

1. Identification

Product identifier

Trade name: 636W80 - Primer

Relevant identified uses of the substance or mixture and uses advised against

General use: Adhesive for bonding of rubber and elastomers to various materials.
For orthopedic procedures. For commercial user only.

Details of the supplier of the safety data sheet

Company name: Otto Bock Health Care
Street/POB-No.: 3820 W. Great Lakes Drive
Zip code, city: Salt Lake City, UT 84120
USA

WWW: www.ottobockus.com

Telephone: +1 (801) 956-2400

Telefax: +1 (801) 956-2401

Department responsible for information:
Quality Department,
Telephone: +1 (801) 954-2304 (7 AM – 3 PM, Mountain Time),
Email: USRegulatory@ottobock.com

Additional information: Corporate headquarters:
Ottobock SE & Co. KGaA
Max-Näder-Straße 15
Duderstadt
Germany

Emergency telephone number

CHEMTREC, Telephone: +1 (800) 424-9300

Transport:

CONSULTANK Lutz Harder GmbH (Contract QUALI003)

Telephone: +49 (0)178-4337434 (from USA: 01149 178 4337434)

2. Hazard identification

Classification of the substance or mixture

Flammable Liquid - Category 2

Highly flammable liquid and vapor.

Eye Irritation - Category 2

Causes serious eye irritation.

Specific Target Organ Toxicity (Single Exposure) - Category 3

May cause drowsiness or dizziness.

Label elements

Symbols:



Signal word: **Danger**

Hazard statements: Highly flammable liquid and vapor.
Causes serious eye irritation.
May cause drowsiness or dizziness.

Precautionary statements:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof equipment.

Use only non-sparking tools.

Take precautionary measures against static discharge.

Avoid breathing mist/vapors/spray.

Wash hands and face thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Wear protective gloves/protective clothing/eye protection.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/or shower.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor if you feel unwell.

If eye irritation persists: Get medical advice/attention.

In case of fire: Use ... to extinguish.

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Store locked up.

Dispose of contents/container to hazardous or special waste collection point.

Other hazards

Potentially explosive mixtures may form if adequate ventilation is not provided.

Inhaling can lead to irritations of the respiratory tract and mucous membrane.

Higher doses may lead to a narcotic effect.

Special danger of slipping by leaking/spilling product.

3. Composition/information on ingredients

Mixtures

Relevant ingredients:

CAS No.	Designation	Concentration	Classification
CAS 78-93-3	Butanone	70 - 100 %	Flammable Liquid - Category 2. Eye Irritation - Category 2A. Specific Target Organ Toxicity (Single Exposure) - Category 3.

The actual concentration or concentration range is withheld as a trade secret.

4. First aid measures

General information: If medical advice is needed, have product container or label at hand.

First aider: Pay attention to self-protection!

Take off contaminated clothing and wash it before reuse.

In case of inhalation: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Seek medical attention if problems persist.

Following skin contact: Immediately clean with water and soap followed by thorough rinsing. In case of skin reactions, consult a physician.

After eye contact: Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Remove contact lenses, if present and easy to do. Continue rinsing. Subsequently consult an ophthalmologist.

After swallowing: Rinse mouth immediately and drink plenty of water. Never give anything by mouth to an unconscious person. Do not induce vomiting. Seek medical attention.

Most important symptoms/effects, acute and delayed

May cause drowsiness or dizziness. Causes serious eye irritation.
Higher doses may lead to a narcotic effect.

Information to physician

Treat symptomatically.

5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media:

Water spray jet, dry chemical powder, alcohol resistant foam and carbon dioxide.

Extinguishing media which must not be used for safety reasons:

Full water jet

Specific hazards arising from the chemical

Highly flammable liquid and vapor.

Air combined with vapors may form potentially explosive mixtures that are heavier than air. Vapors may proceed on the ground over great distances and cause fire and backflashes.

Furthermore, there may develop: carbon monoxide and carbon dioxide

Protective equipment and precautions for firefighters

Wear self-contained positive pressure breathing apparatus and full firefighting protective clothing.

Additional information:

Heating will lead to pressure increase: danger of bursting and explosion. Keep containers cool with water spray.

In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.

Do not allow fire water to penetrate into surface or ground water.

Fire residuals and contaminated extinguishing water must be disposed of in accordance with the regulations of the local authorities.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Avoid breathing mist/vapors/spray. Avoid contact with the substance. Eliminate all ignition sources if safe to do so. If possible, eliminate leakage. Provide adequate ventilation.

