

ROBOTICS

# Product manual

IRB 920



Trace back information: Workspace 23D version a14 Checked in 2023-12-12 Skribenta version 5.5.019

#### **Product manual**

IRB 920-6/0.55 IRB 920-6/0.65 IRB 920T-6/0.45 IRB 920T-6/0.55 IRB 920T-6/0.65

OmniCore

Document ID: 3HAC075721-001 Revision: K

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## Table of contents

		view of this manual	9
		uct documentation	12
	How	to read the product manual	14
1	Safet	t <b>y</b>	15
	1.1	Safety information	15
		1.1.1 Limitation of liability	15
		1.1.2 Requirements on personnel	16
	1.2	Safety signals and symbols	17
		1.2.1 Safety signals in the manual	17
		1.2.2 Safety symbols on manipulator labels	19
	1.3	Robot stopping functions	25
	1.4	Safety during installation and commissioning	26
	1.5	Safety during operation	29
	1.6	Safety during maintenance and repair	30
		1.6.1 Safety during maintenance and repair	30
		1.6.2 Emergency release of the robot axes	33
		1.6.3 Brake testing	34
	1.7	Safety during troubleshooting	35
	1.8	Safety during decommissioning	36
2	Mani	pulator description	37
	2.1	About IRB 920	37
	2.2	Technical data	38
	2.3	Robot dimensions	42
	2.4	Working range	45
	2.5	The unit is sensitive to ESD	49
	2 Installation and commissioning		
3	Insta	Ilation and commissioning	51
3	Insta 3.1		<b>51</b> 51
3		Ilation and commissioning Introduction to installation and commissioning Unpacking	
3	3.1	Introduction to installation and commissioning	51
3	3.1	Introduction to installation and commissioning Unpacking	51 52 52 53
3	3.1	Introduction to installation and commissioning Unpacking 3.2.1 Pre-installation procedure	51 52 52 53 53
3	3.1	Introduction to installation and commissioning Unpacking	51 52 52 53 53 55 56
3	3.1 3.2	Introduction to installation and commissioning Unpacking	51 52 52 53 55 56 56
3	3.1 3.2	Introduction to installation and commissioning         Unpacking	51 52 53 55 56 56 57
3	3.1 3.2	Introduction to installation and commissioning	51 52 53 55 56 56 57 58
3	3.1 3.2	Introduction to installation and commissioning	51 52 53 55 56 56 57 58 58
3	3.1 3.2	Introduction to installation and commissioning Unpacking	51 52 53 55 56 56 57 58 58 60
3	3.1 3.2	Introduction to installation and commissioning	51 52 53 55 56 56 57 58 58 60 64
3	3.1 3.2	Introduction to installation and commissioning	51 52 53 55 56 57 58 58 60 64 66
3	3.1 3.2	Introduction to installation and commissioning	51 52 52 53 55 56 56 56 57 58 58 60 64 66 69
3	3.1 3.2 3.3	Introduction to installation and commissioning	51 52 53 55 56 56 57 58 58 60 64 66 69 70
3	3.1 3.2	Introduction to installation and commissioning Unpacking	51 52 53 55 56 56 57 58 58 60 64 66 970 70 76
3	3.1 3.2 3.3	Introduction to installation and commissioning Unpacking	51 52 53 55 56 56 57 58 58 60 64 66 69 70 76 76
3	3.1 3.2 3.3 3.4	Introduction to installation and commissioning Unpacking	51 52 53 55 56 57 58 58 60 64 66 970 76 76 76 77
3	3.1 3.2 3.3	Introduction to installation and commissioning         Unpacking         3.2.1       Pre-installation procedure         3.2.2       Risk of tipping/stability         3.2.3       Transportation bracket         On-site installation          3.3.1       Brief installation procedure         3.3.2       Test run after installation, maintenance, or repair	51 52 52 53 55 56 57 58 60 64 66 97 70 76 76 77 79
3	3.1 3.2 3.3 3.4	Introduction to installation and commissioning         Unpacking         3.2.1       Pre-installation procedure         3.2.2       Risk of tipping/stability         3.2.3       Transportation bracket         On-site installation	51 52 53 55 56 56 56 57 58 60 64 66 69 70 76 76 77 79 79
3	3.1 3.2 3.3 3.4 3.5	Introduction to installation and commissioning         Unpacking         3.2.1 Pre-installation procedure         3.2.2 Risk of tipping/stability         3.2.3 Transportation bracket         On-site installation procedure         3.3.1 Brief installation procedure	51 52 53 55 56 56 56 57 58 58 60 64 66 69 70 76 76 77 79 79 82
3	3.1 3.2 3.3 3.4 3.5 3.6	Introduction to installation and commissioning         Unpacking         3.2.1 Pre-installation procedure         3.2.2 Risk of tipping/stability         3.2.3 Transportation bracket         On-site installation         3.3.1 Brief installation procedure	51 52 53 55 56 56 56 57 58 58 60 64 669 70 76 76 77 79 79 82 85
	3.1 3.2 3.3 3.4 3.5 3.6 3.7	Introduction to installation and commissioning Unpacking	51 52 53 55 56 56 56 56 57 58 58 60 64 66 69 70 76 76 77 79 82 85 86
<u>3</u>	3.1 3.2 3.3 3.4 3.5 3.6 3.7	Introduction to installation and commissioning         Unpacking         3.2.1 Pre-installation procedure         3.2.2 Risk of tipping/stability         3.2.3 Transportation bracket         On-site installation         3.3.1 Brief installation procedure	51 52 53 55 56 56 56 57 58 58 60 64 669 70 76 76 77 79 79 82 85

4.3.3 Expected component life	92
Inspection activities	93
4.4.1 Inspecting the information labels	93
4.4.2 Inspecting the robot cabling	95
4.4.3 Inspecting the ball screw spline unit	96
4.4.4 Inspecting axis-3 mechanical stops	99
	102
Lubrication activities	107
4.6.1 Lubricating the ball screw spline unit	107
Cleaning activities	109
4.7.1 Čleaning the IRB 920	109
	<ul> <li>4.3.2 Maintenance schedule</li> <li>4.3.3 Expected component life</li> <li>Inspection activities</li> <li>4.4.1 Inspecting the information labels</li> <li>4.4.2 Inspecting the robot cabling</li> <li>4.4.3 Inspecting the ball screw spline unit</li> <li>4.4.4 Inspecting axis-3 mechanical stops</li> </ul>

5	Repa	ir		113
	5.1	Introdu	iction	113
	5.2		al procedures	
		5.2.1	Mounting instructions for bearings	114
		5.2.2	Mounting instructions for sealings	116
		5.2.3	Cut the paint or surface on the robot before replacing parts	
	5.3		harness	
		5.3.1	Replacing the main harness	
		5.3.2	Replacing the process hub	
		5.3.3	Replacing the SMB unit and battery unit	
	5.4		······································	
	••••	5.4.1	Replacing the base	
		5.4.2	Replacing the axis-1 timing belt	268
	5.5		irm	
	010	5.5.1	Replacing the inner arm	
	5.6		arm	
	0.0	5.6.1	Replacing the mechanical stopper	
		5.6.2	Replacing the bellows	
		5.6.3	Replacing the pulley on the ball screw upper position	
		5.6.4	Replacing the pulley on the ball screw lower position	
		5.6.5	Replacing the ball screw	
		5.6.6	Replacing the axis-2 timing belt	
		5.6.7	Replacing the axis-3 timing belt	
		5.6.8	Replacing the axis-4 second timing belt	
		5.6.9	Replacing the axis-4 timing belt	
		5.6.10	Replacing the transmission module	
			Replacing the outer arm	
	5.7		······································	718
		5.7.1	Replacing the axis-1 motor sub-assembly	
		5.7.2	Replacing the axis-2 motor sub-assembly	
		5.7.3	Replacing the axis-3 motor sub-assembly	
		5.7.4	Replacing the axis-4 motor sub-assembly	
	5.8		DXes	
		5.8.1	Replacing the axis-1 gear unit sub-assembly	
		5.8.2	Replacing the axis-2 gear unit sub-assembly	
6	Calib	ration	······································	
6				951
	6.1		iction to calibration	
		6.1.1	Introduction and calibration terminology	
		6.1.2	Calibration methods	
		6.1.3	When to calibrate	954

	6.2	Synchronization marks and axis movement directions6.2.1Synchronization marks and synchronization position for axes	955
	6.3	<ul><li>6.2.2 Calibration movement directions for all axes</li></ul>	959
	6.4	Calibrating with Axis Calibration method	964 964
		<ul> <li>6.4.2 Calibration tools for Axis Calibration</li> <li>6.4.3 Installation locations for the calibration tools</li> <li>6.4.4 Axis Calibration - Running the calibration procedure</li> </ul>	969
	6.5	6.4.5 Reference calibration	974
		<ul> <li>6.5.1 Calibration position</li> <li>6.5.2 Calibrating axis 1 and axis 2</li> <li>6.5.3 Calibrating axis 3 and axis 4</li> </ul>	977
	6.6 6.7	Verifying the calibration Checking the synchronization position	986
7	Trout	bleshooting	989
	7.1	Introduction to troubleshooting	
	7.2 7.3	Oil and grease stains on motors and gearboxes Mechanical noise or dissonance	
	7.4	Manipulator collapses on power down	
	7.5	Motor temperature too high	
8	Deco	mmissioning	997
	8.1	Introduction to decommissioning	997
	8.2	Environmental information	
	8.3	Scrapping of robot	1000
9		eference information 100	
	9.1	Introduction	
	9.2	Applicable standards	
	9.3 9.4	Unit conversion Screw joints	
	9. <del>4</del> 9.5	Weight specifications	
	9.6	Standard toolkit	
	9.7	Special tools	1009
	9.8	Lifting accessories and lifting instructions	1011
10	Spare	e parts	1013
	10.1	Spare part lists and illustrations	1013
Ind	ex		1015

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### **Overview of this manual**

#### About this manual

This manual contains instructions for:

- mechanical and electrical installation of the IRB 920
- maintenance of the IRB 920
- mechanical and electrical repair of the IRB 920

The robot described in this manual has the following protection types:

- Standard •
- Clean Room

#### Product manual scope

The manual covers all variants and designs of the IRB 920. Some variants and designs may have been removed from the business offer and are no longer available for purchase.

