113355	80971849
11’	1	0.035	4-6	87717IBB113355	03164175
11’	1	0.035	5-8	87722IBB113355	03164183
11’	1	0.035	6-8	1897696	80972482
11’	1	0.035	6-10	87723IBB113355	03164191
11’	1	0.035	8-12	87724IBB113355	03164209
11’	1	0.035	10-14	87716IBB113355	03164167
11’1”	1/2	0.035	14	87711IBB113380	03164118
11’1”	3/4	0.035	10-14	87713IBB113380	03164134
11’1”	1	0.035	4-6	87712IBB113380	03164126
11’3”	1	0.035	4-6	1807324	78762523
11’3”	1	0.035	5-8	1807169	78762440
11’3”	1	0.035	10-14	1895971	80972441
11’5”	3/4	0.035	5-8	87740IBB113480	03164316
11’5”	3/4	0.035	6-10	87742IBB113480	03164324
11’5”	3/4	0.035	8-12	87744IBB113480	03164332
11’5”	3/4	0.035	10-14	87739IBB113480	03164308
11’5”	1	0.035	4-6	87732IBB113480	03164282
11’5”	1	0.035	6-10	87736IBB113480	03164290
11’5”	1	0.035	8-12	1895972	80972458
11’5”	1	0.035	10-14	87731IBB113480	03164274
11’6”	3/4	0.035	4-6	87754IBB113505	03164415
11’6”	3/4	0.035	5-8	87755IBB113505	03164423
11’6”	3/4	0.035	6-10	87758IBB113505	03164431
11’6”	3/4	0.035	8-12	87759IBB113505	03164449
11’6”	3/4	0.035	10-14	87753IBB113505	03164407
11’6”	1	0.035	2-3	1835905	80971831
11’6”	1	0.035	4-6	87746IBB113505	03164357
11’6”	1	0.035	5-8	87747IBB113505	03164365
11’6”	1	0.035	6-8	1897697	80972417
11’6”	1	0.035	6-10	87748IBB113505	03164373
11’6”	1	0.035	8-12	87751IBB113505	03164381
11’6”	1	0.035	10-14	87745IBB113505	03164340
11’6”	1-1/4	0.042	2-3	1888135	80973027
11’6”	1-1/4	0.042	3-4	1888136	30751374
11’6”	1-1/4	0.042	4-6	87752IBB113505	03164399
11’6”	1-1/4	0.042	5-8	1897692	80973126
11’9”	1/2	0.035	4	1895973	80972425
11’9”	1	0.035	5-8	87761IBB113580	03164456

***OPERATIONAL* Bi-Metal Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
11’9”	1	0.035	6-10	87762IBB113580	03164464
11’10”	1/2	0.035	14	87714IBB113605	03164142
11’10”	1	0.035	3-4	1895974	80972391
11’10”	1	0.035	10-14	87715IBB113605	03164159
11’11”	1	0.035	4-6	87725IBB113630	03164217
11’11”	1	0.035	6-10	1854404	45097292
12’	1/2	0.025	8-12	87770IBB123660	03164530
12’	1/2	0.025	10-14	87766IBB123660	03164506
12’	1/2	0.035	10	87767IBB123660	03164514
12’	1/2	0.035	14	87768IBB123660	03164522
12’	1	0.035	2-3	87780IBB123660	03164621
12’	1	0.035	3-4	87782IBB123660	03164639
12’	1	0.035	4-6	87783IBB123660	03164647
12’	1	0.035	5-8	87785IBB123660	03164654
12’	1	0.035	6-10	87786IBB123660	03164662
12’	1	0.035	8-12	87787IBB123660	03164670
12’	1	0.035	10-14	87779IBB123660	03164613
12’	1-1/4	0.042	3-4	87788IBB123660	03164688
12’	1-1/4	0.042	4-6	87789IBB123660	03164696
12’	1-1/4	0.042	5-8	87790IBB123660	03164704
12’	1-1/4	0.042	6-10	87791IBB123660	03164712
12’1”	3/4	0.035	6-10	87765IBB123685	03164498
12’1”	1	0.035	6-10	87763IBB123685	03164472
12’1”	1	0.035	8-12	87764IBB123685	03164480
12’4”	1	0.035	3-4	1897705	80973076
12’4”	1	0.035	4-6	87792IBB123760	03164720
12’4”	1	0.035	6-10	87795IBB123760	03164738
12’5”	1/2	0.025	6-10	1895975	80972375
12’5”	1/2	0.025	10-14	1895976	80972367
12’5”	1/2	0.035	14	87796IBB123785	03164746
12’6”	1/4	0.025	10-14	1895978	80972359
12’6”	1/4	0.035	10-14	87808IBB123810	03164845
12’6”	3/8	0.025	10-14	87824IBB123810	03164977
12’6”	1/2	0.020	24	87797IBB123810	03164753
12’6”	1/2	0.025	6	87799IBB123810	03164779
12’6”	1/2	0.025	6-10	66368IBB123810	80972342
12’6”	1/2	0.025	8-12	87800IBB123810	03164787
12’6”	1/2	0.025	10-14	87798IBB123810	03164761
12’6”	1/2	0.025	14-18	1895979	80972334
12’6”	1/2	0.035	4	87806IBB123810	03164829
12’6”	1/2	0.035	6	87807IBB123810	03164837
12’6”	1/2	0.035	10	87801IBB123810	03164795

