

1. Identification

Product identifier

Trade name: 636K44 – Loctite 3090 Part A

This safety data sheet pertains to the following products:
636K44 = Loctite 3090

Relevant identified uses of the substance or mixture and uses advised against

General use: Instant adhesive (cyanacrylate) for orthopedic procedures, Component A.
Reserved for industrial and professional use.

Details of the supplier of the safety data sheet

Company name: Otto Bock Health Care
Street/POB-No.: 3820 W. Great Lakes Drive
Zip code, city: Salt Lake City, UT 84120
USA

WWW: www.ottobockus.com

Telephone: +1 (801) 956-2400

Telefax: +1 (801) 956-2401

Department responsible for information:

Quality Department,
Telephone: +1 (801) 954-2304 (7 AM – 3 PM, Mountain Time),
Email: USRegulatory@ottobock.com

Additional information:

Corporate headquarters:
Ottobock SE & Co. KGaA
Max-Näder-Straße 15
Duderstadt
Germany

Emergency telephone number

CHEMTREC, Telephone: +1 (800) 424-9300

Transport:

CONSULTANK Lutz Harder GmbH (Contract QUALI003)

Telephone: +49 (0)178-4337434 (from USA: 01149 178 4337434)

2. Hazard identification

Classification of the substance or mixture

Flammable Liquid - Category 4

Combustible liquid.

Skin Irritation - Category 2

Causes skin irritation.

Eye Irritation - Category 2A

Causes serious eye irritation.

Specific Target Organ Toxicity (Single Exposure) - Category 3 May cause respiratory irritation.

Label elements

Symbols:



Signal word:

Warning

Hazard statements:

- Combustible liquid.
- Causes skin irritation.
- Causes serious eye irritation.
- May cause respiratory irritation.

Precautionary statements:

- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- Avoid breathing vapors.
- Wash hands and face thoroughly after handling.
- Use only outdoors or in a well-ventilated area.
- Wear protective gloves/protective clothing/eye protection.
- IF ON SKIN: Wash with plenty of water/soap.
- IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- Call a POISON CENTER/doctor if you feel unwell.
- Specific treatment (see 'First aid' on this label).
- If skin irritation occurs: Get medical advice/attention.
- If eye irritation persists: Get medical advice/attention.
- Take off contaminated clothing and wash it before reuse.
- In case of fire: Use water spray, dry powder, foam or carbon dioxide for extinction.
- Store in a well-ventilated place.
- Store in a well-ventilated place. Keep container tightly closed.
- Store locked up.
- Dispose of contents/container to hazardous or special waste collection point.

Other hazards

Special danger of slipping by leaking/spilling product.

3. Composition/information on ingredients

Mixtures

Chemical characterization: Adhesive based on cyanoacrylic acid ester

Relevant ingredients:

CAS No.	Designation	Concentration	Classification
CAS 7085-85-0	Ethyl 2-cyanoacrylate	50 - 100 %	Skin Irritation - Category 2. Eye Irritation - Category 2. Specific Target Organ Toxicity (Single Exposure) - Category 3.

The actual concentration or concentration range is withheld as a trade secret.

4. First aid measures

General information: Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children. Take off contaminated clothing and wash it before reuse. If medical advice is needed, have product container or label at hand.

In case of inhalation:	Move victim to fresh air, put at rest and loosen restrictive clothing. If breathing has stopped, give artificial respiration immediately. Seek medical attention.
Following skin contact:	Immediately clean with water and soap followed by thorough rinsing. If product comes into contact with lips, hold mouth open. Do not allow lips to contact one another. If lips are bonded together, use warm water to gently separate the lips apart. Do not peel solidified product off the skin. Immediately get medical attention.
After eye contact:	Keep eye wide open. Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Do not attempt to pull apart bonded eyelid. Subsequently seek the immediate attention of an ophthalmologist.
After swallowing:	Seek medical advice immediately. Keep airway open. Saliva will cause a polymerization reaction in the mouth.

Most important symptoms/effects, acute and delayed

Causes serious eye irritation.
Causes skin irritation.
May cause respiratory irritation.

Information to physician

Treat symptomatically.

5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media:

Foam, dry chemical powder, carbon dioxide, water spray jet.