#### Usage

This manual should be used during:

- installation and commissioning, from lifting the product to its work site and • securing it to the foundation, to making it ready for operation
- maintenance work
- repair work
- decommissioning work



#### Note

It is the responsibility of the integrator to conduct a risk assessment of the final application.

It is the responsibility of the integrator to provide safety and user guides for the robot system.

#### Who should read this manual?

This manual is intended for:

- installation personnel
- maintenance personnel
- repair personnel.

#### Prerequisites

A maintenance/repair/installation craftsman working with an ABB robot must:

- be trained by ABB and have the required knowledge of mechanical and • electrical installation/repair/maintenance work.
- be trained to respond to emergencies or abnormal situations.

#### Continued

#### References

Documentation referred to in the manual, is listed in the table below.

Document name	Document ID
Product manual, spare parts - IRB 920	3HAC075722-001
Product specification - IRB 920	3HAC075723-001
Circuit diagram - IRB 920	3HAC075152-014
Safety manual for robot - Manipulator and IRC5 or OmniCore con- troller <sup>i</sup>	3HAC031045-001
Product manual - OmniCore C30	3HAC060860-001
Product manual - OmniCore C90XT	3HAC073706-001
Product manual - OmniCore E10	3HAC079399-001
Operating manual - OmniCore	3HAC065036-001
Application manual - Controller software OmniCore	3HAC066554-001
Application manual - CalibWare Field	3HAC030421-001
Technical reference manual - Event logs for RobotWare 7	3HAC066553-001
Technical reference manual - Lubrication in gearboxes	3HAC042927-001
Technical reference manual - System parameters	3HAC065041-001

This manual contains all safety instructions from the product manuals for the manipulators and the controllers.

#### Revisions

i

Revision	Description	
Α	First edition.	
В	Published in release 21D. The following updates are done in this revision: <ul> <li>Updated signal lamp information.</li> </ul>	
	Supported controller OmniCore E10 is added.	
С	<ul> <li>Published in release 22A. The following updates are done in this revision:</li> <li>The protection type <i>Clean Room</i> and protection class IP54 are added throughout the manual.</li> </ul>	
	<ul> <li>Added information about length of thread engagement for attach- ment screws.</li> </ul>	
	<ul> <li>Added troubleshooting for high motor temperature, see Motor temperature too high on page 995.</li> </ul>	
	• Updated information about Gleitmo treated screws, see <i>Screw joints on page 1004</i> .	
D	<ul> <li>Published in release 22B. The following updates are done in this revision:</li> <li>Updated robot power cable information, see <i>Robot cables on page 79</i>.</li> </ul>	
	<ul> <li>Added cleaning instructions for robots with protection type Clean Room.</li> </ul>	
E	<ul> <li>Published in release 22C. The following updates are done in this revision:</li> <li>Added new variants IRB 920-6/0.55 and IRB 920-6/0.65 throughout the manual.</li> </ul>	
	Updated information label figure.	

Continued

Revision	Description
F	<ul> <li>Published in release 22D. The following updates are done in this revision:</li> <li>Updated information in <i>Lubricating the ball screw spline unit on page 107</i>.</li> <li>Minor updates in section <i>Brake testing on page 34</i>.</li> </ul>
	• Wintor updates in section brake testing on page 54.
G	<ul> <li>Published in release 23A. The following updates are done in this revision:</li> <li>Added section <i>Start of robot in cold environments on page 85</i>.</li> </ul>
Н	<ul> <li>Published in release 23B. The following updates are done in this revision:</li> <li>Added information for robots with protection class IP54 for variants IRB 920-6/0.55 and IRB 920-6/0.65.</li> </ul>
	<ul> <li>Added information Gravity for different arm loads on page 70.</li> </ul>
J	<ul> <li>Published in release 23C. The following updates are done in this revision:</li> <li>Updated article number of robot signal cable from 3HAC067446- 00X to 3HAC084767-00X.</li> </ul>
	Minor corrections.
К	Published in release 23D. The following updates are done in this revision: • Added axis positions for most stable transport position.
	<ul> <li>Removed lamp information throughout the manual.</li> </ul>
	<ul> <li>Updated sealing compound to 3HAC026759-003.</li> </ul>

## **Product documentation**

#### Categories for user documentation from ABB Robotics

The user documentation from ABB Robotics is divided into a number of categories. This listing is based on the type of information in the documents, regardless of whether the products are standard or optional.



All documents can be found via myABB Business Portal, <u>www.abb.com/myABB</u>.

#### **Product manuals**

Manipulators, controllers, DressPack, and most other hardware is delivered with a **Product manual** that generally contains:

- · Safety information.
- Installation and commissioning (descriptions of mechanical installation or electrical connections).
- Maintenance (descriptions of all required preventive maintenance procedures including intervals and expected life time of parts).
- Repair (descriptions of all recommended repair procedures including spare parts).
- Calibration.
- Troubleshooting.
- Decommissioning.
- Reference information (safety standards, unit conversions, screw joints, lists of tools).
- Spare parts list with corresponding figures (or references to separate spare parts lists).
- References to circuit diagrams.

#### **Technical reference manuals**

The technical reference manuals describe reference information for robotics products, for example lubrication, the RAPID language, and system parameters.

#### **Application manuals**

Specific applications (for example software or hardware options) are described in **Application manuals**. An application manual can describe one or several applications.

An application manual generally contains information about:

- The purpose of the application (what it does and when it is useful).
- What is included (for example cables, I/O boards, RAPID instructions, system parameters, software).
- How to install included or required hardware.
- How to use the application.

#### Continues on next page

Continued

• Examples of how to use the application.

#### **Operating manuals**

The operating manuals describe hands-on handling of the products. The manuals are aimed at those having first-hand operational contact with the product, that is production cell operators, programmers, and troubleshooters.

## How to read the product manual

Reading the procedures	
	The procedures contain all information required for the installation or service activity and can be printed out separately when needed for a certain service procedure.
Safety information	
	The manual includes a separate safety chapter that must be read through before proceeding with any service or installation procedures. All procedures also include specific safety information when dangerous steps are to be performed.
	Read more in the chapter <i>Safety on page 15</i> .
Illustrations	
	The product is illustrated with general figures that does not take painting or protection type in consideration.
	Likewise, certain work methods or general information that is valid for several product models, can be illustrated with illustrations that show a different product model than the one that is described in the current manual.

## 1 Safety

#### 1.1 Safety information

#### 1.1.1 Limitation of liability

#### Limitation of liability

Any information given in this manual regarding safety must not be construed as a warranty by ABB that the industrial robot will not cause injury or damage even if all safety instructions are complied with.

The information does not cover how to design, install and operate a robot system, nor does it cover all peripheral equipment that can influence the safety of the robot system.

In particular, liability cannot be accepted if injury or damage has been caused for any of the following reasons:

- Use of the robot in other ways than intended.
- Incorrect operation or maintenance.
- Operation of the robot when the safety devices are defective, not in their intended location or in any other way not working.
- When instructions for operation and maintenance are not followed as intended.
- Non-authorized design modifications of the robot.
- Repairs on the robot and its spare parts carried out by in-experienced or non-qualified personnel.
- Foreign objects.
- Force majeure.

#### Spare parts and equipment

ABB supplies original spare parts and equipment which have been tested and approved for their intended use. The installation and/or use of non-original spare parts and equipment can negatively affect the safety, function, performance, and structural properties of the robot. ABB is not liable for damages caused by the use of non-original spare parts and equipment. 1.1.2 Requirements on personnel

#### 1.1.2 Requirements on personnel

#### General

Only personnel with appropriate training are allowed to install, maintain, service, repair, and use the robot. This includes electrical, mechanical, hydraulics, pneumatics, and other hazards identified in the risk assessment.

Persons who are under the influence of alcohol, drugs or any other intoxicating substances are not allowed to install, maintain, service, repair, or use the robot.

The plant liable must make sure that the personnel is trained on the robot, and on responding to emergency or abnormal situations.

#### Personal protective equipment

Use personal protective equipment, as stated in the instructions.

#### 1.2 Safety signals and symbols

#### 1.2.1 Safety signals in the manual

#### Introduction to safety signals

This section specifies all safety signals used in the user manuals. Each signal consists of:

- A caption specifying the hazard level (DANGER, WARNING, or CAUTION) and the type of hazard.
- Instruction about how to reduce the hazard to an acceptable level.
- A brief description of remaining hazards, if not adequately reduced.

#### Hazard levels

The table below defines the captions specifying the hazard levels used throughout this manual.

Symbol	Designation	Significance
	DANGER	Signal word used to indicate an imminently hazard- ous situation which, if not avoided, will result in ser- ious injury.
	WARNING	Signal word used to indicate a potentially hazardous situation which, if not avoided, could result in serious injury.
	ELECTRICAL SHOCK	Signal word used to indicate a potentially hazardous situation related to electrical hazards which, if not avoided, could result in serious injury.
!	CAUTION	Signal word used to indicate a potentially hazardous situation which, if not avoided, could result in slight injury.
	ELECTROSTATIC DISCHARGE (ESD)	Signal word used to indicate a potentially hazardous situation which, if not avoided, could result in severe damage to the product.
	NOTE	Signal word used to indicate important facts and conditions.

17

### 1 Safety

1.2.1 Safety signals in the manual *Continued* 

Symbol	Designation	Significance
	TIP	Signal word used to indicate where to find additional information or how to do an operation in an easier way.

#### 1.2.2 Safety symbols on manipulator labels

#### Introduction to symbols

This section describes safety symbols used on labels (stickers) on the manipulator.

Symbols are used in combinations on the labels, describing each specific warning. The descriptions in this section are generic, the labels can contain additional information such as values.



The symbols on the labels on the product must be observed. Additional symbols added by the integrator must also be observed.

#### Types of symbols

Both the manipulator and the controller are marked with symbols, containing important information about the product. This is important for all personnel handling the robot, for example during installation, service, or operation.

The safety labels are language independent, they only use graphics. See *Symbols* on safety labels on page 19.

The information labels can contain information in text.