MSC Stock Offering of IRWIN. *OPERATIONAL* Band Saw Blades

Other Welded to Length Sizes Available

***OPERATIONAL* Bi-Metal Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
12'6"	1/2	0.035	14	87805IBB123810	03164811
12'6"	3/4	0.035	4-6	87821IBB123810	03164951
12'6"	3/4	0.035	5-8	1895786	80972326
12'6"	3/4	0.035	6-10	87823IBB123810	03164969
12'6"	3/4	0.035	10-14	87820IBB123810	03164944
12'6"	1	0.035	3-4	87810IBB123810	03164860
12'6"	1	0.035	4-6	87812IBB123810	03164878
12'6"	1	0.035	5-8	87813IBB123810	03164886
12'6"	1	0.035	6-8	1897698	80972318
12'6"	1	0.035	6-10	87814IBB123810	03164894
12'6"	1	0.035	8-12	87815IBB123810	03164902
12'6"	1	0.035	10-14	87809IBB123810	03164852
12'6"	1-1/4	0.042	3-4	87816IBB123810	03164910
12'6"	1-1/4	0.042	5-8	87818IBB123810	03164928
12'6"	1-1/4	0.042	6-10	87819IBB123810	03164936
12'7"	1/2	0.020	14	87825IBB123835	03164985
12'7"	1/2	0.035	10	87826IBB123835	03164993
12'10"	1/2	0.025	6	98376IBB123910	65845240
12'10"	1/2	0.025	6-10	66367IBB123910	80972300
12'10"	1/2	0.025	8-12	87773IBB123910	03164563
12'10"	1/2	0.025	10-14	87771IBB123910	03164548
12'10"	1/2	0.035	6	87772IBB123910	03164555
12'10"	3/4	0.035	4-6	1897653	80973118
12'10"	3/4	0.035	8-12	87777IBB123910	03164605
12'10"	1	0.035	4-6	87775IBB123910	03164589
12'10"	1	0.035	5-8	1895788	80972292
12'10"	1	0.035	6-10	87776IBB123910	03164597
12'10"	1	0.035	10-14	87774IBB123910	03164571
12'10"	1-1/4	0.042	4-6	1897693	80973100
13'	1	0.035	6-10	1895789	80972284
13'	1	0.035	8-12	87828IBB133960	03165016
13'2"	1	0.035	3-4	87835IBB134015	03165081
13'2"	1	0.035	6-10	87836IBB134015	03165099
13'2"	1	0.035	8-12	87834IBB134015	03165073
13'3"	1/2	0.025	10-14	87837IBB134040	03165107
13'3"	1	0.035	3-4	87839IBB134040	03165123
13'3"	1	0.035	4-6	87840IBB134040	03165131
13'3"	1	0.035	5-8	87841IBB134040	03165149
13'3"	1	0.035	6-8	1897699	80972276
13'3"	1	0.035	6-10	87842IBB134040	03165156
13'3"	1	0.035	8-12	87843IBB134040	03165164
13'3"	1	0.035	10-14	87838IBB134040	03165115

***OPERATIONAL* Bi-Metal Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
13'4"	1	0.035	4-6	87845IBB134065	03165180
13'4"	1	0.035	5-8	1807359	78762507
13'4"	1	0.035	6-10	87846IBB134065	03165198
13'4"	1	0.035	8-12	87844IBB134065	03165172
13'5"	1-1/4	0.042	4-6	87847IBB134090	03165206
13'6"	1/2	0.025	10-14	1895790	80972268
13'6"	1	0.035	2-3	1818991	43118488
13'6"	1	0.035	3-4	87849IBB134115	03165222
13'6"	1	0.035	4-6	87850IBB134115	03165230
13'6"	1	0.035	5-8	87851IBB134115	03165248
13'6"	1	0.035	6-8	87854IBB134115	80972250
13'6"	1	0.035	6-10	87854IBB134115	03165255
13'6"	1	0.035	8-12	87856IBB134115	03165263
13'6"	1	0.035	10-14	87848IBB134115	03165214
13'6"	1-1/4	0.042	2-3	87857IBB134115	03165271
13'6"	1-1/4	0.042	3-4	87857IBB134115	03165289
13'6"	1-1/4	0.042	4-6	87859IBB134115	03165297
13'6"	1-1/4	0.042	5-8	87860IBB134115	03165305
13'6"	1-1/4	0.042	6-8	1897691	80972243
13'6"	1-1/4	0.042	6-10	87862IBB134115	03165313
13'6"	1-1/4	0.042	8-12	1896021	80972235
13'10"	1	0.035	6-10	87827IBB134215	03165008
13'11"	1	0.035	4-6	87830IBB134240	03165032
13'11"	1	0.035	5-8	87831IBB134240	03165040
13'11"	1	0.035	6-10	87832IBB134240	03165057
13'11"	1	0.035	8-12	87833IBB134240	03165065
13'11"	1	0.035	10-14	87829IBB134240	03165024
14'	1	0.035	8-12	1896022	80972227
14'4"	1	0.035	6-10	87864IBB144370	03165339
14'4"	1	0.035	10-14	87863IBB144370	03165321
14'5"	1/2	0.025	10-14	87865IBB144395	03165347
14'5"	3/4	0.035	6-10	1896023	80972219
14'5"	1	0.035	4-6	1896024	80972201
14'5"	1	0.035	5-8	87866IBB144395	03165354
14'5"	1	0.035	6-10	1896025	80972185
14'6"	1/2	0.025	8-12	1896026	80972177
14'6"	1/2	0.035	10	87867IBB144420	03165362
14'6"	1/2	0.035	14	87868IBB144420	03165370
14'6"	3/4	0.035	4-6	66380IBB144420	80973092
14'6"	3/4	0.035	5-8	87957IBB144420	03165487
14'6"	3/4	0.035	6-8	1897700	80972169
14'6"	3/4	0.035	6-10	87958IBB144420	03165495