Extinguishing media which must not be used for safety reasons:

Full water jet

Specific hazards arising from the chemical

Combustible liquid.
In case of fire may be liberated: Nitrogen oxides (NOx), carbon monoxide and carbon dioxide.

Protective equipment and precautions for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information:

Do not inhale explosion and combustion gases. Cool endangered containers with water spray jet. Do not allow fire water to penetrate into surface or ground water. Fire residuals and contaminated extinguishing water must be disposed of in accordance with the regulations of the local authorities.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Cyanacrylate - Danger - skin and eyelids will stick together in seconds.
Avoid contact with skin and eyes. Do not breathe vapors.
Keep unprotected people away. Wear appropriate protective equipment.
If possible, eliminate leakage. Provide adequate ventilation.
Take off contaminated clothing and wash it before reuse.

Environmental precautions:

Do not allow to enter into ground-water, surface water or drains.
If necessary, notify appropriate authorities.

Methods and material for containment and cleaning up

Methods for clean-up: Soak up with absorbent materials such as sand, siliceus earth, acid- or universal binder.
Store in special closed containers and dispose of according to ordinance.
After contact with water: Product polymerized. Take up mechanically, placing in appropriate containers for disposal.

Additional information: Special danger of slipping by leaking/spilling product.

7. Handling and storage

Precautions for safe handling

Advices on safe handling: Cyanacrylate - Danger - skin and eyelids will stick together in seconds.
Provide adequate ventilation, and local exhaust as needed. Wear appropriate protective equipment.
Avoid contact with skin and eyes. Do not breathe vapors. Take off contaminated clothing and wash it before reuse.
Work place should be equipped with a shower and an eye rinsing apparatus.
Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

Precautions against fire and explosion:

Keep away from sources of ignition - No smoking.
Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:

Keep only in the original container.
Keep container tightly closed in a cool place.
Protect from humidity and water. Store containers in upright position.
Protect from heat and direct sunlight.

Hints on joint storage:

Do not store together with alkalis, water, amines or alcohol.
Keep away from food, drink and animal feedingstuffs.

8. Exposure controls/personal protection

Control parameters

Occupational exposure limit values:

CAS No.	Designation	Type	Limit value
7085-85-0	Ethyl 2-cyanoacrylate	USA: ACGIH: STEL	1 ppm
		USA: ACGIH: TWA	0.2 ppm

Appropriate engineering controls

Provide good ventilation and/or an exhaust system in the work area.

Personal protection equipment (PPE)

Respiratory protection: In case of inadequate ventilation wear respiratory protection.
Respiratory protection must be worn whenever the TLV (WEL) levels have been exceeded.
Use filter type A (= against vapors of organic substances) according to OSHA Standard - 29 CFR: 1910.134 or ANSI Z88.2.

Hand protection: Protective gloves according to OSHA Standard - 29 CFR: 1910.138.
By short-term hand contact:
Glove material: Nitrile rubber - Layer thickness: ≥ 0.4 mm.
Breakthrough time: > 480 min.
Larger quantities:
Glove material: Polyethylene, polypropylene
Observe glove manufacturer's instructions concerning penetrability and breakthrough time.
Unsuitable glove material: PVC, rubber, nylon.

Eye protection: Tightly sealed goggles according to OSHA Standard - 29 CFR: 1910.133 or ANSI Z87.1-2010.

Body protection: Wear suitable protective clothing.

General hygiene considerations:
Cyanacrylate - Danger - skin and eyelids will stick together in seconds.
Avoid contact with skin and eyes. Do not breathe vapors. Take off contaminated clothing and wash it before reuse.
Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Work place should be equipped with a shower and an eye rinsing apparatus.

Environmental exposure controls

Refer to 6.: Section "Environmental precautions".