#### Symbols on safety labels

Symbol	Description
xx090000812	Warning! Warns that an accident <i>may</i> occur if the instructions are not followed that can lead to serious injury, possibly fatal, and/or great damage to the product. It applies to warnings that apply to danger with, for example, contact with high voltage electrical units, explosion or fire risk, risk of poisonous gases, risk of crushing, impact, fall from height, etc.
xx090000811	<b>Caution!</b> Warns that an accident may occur if the instructions are not followed that can result in injury and/or damage to the product. It also applies to warnings of risks that include burns, eye injury, skin injury, hearing damage, crushing or slipping, tripping, im- pact, fall from height, etc. Furthermore, it applies to warnings that include function requirements when fitting and removing equipment where there is a risk of damaging the product or causing a breakdown.
xx090000839	Prohibition Used in combinations with other symbols.

19

Symbol	Description
xx090000813	<ul> <li>See user documentation</li> <li>Read user documentation for details.</li> <li>Which manual to read is defined by the symbol: <ul> <li>No text: <i>Product manual</i>.</li> </ul> </li> </ul>
xx0900000816	Before disassembly, see product manual
xx090000815	<b>Do not disassemble</b> Disassembling this part can cause injury.
xx090000814	Extended rotation This axis has extended rotation (working area) compared to standard.
xx090000808	Brake release Pressing this button will release the brakes. This means that the robot arm can fall down.

Symbol	Description
xx0900000810	Tip risk when loosening bolts The robot can tip over if the bolts are not securely fastened.
x090000817	Crush Risk of crush injuries.

Symbol	Description
xx090000818	Heat Risk of heat that can cause burns. (Both signs are used)
xx0900000819	Moving robot The robot can move unexpectedly.
xx1000001141	

Symbol	Description
© 5 4 3 2 1 ××090000820	Brake release buttons
(1 2 3 6 xx1000001140	
xx0900000821	Lifting bolt
<b>R</b> <b>R</b> <b>R</b> <b>R</b> <b>R</b> <b>R</b> <b>R</b> <b>R</b> <b>R</b> <b>R</b>	Adjustable chain sling with shortener
xx090000822	Lifting of robot
	<b>Oil</b> Can be used in combination with prohibition if oil is not allowed.
xx0900000823	
Xx090000824	Mechanical stop

23

Symbol	Description	
xx1000001144	No mechanical stop	
xx0900000825	Stored energy Warns that this part contains stored energy. Used in combination with <i>Do not disassemble</i> symbol.	
bar Max xx0900000826	Pressure Warns that this part is pressurized. Usually contains additional text with the pressure level.	
xx090000827	Shut off with handle Use the power switch on the controller.	
xx1400002648	<b>Do not step</b> Warns that stepping on these parts can cause damage to the parts.	

#### 1.3 Robot stopping functions

#### Protective stop and emergency stop

The protective stops and emergency stops are described in the product manual for the controller.

For more information see:

- Product manual OmniCore C30
- Product manual OmniCore C90XT
- Product manual OmniCore E10

1.4 Safety during installation and commissioning

#### 1.4 Safety during installation and commissioning

#### National or regional regulations

The integrator of the robot system is responsible for the safety of the robot system.

The integrator is responsible that the robot system is designed and installed in accordance with the safety requirements set forth in the applicable national and regional standards and regulations.

The integrator of the robot system is required to perform a risk assessment.

#### Layout

The robot integrated to a robot system shall be designed to allow safe access to all spaces during installation, operation, maintenance, and repair.

If robot movement can be initiated from an external control panel then an emergency stop must also be available.

If the manipulator is delivered with mechanical stops, these can be used for reducing the working space.

A perimeter safeguarding, for example a fence, shall be dimensioned to withstand the following:

- The force of the manipulator.
- The force of the load handled by the robot if dropped or released at maximum speed.
- The maximum possible impact caused by a breaking or malfunctioning rotating tool or other device fitted to the robot.

The maximum TCP speed and the maximum velocity of the robot axes are detailed in the section *Robot motion* in the product specification for the respective manipulator.

Consider exposure to hazards, such as slipping, tripping, and falling.

Hazards due to the working position and posture for a person working with or near the robot shall be considered.

Hazards due to noise emission from the robot needs to be considered.

Consider hazards from other equipment in the robot system, for example, that guards remain active until identified hazards are reduced to an acceptable level.

#### Allergenic material

See *Environmental information on page 998* for specification of allergenic materials in the product, if any.

#### Securing the robot to the foundation

The robot must be properly fixed to its foundation/support, as described in the respective product manual.

When the robot is installed at a height, hanging, or other than mounted directly on the floor, there will be additional hazards.

#### 1.4 Safety during installation and commissioning Continued

#### Using lifting accessories and other external equipment

Ensure that all equipment used during installation, service and all handling of the robot are in correct condition for the intended use.

#### **Electrical safety**

Incoming mains must be installed to fulfill national regulations.

The power supply wiring to the robot must be sufficiently fused and if necessary, it must be possible to disconnect it manually from the mains power.

The power to the robot must be turned off with the main switch and the mains power disconnected when performing work inside the controller cabinet. Lock and tag shall be considered.

Harnesses between controller and manipulator shall be fixed and protected to avoid tripping and wear.

Wherever possible, power on/off or rebooting the robot controller shall be performed with all persons outside the safeguarded space.



Use a CARBON DIOXIDE (CO<sub>2</sub>) extinguisher in the event of a fire in the robot.

#### Safety devices

The integrator is responsible for that the safety devices necessary to protect people working with the robot system are designed and installed correctly.

When integrating the robot with external devices to a robot system:

- The integrator of the robot system must ensure that emergency stop functions are interlocked in accordance with applicable standards.
- The integrator of the robot system must ensure that safety functions are interlocked in accordance with applicable standards.

#### Other hazards

A robot may perform unexpected limited movement.



Manipulator movements can cause serious injuries on users and may damage equipment.

The risk assessment should also consider other hazards arising from the application, such as, but not limited to:

- Water
- Compressed air
- Hydraulics

End-effector hazards require particular attention for applications which involve close human collaboration with the robot.

27

1.4 Safety during installation and commissioning *Continued* 

#### Pneumatic or hydraulic related hazards



The pressure in the complete pneumatic or hydraulic systems must be released before service and maintenance.

All components in the robot system that remain pressurized after switching off the power to the robot must be marked with clearly visible drain facilities and a warning sign that indicates the hazard of stored energy.

Loss of pressure in the robot system may cause parts or objects to drop.

Dump valves should be used in case of emergency.

Shot bolts should be used to prevent tools, etc., from falling due to gravity.

All pipes, hoses, and connections have to be inspected regularly for leaks and damage. Damage must be repaired immediately.

#### Verify the safety functions

Before the robot system is put into operation, verify that the safety functions are working as intended and that any remaining hazards identified in the risk assessment are mitigated to an acceptable level.

#### 1.5 Safety during operation

#### Automatic operation

Verify the application in the operating mode manual reduced speed, before changing mode to automatic and initiating automatic operation.

#### Unexpected movement of robot arm



Hazards due to the use of brake release devices and/or gravity beneath the manipulator shall be considered.

A robot may perform unexpected limited movement.



Manipulator movements can cause serious injuries on users and may damage equipment.

1.6.1 Safety during maintenance and repair

#### 1.6 Safety during maintenance and repair

#### 1.6.1 Safety during maintenance and repair

General	
	Corrective maintenance must only be carried out by personnel trained on the robot.
	Maintenance or repair must be done with all electrical, pneumatic, and hydraulic power switched off, that is, no remaining hazards.
	Hazards due to stored mechanical energy in the manipulator for the purpose of counterbalancing axes must be considered before maintenance or repair.
	Never use the robot as a ladder, which means, do not climb on the controller, manipulator, including motors, or other parts. There are hazards of slipping and falling. The robot might be damaged.
	Make sure that there are no tools, loose screws, turnings, or other unexpected parts remaining after maintenance or repair work.
	When the work is completed, verify that the safety functions are working as intended.
Hot surfaces	

Surfaces can be hot after running the robot, and touching these may result in burns. Allow the surfaces to cool down before maintenance or repair.

#### Allergic reaction

Warning	Description	Elimination/Action
	When working with lubricants there is a risk of an allergic reac-tion.	Make sure that protective gear like goggles and gloves are al- ways worn.
Allergic reaction		

#### Gearbox lubricants (oil or grease)

When handling oil, grease, or other chemical substances the safety information of the respective manufacturer must be observed.

### 1 Note

Take special care when handling hot lubricants.

Warning	Description	Elimination/Action
	Changing and draining gearbox oil or grease may require hand- ling hot lubricant heated up to 90 °C.	
Hot oil or grease		

#### 1.6.1 Safety during maintenance and repair Continued

Warning	Description	Elimination/Action
Allergic reaction	When working with lubricants there is a risk of an allergic reac- tion.	Make sure that protective gear like goggles and gloves are al- ways worn.
Possible pressure build-up in gearbox	When opening the oil or grease plug, there may be pressure present in the gearbox, causing lubricant to spray from the opening.	Open the plug carefully and keep away from the opening. Do not overfill the gearbox when filling.
Do not overfill	Overfilling of gearbox lubricant can lead to internal over-pres- sure inside the gearbox which in turn may: • damage seals and gas- kets • completely press out seals and gaskets • prevent the robot from moving freely.	Make sure not to overfill the gearbox when filling it with oil or grease. After filling, verify that the level is correct.
Specified amount de- pends on drained volume	The specified amount of oil or grease is based on the total volume of the gearbox. When changing the lubricant, the amount refilled may differ from the specified amount, depending on how much has previously been drained from the gearbox.	After filling, verify that the level is correct.

#### Hazards related to batteries

Under rated conditions, the electrode materials and liquid electrolyte in the batteries are sealed and not exposed to the outside.

There is a hazard in case of abuse (mechanical, thermal, electrical) which leads to the activation of safety valves and/or the rupture of the battery container. As a result under certain circumstances, electrolyte leakage, electrode materials reaction with moisture/water or battery vent/explosion/fire may follow.

Do not short circuit, recharge, puncture, incinerate, crush, immerse, force discharge or expose to temperatures above the declared operating temperature range of the product. Risk of fire or explosion.

Operating temperatures are listed in *Operating conditions, robot on page 41*.

See safety instructions for the batteries in *Material/product safety data sheet - Battery pack (3HAC043118-001)*.

#### Unexpected movement of robot arm



Hazards due to the use of brake release devices and/or gravity beneath the manipulator shall be considered.

Continues on next page

1.6.1 Safety during maintenance and repair *Continued* 

A robot may perform unexpected limited movement.



Manipulator movements can cause serious injuries on users and may damage equipment.