MSC Stock Offering of IRWIN. *OPERATIONAL* Band Saw Blades

Other Welded to Length Sizes Available

***OPERATIONAL* Bi-Metal Band Saw Blades - Welded to Length**

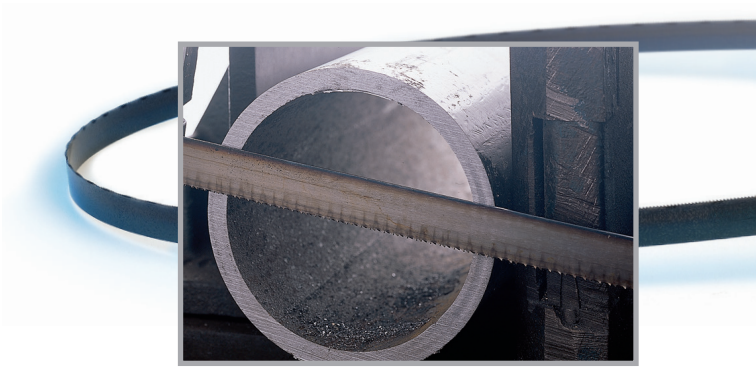
Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
14'6"	3/4	0.035	8-12	1895999	80972151
14'6"	3/4	0.035	10-14	87956IBB144420	03165479
14'6"	1	0.035	3-4	87946IBB144420	03165396
14'6"	1	0.035	4-6	87949IBB144420	03165404
14'6"	1	0.035	5-8	87950IBB144420	03165412
14'6"	1	0.035	6-8	1897703	80972136
14'6"	1	0.035	6-10	87951IBB144420	03165420
14'6"	1	0.035	8-12	87952IBB144420	03165438
14'6"	1	0.035	10-14	87869IBB144420	03165388
14'6"	1-1/4	0.042	2-3	1783186	80972128
14'6"	1-1/4	0.042	3-4	1767934	07593908
14'6"	1-1/4	0.042	4-6	87953IBB144420	03165446
14'6"	1-1/4	0.042	5-8	87954IBB144420	03165453
14'6"	1-1/4	0.042	6-10	87955IBB144420	03165461
14'6"	1-1/4	0.042	8-12	1896000	80972110
14'7"	1/4	0.025	10-14	1896001	80972102
14'7"	1/2	0.025	8-12	1896003	80972094
14'7"	1/2	0.025	10-14	1896004	80972086
14'7"	1/2	0.025	14-18	1896002	80972078
14'7"	1/2	0.035	10	1896005	80972060
14'8"	3/4	0.035	4-6	87962IBB144470	03165537
14'8"	3/4	0.035	5-8	87963IBB144470	03165545
14'8"	3/4	0.035	6-10	87964IBB144470	03165552
14'8"	3/4	0.035	8-12	87965IBB144470	03165560
14'8"	3/4	0.035	10-14	87961IBB144470	03165529
14'8"	1	0.035	4-6	87959IBB144470	03165503
14'8"	1	0.035	8-12	87960IBB144470	03165511
14'9"	1/2	0.035	10	87966IBB144495	03165578
14'10"	1	0.035	4-6	1896006	80972052
14'10"	1	0.035	6-10	1896007	80972045
14'11"	1/2	0.025	10-14	1896008	80973035
14'11"	1/2	0.025	14-18	1896009	80972037
15'	1	0.035	4-6	1896010	80972029
15'	1	0.035	5-8	87967IBB154570	03165586
15'	1-1/4	0.042	2-3	1897634	80973142
15'	1-1/4	0.042	3-4	87968IBB154570	03165594
15'	1-1/4	0.042	4-6	87969IBB154570	03165602
15'	1-1/4	0.042	5-8	87970IBB154570	03165610
15'	1-1/4	0.042	6-10	87971IBB154570	03165628
15'	1-1/4	0.042	8-12	1895998	80972011
15'	1-1/2	0.050	3-4	1897637	80973134
15'2"	1-1/2	0.050	2-3	1897639	80973050

***OPERATIONAL* Bi-Metal Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
15'3"	1	0.035	5-8	87972IBB154650	03165636
15'4"	1-1/4	0.042	4-6	87973IBB154675	03165644
15'5"	1	0.035	6-10	87974IBB154700	03165651
15'6"	1/2	0.020	10-14	1895993	80972003
15'6"	1/2	0.035	4	1895994	80971997
15'6"	1/2	0.035	10	87975IBB154725	03165669
15'6"	3/4	0.035	6-10	1895995	80971989
15'6"	1	0.035	3-4	1895996	80971971
15'6"	1	0.035	4-6	1895997	80971955
15'6"	1	0.035	5-8	87976IBB154725	03165677
15'6"	1	0.035	6-10	87977IBB154725	03165685
15'6"	1	0.035	8-12	87978IBB154725	03165693
15'6"	1-1/4	0.042	2-3	1897694	80973043
15'6"	1-1/4	0.042	3-4	1895992	80971963
15'6"	1-1/4	0.042	4-6	87979IBB154725	03165701
15'6"	1-1/4	0.042	5-8	87980IBB154725	03165719
15'6"	1-1/4	0.042	6-10	66389IBB154725	80971948
15'6"	1-1/4	0.042	8-12	1895991	80971930
15'8"	3/4	0.035	6-10	87984IBB154775	03165750
15'8"	1-1/4	0.042	2-3	98713IBB154800	80973068
15'8"	1-1/4	0.042	3-4	98396IBB154800	80973019
15'8"	1-1/4	0.042	4-6	87982IBB154775	03165735
15'8"	1-1/4	0.042	6-8	1897640	80971922
15'8"	1-1/4	0.042	8-12	87983IBB154775	03165743
15'9"	1/2	0.020	24	1895850	80971914
15'9"	1/2	0.025	6-10	87985IBB154800	03165768
15'9"	3/4	0.035	10-14	1895849	80971906
16'	1/2	0.025	8-12	87988IBB164875	03165792
16'	1/2	0.025	10-14	87987IBB164875	03165784
16'	1-1/4	0.042	3-4	87989IBB164875	03165800
16'	1-1/4	0.042	4-6	87990IBB164875	03165818
16'	1-1/4	0.042	5-8	1788071	78444114
16'1"	1-1/4	0.042	5-8	87986IBB164900	03165776
16'2"	1-1/4	0.042	6-10	87991IBB164930	03165826
16'3"	3/4	0.035	10-14	1895848	80971898
17'5"	1-1/2	0.050	4-6	1897635	80971880
17'6"	1-1/4	0.042	4-6	1781213	72276173
17'6"	1-1/2	0.050	3-4	1897673	80973084
18'6"	1-1/2	0.050	2-3	1897638	80971872
18'10"	1-1/2	0.050	5-8	189763	80971864
19'6"	1	0.035	5-8	87992IBB195945	03165834
19'6"	1-1/4	0.042	4-6	87993IBB195945	03165842

NEO-TYPE®

Hard Back Carbon Steel Blade



STRAIGHTER, EASIER CUT
The body of this blade is heat treated for extra stability while cutting

Recommended for use at band speeds less than 4,000 feet (1,200 meters) per minute

DESIGNED FOR USE ON VERTICAL CONTOUR SAWS AND SMALL CUT-OFF SAWS
Perfect for utility cutting of a wide variety of materials

WIDTH X THICKNESS		TOOTH FORM								
		STANDARD						HOOK		
		RAKER SET TPI					WAVY TPI	RAKER SET TPI		
IN	MM	6	8	10	14	18	24	3	4	6
1/4 x .025	6.4 x 0.64			◆	◆	◆	◆		◆	◆
3/8 x .025	9.5 x 0.64		◆	◆	◆	◆		◆	◆	◆
1/2 x .025	12.7 x 0.64	◆	◆	◆	◆	◆	◆		◆	
5/8 x .032	16 x 0.80			◆	◆					
3/4 x .035	19 x 0.90	◆	◆	◆	◆	◆		◆	◆	
1 x .035	25.4 x 0.90	◆	◆	◆	◆			◆		

