

## 1. Identification

### Product identifier

Trade name: 642V15/087A5/087A7 - Impresil

This safety data sheet pertains to the following products:

642V15: Impresil

087A5: Refill pack: Impresil Carton Set

087A7: Impresil Loaner Kit

### Relevant identified uses of the substance or mixture and uses advised against

General use: Component A for RTV - Silicone  
for orthopedic procedures and in scar compression therapy.  
Reserved for industrial and professional use.

### Details of the supplier of the safety data sheet

Company name: Otto Bock Health Care  
Street/POB-No.: 3820 W. Great Lakes Drive  
Zip code, city: Salt Lake City, UT 84120  
USA

WWW: [www.ottobockus.com](http://www.ottobockus.com)

Telephone: +1 (801) 956-2400

Telefax: +1 (801) 956-2401

Department responsible for information:  
Quality Department,  
Telephone: +1 (801) 954-2304 (7 AM – 3 PM, Mountain Time),  
Email: [USRegulatory@ottobock.com](mailto:USRegulatory@ottobock.com)

Additional information: Corporate headquarters:  
Ottobock SE & Co. KGaA  
Max-Näder-Straße 15  
Duderstadt  
Germany

### Emergency telephone number

CHEMTREC, Telephone: +1 (800) 424-9300

## 2. Hazard identification

### Classification of the substance or mixture

Eye Irritation - Category 2 Causes serious eye irritation.

### Label elements

Symbols:



Signal word: **Warning**

Hazard statements: Causes serious eye irritation.

**Precautionary statements:**

Wear protective gloves/protective clothing/eye protection/face protection.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

### 3. Composition/information on ingredients

**Mixtures**

Chemical characterization: Paste

Relevant ingredients:

CAS No.	Designation	Concentration	Classification
CAS 68131-39-5	Alcohols, C12-15, ethoxylated	< 2.5 %	Eye Damage - Category 1. Aquatic toxicity - acute - Category 1.

The actual concentration or concentration range is withheld as a trade secret.

Additional information: Contains Silicon dioxide.

The maximum workplace exposure limits are, where necessary, listed in section 8.

### 4. First aid measures

In case of inhalation: Provide fresh air. Seek medical treatment in case of troubles.

 Following skin contact: Remove mechanically with cloth or paper.  
afterwards: Thoroughly wash skin with soap and water.  
In case of skin irritation, consult a physician.

 After eye contact: Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart.  
Remove contact lenses, if present and easy to do. Continue rinsing. Subsequently consult an ophthalmologist.

After swallowing: Never give anything by mouth to an unconscious person. Rinse mouth thoroughly with water. Seek medical treatment in case of troubles.

**Most important symptoms/effects, acute and delayed**

Causes serious eye irritation.

**Information to physician**

Treat symptomatically.

### 5. Fire-fighting measures

**Suitable (and unsuitable) extinguishing media**

Suitable extinguishing media:

Water spray jet, Foam, dry chemical powder, carbon dioxide

Extinguishing media which must not be used for safety reasons:

Full water jet

### Specific hazards arising from the chemical

Combustible. Potentially explosive vapor/air mixtures may form.  
In case of fire may be liberated: silicon dioxide, carbon monoxide and carbon dioxide.

### Protective equipment and precautions for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information: Cool endangered containers with water spray and, if possible, remove from danger zone.  
Use water spray jet to knock down vapors. Do not breathe fumes. Do not allow fire water to penetrate into surface or ground water.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Avoid contact with skin, eyes, and clothing. Provide fresh air. Wear appropriate protective equipment.

Environmental precautions:

Do not allow to penetrate into soil, waterbodies or drains.

### Methods and material for containment and cleaning up

Methods for clean-up: Take up mechanically, placing in appropriate containers for disposal. Dispose of waste according to applicable legislation.

Additional information: Special danger of slipping by leaking/spilling product.

## 7. Handling and storage

### Precautions for safe handling

Advices on safe handling: Handle in accordance with good industrial hygiene and safety practice. Wear appropriate protective equipment. Avoid contact with skin, eyes, and clothing. Have eye wash bottle or eye rinse ready at work place.

Precautions against fire and explosion:

Take standard precautions to prevent fire.

### Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:

Keep container tightly closed. Keep only in the original container.  
Store at room temperature.

Hints on joint storage: Keep away from food, drink and animal feedingstuffs.