Wear appropriate protective equipment. Keep unprotected people away.

Cordon off downwind area at risk and warn inhabitants.

Take off immediately all contaminated clothing and wash it before reuse.

Environmental precautions:

Do not allow to enter into ground-water, surface water or drains. Danger of explosion!
In case of release, notify competent authorities.

Methods and material for containment and cleaning up

Methods for clean-up: In case of greater quantities: Collect mechanically (use only explosion-proof equipment when pumping out).
Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculit, diatomaceous earth) and collect it for disposal in appropriate containers in accordance with the local regulations (see section 13).

Additional information: Use explosion-proof equipment and non-sparking tools/utensils.

7. Handling and storage**Precautions for safe handling**

Advices on safe handling: Provide adequate ventilation, and local exhaust as needed. Avoid breathing vapors. Do not get in eyes, on skin, or on clothing. Wear appropriate protective equipment.
Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Take off immediately all contaminated clothing and wash it before reuse.
Guarantee sufficient ventilation during and after use, in order to prevent vapor accumulation.
Have eye wash bottle or eye rinse ready at work place.

Precautions against fire and explosion:

Keep away from sources of ignition - No smoking. Take precautionary measures against static discharge.
Use only explosion-protected equipment/instruments. Do not weld.
In partially filled containers explosive mixtures may form.

Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:

Keep container tightly closed and in a well-ventilated place.
Keep container dry. Keep only in the original container.
Protect from heat and direct sunlight.
Store containers in upright position.

Hints on joint storage:

Do not store together with: Oxidizing agents and strong acids.
Keep away from food, drink and animal feedingstuffs.

8. Exposure controls/personal protection**Control parameters**

Occupational exposure limit values:

CAS No.	Designation	Type	Limit value
78-93-3	Butanone	USA: ACGIH: STEL	150 ppm
			(may be absorbed through the skin)
		USA: ACGIH: TWA	75 ppm
			(may be absorbed through the skin)
		USA: IDLH: TWA	3,000 ppm
		USA: NIOSH: STEL	885 mg/m ³ ; 300 ppm
		USA: NIOSH: TWA	590 mg/m ³ ; 200 ppm
		USA: OSHA: TWA	590 mg/m ³ ; 200 ppm

Biological limit values:

CAS No.	Designation	Type	Limit value	Parameter	Sampling
78-93-3	Butanone	USA: ACGIH-BEI, urine	2 mg/L	MEK	end of exposure or end of shift

Appropriate engineering controls

Provide for good ventilation or exhaust system or work with completely self-contained equipment. Explosion protection required.

Personal protection equipment (PPE)

Respiratory protection: Respiratory protection must be worn whenever the TLV (WEL) levels have been exceeded. Use filter type A according to OSHA Standard - 29 CFR: 1910.134 or ANSI Z88.2. The filter class must be suitable for the maximum contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection: Protective gloves according to OSHA Standard - 29 CFR: 1910.138.
Glove material: Fluororubber (Viton)
Layer thickness: 0.7 mm
Breakthrough time: 15 min
Splash guard: nitrile rubber
Layer thickness: 0.12 mm
cover material: Barrier 02-100
Breakthrough time: 480 min
Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Eye protection: Tightly sealed goggles according to OSHA Standard - 29 CFR: 1910.133 or ANSI Z87.1-2010.

Body protection: Flame retardant, antistatic and chemical resistant protective clothing.

General hygiene considerations:
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Avoid breathing vapors. Do not get in eyes, on skin, or on clothing. Take off immediately all contaminated clothing and wash it before reuse.
Contaminated work clothing should not be allowed out of the workplace.
When using do not eat or drink. Wash hands thoroughly after handling.
Have eye wash bottle or eye rinse ready at work place.

Environmental exposure controls

Refer to 6.: Section "Environmental precautions".

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state at 68 °F and 101.3 kPa	liquid
Color:	colorless
Odor:	Solvent-like
Odor threshold:	No data available
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	176 °F

Flammability:	Highly flammable liquid and vapor.
Explosion limits:	LEL (Lower Explosion Limit): 1.80 Vol-% UEL (Upper Explosive Limit): 11.50 Vol-%
Flash point/flash point range:	21.2 °F
Evaporation rate:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
pH:	at 100%: 7
Viscosity:	No data available
Solubility:	organic solvents 82.6 mg/L
Water solubility:	Partially soluble
Partition coefficient: n-octanol/water:	at 104 °F: 0.3 log P(o/w) Based on the n-octanol/water partition coefficient accumulation in organisms is not expected.
Vapor pressure:	at 68 °F: 104 hPa
Density:	at 68 °F: 0.85 g/mL
Vapor density:	No data available
Particle characteristics:	Not applicable