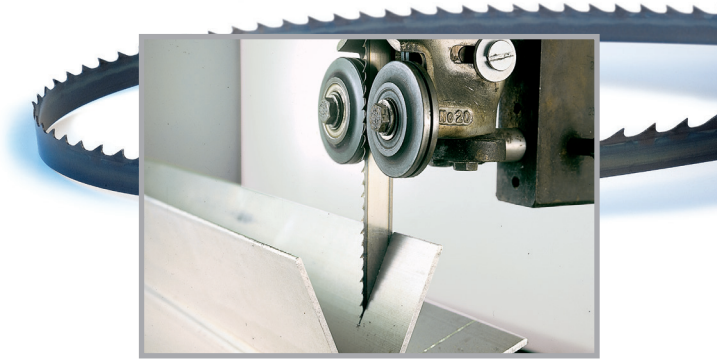
APPLICATION

Aluminum	Carbon
Brass	Graphite
Bronze	Plastics
Copper	Mild Steels
Fiberglass	

See Page 30 for *NEO-TYPE®* Coil Stock Offering

FLEX BACK

Carbon Steel Blade



EXCELLENT FATIGUE LIFE
Designed to cut a wide variety of materials

Flexible carbon steel is very durable even at high band speeds—up to 15,000 feet (4,500 meters) per minute

DESIGNED FOR USE ON VERTICAL CONTOUR SAWS
Perfect for utility cutting of a wide variety of materials

WIDTH X THICKNESS		TOOTH FORM									
		STANDARD			HOOK					SKIP	
		RAKER SET TPI			RAKER SET TPI				ALT TPI	RAKER SET TPI	
IN	MM	6	10	14	2	3	4	6	2	4	6
1/4 x .025	6.4 x 0.64		◆	◆			◆	◆		◆	◆
3/8 x .025	9.5 x 0.64		◆	◆		◆	◆	◆			
1/2 x .025	12.7 x 0.64	◆	◆	◆		◆	◆	◆			
3/4 x .032	19 x 0.80				◆	◆	◆	◆			
1 x .035	25.4 x 0.90				◆	◆					
2 x .035	50.8 x 0.90								◆		

APPLICATION

Aluminum	Carbon
Brass	Graphite
Bronze	Plastics
Copper	Wood
Fiberglass	

See Page 30 for FLEX BACK Coil Stock Offering

MSC Stock Offering of **LENOX *NEO-TYPE®*** Carbon Band Saw Blades

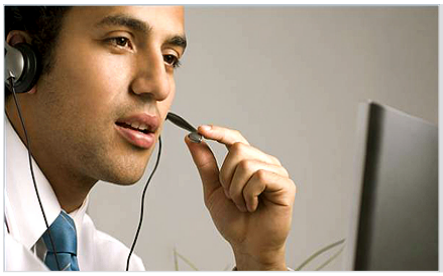
Other Welded to Length Sizes Available

***NEO-TYPE®* Carbon Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
5'4-1/2"	1/2	0.025	6	90419NEB51640	56402563
5'4-1/2"	1/2	0.025	10	90421NEB51640	64034895
5'4-1/2"	1/2	0.025	14	90423NEB51640	64034903
5'4-1/2"	1/2	0.025	18	90425NEB51640	64034911
6'8"	1/4	0.025	10	90080NEB62030	64034556
6'8"	1/4	0.025	14	90082NEB62030	64034564
7'6"	1/2	0.025	10	90487NEB72285	96041231
7'6"	1/2	0.025	14	90489NEB72285	64035033
7'9"	1/2	0.025	6	90501NEB72360	56404924
7'9"	1/2	0.025	10	90503NEB72360	64035058
7'9"	1/2	0.025	14	90505NEB72360	64035066
7'9"	1/2	0.025	18	90507NEB72360	56404841
7'9"	5/8	0.032	10	90817NEB72360	64035389
7'9"	5/8	0.032	14	90819NEB72360	64035397
7'9"	3/4	0.032	8	90931NEB72360	64035512
7'9"	3/4	0.032	10	90929NEB72360	64035504
7'9"	3/4	0.032	14	90930NEB72360	64035496
7'9-1/2"	1/4	0.025	10	90105NEB72375	64034614
7'9-1/2"	1/4	0.025	14	90106NEB72375	64034622
7'9-1/2"	1/2	0.025	6	90516NEB72375	64035074
7'9-1/2"	1/2	0.025	14	90520NEB72375	64035082
7'9-1/2"	1/2	0.025	18	90522NEB72375	56405160
7'9-1/2"	3/8	0.025	8	91489NEB72375	56405343
8'	1/2	0.025	14	90551NEB82440	64035157
8'5"	3/4	0.032	14	90944NEB82565	64035538
8'11"	3/4	0.032	14	90957NEB82720	64035579
9'	3/4	0.032	8	90961NEB92745	56408438
9'	3/4	0.032	10	90962NEB92745	56408354
9'	3/4	0.032	14	90966NEB92745	98605405
9'6"	1/2	0.025	14	90600NEB92895	97448930
9'6"	3/4	0.032	14	90983NEB92895	64035603
9'7-1/2"	3/4	0.032	6	91730NEB92935	63924955
9'7-1/2"	3/4	0.032	10	90991NEB92935	56408024
9'7-1/2"	3/4	0.032	14	90995NEB92935	56408040

***NEO-TYPE®* Carbon Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Lenox Material Number	MSC Item Number
9'11-1/2"	1	0.035	6	91233NEB93035	67286823
9'11-1/2"	1	0.035	14	91244NEB93035	56407349
10'	1/2	0.025	10	90611NEB103050	97163505
10'	1/2	0.025	14	90612NEB103050	56396104
10'	3/4	0.032	6	91005NEB103050	56396252
10'	3/4	0.032	8	91367NEB103050	56396260
10'	3/4	0.032	10	91006NEB103050	56396237
10'	3/4	0.032	14	91007NEB103050	00538553
10'5"	3/4	0.032	10	91023NEB103175	64035652
10'5"	3/4	0.032	14	91027NEB103175	64035660
10'10-1/2"	1	0.035	6	91228NEB103315	56395031
10'10-1/2"	3/4	0.032	8	91053NEB103315	64035686
10'10-1/2"	3/4	0.032	14	91059NEB103315	64035702
10'10-1/2"	1	0.035	8	91229NEB103315	56395049
10'10-1/2"	1	0.035	10	91230NEB103315	64035769
10'10-1/2"	1	0.035	14	91232NEB103315	56395072
11'	1	0.035	6	91938NEB113355	67746438
11'	1	0.035	10	91236NEB113355	80220098
11'5"	3/4	0.032	10	91076NEB113480	64035728
11'5"	3/4	0.032	14	91080NEB113480	97097463
11'6"	3/4	0.032	6	91088NEB113505	05024344
11'6"	3/4	0.032	8	91089NEB113505	56396716
11'6"	3/4	0.032	10	91091NEB113505	64035744
11'6"	3/4	0.032	14	91095NEB113505	56396674
11'6"	1	0.035	6	91246NEB113505	64035793
11'6"	1	0.035	8	91247NEB113505	56396567
11'6"	1	0.035	10	91248NEB113505	64035801
12'	1	0.035	10	91260NEB123660	56398605
12'6"	1/2	0.025	6	90688 MS00425	64035298
12'6"	1/2	0.025	10	90690NEB123810	64035306
12'6"	1/2	0.025	14	90692 MS00424	64035314
12'6"	1/2	0.025	18	90694NEB123810	64035322
12'6"	1	0.035	6	91272NEB123810	56398050
12'6"	1	0.035	10	91274NEB123810	56398001