## 8. Exposure controls/personal protection

### Control parameters

Occupational exposure limit values:

CAS No.	Designation	Type	Limit value
14808-60-7	Silicon dioxide (Quartz (SiO <sub>2</sub> ))	USA: ACGIH: TWA	0.025 mg/m <sup>3</sup> (respirable fraction)
		USA: IDLH: TWA	25 mg/m <sup>3</sup> (respirable fraction, (cristobalite/tridymite)
		USA: IDLH: TWA	50 mg/m <sup>3</sup> (respirable fraction, quartz/tripoli)
		USA: NIOSH: TWA	0.05 mg/m <sup>3</sup> (respirable fraction)
		USA: OSHA: TWA	10 mg/m <sup>3</sup> / % SiO <sub>2</sub> + 2 (respirable fraction)
		USA: OSHA: TWA	250 mppcf/ % SiO <sub>2</sub> +5 (fine dust)
		USA: OSHA: TWA	30 mg/m <sup>3</sup> / % SiO <sub>2</sub> + 2 (inhalable fraction)

Additional information: silicon dioxide is embedded in the product and not available as respirable dusts.

### Appropriate engineering controls

Provide adequate ventilation.

### Personal protection equipment (PPE)

Respiratory protection: Respiratory protection is not necessary if room is well ventilated.

Hand protection: Protective gloves according to OSHA Standard - 29 CFR: 1910.138.

Glove material: nitrile rubber

Breakthrough time: > 480 min.

Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Eye protection: Tightly sealed goggles according to OSHA Standard - 29 CFR: 1910.133 or ANSI Z87.1-2010.

Body protection: Wear suitable protective clothing.

General hygiene considerations:

Avoid contact with eyes.

When using do not eat, drink or smoke.

Wash hands before breaks and after work.

Have eye wash bottle or eye rinse ready at work place.

### Environmental exposure controls

Refer to 6.: Section "Environmental precautions".

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

Physical state at 68 °F and 101.3 kPa

Form: pasty

Color:

characteristic

Odor:

characteristic

Odor threshold:

No data available

Melting point/freezing point:	No data available
Initial boiling point and boiling range:	> 572 °F
Flammability:	No data available
Explosion limits:	No data available
Flash point/flash point range:	> 266 °F
Evaporation rate:	No data available
Auto-ignition temperature:	> 752 °F
Decomposition temperature:	> 212 °F
pH:	not applicable
Viscosity:	No data available
Water solubility:	practically insoluble
Partition coefficient: n-octanol/water:	No data available
Vapor pressure:	at 68 °F: ≤ 0.1 hPa
Density:	at 77 °F: 1.2 - 1.7 g/cm <sup>3</sup>
Vapor density:	≥ 1
Particle characteristics:	Not applicable

### Additional information

Additional information:	No data available
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## 10. Stability and reactivity

Reactivity:	Refer to subsection "Possibility of hazardous reactions".
Chemical stability:	Stable under recommended storage conditions.
Possibility of hazardous reactions:	No hazardous reaction when handled and stored according to provisions.
Conditions to avoid:	Excessive heating. Decomposition under formation of: formaldehyde
Incompatible materials:	Reacts with strong oxidizing agents. With exposure to moisture, product will release hydrogen.
Hazardous decomposition products:	Hydrogen, formaldehyde

## 11. Toxicological information

### Information on toxicological effects

Acute toxicity:	LD50 Rat: > 5,000 mg/kg
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Toxicological effects:

- Acute toxicity (oral): Based on available data, the classification criteria are not met.
- Acute toxicity (dermal): Based on available data, the classification criteria are not met.
- Acute toxicity (inhalative): Lack of data.
- Skin corrosion/irritation: Based on available data, the classification criteria are not met.
- Serious eye damage/irritation: Eye Irritation - Category 2 = Causes serious eye irritation.
- Sensitisation to the respiratory tract: Lack of data.
- Skin sensitisation: Based on available data, the classification criteria are not met.
- Not known to cause sensitization.
- Germ cell mutagenicity/Genotoxicity: Lack of data.
- Carcinogenicity: Lack of data.
- Reproductive toxicity: Lack of data.
- Effects on or via lactation: Lack of data.
- Specific target organ toxicity (single exposure): Lack of data.
- Specific target organ toxicity (repeated exposure): Lack of data.
- Aspiration hazard: Lack of data.