#### **Related information**

See also the safety information related to installation and operation.

#### 1.6.2 Emergency release of the robot axes

#### Description

In an emergency situation, the brakes on a robot axis can be released manually by pushing a brake release button.

How to release the brakes is described in the section:

• Manually releasing the brakes on page 64.

The robot may be moved manually on smaller robot models, but larger models may require using an overhead crane or similar equipment.

#### Increased injury

Before releasing the brakes, make sure that the weight of the manipulator does not result in additional hazards, for example, even more severe injuries on a trapped person.



When releasing the holding brakes, the robot axes may move very quickly and sometimes in unexpected ways.

Make sure no personnel is near or beneath the robot.

1.6.3 Brake testing

#### 1.6.3 Brake testing

#### When to test

During operation, the holding brake of each axis normally wears down. A test can be performed to determine whether the brake can still perform its function.



Note that the following axes do not have a brake:

- Axis 1
- Axis 2

#### How to test

The function of the holding brake of each axis motor may be verified as described below:

- 1 Run each axis to a position where the combined weight of the manipulator and any load is maximized (maximum static load).
- 2 Switch the motor to the MOTORS OFF.
- 3 Inspect and verify that the axis maintains its position.

If the manipulator does not change position as the motors are switched off, then the brake function is adequate.



It is recommended to run the service routine *BrakeCheck* as part of the regular maintenance, see the operating manual for the robot controller.

For robots with the option SafeMove, the *Cyclic Brake Check* routine is recommended. See the manual for SafeMove in *References on page 10*.

#### 1.7 Safety during troubleshooting

#### General

When troubleshooting requires work with power switched on, special considerations must be taken:

- Safety circuits might be muted or disconnected.
- Electrical parts must be considered as live.
- The manipulator can move unexpectedly at any time.



Troubleshooting on the controller while powered on must be performed by personnel trained by ABB or by ABB field engineers.

A risk assessment must be done to address both robot and robot system specific hazards.



Hazards due to the use of brake release devices and/or gravity beneath the manipulator shall be considered.

A robot may perform unexpected limited movement.

WARNING

Manipulator movements can cause serious injuries on users and may damage equipment.

#### **Related information**

See also the safety information related to installation, operation, maintenance, and repair.

1.8 Safety during decommissioning

#### 1.8 Safety during decommissioning

#### General

#### See section Decommissioning on page 997.

If the robot is decommissioned for storage, take extra precaution to reset safety devices to delivery status.

#### Unexpected movement of robot arm



Hazards due to the use of brake release devices and/or gravity beneath the manipulator shall be considered.

A robot may perform unexpected limited movement.



Manipulator movements can cause serious injuries on users and may damage equipment.

# 2 Manipulator description

# 2.1 About IRB 920

#### Introduction

The IRB 920 is one of ABB Robotics latest generation of 4-axis robot, with a payload of 6 kg, designed based on industrial robot platform. The robot has an open structure that is especially adapted for flexible use, and can communicate extensively with external systems.

The IRB 920 contains the following variants:

- IRB 920-6/0.55
- IRB 920-6/0.65
- IRB 920T-6/0.45
- IRB 920T-6/0.55
- IRB 920T-6/0.65



## Note

Without any specific statement, IRB 920 represents all variants under this product.

#### 2.2 Technical data

# 2.2 Technical data

#### Weight, robot

The table shows the weight of the robot.

Robot model	Nominal weight
IRB 920	IRB 920-6/0.55: 23 kg
	IRB 920-6/0.65: 24 kg
	IRB 920T-6/0.45: 22 kg
	IRB 920T-6/0.55: 23 kg
	IRB 920T-6/0.65: 24 kg

# Note

The weight does not include additional options, tools and other equipment fitted on the robot.

#### **Mounting positions**

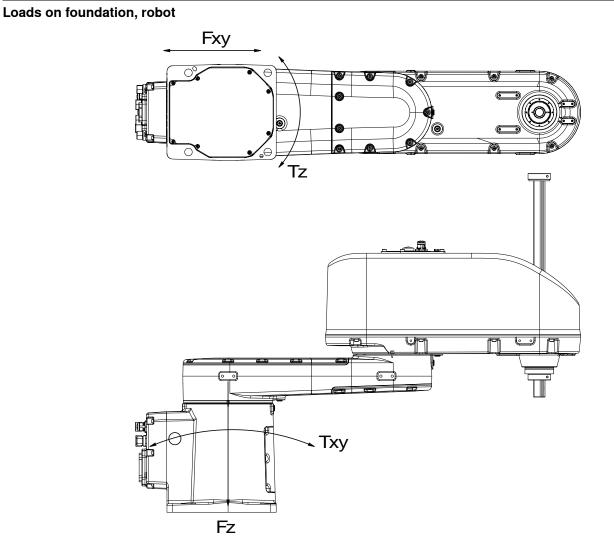
The table shows valid mounting positions and the installation (mounting) angle for the manipulator.

Mounting position	Installation angle
Floor mounted	0°



The actual mounting angle must always be configured in the system parameters, otherwise the performance and lifetime is affected. For details, see *Technical reference manual - System parameters*.

2.2 Technical data Continued



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F <sub>xy</sub>	Force in any direction in Plane XY
Fz	Force along Axis Z
T <sub>xy</sub>	Bending moment in any direction in Plane XY
Tz	Torsional moment around Axis Z

The table shows the various forces and torques working on the robot during different kinds of operation.



These forces and torques are extreme values that are rarely encountered during operation. The values also never reach their maximum at the same time!

39

# 2 Manipulator description

#### 2.2 Technical data Continued



The robot installation is restricted to the mounting options given in following load table(s).

#### Floor mounted

Force	Endurance load (in operation)	Maximum load (emergency stop)
Force xy	±550 N	±1500 N
Force z	±550 N	±650 N
Torque xy	±330 Nm	±500 Nm
Torque z	±150 Nm	±900 Nm

#### **Requirements, foundation**

The table shows the requirements for the foundation where the weight of the installed robot is included:

Requirement	Value	Note
Flatness of foundation surface	0.1/500 mm	Flat foundations give better repeatability of the resolver calibration compared to original settings on delivery from ABB.
		The value for levelness aims at the circum- stance of the anchoring points in the robot base.
		In order to compensate for an uneven sur- face, the robot can be recalibrated during in- stallation. If resolver/encoder calibration is changed this will influence the absolute ac- curacy.
Minimum resonance frequency	22 Hz	The value is recommended for optimal per- formance.
	Note	Due to foundation stiffness, consider robot mass including equipment. <sup>1</sup>
	It may affect the ma- nipulator lifetime to have a lower reson- ance frequency than recommended.	For information about compensating for foundation flexibility, see the description of <i>Motion Process Mode</i> in the manual that describes the controller software option, see <i>References on page 10</i> .
Minimum foundation material yield strength	150 MPa	

The minimum resonance frequency given should be interpreted as the frequency of the robot mass/inertia, robot assumed stiff, when a foundation translational/torsional elasticity is added, i.e., the stiffness of the pedestal where the robot is mounted. The minimum resonance frequency should not be interpreted as the resonance frequency of the building, floor etc. For example, if the equivalent mass of the floor is very high, it will not affect robot movement, even if the frequency is well below the stated frequency. The robot should be mounted as rigid as possibly to the floor.

Disturbances from other machinery will affect the robot and the tool accuracy. The robot has resonance frequencies in the region 10 - 20 Hz and disturbances in this region will be amplified, although somewhat damped by the servo control. This might be a problem, depending on the requirements from the applications. If this is a problem, the robot needs to be isolated from the environment.

i

#### 2.2 Technical data Continued

#### Storage conditions, robot

The table shows the allowed storage conditions for the robot:

Parameter	Value
Minimum ambient temperature	-25°C
Maximum ambient temperature	55°C
Maximum ambient temperature (less than 24 hrs)	70°C
Maximum ambient humidity	95% at constant temperature (gaseous only)

#### **Operating conditions, robot**

The table shows the allowed operating conditions for the robot:

Parameter	Value
Minimum ambient temperature	+5ºC <sup>i</sup>
Maximum ambient temperature	+45ºC
Maximum ambient humidity	5% - 95% non-condensing accord- ing to IEC61131-2

At low environmental temperature <  $10^{\circ}$ C is, as with any other machine, a warm-up phase recommended to be run with the robot. Otherwise there is a risk that the robot stops or run with lower performance due to temperature dependent oil and grease viscosity.

#### Protection classes, robot

The table shows the available protection types of the robot, with the corresponding protection class.

Protection type	Protection class <sup>i</sup>
Manipulator, protection type Standard	IP30 <sup>ii</sup> IP54 (option 3350-540)
Manipulator, protection type Clean Room	ISO Class 5 <sup>iii</sup>

<sup>i</sup> According to IEC 60529.

ii The protection class of the ballscrew area is IP20. For more information, please contact ABB.

iii Valid for IRB 920T-6/0.45, IRB 920T-6/0.55 and IRB 920T-6/0.65.

#### **Environmental information**

The product complies with IEC 63000. *Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances*.

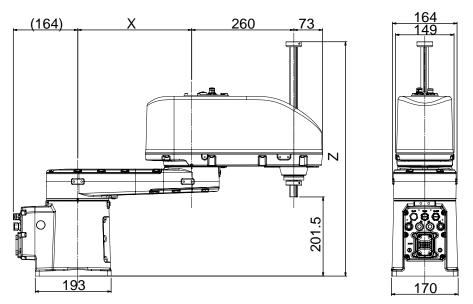
# 2 Manipulator description

#### 2.3 Robot dimensions

# 2.3 Robot dimensions

#### Dimensions for rear outlet cable version

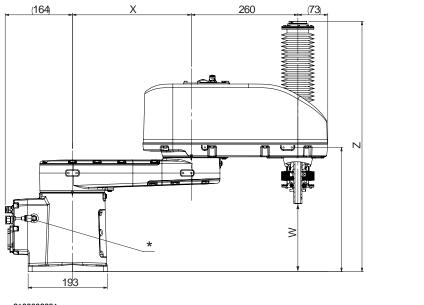
Robots with protection class IP30 3350-300



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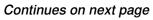
	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
Х	190 mm	190 mm	290 mm	290 mm	390 mm	390 mm
Z	596.5 mm	716.5 mm	596.5 mm	716.5 mm	596.5 mm	716.5 mm

Robots with protection class IP54 (option 3350-540) or with protection type Clean Room (option 3351-5)





\*: For Clean Room only.