The MSC Technical Support Team Can Help You Find The Right Lenox Solution

800.521.9520

Monday - Friday 8 AM – 8 PM EST,
Saturday 8AM – 3 PM EST

MSC Stock Offering of LENOX *DIEMASTER 2®* Bi-Metal Band Saw Blade Coils

DIEMASTER 2® Bi-Metal Band Saw Blade Coils

Coil Dimensions & Specifications				100' Coil		250' Coil	
W (in)	Thick (in)	TPI	Type	Mfr's #	Order #	Mfr's #	Order #
1/4	0.025	6	Hook	1345	03604378	1405	03604501
1/4	0.025	10-14	Variable	1602	03604709	1614	03604816
1/4	0.025	14-18	Variable	1600	03604683	1611	03604782
1/4	0.035	6	Hook	1348	03604386	1408	03604519
1/4	0.035	10-14	Variable	1608	03604758	1620	03604865
3/8	0.025	10-14	Variable	1603	03604717	1615	03604824
3/8	0.025	14-18	Variable	1601	03604691	1613	03604808
3/8	0.035	4	Hook	1350	03604394	1410	03604527
3/8	0.035	6	Hook	1351	03604402	1411	03604535
3/8	0.035	10	Raker			1126	03604204
1/2	0.02	10-14	Variable			1616	96803200
1/2	0.02	14	Raker	1008	64030190		
1/2	0.02	14	Wavy			1128	97813521

DIEMASTER 2® Bi-Metal Band Saw Blade Coils

Coil Dimensions & Specifications				100' Coil		250' Coil	
W (in)	Thick (in)	TPI	Type	Mfr's #	Order #	Mfr's #	Order #
1/2	0.02	14-18	Variable			1131	97813554
1/2	0.02	18	Wavy			1129	97813539
1/2	0.02	24	Raker	1010	97168439	1130	97813513
1/2	0.025	6	Hook	1366	03604451	1426	03604584
1/2	0.025	6-10	Variable	1604	03604725	1622	03604881
1/2	0.025	8-12	Variable	1605	03604733	1617	03604832
1/2	0.025	10-14	Variable	1606	03604741	1618	03604840
1/2	0.025	14	Raker	1012	03604097		
1/2	0.025	14-18	Variable	1609	03604766	1628	03604931
1/2	0.035	3	Hook			1413	03604543
1/2	0.035	4	Hook	1354	03604428	1414	03604550
1/2	0.035	6	Hook	1355	03604121	1415	03604568
1/2	0.035	10	Raker	1017	03604139	1137	03604246

MSC Stock Offering of LENOX *NEO-TYPE®* & FLEX BACK Carbon Band Saw Blade Coils

NEO-TYPE® & FLEX BACK Carbon Band Saw Blade Coils

Coil Dimensions & Specifications				Flexible Back		*NEO-TYPE* Hard Back	
W (in)	Thick (in)	TPI	Type	LENOX Number	Order #	LENOX Number	Order #
1/4	0.025	4	Skip	5267	03599743		
1/4	0.025	4	Hook	5320	03599933		
1/4	0.025	6	Hook	5321	03599941		
1/4	0.025	10	Raker			4022	03600749
1/4	0.025	14	Raker	5024	03599354	4024	03600756
1/4	0.025	18	Raker			4025	03600764
1/4	0.025	24	Wavy			4026	03600772
3/8	0.025	3	Hook/ Alternate	5034	03599396		
3/8	0.025	3	Hook	5323	03599958		
3/8	0.025	4	Hook	5324	03599966		
3/8	0.025	6	Hook	5325	03599974		
3/8	0.025	10	Raker			4029	03600798
3/8	0.025	14	Raker	5031	03599388	4031	03600806
3/8	0.025	18	Raker			4032	03600814
1/2	0.025	3	Hook	5327	03599982		
1/2	0.025	4	Hook	5328	03599990		
1/2	0.025	6	Raker	5044	03599420	4044	03600830

NEO-TYPE® & FLEX BACK Carbon Band Saw Blade Coils

Coil Dimensions & Specifications				Flexible Back		*NEO-TYPE* Hard Back	
W (in)	Thick (in)	TPI	Type	LENOX Number	Order #	LENOX Number	Order #
1/2	0.025	6	Hook	5329	03600004		
1/2	0.025	8	Raker			4045	03600848
1/2	0.025	10	Raker	5046	03599438	4046	03600855
1/2	0.025	14	Raker			4048	03600863
1/2	0.025	18	Raker			4049	03600871
3/4	0.032	2	Hook/ Raker	5395	03600400		
3/4	0.032	4	Hook	5331	03600020		
3/4	0.032	6	Hook	5332	03600038		
3/4	0.032	6	Raker			4057	03600913
3/4	0.032	8	Raker			4058	03600921
3/4	0.032	10	Raker			4059	03600939
3/4	0.032	14	Raker			4061	03600954
1	0.035	2	Hook	5333	03600046		
1	0.035	3	Hook	5334	03600053		
1	0.035	8	Raker			4065	03600996
1	0.035	14	Raker			4067	03601010

MSC Industrial Supply Co.