Additional information

Ignition temperature: 941 °F

10. Stability and reactivity

Reactivity:	Highly flammable liquid and vapor.
Chemical stability:	Stable under recommended storage conditions.
Possibility of hazardous reactions:	Heating will lead to pressure increase: danger of bursting and explosion. Reacts with oxidizing agents and strong acids..
Conditions to avoid:	Keep away from heat sources, sparks and open flames. Protect from direct sunlight.
Incompatible materials:	Oxidizing agents and strong acids.
Hazardous decomposition products:	No hazardous reaction when handled and stored according to provisions.

11. Toxicological information

Information on toxicological effects

Toxicological effects:	<p>The statements are derived from the properties of the single components. No toxicological data is available for the product as such.</p> <p>Acute toxicity (oral): Based on available data, the classification criteria are not met.</p> <p>Acute toxicity (dermal): Based on available data, the classification criteria are not met.</p> <p>Acute toxicity (inhalative): Based on available data, the classification criteria are not met.</p> <p>Skin corrosion/irritation: Based on available data, the classification criteria are not met.</p> <p>Serious eye damage/irritation: Eye Irritation - Category 2 = Causes serious eye irritation.</p> <p>Sensitisation to the respiratory tract: Based on available data, the classification criteria are not met.</p> <p>Skin sensitisation: Based on available data, the classification criteria are not met.</p> <p>Germ cell mutagenicity/Genotoxicity: Based on available data, the classification criteria are not met.</p> <p>Carcinogenicity: Based on available data, the classification criteria are not met.</p> <p>Reproductive toxicity: Based on available data, the classification criteria are not met.</p> <p>Effects on or via lactation: Lack of data.</p> <p>Specific target organ toxicity (single exposure): Specific Target Organ Toxicity (Single Exposure) - Category 3 = May cause drowsiness or dizziness.</p> <p>Specific target organ toxicity (repeated exposure): Based on available data, the classification criteria are not met.</p> <p>Aspiration hazard: Based on available data, the classification criteria are not met.</p>
Other information:	<p>Information about 2-Butanone:</p> <p>LD50, Rat, oral: 2,193 mg/kg (OECD 423)</p> <p>LD50, Rabbit, dermal: > 10 mL/kg bw (OECD 402)</p>

Symptoms

After eye contact: Upon direct contact with eyes may cause burning, tearing, redness.

12. Ecological information

Ecotoxicity

Aquatic toxicity:	<p>Information about 2-Butanone:</p> <p>Fish toxicity:</p> <p>LC50 Pimephales promelas (fathead minnow): 2993 mg/L/96h (OECD 203)</p> <p>Daphnia toxicity:</p> <p>EC50 Daphnia magna (Big water flea): 308 mg/L/48h (OECD 202)</p> <p>Algae toxicity:</p> <p>EC50 Pseudokirchneriella subcapitata (green algae): 2029 mg/L/96h (OECD 201)</p>
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Persistence and degradability

Further details:	No data available
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Bioaccumulative potential

Partition coefficient: n-octanol/water:

at 104 °F: 0.3 log P(o/w)

Based on the n-octanol/water partition coefficient accumulation in organisms is not expected.

Mobility in soil

No data available

Other adverse effects

General information: Do not allow to enter into ground-water, surface water or drains.

13. Disposal considerations

Waste treatment methods

Product

Recommendation: Incinerate according to applicable local, state and federal regulations.

Package

Recommendation: Incinerate as hazardous waste according to applicable local, state, and federal regulations. Handle contaminated packages in the same way as the substance itself.

14. Transport information

UN number

DOT: UN1133

IMDG, IATA-DGR: UN 1133

UN proper shipping name

DOT, IMDG, IATA-DGR: UN 1133, ADHESIVES

Transport hazard class(es)

DOT: 3

IMDG: Class 3, Subrisk -

IATA-DGR: Class 3

Packing group

DOT, IMDG, IATA-DGR: II

Environmental hazards

Marine pollutant: no

Transport in bulk according to IMO instruments

No data available



Special precautions for user

USA: Department of Transportation (DOT)

