

1. Identification

Product identifier

Trade name: 617Sx2 - BockLite

This safety data sheet pertains to the following products:

#617S1=* - BockLite

#617S2=* - BockLite Cone

Relevant identified uses of the substance or mixture and uses advised against

General use: Article for orthopedic procedures: pads, foam cover

Details of the supplier of the safety data sheet

Company name: Otto Bock Health Care

Street/POB-No.: 3820 W. Great Lakes Drive

Zip code, city: Salt Lake City, UT 84120

USA

WWW: www.ottobockus.com

Telephone: +1 (801) 956-2400

Telefax: +1 (801) 956-2401

Department responsible for information:

Quality Department,

Telephone: +1 (801) 954-2304 (7 AM – 3 PM, Mountain Time),

Email: USRegulatory@ottobock.com

Additional information:

Corporate headquarters:

Ottobock SE & Co. KGaA

Max-Näder-Straße 15

Duderstadt

Germany

Emergency telephone number

CHEMTREC, Telephone: +1 (800) 424-9300

2. Hazard identification

Classification of the substance or mixture

Article not subject to hazard labelling or classification.

Label elements

not applicable

Other hazards

Processing by heating can produce vapors. Processing, e.g. by cutting, sawing or grinding, can produce particles and dust. For risks which have to be observed thereby, see section 7: Handling, section 8: Exposure controls / personal protection and section 11: Toxicology.

3. Composition/information on ingredients

Substances

Chemical characterization: Article: copolymer based on Ethylene and Vinyl acetate (EVA - foam)

4. First aid measures

General information: For mechanical processing: dust formation.
At processing (thermal treatment): development of gas/vapor possible

In case of inhalation: Provide fresh air. Seek medical treatment in case of troubles.

Following skin contact: Remove residues with water.
If burned by hot product, quench immediately with cold tap water.
Do not peel solidified product off the skin. Immediately get medical attention.

After eye contact: EVA - dust:
Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. In case of troubles or persistent symptoms, consult an ophthalmologist.

Most important symptoms/effects, acute and delayed

In case of inhalation: In case of heating: risk of burns.
After contact with skin: In case of heating: risk of burns.
After eye contact: dust/vapors: mild irritant

Information to physician

Treat symptomatically.

5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: Water spray jet, foam, dry chemical powder, carbon dioxide.

Extinguishing media which must not be used for safety reasons: Full water jet

Specific hazards arising from the chemical

In case of fire may be liberated: acetic acid-vapors, carbon monoxide and carbon dioxide.

Protective equipment and precautions for firefighters

Wear self-contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Provide fresh air.
Do not breathe dust. Do not breathe vapors.

Environmental precautions: Discharge into the environment must be avoided.

Methods and material for containment and cleaning up

Methods for clean-up: Take up mechanically, placing in appropriate containers for disposal.

7. Handling and storage

Precautions for safe handling

Advices on safe handling: Make sure that the processing machines are well equipped with suction and ventilation systems. If necessary: Use appropriate respiratory protection.

Precautions against fire and explosion:

Avoid open flames.

Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities

Requirements for storerooms and containers:

Keep container dry. Store at room temperature.

Protect from direct sunlight.

8. Exposure controls/personal protection

Control parameters

Occupational exposure limit values:

Type	Limit value
USA: ACGIH: TWA	10 mg/m ³ (Dust limit value, inhalable fraction)
USA: ACGIH: TWA	3 mg/m ³ (Dust limit value, respirable fraction)
USA: OSHA: TWA	15 mg/m ³ (Dust limit value, total dust)
USA: OSHA: TWA	5 mg/m ³ (Dust limit value, respirable fraction)

Appropriate engineering controls

Provide for constant fresh air supply during and after processing.

Personal protection equipment (PPE)

Respiratory protection: When vapors form: Respiratory protective device.

For mechanical processing: Particulates filter.

OSHA Standard - 29 CFR: 1910.134 or ANSI Z88.2

Hand protection: If necessary:

Protective gloves against thermic risks.

For machine processing:

Protective gloves against mechanical risks.

OSHA Standard - 29 CFR: 1910.138

Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Eye protection: Tightly sealed safety glasses according to OSHA Standard - 29 CFR: 1910.133 or ANSI Z87.1-2003.

General hygiene considerations:

At processing (thermal treatment):

The following shall be existing in the immediate working surrounding: emergency shower installed.

Do not breathe vapors.

For mechanical processing:

Avoid generation of dust. Do not breathe dust.

Wash hands before breaks and after work.

Environmental exposure controls

Refer to 6.: Section "Environmental precautions".