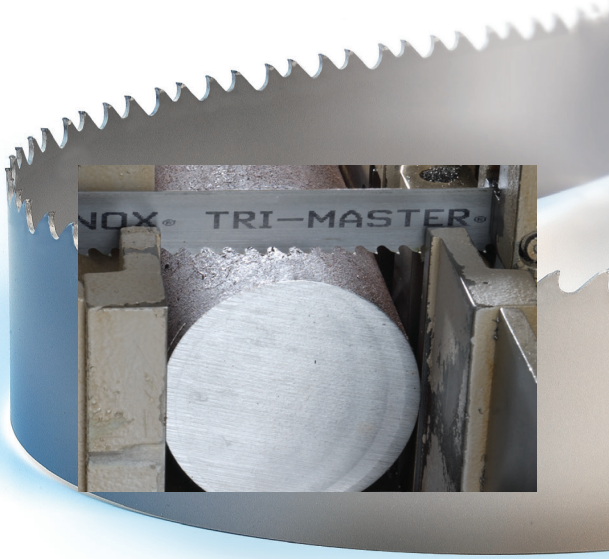
TRI-MASTER®

Versatile Carbide Tipped Blade

PRECISION TRIPLE CHIP GRIND
Smooth cuts, excellent finish

HIGH PERFORMANCE BACKING STEEL
Excellent fatigue life

GENERAL PURPOSE BLADE
Perfect for cutting of a wide variety of materials



WIDTH X THICKNESS		TPI				STANDARD TPI
IN	MM	1.2/1.8	1.5/2.3	2/3	3/4	3
3/8 x .032	9.5 x 0.80				•	•
1/2 x .025	12.7 x 0.64					•
3/4 x .035	19 x 0.90					•
1 x .035	27 x 0.90			•	•	•
1-1/4 x .042	34 x 1.07		•	•	•	•
1-1/2 x .050	41 x 1.27	•		•	•	•
2 x .063	54 x 1.60	•		•		
2-5/8 x .063	67 x 1.60	•				
3 x .063	80 x 1.60	•				

APPLICATION

- Aluminum/ Non-Ferrous
- Carbon Steels
- Alloy Steels
- Bearing Steels
- Stainless Steels
- Mold Steels
- Tool Steels
- Wood
- Titanium Alloys
- Nickel-Based Alloys (Inconel®)

MERCURIZED

MSC Stock Offering of LENOX *TRI-MASTER®* Carbide Tipped Band Saw Blades

Other Welded to Length Sizes Available

***TRI-MASTER®* Carbide Tipped Band Saw Blades - Welded to Length**

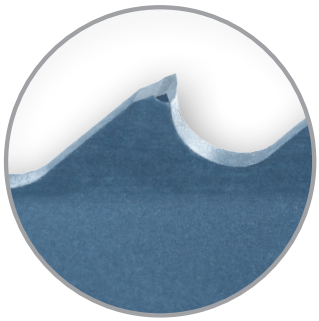
Blade L	W (in)	Thick (in)	TPI	Tooth Type	Lenox Material Number	MSC Item Number
14'6"	1-1/4	0.042	2-3	Variable	89511	97391247
14'6"	1-1/4	0.042	3-4	Variable	49804	48717441
15'	1-1/4	0.042	3-4	Variable	89540	56422355

***TRI-MASTER®* Carbide Tipped Band Saw Blades - Welded to Length**

Blade L	W (in)	Thick (in)	TPI	Tooth Type	Lenox Material Number	MSC Item Number
19'6"	3/4	0.035	3	Standard	89419	04668083
19'6"	1	0.035	3	Standard	89464	56422595

LENOX *offers a Full Offering of* ***Carbide Tipped Band Saw Solutions*** *for the most demanding and difficult to cut materials.*

Contact your ***MSC*** *or* **LENOX** ***Sales Teams*** *to determine which* ***Carbide Tipped Solution*** *is right for your needs.*



BAND-ADE®

Semi-Synthetic Sawing Fluid

General purpose flood coolant designed for light to moderate-duty machining applications involving both ferrous and non-ferrous metals

EXTENDS BLADE LIFE
Increased lubrication aids in chip formation and evacuation

EXCEPTIONAL COOLING
Water-soluble formulation helps to reduce frictional heat and improves cutting performance

INCREASES PRODUCTIVITY
Faster cutting and reduced machine wear increases efficiency

ENVIRONMENTALLY FRIENDLY
Products are biodegradable, safe for the operator to use, and do not contain harmful chemicals like chlorine and sulphur

SURFACES CAN BE WELDED AND PAINTED OVER

RATIO	REFRACTOMETER
10.1 (10%)	3.5
15.1 (6.7%)	2.6
20:1 (5%)	1.7

LENOX PART NUMBER	MSC ITEM NUMBER	CONTAINER SIZE GALLON	CONTAINER SIZE LITER	CONTAINERS PER CASE
68004	00347922	1	3.8	4
68005	00347930	2-1/2	9.5	2
68003	00347914	5	18.9	—
68001	[1]03607496	55	208.2 drum	—

NFPA CODE SPECS

HMIS/WHMIS
HEALTH INDEX – 0
FLAMMABILITY – 0
REACTIVITY – 0
PERSONAL PROTECTION – A

Not recommended for use as a spray lubricant. Mix this product with water as recommended
[1] FOB Factory

SAW MASTER™

Synthetic Sawing Fluid

Specially formulated flood coolant for light to moderate-duty applications on ferrous metals and alloys

LONGER BLADE LIFE. FASTER CUTTING.
Lubricates and cools to get the most from your blade or tool

REJECTS MOST TRAMP OILS
Unwanted oils can be separated and removed to keep the fluid performing longer

EXCELLENT SUMP LIFE
Advanced anti-microbial agents control bacterial growth and prevent rancidity, which lowers fluid replacement costs

CAN BE USED IN MOST HARD WATER APPLICATIONS
Eliminates filtration problems and residue

SURFACES CAN BE WELDED AND PAINTED OVER

LOW TO NON-FOAMING

RATIO	REFRACTOMETER
5.1 (20%)	6.4
10.1 (10%)	3.2
15:1 (6.7%)	2.4
20:1 (5%)	1.6

LENOX PART NUMBER	MSC ITEM NUMBER	CONTAINER SIZE GALLON	CONTAINER SIZE LITER	CONTAINERS PER CASE
68061	02958130	5	18.9	—
68062	[1]48597363	55	208.2 drum	—

NFPA CODE SPECS

HMIS/WHMIS
HEALTH INDEX – 1
FLAMMABILITY – 0
REACTIVITY – 0
PERSONAL PROTECTION – A

Not recommended for use as a spray lubricant. Mix this product with water as recommended
[1] FOB Factory