164

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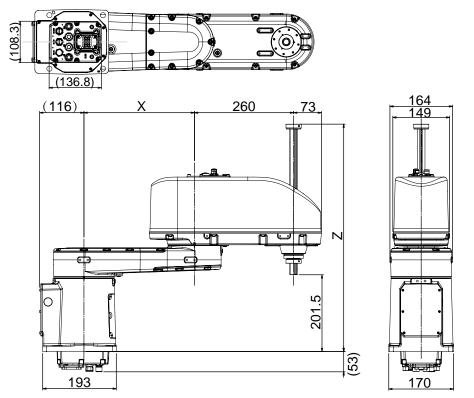
170

2.3 Robot dimensions Continued

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
х	190 mm	190 mm	290 mm	290 mm	390 mm	390 mm
Z	610.8 mm	728.7 mm	610.8 mm	728.7 mm	610.8 mm	728.7 mm
W	165.7 mm	150.7 mm	165.7 mm	150.7 mm	165.7 mm	150.7 mm

## Dimensions for underneath outlet cable version

Robots with protection class IP30 3350-300



xx2000001146

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
Х	190 mm	190 mm	290 mm	290 mm	390 mm	390 mm
Z	596.5 mm	716.5 mm	596.5 mm	716.5 mm	596.5 mm	716.5 mm

# 2 Manipulator description

# 2.3 Robot dimensions *Continued*

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Robots with protection class IP54 (option 3350-540) or with protection type Clean Room (option 3351-5)



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\*: For Clean Room only.

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
х	190 mm	190 mm	290 mm	290 mm	390 mm	390 mm
z	610.8 mm	728.7 mm	610.8 mm	728.7 mm	610.8 mm	728.7 mm
w	165.7 mm	150.7 mm	165.7 mm	150.7 mm	165.7 mm	150.7 mm

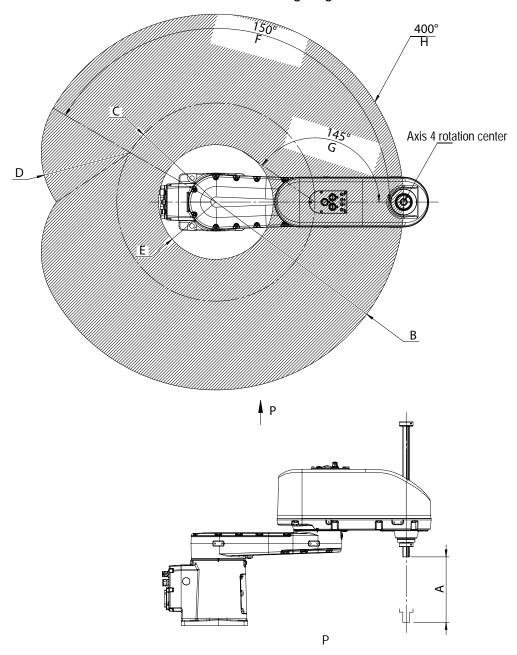
2.4 Working range

# 2.4 Working range

## Illustration, working range

#### Robots with protection class IP30 3350-300

This illustration shows the unrestricted working range of the robot.



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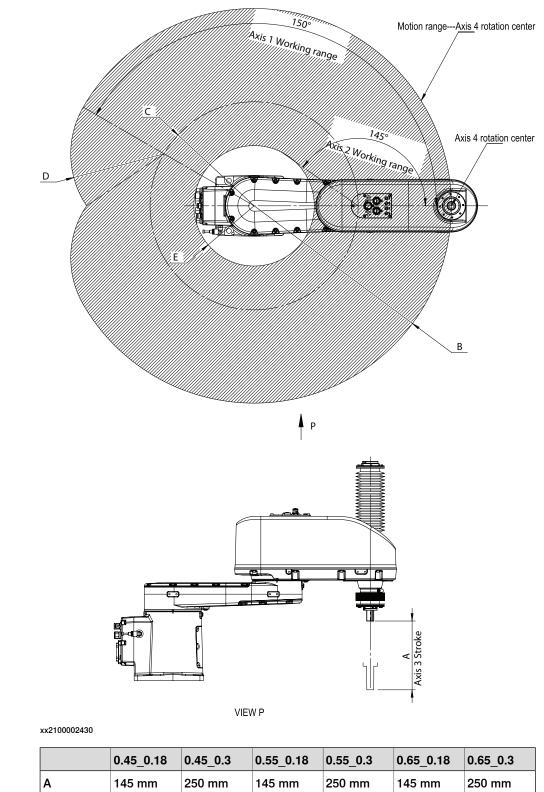
	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
A (Axis3)	180 mm	300 mm	180 mm	300 mm	180 mm	300 mm
В	450 mm		550 mm		650 mm	

# 2 Manipulator description

2.4 Working range *Continued* 

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
с	190 mm		290 mm		390 mm	
D	260 mm					
E	150.9 mm		167.8 mm		231.5 mm	
F (Axis1)	±150°					
G (Axis2)	±145°					
H (Axis4)	±400°					

2.4 Working range Continued



Robots with protection class IP54 (option 3350-540) or with protection type Clean Room (option 3351-5)

Product manual - IRB 920
3HAC075721-001 Revision: K

(Axis3) B

С

450 mm

190 mm

Continues on next page

650 mm

390 mm

550 mm

290 mm

# 2 Manipulator description

# 2.4 Working range *Continued*

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
D	260 mm					
E	150.9 mm		167.8 mm		231.5 mm	
F (Axis1)	±150°					
G (Axis2)	±145°					
H (Axis4)	±400°					

# Working range

Axis	Working range	Note
Axis 1	±150°	
Axis 2	±145°	
Axis 3	Robots with protection class IP30 (option 3350-300) 180 mm/300 mm	Value for restricted working range.
	Robots with protection class IP54 (option 3350-540) or with protection type Clean Room (option 3351-5) 145 mm/250 mm	Value for restricted working range.
Axis 4	±400°	Default value.

2.5 The unit is sensitive to ESD

# 2.5 The unit is sensitive to ESD

Description	
	ESD (electrostatic discharge) is the transfer of electrical static charge between two bodies at different potentials, either through direct contact or through an induced electrical field. When handling parts or their containers, personnel not grounded may potentially transfer high static charges. This discharge may destroy sensitive electronics.
Safe handling	
	Use one of the following alternatives:
	• Use a wrist strap.
	Wrist straps must be tested frequently to ensure that they are not damaged and are operating correctly.
	Use an ESD protective floor mat.
	The mat must be grounded through a current-limiting resistor.
	Use a dissipative table mat.
	The mat should provide a controlled discharge of static voltages and must be grounded.

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# 3.1 Introduction to installation and commissioning

#### General

This chapter contains assembly instructions and information for installing the IRB 920 at the working site.

See also the product manual for the robot controller.

The installation must be done by qualified installation personnel in accordance with the safety requirements set forth in the applicable national and regional standards and regulations.

The technical data is detailed in section *Technical data on page 38*.

#### Safety information

Before any installation work is commenced, all safety information must be observed.

There are general safety aspects that must be read through, as well as more specific safety information that describes the danger and safety risks when performing the procedures. Read the chapter Safety on page 15 before performing any installation work.



#### Note

Always connect the IRB 920 and the robot to protective earth and residual current device (RCD) before connecting to power and starting any installation work.

For more information see:

- Product manual OmniCore C30
- Product manual OmniCore C90XT
- Product manual OmniCore E10 •

#### 3.2.1 Pre-installation procedure

# 3.2 Unpacking

# 3.2.1 Pre-installation procedure

#### Introduction

This section is intended for use when unpacking and installing the robot for the first time. It also contains information useful during later re-installation of the robot.

#### Prerequisites for installation personnel

Installation personnel working with an ABB product must:

- Be trained by ABB and have the required knowledge of mechanical and electrical installation/maintenance/repair work.
- Conform to all national and local codes.

#### Checking the pre-requisites for installation

	Action
1	Make a visual inspection of the packaging and make sure that nothing is damaged.
2	Remove the packaging.
3	Check for any visible transport damage.
	Note
	Stop unpacking and contact ABB if transport damages are found.
4	Clean the unit with a lint-free cloth, if necessary.
5	Make sure that the lifting accessory used (if required) is suitable to handle the weight of the robot as specified in: <i>Weight, robot on page 38</i>
6	If the robot is not installed directly, it must be stored as described in: <i>Storage conditions, robot on page 41</i>
7	Make sure that the expected operating environment of the robot conforms to the specifications as described in: <i>Operating conditions, robot on page 41</i>
8	Before taking the robot to its installation site, make sure that the site conforms to: • Loads on foundation, robot on page 39
	Protection classes, robot on page 41
	Requirements, foundation on page 40
9	Before moving the robot, please observe the stability of the robot: <i>Risk of tipping/stability on page 53</i>
10	When these prerequisites are met, the robot can be taken to its installation site as described in section: <i>On-site installation on page 56</i>
11	Install required equipment, if any.

3.2.2 Risk of tipping/stability

# 3.2.2 Risk of tipping/stability

#### **Risk of tipping**

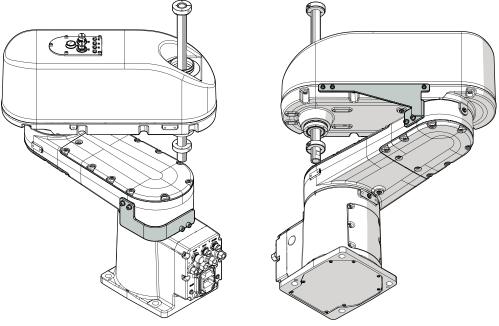
If the robot is not fastened to the foundation while moving the arm, the robot is not stable in the whole working area. Moving the arm will displace the center of gravity, which may cause the robot to tip over.

The transportation position is the most stable position.

Do not change the robot position before securing it to the foundation!

#### Transportation position

This figure shows the robot in its transportation position.



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The robot might be positioned in a different position at delivery, due to actual configurations and options (for example DressPack).