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state at 68 °F and 101.3 kPa	Form: solid
Color:	skin-colored or white
Odor:	characteristic
Odor threshold:	No data available
Melting point/freezing point:	266 - 392 °F
Initial boiling point and boiling range:	No data available
Flammability:	No data available
Explosion limits:	No data available
Flash point/flash point range:	> 572 °F
Evaporation rate:	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	> 200 °C
pH:	No data available
Viscosity:	No data available
Water solubility:	insoluble
Partition coefficient: n-octanol/water:	No data available
Vapor pressure:	No data available
Density:	0.03 - 0.4 g/cm ³
Vapor density:	No data available
Particle characteristics:	Not applicable

Additional information

Additional information:	No data available
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10. Stability and reactivity

Reactivity:	No data available
Chemical stability:	Product is stable under normal storage conditions.
Possibility of hazardous reactions:	will not occur
Conditions to avoid:	No data available
Incompatible materials:	No data available
Hazardous decomposition products:	In case of fire may be liberated: acetic acid-vapors, carbon monoxide and carbon dioxide.

11. Toxicological information

Information on toxicological effects

Toxicological effects:

- Acute toxicity (oral): Lack of data.
- Acute toxicity (dermal): Lack of data.
- Acute toxicity (inhalative): Lack of data.
- Skin corrosion/irritation: Lack of data.
- Serious eye damage/irritation: Lack of data.
- Sensitisation to the respiratory tract: Lack of data.
- Skin sensitisation: Lack of data.
- Germ cell mutagenicity/Genotoxicity: Lack of data.
- Carcinogenicity: Lack of data.
- Reproductive toxicity: Lack of data.
- Effects on or via lactation: Lack of data.
- Specific target organ toxicity (single exposure): Lack of data.
- Specific target organ toxicity (repeated exposure): Lack of data.
- Aspiration hazard: Lack of data.

Symptoms

In case of inhalation: In case of heating: risk of burns.
 After contact with skin: In case of heating: risk of burns.
 After eye contact: dust/vapors: mild irritant

12. Ecological information

Ecotoxicity

Further details: No data available

Persistence and degradability

Further details: Product is not biodegradable.

Bioaccumulative potential

Partition coefficient: n-octanol/water:

No data available

Mobility in soil

No data available

Other adverse effects

General information: Discharge into the environment must be avoided.

13. Disposal considerations

Waste treatment methods

Product

Recommendation: Incinerate according to applicable local, state and federal regulations.

Package

Recommendation: Dispose of waste according to applicable legislation.
Non-contaminated packages may be recycled.

14. Transport information

UN number

DOT, IMDG, IATA-DGR: not applicable

UN proper shipping name

DOT, IMDG, IATA-DGR: Not restricted

Transport hazard class(es)

DOT, IMDG, IATA-DGR: not applicable

Packing group

DOT, IMDG, IATA-DGR: not applicable

Environmental hazards

Marine pollutant: no

Transport in bulk according to IMO instruments

No data available

Special precautions for user

USA: Department of Transportation (DOT)

Proper shipping name: Not restricted

Sea transport (IMDG)

Proper shipping name: Not restricted

Marine pollutant: no

Air transport (IATA)

Proper shipping name: Not restricted

Further information

No dangerous good in sense of these transport regulations.

15. Regulatory information

National regulations - U.S. Federal Regulations

This product is an article as defined by TSCA regulations, and is exempt from TSCA inventory listing requirements.

National regulations - U.S. State Regulations

No data available

Further regulations, limitations and legal requirements

No data available

16. Other information

Revision date: 12/17/2025

Date of first version: 3/4/2009

Reason of change: General revision: Safety Data Sheet according to Hazardous Products Regulations (HPR) 2022

General revision: Safety Data Sheet according to HCS 2024 (29 CFR 1910.1200)

Hazard rating systems:



NFPA Hazard Rating:

Health: 0 (Minimal)

Fire: 1 (Slight)

Reactivity: 0 (Minimal)

HMIS Version III Rating:

Health: 0 (Minimal)

Flammability: 1 (Slight)

Physical Hazard: 0 (Minimal)

Personal Protection: X = Consult your supervisor

HEALTH	0
FLAMMABILITY	1
PHYSICAL HAZARD	0
	X

Abbreviations and acronyms:

CAS: Chemical Abstracts Service

CFR: Code of Federal Regulations

CLP: Classification, Labelling and Packaging

DMEL: Derived minimal effect level

DNEL: Derived no-effect level

DOT: Department of Transportation's Safety Regulations (USA)

EC: European Community

EmS: Emergency Response Procedures for Ships Carrying Dangerous Goods

EQ: Excepted quantities

IATA: International Air Transport Association

IATA-DGR: International Air Transport Association – Dangerous Goods Regulations

IBC Code: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

IMDG Code: International Maritime Dangerous Goods Code

IMO: International Maritime Organization

MARPOL: Maritime Pollution: The International Convention for the Prevention of Pollution from Ships

OSHA: Occupational Safety and Health Administration

PBT: Persistent, bioaccumulative and toxic

PNEC: Predicted no-effect concentration

TRGS: Technical Rules for Hazardous Substances

TSCA: Toxic Substance Control Act

vPvB: Very persistent and very bioaccumulative

Department issuing data sheet

Contact person: see section 1: Department responsible for information

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.