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state at 68 °F and 101.3 kPa	liquid
Color:	Form: Gel colorless
Odor:	Irritant
Odor threshold:	1-2 ppm
Melting point/freezing point:	Not applicable
Initial boiling point and boiling range:	> 300.2 °F
Flammability:	Combustible liquid.
Explosion limits:	No data available
Flash point/flash point range:	176 - 199.4 °F
Evaporation rate:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
pH:	Not applicable
Dynamic viscosity:	18,000 - 40,000 mPa*s (Brookfield)
Viscosity, kinematic:	at 104 °F: > 20.5 mm ² /s
Water solubility:	Insoluble, Polymerizes when in contact with: water
Partition coefficient: n-octanol/water:	at 71.6 °F: 0.776 log P(o/w) (Ethyl 2-cyanoacrylate) Based on the n-octanol/water partition coefficient accumulation in organisms is not expected.
Vapor pressure:	at 68 °F: < 0.67 hPa at 122 °F: < 700 hPa
Density:	at 68 °F: 1.05 g/mL

Vapor density: at 68 °F: ≥ 1

Particle characteristics: Not applicable

Additional information

Additional information: Solidifying temperature: < -13 °F

10. Stability and reactivity

Reactivity: Refer to subsection "Possibility of hazardous reactions".

Chemical stability: Stable under recommended storage conditions.

Possibility of hazardous reactions: Exothermic reactions with water, amines, alcohol, alkalis. Polymerization along with heat production.

Conditions to avoid: Keep away from heat sources, sparks and open flames.
Protect from direct sunlight. Protect from humidity and water.

Incompatible materials: Water, alkalis, alcohol and amines

Hazardous decomposition products: No hazardous decomposition products when regulations for storage and handling are observed.

11. Toxicological information

Information on toxicological effects

Toxicological effects: The statements are derived from the properties of the single components. No toxicological data is available for the product as such.

Acute toxicity (oral): Based on available data, the classification criteria are not met.

ATEmix (calculated): > 5,000 mg/kg

Acute toxicity (dermal): Lack of data.

Acute toxicity (inhalative): Lack of data.

Skin corrosion/irritation: Skin Irritation - Category 2 = Causes skin irritation.

Serious eye damage/irritation: Eye Irritation - Category 2A = Causes serious eye irritation.

Sensitisation to the respiratory tract: Lack of data.

Skin sensitisation: Based on available data, the classification criteria are not met.

Information about Ethyl 2-cyanoacrylate: Not known to cause sensitization.

Germ cell mutagenicity/Genotoxicity: Based on available data, the classification criteria are not met.

Information about Ethyl 2-cyanoacrylate according to examination report (OECD 471, 476, 473): negative

Carcinogenicity: Lack of data.

Reproductive toxicity: Lack of data.

Effects on or via lactation: Lack of data.

Specific target organ toxicity (single exposure): Specific Target Organ Toxicity (Single Exposure) - Category 3 = May cause respiratory irritation.

Specific target organ toxicity (repeated exposure): Lack of data.

Aspiration hazard: Lack of data.

Other information: Information about Ethyl 2-cyanoacrylate (CAS 7085-85-0):
LD50 Rat, oral: > 5,000 mg/kg (OECD 423)
LD50 Rabbit, dermal: > 2,000 mg/kg (OECD 402)

Symptoms

In case of inhalation:
Cough, shortness of breath, shortage of breath, cramp feeling in breast.

After contact with skin: Reddening, Ignition

After eye contact: Irritation, conjunctivitis

12. Ecological information

Ecotoxicity

Aquatic toxicity: After contact with water: Polymerisation.

Persistence and degradability

Further details: Information about Ethyl 2-cyanoacrylate (CAS 7085-85-0):
Degradation aerobic: 57 %/28 d (OECD 301 D)
Not easily bio-degradable.

Bioaccumulative potential

Partition coefficient: n-octanol/water:

at 71.6 °F: 0.776 log P(o/w) (Ethyl 2-cyanoacrylate)

Based on the n-octanol/water partition coefficient accumulation in organisms is not expected.

Mobility in soil

No data available

Other adverse effects

General information: Do not allow to penetrate into soil, waterbodies or drains.

13. Disposal considerations

Waste treatment methods

Product

Recommendation: Product, cured: Dispose of waste according to applicable legislation.
Do not dispose of with household waste.

Package

Recommendation: Incinerate as hazardous waste according to applicable local, state, and federal regulations.
Handle contaminated packages in the same way as the substance itself.