LENOX *LUBE*®

Clean, Synthetic Lubricant for Spray Applications

Advanced formula enables superior cutting performance when Minimum Quantity Lubrication (MQL) is required

EXTENDS TOOL LIFE
Extreme pressure lubricant reduces frictional heat, prevents chip welding, and delivers an excellent workpiece finish

CLEAN AND ENVIRONMENTALLY FRIENDLY
Synthetic, water-based formulation is safe for the shop and operator

REDUCES COSTS
No disposal costs and use only ounces per day

OPTIMUM PERFORMANCE ON FERROUS METALS
Use with our *MICRONIZER*® systems to lubricate carbon/alloy steels and stainless steels. Works best on pipe and thin-walled tubing

SURFACES CAN BE WELDED AND PAINTED OVER

LENOX PART NUMBER	MSC ITEM NUMBER	CONTAINER SIZE		CONTAINERS PER CASE	NFPA CODE SPECS
		GALLON	LITER		
68014	00347955	1	3.8	4	**HMIS/WHMIS** HEALTH INDEX – 0 FLAMMABILITY – 0 REACTIVITY – 0 PERSONAL PROTECTION – A
68017	[1]03608130	55	208.2 drum	—	

Use this product as it comes from the container – do not mix with water.
[1] FOB Factory

C/AI LUBE

High Lubricity Formulation for Spray Applications

Synthetic oil formulated for cutting solids and structurals in a Near Dry Machining (NDM) application

WORKS EFFECTIVELY ON ALL TYPES OF MATERIALS
Use on a variety of steels and non-ferrous metals. Works well on large structural beams, small solids, and all shapes of aluminum (billets, plates and castings)

INCREASED PRODUCTIVITY
Enhances lubrication for higher cutting speeds and feed rates

EXTENDS TOOL LIFE
Enables tooth penetration and chip formation which decreases wear on the machine and blade

CONTROL COSTS
Decreases the volume consumed and lowers replacement costs when used with our *MICRONIZER*® systems

LENOX PART NUMBER	MSC ITEM NUMBER	CONTAINER SIZE		CONTAINERS PER CASE	NFPA CODE SPECS
		GALLON	LITER		
68024	00347963	1	3.8	4	**HMIS/WHMIS** HEALTH INDEX – 0 FLAMMABILITY – 1 REACTIVITY – 0 PERSONAL PROTECTION – A
68026	03608163	5	18.9	—	
68025	[1]03608155	55	208.2 drum	—	

Use this product as it comes from the container – do not mix with water.
[1] FOB Factory

LUBE TUBE

Manually Applied Lubricant Stick

EXTREME PRESSURE LUBRICANT
Prevents the build-up of frictional heat

DESIGNED TO BE APPLIED TO BAND SAW BLADES AND OTHER CUTTING TOOLS
Improves overall tool life and productivity when sawing, drilling, milling, grinding, threading and tapping. Works well on abrasives (belts, sanding discs and pads)

CAN BE USED ON FERROUS AND NON-FERROUS METALS, ALUMINUM GATES AND RISERS, PLATES AND EXTRUSIONS

BIODEGRADABLE, NON-TOXIC AND NON-STAINING

LENOX PART NUMBER	MSC ITEM NUMBER	CONTAINER SIZE		TUBES PER CASE	NFPA CODE SPECS
		OUNCES	GRAMS		
68020LNX	83030650	14.5	411.1	12	**HMIS/WHMIS** HEALTH INDEX – 0 FLAMMABILITY – 0 REACTIVITY – 0 PERSONAL PROTECTION – A

LENOX *PROTOOL LUBE®*

Extends Tool Life

A UNIQUE SYNTHETIC EMULSION DESIGNED TO INCREASE TOOL LIFE
For cutting, milling, reaming, tapping and drilling metal, wood and plastics

SHORTENS CUTTING TIME BY UP TO 50%
Provides smoother, cleaner cutting and dramatically longer blade life

REDUCES HEAT AND FRICTION
Water-soluble so it cleans up with water

BIODEGRADABLE AND NON-TOXIC

EASY TO USE, FLIP-TOP BOTTLE FITS IN YOUR TOOL BOX

LENOX PART NUMBER	MSC ITEM NUMBER	CONTAINER SIZE		CONTAINERS PER CASE	NFPA CODE SPECS
		GALLON	LITER		
68064	84784149	6 oz	.17	12	**HMIS/WHMIS** HEALTH INDEX – 1 FLAMMABILITY – 0 REACTIVITY – 0 PERSONAL PROTECTION – A
68061	84784156	1	3.8	4	
68062	84784164	5	18.9	—	
68063	[1]84784172	55	208.2 drum	—	

Use this product as it comes from the container – do not mix with water.
[1] FOB Factory

FLUID REFERENCE CHART

Properties and Applications

LENOX® METAL-WORKING FLUID	TYPE			METALS				APPLICATIONS					
	FLOOD COOLANT	SPRAY LUBRICANT	MANUAL APPLICATION	USE WITH SOLID METALS	USE WITH STRUCTURAL METALS	USE WITH FERROUS METALS	USE WITH NON-FERROUS METALS	BAND SAWING	CIRCULAR SAWING	DRILLING	TAPPING	MILLING	GRINDING
BAND-ADE®	●			●	●	●	●	●	●	●		●	
SAW MASTER™	●			●	●	●		●	●	●			●
LENOX *LUBE®*		●		●	●	●		●	●	●	●	●	●
C/AI LUBE		●		●	●	●	●	●	●	●	●	●	●
LENOX *PROTOOL LUBE®*			●	●	●	●	●		●	●	●		

LENOX METALWORKING FLUID	CHEMICAL PROPERTIES							
	TYPE	COLOR	BIOCIDES	RUST/ CORROSION INHIBITORS	CONTAINS MINERAL OR PETROLEUM OIL	CONTAINS CHLORINE OR SILICONE	CONTAINS SULFUR/ SULPHONATES	CONTAINS CARCINOGENS
BAND-ADE	Semi-Synthetic	Translucent Pink	Yes	Yes	No	No	No	No
SAW MASTER	Synthetic	Translucent Pink	Yes	Yes	No	No	No	No
LENOX *LUBE*	Synthetic Emulsion	Translucent Green	Yes	Yes	No	No	No	No
C/AI LUBE	Synthetic Oil	Translucent Blue	No	Yes	No	No	No	No
LENOX *PROTOOL LUBE®*	Synthetic Emulsion	Translucent Yellow	Yes	Yes	No	No	No	No