## 12. Ecological information

### Ecotoxicity

Aquatic toxicity: Fish toxicity:  
LC50: >200 mg/L/96h

### Persistence and degradability

Further details: No data available

### Bioaccumulative potential

Partition coefficient: n-octanol/water:  
No data available

### Mobility in soil

No data available

### Other adverse effects

General information: Do not allow to penetrate into soil, waterbodies or drains.

## 13. Disposal considerations

### Waste treatment methods

#### Product

Recommendation: Incinerate according to applicable local, state and federal regulations.

#### Package

Recommendation: Dispose of waste according to applicable legislation.  
Non-contaminated packages may be recycled.

## 14. Transport information

### UN number

DOT, IMDG, IATA-DGR: not applicable

### UN proper shipping name

DOT, IMDG, IATA-DGR: Not restricted

### Transport hazard class(es)

DOT, IMDG, IATA-DGR: not applicable

### Packing group

DOT, IMDG, IATA-DGR: not applicable

### Environmental hazards

Marine pollutant: no

### Transport in bulk according to IMO instruments

No data available

### Special precautions for user

#### USA: Department of Transportation (DOT)

Proper shipping name: Not restricted

#### Sea transport (IMDG)

Proper shipping name: Not restricted

Marine pollutant: no

#### Air transport (IATA)

Proper shipping name: Not restricted

### Further information

No dangerous good in sense of these transport regulations.

## 15. Regulatory information

### National regulations - U.S. Federal Regulations

Silicon dioxide (Quartz (SiO<sub>2</sub>)): TSCA Inventory: listed

Carcinogen Status:

IARC Rating: Group 1

OSHA Carcinogen: not listed

NTP Rating: listed

NIOSH Recommendations:

Occupational Health Guideline: 0553

Alcohols, C12-15, ethoxylated: TSCA Inventory: listed; UVCB

### National regulations - U.S. State Regulations

Silicon dioxide (Quartz (SiO<sub>2</sub>)): California Proposition 65: cancer

### Further regulations, limitations and legal requirements

No data available

## 16. Other information

Text for labeling: Contains < 2.5 % Alcohols, C12-15, ethoxylated.  
 Revision date: 12/17/2025  
 Date of first version: 8/5/2008  
 Reason of change: General revision: Safety Data Sheet according to Hazardous Products Regulations (HPR) 2022  
 General revision: Safety Data Sheet according to HCS 2024 (29 CFR 1910.1200)

Hazard rating systems:



NFPA Hazard Rating:

Health: 1 (Slight)

Fire: 1 (Slight)

Reactivity: 0 (Minimal)

HMIS Version III Rating:

Health: 1 (Slight)

Flammability: 1 (Slight)

Physical Hazard: 0 (Minimal)

Personal Protection: B

HEALTH	1
FLAMMABILITY	1
PHYSICAL HAZARD	0
B	

Abbreviations and acronyms:

Aquatic toxicity - acute: Hazardous to the aquatic environment - acute  
 AS/NZS: Australian Standards/New Zealand Standards  
 CAS: Chemical Abstracts Service  
 CFR: Code of Federal Regulations  
 CLP: Classification, Labelling and Packaging  
 DMEL: Derived minimal effect level  
 DNEL: Derived no-effect level  
 DOT: Department of Transportation's Safety Regulations (USA)  
 EC: European Community  
 EmS: Emergency Response Procedures for Ships Carrying Dangerous Goods  
 EN: European Standard  
 EQ: Excepted quantities  
 Eye Damage: Eye damage  
 Eye Irritation: Eye irritation  
 IATA: International Air Transport Association  
 IATA-DGR: International Air Transport Association – Dangerous Goods Regulations  
 IBC Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk  
 IMDG Code: International Maritime Dangerous Goods Code  
 IMO: International Maritime Organization  
 LC50: Median lethal concentration  
 MARPOL: Maritime Pollution: The International Convention for the Prevention of Pollution from Ships  
 OSHA: Occupational Safety and Health Administration  
 PBT: Persistent, bioaccumulative and toxic  
 PNEC: Predicted no-effect concentration  
 TRGS: Technical Rules for Hazardous Substances  
 vPvB: Very persistent and very bioaccumulative

### Department issuing data sheet

Contact person: see section 1: Department responsible for information

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.