14. Transport information

UN number

DOT: UN1133

IATA-DGR: UN 3334

UN proper shipping name

DOT: UN 1133, ADHESIVES

IMDG: Not restricted

IATA-DGR: UN 3334, AVIATION REGULATED LIQUID, N.O.S. (Ethyl 2-cyanoacrylate)

Transport hazard class(es)

DOT: 3

IATA-DGR: Class 9

Packing group

DOT, IATA-DGR: III

Environmental hazards

Marine pollutant: no

Transport in bulk according to IMO instruments

No data available



Special precautions for user

USA: Department of Transportation (DOT)

Labels:	3
Special Provisions:	B1, B52, IB3, T2, TP1
Packaging – Exceptions:	150
Packaging – Non-bulk:	173
Packaging – Bulk:	242
Quantity limitations – Passenger aircraft / rail:	60 L
Quantity limitations – Cargo only:	220 L
Vessel stowage – Location:	A
Vessel stowage – Other:	

Sea transport (IMDG)

Proper shipping name:	Not restricted
Marine pollutant:	no

Air transport (IATA)

Proper shipping name:	UN 3334, AVIATION REGULATED LIQUID, N.O.S. (Ethyl 2-cyanoacrylate)
Hazard label:	Miscellaneous
Excepted Quantity Code:	E1
Passenger and Cargo Aircraft: Ltd.Qty.:	Pack.Instr. Y964 - Max. Net Qty/Pkg. 30 kg G
Passenger and Cargo Aircraft:	Pack.Instr. 964 - Max. Net Qty/Pkg. 450 L
Cargo Aircraft only:	Pack.Instr. 964 - Max. Net Qty/Pkg. 450 L
Special Provisions:	A27
Emergency Response Guide-Code (ERG):	9A

15. Regulatory information

National regulations - U.S. Federal Regulations

Ethyl 2-cyanoacrylate:	TSCA Inventory: listed
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National regulations - U.S. State Regulations

No data available

Further regulations, limitations and legal requirements

No data available

16. Other information

Text for labeling:	Contains 50 - 100 % Ethyl 2-cyanoacrylate.
Revision date:	11/28/2025
Date of first version:	6/23/2017
Reason of change:	Changes in section 2: classification, labeling General revision: Safety Data Sheet according to HCS 2024 (29 CFR 1910.1200) General revision
Classification procedure:	Physical hazards: on basis of test data Health hazards, environmental hazards: calculation method

Hazard rating systems:



NFPA Hazard Rating:

Health: 1 (Slight)

Fire: 1 (Slight)

Reactivity: 2 (Moderate)

HMIS Version III Rating:

Health: 1 (Slight)

Flammability: 1 (Slight)

Physical Hazard: 2 (Moderate)

Personal Protection: X = Consult your supervisor

HEALTH	1
FLAMMABILITY	1
PHYSICAL HAZARD	2
	X

Abbreviations and acronyms:

AS/NZS: Australian Standards/New Zealand Standards
 ATEmix: Acute Toxicity Estimate of mixture
 CAS: Chemical Abstracts Service
 CFR: Code of Federal Regulations
 CLP: Classification, Labelling and Packaging
 DMEL: Derived minimal effect level
 DNEL: Derived no-effect level
 DOT: Department of Transportation's Safety Regulations (USA)
 EC: European Community
 EmS: Emergency Response Procedures for Ships Carrying Dangerous Goods
 EN: European Standard
 EQ: Excepted quantities
 Eye Irritation: Eye irritation
 Flammable Liquid: Flammable liquid
 IATA: International Air Transport Association
 IATA-DGR: International Air Transport Association – Dangerous Goods Regulations
 IBC Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
 IMDG Code: International Maritime Dangerous Goods Code
 IMO: International Maritime Organization
 LD50: Lethal dose 50%
 log P(o/w): Partition coefficient: octanol/water
 MARPOL: Maritime Pollution: The International Convention for the Prevention of Pollution from Ships
 OECD: Organisation for Economic Co-operation and Development
 OEL: Occupational Exposure Limit Value
 OSHA: Occupational Safety and Health Administration
 PBT: Persistent, bioaccumulative and toxic
 PNEC: Predicted no-effect concentration
 PVC: Polyvinyl chloride
 Skin Irritation: Skin irritation
 STOT SE: Specific target organ toxicity - single exposure
 TLV: Threshold Limit Value
 TRGS: Technical Rules for Hazardous Substances
 UN: United Nations
 vPvB: Very persistent and very bioaccumulative
 WEL: Workplace Exposure Limit

Department issuing data sheet

Contact person: see section 1: Department responsible for information

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.