LENOX METAL REMOVAL FLUID	PHYSICAL PROPERTIES						
	SOLUBILITY IN WATER	SPECIFIC GRAVITY (H_2O=1)	pH RANGE	VISCOSITY AT 72°F	FLASH POINT	FREEZING POINT	BOILING POINT
BAND-ADE	100%	1.02	8.8 - 9.2	43 SUS	None	-6°C/21°F	99°C/210°F
SAW MASTER™	100%	1.076	9.7 - 10.0	42.7 SUS	None	-12°C/10°F	99°C/210°F
LENOX *LUBE*	100%	1.015	7.8 - 8.2	60 SUS	None	-7°C/19°F	99°C/210°F
C/AI LUBE	Insoluble	0.823	N/A	121 SUS	COC 290°F	N/A	N/A
LENOX *PROTOOL LUBE*	100%	1.03	8.0 - 8.5	500 SUS	None	-25°C/-13°F	99°C/210°F

DILUTION RATIO*	FLUID CONTENT	WATER CONTENT	APPLICATIONS
5:1	20%	80%	Heavy-duty sawing, difficult milling
10:1	10%	90%	Moderate to heavy-duty sawing, drilling, tapping and milling
20:1	5%	95%	Light-duty work
30:1	3%	97%	Grinding, light-duty work

*Dilution ratios are for flood coolants only. LENOX recommends 5:1 or 10:1, depending on the severity of the operation

TACHOMETER

Accurate Band Speed Measurement

Running at the proper band speed is essential for optimum tool life. Use this precision tool to calibrate band saw machine internal tachometer. Check band speeds on machines that don't have a tachometer

LENOX PART NUMBER	MSC ITEM NUMBER	DESCRIPTION
62139	98789951	Tachometer

TENSION METER

Measures Band Tension

Properly tensioned band saw blades cut straighter, longer. Durable construction: made with lightweight cast aluminum. Easy to use: attach to blade, apply tension and read the PSI

LENOX PART NUMBER	MSC ITEM NUMBER	DESCRIPTION
62126	98135007	Tension Meter

BLADE ALIGNMENT GAUGE

For Straight Cutting

Proper alignment is critical for straight cutting. Using this gauge allows for easy measurement of blade alignment, so proper adjustment of band guide assemblies can be made. Easy to use: clip the blade alignment to the back of the blade and use a machinists square to see if the blade is perpendicular to the bed

LENOX PART NUMBER	MSC ITEM NUMBER	DESCRIPTION
62125	67494625	Blade Alignment Gauge

TRAVERSE MASTER®

Measures and Reports Feed Rate

Optimize chip loads to achieve fast cutting without detrimental effects on blade life. Accurately achieve cutting rates recommended by LENOX *SAWCALC®*. Precision meter: provides readout of feed rate in inches (or millimeters) per minute. Powered by a 12v DC power supply or rechargeable battery pack (both included)

LENOX PART NUMBER	MSC ITEM NUMBER	DESCRIPTION
62140	42864256	Traverse Master
*62141	42864272	Traverse Master

**(includes international plug adaptor)*

MICRONIZER, JR.

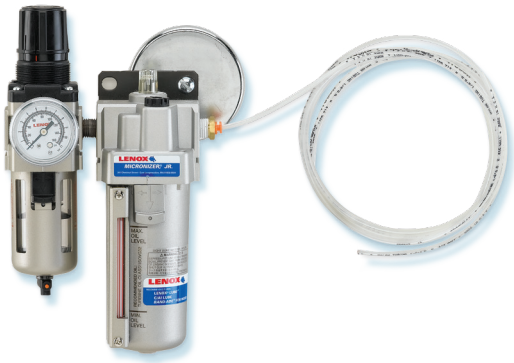
Lubricant Applicator

PORTABLE DESIGN FOR USE ON MANY APPLICATIONS
Strong mounting magnets hold unit in place, but allow it to be moved to different machines

FOR SMALLER BAND SAW MACHINES & OTHER MACHINE TOOLS
A clean, economical method of providing lubrication

CONVENIENT DESIGN
Choice of two reservoir capacities, 7 oz (200ml) or 37 oz (1.1liter)

SEVERAL NOZZLE STYLES AVAILABLE



LENOX PART NUMBER	MSC ITEM NUMBER	DESCRIPTION
68260	03608551	7 oz (200ml) Unit with copper nozzle, Shut-off valve and 6' (1.8m) of 1/4" (6mm) tubing
68160	03608528	7 oz (200ml) Unit with copper nozzle, Shut-off valve and 6' (1.8m) of 1/8" (3mm) tubing
68258	03608544	7 oz (200ml) Unit with flex nozzle, Shut-off valve and 6' (1.8m) of 1/4" (6mm) tubing
68158	03608502	7 oz (200ml) Unit with flex nozzle, Shut-off valve and 6' (1.8m) of 1/8" (3mm) tubing
68161	03608536	37 oz (1.1 liter) Unit with copper nozzle, Shut-off valve and 6' (1.8m) of 1/4" (6mm) tubing
68159	03608510	37 oz (1.1 liter) Unit with flex nozzle, Shut-off valve and 6' (1.8m) of 1/4" (6mm) tubing

MSC Industrial Supply Co.

For the MSC Industrial Supply location nearest you...

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119 39th St. No.
Birmingham, AL 35222
205-591-9565
Fax: 205-591-9669

Madison, AL
114 Celtic Dr.
Madison, AL 35758
256-772-0601
Fax: 256-772-8385

Mobile, AL
4345 Halls Mill Rd.
Suite D
Mobile, AL 36693
251-342-5030
Fax: 251-342-3004

ARIZONA

Phoenix ATS
Phoenix, AZ
2910 E. Chambers St.
Phoenix, AZ 85040
602-276-7707
Fax: 602-276-0234

Phoenix, AZ
Fiesta Tech Center
1383 N. Tech Blvd.
Suite 106
Gilbert, AZ 85233
480-755-0415
Fax: 480-755-4209

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10600 Colonel Glenn Rd.
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Fax: 858-505-0214

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Milford, CT 06460
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Fax: 601-922-8945

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Ivyland, PA 18974
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Fax: 215-956-9654

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Fax: 717-757-0665

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864-281-9330
Fax: 864-627-7922

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Chattanooga, TN 37421
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119 Regional Park Dr.
Kingsport, TN 37660
423-349-4410
Fax: 423-349-4525

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Memphis, TN
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3955 Vantech Dr., Suite 7
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901-565-9880
Fax: 901-565-0966

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