Axis number	Angle of axis
Axis 1	0°
Axis 2	-145°
Axis 3	0 mm
Axis 4	0°

#### Transportation bracket

At delivery, the robot is locked in the correct position with a transportation bracket for securing the position during shipping and transport. The bracket must be removed before conducting any service work. 3.2.2 Risk of tipping/stability *Continued* 

How to use the transportation bracket is described further in *Transportation bracket on page 55*.



The robot is likely to be mechanically unstable if not secured to the foundation.

3.2.3 Transportation bracket

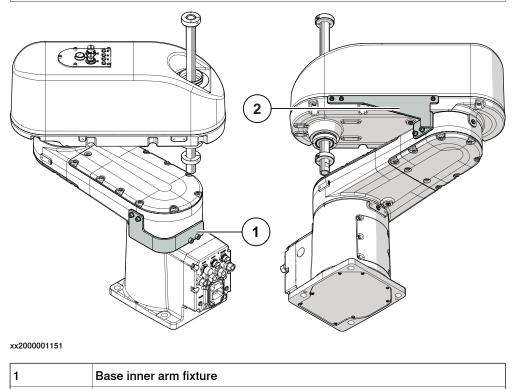
# 3.2.3 Transportation bracket

#### Location of the transportation bracket

At delivery, the robot is locked in the correct position with the transportation brackets for securing the position during shipping and transport. The transportation brackets cannot be removed until the robot is secured to the foundation.



Keep the brackets every time when it's removed from the robot for further use.



#### Removing the transportation bracket

2

	Action	Note
1		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before replacing parts on page 120</i> .	
2	Remove the screws.	
3	Remove the bracket.	

Inner arm outer arm fixture

#### 3.3.1 Brief installation procedure

# 3.3 On-site installation

# 3.3.1 Brief installation procedure

#### Introduction

This procedure is a brief guide when installing the robot for the first time. Also see *Pre-installation procedure on page 52*.

#### **First installation**

Use these procedures to install the IRB 920.

	Action	Note
1	Transport the manipulator to its intended location.	
2	Install the valid platform or prepare the foundation for the manipulator.	
3	Lift and secure the manipulator to the plat- form/foundation.	See Lifting the robot on page 58. See Orienting and securing the ro- bot on page 66.
4	Connect the manipulator to the controller.	<ul> <li>See</li> <li>Product manual - OmniCore C30</li> <li>Product manual - OmniCore C90XT</li> <li>Product manual - OmniCore E10</li> </ul>
5	Configure the safety settings.	<ul> <li>See</li> <li>Product manual - OmniCore C30</li> <li>Product manual - OmniCore C90XT</li> <li>Product manual - OmniCore E10</li> </ul>
6	How to start and run the robot is described in the product manual for the controller.	<ul> <li>See</li> <li>Product manual - OmniCore C30</li> <li>Product manual - OmniCore C90XT</li> <li>Product manual - OmniCore E10</li> </ul>
7	Install required equipment, if any.	
8	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

# 3.3.2 Test run after installation, maintenance, or repair

#### Safe handling

Use the following procedure after installation, maintenance, or repair, before initiating motion.



Initiating motion without fulfilling the following aspects, may increase the risk for injury or cause damage to the robot.

	Action
1	Remove all tools and foreign objects from the robot and its working area.
2	Verify that the robot is properly secured to its position by all screws, before it is powered up.
3	Verify that any safety equipment installed to secure the position or restrict the robot motion during service activity is removed.
4	Verify that the fixture and work piece are well secured, if applicable.
5	Verify that all safety equipment is installed, as designed for the application.
6	Verify that no personnel are inside the safeguarded space.
7	If maintenance or repair has been done, verify the function of the part that was main- tained.
8	Verify the application in the operating mode manual reduced speed.

#### **Collision risks**



When programming the movements of the robot, always identify potential collision risks before initiating motion.

3.3.3.1 Lifting the robot by two people

# 3.3.3 Lifting the robot

# 3.3.3.1 Lifting the robot by two people

#### General

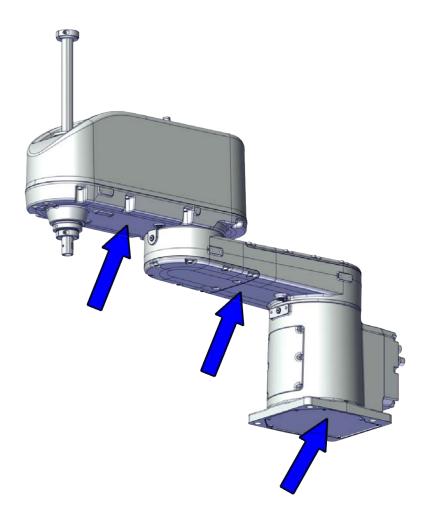
This section describes how to lift the robot and move it by two people.



The transportation brackets cannot be removed until the robot is secured to the foundation.

#### **Grasping location**

Grasp the robot with one hand supporting at the housing and the other hand holding the base.



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3.3.3.1 Lifting the robot by two people *Continued* 

Lifting and transporting the robot

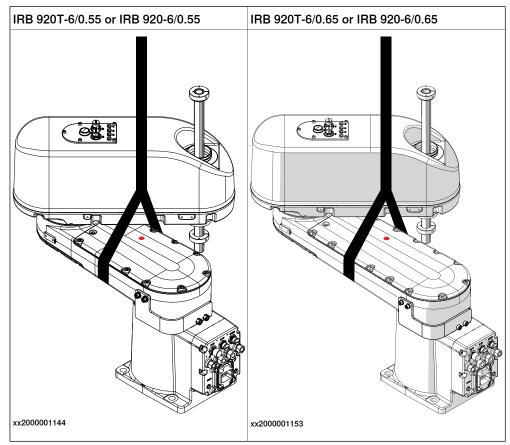
	Action
1	
	The IRB 920 weighs, IRB 920-6/0.55: 23 kg IRB 920-6/0.65: 24 kg IRB 920T-6/0.45: 22 kg IRB 920T-6/0.55: 23 kg IRB 920T-6/0.65: 24 kg and can be lifted by two people. CAUTION Do not grasp the ball screw during the lifting work, it may be damaged.
2	Grasp the robot, see <i>Grasping location on page 58</i> .
3	Lift the robot.
4	Move the robot to desired position. CAUTION Be careful so that the robot does not bump into something while lifting and transporting. It could damage the robot.
5	Secure the robot on a workbench according to section <i>Orienting and securing the robot on page 66</i> .

#### 3.3.3.2 Lifting robot with lifting accessories

# 3.3.3.2 Lifting robot with lifting accessories

#### Illustration - attaching the roundslings

Only 550 mm and 650 mm can be lifted with lifting accessories.





Attempting to lift a robot in any other position than the recommended lifting position may result in the robot tipping over, causing severe damage or injury.

#### **Required tools and equipment**

Equipment	Article number	Note
Overhead crane	-	
Roundsling, 2 m	-	Length: 2 m. Lifting capacity: 100 kg.
Roundsling, 2.5 m	-	Length: 2.5 m. Lifting capacity: 2,000 kg.

3.3.3.2 Lifting robot with lifting accessories Continued

#### Lifting the robot



The transportation brackets cannot be removed until the robot is secured to the foundation.

Use this procedure to lift the robot.

	Action	Note
1	Move the robot to the appropriate lifting posi- tion.	
	The robot is mechanically unstable if not se- cured to the foundation.	
2		
	For Clean Room robots, it is important not to rub against the paint of the robot while perform- ing any service work on the robot.	
3		
	The weight of the IRB 920 robot is	
	IRB 920-6/0.55: 23 kg	
	IRB 920-6/0.65: 24 kg	
	IRB 920T-6/0.45: 22 kg	
	IRB 920T-6/0.55: 23 kg	
	IRB 920T-6/0.65: 24 kg	
	All lifting accessories used must be sized ac- cordingly.	
4		
	Personnel must not, under any circumstances, be present under the suspended load.	

3.3.3.2 Lifting robot with lifting accessories *Continued* 

	Action	Note
5	Attach the lifting roundslings to the robot.	Lifting capacity for the lifting chain is specified in <i>Required tools and equipment on page 60</i> . Valid for 550 mm
		xx2000001144
		Valid for 650 mm
		xx2000001153

3.3.3.2 Lifting robot with lifting accessories *Continued* 

	Action	Note
6	Carefully stretch the roundslings by lifting the crane slowly.	
	This prevents the robot from falling down when it is unfastened. Do not overstretch the round- slings if the robot is fastened because there is a risk of the robot being damaged.	
7	Remove the robot attachment screws (if the robot is fastened).	Screw: M12x35 (robot installation dir- ectly on foundation) (4 pcs)
8	Raise the overhead crane to lift the robot.	

3.3.4 Manually releasing the brakes

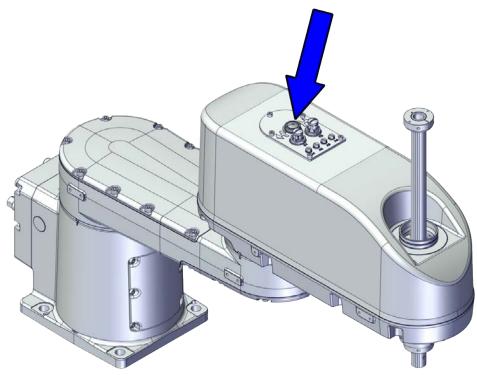
## 3.3.4 Manually releasing the brakes

#### Introduction to manually releasing the brakes

This section describes how to release the holding brakes for the axes motors.

#### Location of the brake release unit

The brake release unit is located as shown in the figure.



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#### **Releasing the brakes**

This procedure describes how to release the holding brakes when the robot is equipped with a brake release unit.

	Action	Note
1	Note	
	If the robot is not connected to the controller, power must be supplied to the connector R1.MP according to the section <i>Supplying power to connector R1.MP on page 65</i> .	
2		
	When releasing the holding brakes, the robot axes may move very quickly and sometimes in unexpected ways.	
	Make sure no personnel is near or beneath the ro- bot.	

3.3.4 Manually releasing the brakes *Continued* 

	Action	Note
3	Release the holding brake of all axes by pressing the brake release button.	
	The brake will be enable as soon as the button is released.	
	Pressing the brake release button will release the holding brakes on all axes simultaneously.	
		xx2000001155

#### Supplying power to connector R1.MP

If the robot is not connected to the controller, power must be supplied to connector R1.MP on the robot, in order to enable the brake release buttons.