Labels:	3
Special Provisions:	149, B52, IB2, T4, TP1, TP8
Packaging – Exceptions:	150
Packaging – Non-bulk:	173
Packaging – Bulk:	242
Quantity limitations – Passenger aircraft / rail:	5 L
Quantity limitations – Cargo only:	60 L
Vessel stowage – Location:	B
Vessel stowage – Other:	

Sea transport (IMDG)

EmS:	F-E, S-D
Special Provisions:	-
Limited quantities:	5 L
Excepted quantities:	E2
Package - Instructions:	P001
Package - Provisions:	PP1
IBC - Instructions:	IBC02
IBC - Provisions:	-
Tank instructions - IMO:	-
Tank instructions - UN:	T4
Tank instructions - Provisions:	TP1, TP8
Stowage and handling:	Category B.
Properties and observations:	Adhesives are solutions of gums, resins, etc., usually volatile due to the solvents. Miscibility with water depends upon their composition.
Marine pollutant:	no
Segregation group:	none

Air transport (IATA)

Proper shipping name:	UN 1133, ADHESIVES
Hazard label:	Flamm. liquid
Excepted Quantity Code:	E2
Passenger and Cargo Aircraft: Ltd.Qty.:	Pack.Instr. Y341 - Max. Net Qty/Pkg. 1 L
Passenger and Cargo Aircraft:	Pack.Instr. 353 - Max. Net Qty/Pkg. 5 L
Cargo Aircraft only:	Pack.Instr. 364 - Max. Net Qty/Pkg. 60 L
Special Provisions:	A3
Emergency Response Guide-Code (ERG):	3L

15. Regulatory information

National regulations - U.S. Federal Regulations

Butanone: TSCA Inventory: listed
Clean Air Act:
CAA Hazardous Air Pollutants: yes
CAA SOCM Chemical: yes
Other Environmental Laws:
CERCLA: RQ 5000 lbs.
RCRA Hazardous Wastes: Waste Code U159, D035; Reg. Level 200.0 mg/L
RCRA Groundwater Monitoring: listed
NIOSH Recommendations:
Occupational Health Guideline: 0069*

National regulations - U.S. State Regulations

Butanone: New York Right-To-Know: listed

Further regulations, limitations and legal requirements

No data available

16. Other information

Text for labeling: Contains 70 - 100 % Butanone.
Revision date: 11/28/2025
Date of first version: 9/30/2004
Reason of change: General revision: Safety Data Sheet according to HCS 2024 (29 CFR 1910.1200)
Hazard rating systems:



NFPA Hazard Rating:
Health: 1 (Slight)
Fire: 3 (Serious)
Reactivity: 0 (Minimal)
HMIS Version III Rating:
Health: 1 (Slight)
Flammability: 3 (Serious)
Physical Hazard: 0 (Minimal)
Personal Protection: X = Consult your supervisor

HEALTH	1
FLAMMABILITY	3
PHYSICAL HAZARD	0
	X

Abbreviations and acronyms:

AS/NZS: Australian Standards/New Zealand Standards
 CAS: Chemical Abstracts Service
 CFR: Code of Federal Regulations
 CLP: Classification, Labelling and Packaging
 DMEL: Derived minimal effect level
 DNEL: Derived no-effect level
 DOT: Department of Transportation's Safety Regulations (USA)
 EC: European Community
 EC50: Effective Concentration 50%
 EmS: Emergency Response Procedures for Ships Carrying Dangerous Goods
 EN: European Standard
 EQ: Excepted quantities
 Eye Irritation: Eye irritation
 Flammable Liquid: Flammable liquid
 IATA: International Air Transport Association
 IATA-DGR: International Air Transport Association – Dangerous Goods Regulations
 IBC Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
 IMDG Code: International Maritime Dangerous Goods Code
 IMO: International Maritime Organization
 LC50: Median lethal concentration
 LD50: Lethal dose 50%
 LEL: Lower Explosion Limit
 log P(o/w): Partition coefficient: octanol/water
 MARPOL: Maritime Pollution: The International Convention for the Prevention of Pollution from Ships
 OECD: Organisation for Economic Co-operation and Development
 OEL: Occupational Exposure Limit Value
 OSHA: Occupational Safety and Health Administration
 PBT: Persistent, bioaccumulative and toxic
 PNEC: Predicted no-effect concentration
 STOT SE: Specific target organ toxicity - single exposure
 TLV: Threshold Limit Value
 TRGS: Technical Rules for Hazardous Substances
 UN: United Nations
 vPvB: Very persistent and very bioaccumulative
 WEL: Workplace Exposure Limit

Department issuing data sheet

Contact person: see section 1: Department responsible for information

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.