	Action	Note
1	DANGER Incorrect connections, such as supplying power to the wrong pin, may cause all brakes to be released simultaneously and instantly!	
2	<ul> <li>Supply <ul> <li>0V on pin 12.</li> <li>24V on pin 11.</li> </ul> </li> <li>Note Do not interchange the 24V and 0V pins. If they are mixed up, damage can be caused to internal electrical components.</li></ul>	x200001136
3	Use the brake releasing button as described in <i>Releasing the brakes on page 64</i> .	

3.3.5 Orienting and securing the robot

# 3.3.5 Orienting and securing the robot

#### General

This section describes how to orient and secure the robot to the base plate or foundation in order to run the robot safely.

#### Attachment screws

The table below specifies the type of securing screws and washers to be used for securing the robot to the base plate/foundation.

Suitable screws	M12x35 (robot installation directly on foundation)	
Quantity	4 pcs	
Quality	8.8	
Suitable washer	24 x 13 x 2.5, steel hardness class 200HV	
Guide pins	2 pcs, D6, ISO 2338 - 6m6x20 - A1	
Tightening torque	56 Nm±5.6 Nm	
Length of thread engagement	Minimum 17 mm for ground with material yield strength 150 MPa	
Level surface requirements	0.1/500 mm <sup>i</sup>	

i See Requirements, foundation on page 40.

#### Securing a floor mounted robot

#### Use this procedure to orient and secure the robot floor mounted.

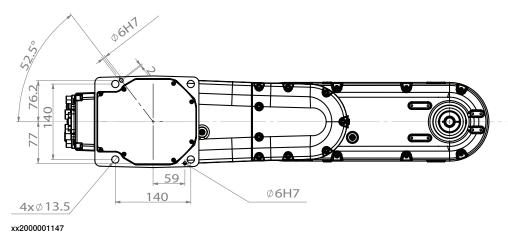
	Action	Note
1	Make sure the installation site for the robot con- forms to the specifications in section <i>Technical</i> <i>data on page 38</i> .	
2	Prepare the installation site with attachment holes. The foundation surface must be clean and un- painted.	The hole configuration of the base is shown in the figure in <i>Hole con- figuration, base on page 67</i> .
3		
	The weight of the IRB 920 robot is	
	IRB 920-6/0.55: 23 kg	
	IRB 920-6/0.65: 24 kg	
	IRB 920T-6/0.45: 22 kg	
	IRB 920T-6/0.55: 23 kg	
	IRB 920T-6/0.65: 24 kg	
	All lifting accessories used must be sized accord- ingly.	
4		
	When the robot is put down after being lifted or transported, there is a risk of it tipping, if not properly secured.	

3.3.5 Orienting and securing the robot *Continued* 

	Action	Note	
5	Lift the robot.	See Lifting the robot on page 58.	
6	Fit two pins to the holes in the base.	2 pcs, D6, ISO 2338 - 6m6x20 - A1	
7	Guide the robot gently, using the attachment screws while lowering it into its mounting position. Make sure the robot base is constructed on the pins.		
8	Fit the securing screws and washers in the attach- ment holes of the base.	Screws: M12x35 (robot installation directly on foundation), 4 pcs, quality 8.8	
		Washers: 24 x 13 x 2.5, steel hard- ness class 200HV	
9	Tighten the bolts in a crosswise pattern to ensure that the base is not distorted.	Tightening torque: 56 Nm±5.6 Nm	

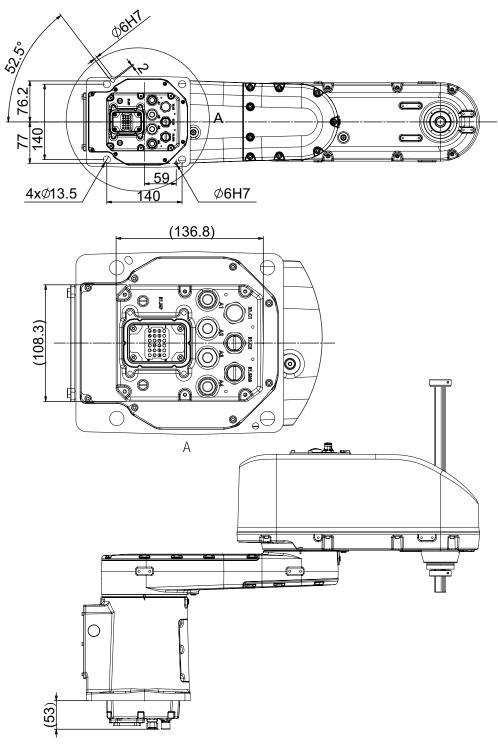
#### Hole configuration, base

This illustration shows the hole configuration used when securing the robot. Illustration for rear outlet cable version:



3.3.5 Orienting and securing the robot *Continued* 

Illustration for undeneath outlet cable version:



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3.3.6 Loads fitted to the robot, stopping time and braking distances

# 3.3.6 Loads fitted to the robot, stopping time and braking distances

#### **Define loads carefully**

Any loads mounted on the robot must be defined correctly and carefully (with regard to the position of center of gravity and mass moments of inertia) in order to avoid jolting movements and overloading motors, gears and structure.



CAUTION

Incorrectly defined loads may result in operational stops or major damage to the robot.

Load diagrams, permitted extra loads (equipment) and their positions are specified in the product specification. The loads must be defined in the software.

#### Stopping time and braking distances

The performance of the motor brake depends on if there are any loads attached to the robot.

See the product specification for the robot, listed in *References on page 10*.

3.3.7 Fitting equipment on the robot (robot dimensions)

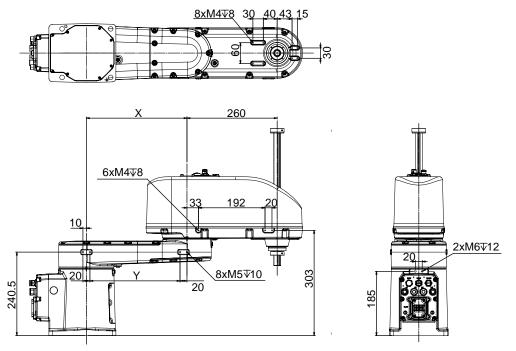
# 3.3.7 Fitting equipment on the robot (robot dimensions)

#### Attachment holes and dimensions

Extra loads can be mounted on robot. Definitions of dimensions and masses are shown in the following figures. The robot is supplied with holes for fitting extra equipment.

Maximum allowed arm load depends on center of gravity of arm load and robot payload.

#### Holes for fitting extra equipment



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	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
х	190 mm	190 mm	290 mm	290 mm	390 mm	390 mm
Υ	160 mm	160 mm	260 mm	260 mm	360 mm	360 mm

#### Gravity for different arm loads

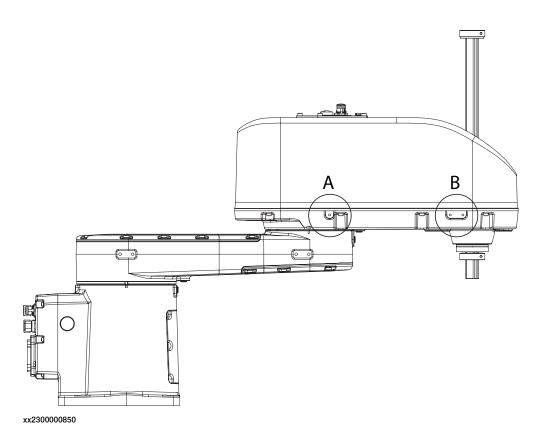
Arm loads can be mounted on the axis 2. The center of gravity of the extra load shall be within the marked load areas. The robot is supplied with holes for mounting of extra equipment. (See figures in Holes for mounting of extra equipment.)

The total weight of equivalent weight from equipment and payload should not exceed 6 kg.

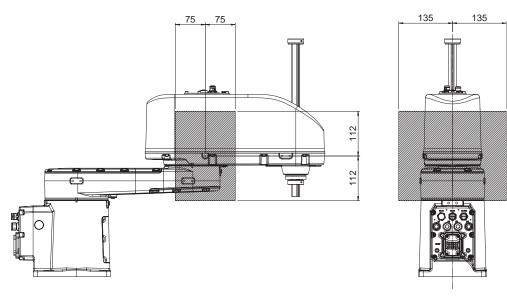


Maximum load on the frame must not be exceeded.

3.3.7 Fitting equipment on the robot (robot dimensions) *Continued* 



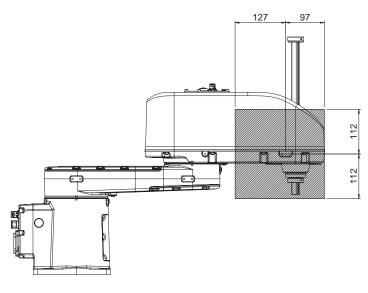
Case 1: Screws on one side are used 1 x M4 screw for location A:

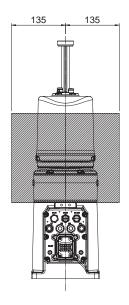


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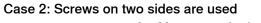
# 3.3.7 Fitting equipment on the robot (robot dimensions) *Continued*

# 2 x M4 screws for location B:

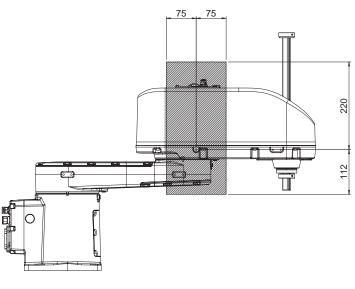


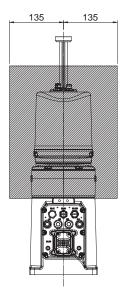


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2 x M4 screws for location A:

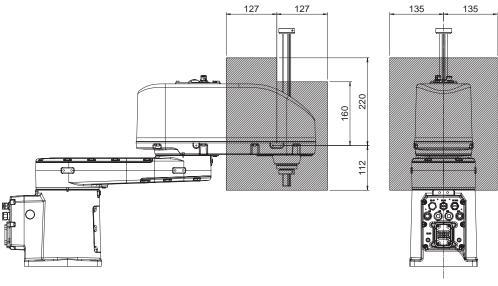




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# 3.3.7 Fitting equipment on the robot (robot dimensions) *Continued*

4 x M4 screws for location B:



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# Fitting of end effector to the ball screw spline shaft

An end effector can be attached to the lower end of the shaft of the ball screw spline unit. The dimensions for fitting the end effector is shown in the following figure.

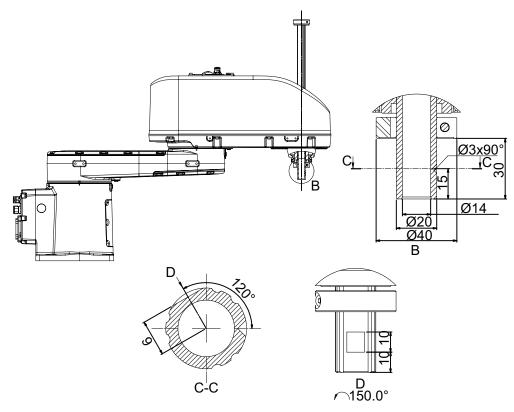


Mounting of other equipment on the IRB 920 may damage the gearboxes.

# 3 Installation and commissioning

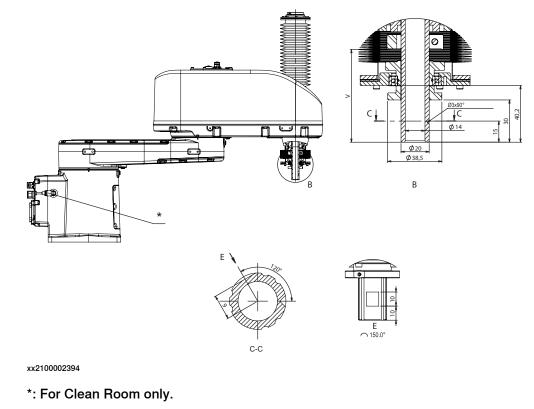
3.3.7 Fitting equipment on the robot (robot dimensions) *Continued* 

Robots with protection class IP30 3350-300



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Robots with protection class IP54 (option 3350-540) or with protection type Clean Room (option 3351-5)



Continues on next page

# 3 Installation and commissioning

3.3.7 Fitting equipment on the robot (robot dimensions) *Continued* 

	0.45_0.18	0.45_0.3	0.55_0.18	0.55_0.3	0.65_0.18	0.65_0.3
V	65.8 mm	80.8 mm	65.8 mm	80.8 mm	65.8 mm	80.8 mm

# **Fastener quality**

When fitting tools on the tool flange, only use screws with quality 12.9. For other equipment use suitable screws and tightening torque for your application.

3.4.1 Adjusting the working range

# 3.4 Restricting the working range

# 3.4.1 Adjusting the working range

## Reasons for adjusting the manipulator working range

The working range of each manipulator axis is configured in the software. If there is a risk that the manipulator may collide with other objects at installation site, its working space should be limited. The manipulator must always be able to move freely within its entire working space.

# Working range configurations

The parameter values for the axes working range can be altered within the allowed working range and according to available options for the robot, either to limit or to extend a default working range. Allowed working ranges and available options for each manipulator axis are specified in *Working range on page 45*.

## Mechanical stops on the manipulator

Mechanical stops are and can be installed on the manipulator as limiting devices to ensure that the manipulator axis does not exceed the working range values set in the software parameters.



# The mechanical stops are only installed as safety precaution to physically stop the robot from exceeding the working range set. A collision with a mechanical stop always requires actions for repair and troubleshooting.

Axis	Fixed mechanical stop <sup>i</sup>	Movable mechanical stop <sup>ii</sup>
Axis 1	yes	no
Axis 2	yes	no
Axis 3	yes	yes
Axis 4	no	no

<sup>i</sup> Part of the casting or fixed on the casting and can not /should not be removed.

<sup>ii</sup> Can be installed in a different position to ensure a reduced working range.

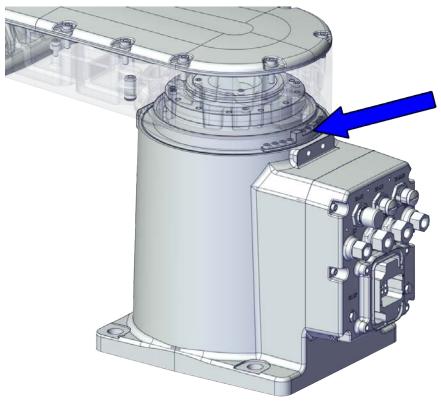
3.4.2 Mechanically restricting the working range

# 3.4.2 Mechanically restricting the working range

# Axis-1 mechanical stops

# Location of the mechanical stop

The figures shows where the axis-1 mechanical stop is placed on the robot.



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## Required spare parts



# Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Block	3HAC075320-001	

# Replacement of the axis-1 mechanical stop

For more details about replacing the axis-1 mechanical stop, see Removing the block from the base on page 233.

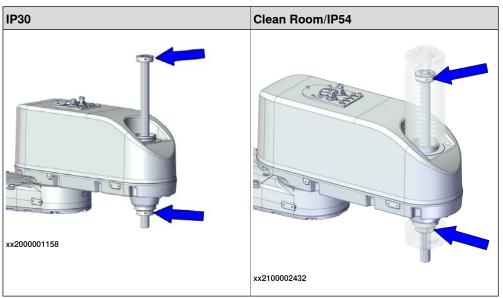
# 3 Installation and commissioning

# 3.4.2 Mechanically restricting the working range *Continued*

# Axis 3 mechanical stops

# Location of the mechanical stops

The figures shows where the axis 3 mechanical stops are placed on the robot.





For the robots with protection type Clean Room and protection class IP54, the mechanical stops are inside the bellows. If needed, remove the bellows to inspect the ball screw spline unit.

For the details on removing the bellows, refer to Replacing the bellows.

## **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Mechanical-Stop top, D20	3HAC073068-001	With bolt
Mechanical-Stop bottom, D20	3HAC073069-001	With bolt

## Replacement of the axis-3 mechanical stop

For more details about replacing the axis-3 mechanical stop, see *Replacing the mechanical stopper on page 400*.

3.5.1 Robot cabling and connection points

# 3.5 Electrical connections

# 3.5.1 Robot cabling and connection points

## Introduction

Connect the robot and controller to each other after securing them to the foundation. The lists below specify which cables to use for each respective application.



Turn off the main power before connecting any cables.



Verify that the serial number is according to the number(s) in the *Declaration of Incorporation* (DoI).

#### Main cable categories

The following table specifies cabling categories between the robot and the controller. Some of the cabling belong to optional applications.

Cable category	Description
Robot cables	Handles power supply to and control of the robot's motors as well as feedback from the serial measurement board. Specified in the table <i>Robot cables on page 79</i> .
Customer cables	Handles communication with equipment fitted on the robot by the customer, low voltage signals and high voltage power supply + protective ground.
	The customer cables also handle databus communication.
	The customer cables also include the air hose.
	See the product manual for the controller, see document number in <i>References on page 10</i> .
Air hoses	The hose for compressed air is integrated with the manipu- lator cable harness.

## Robot cables

These cables are included in the standard delivery. They are completely pre-manufactured and ready to plug in.

Cable sub-category	Description	Connection point, cabinet	Connection point, robot
Robot cables, power	Transfers drive power from the drive units in the control cabinet to the robot motors.		R1.MP <sup>i</sup>
Robot cable, signals	Transfers resolver data from and power supply to the serial measurement board.	X2	R1.SMB

An O-ring is needed for the robots with protection type Clean Room and protection class IP54.

i.

79

# 3 Installation and commissioning

3.5.1 Robot cabling and connection points *Continued* 



Install the O-ring (3HAB3772-19) for the harting connector when connect the power cable for the robots with protection type Clean Room and protection class IP54.

Robot cable, power

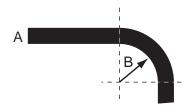
Power cable length	Article number
Power cable, straight connector, 3 m	3HAC077245-001
Power cable, straight connector, 7 m	3HAC077245-002
Power cable, straight connector, 15 m	3HAC077245-003
Power cable, angled connector, 3 m	3HAC077247-001
Power cable, angled connector, 7 m	3HAC077247-002
Power cable, angled connector, 15 m	3HAC077247-003

## Robot cable, signals

Signal cable length	Article number
Signal cable, shielded: 3 m	3HAC084767-001
Signal cable, shielded: 7 m	3HAC084767-002
Signal cable, shielded: 15 m	3HAC084767-003

## Bending radius for static floor cables

The minimum bending radius is 10 times the cable diameter for static floor cables.



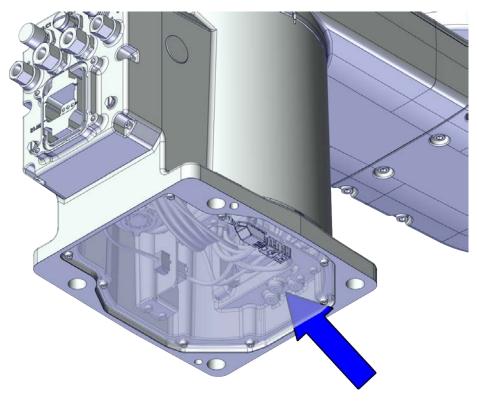
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A	Diameter
В	Diameter x10

3.5.1 Robot cabling and connection points Continued

## Grounding and bonding point on manipulator

There is a grounding/bonding point on the manipulator base. The grounding/bonding point is used for potential equalizing between control cabinet, manipulator and any peripheral devices.



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Figure 3.1:

#### Customer cables - CP/CS cable

CP/CS cable length	Article number <sup>i</sup>	
3 m	3HAC067449-001	
7 m	3HAC067449-002	
15 m	3HAC067449-003	

It is recommended to always use the CP/CS cable provided by ABB. If users still require to do wiring by their own, make sure to use R1.C1 connector in M12 A-code 12p female type. It is the responsibility of the users to guarantee the safety of the system when self-prepared cables and connectors are used.

#### **Customer cables - Ethernet floor cable**

i

Ethernet floor cable length	Article number <sup>i</sup>		
7 m	3HAC067447-002		
15 m	3HAC067447-003		
i It is recommended to always use the Ethernet floor cable provided by ARB. If users still require to			

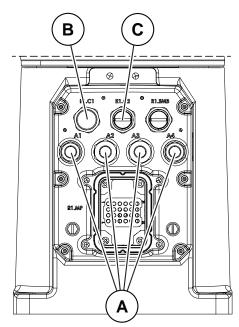
It is recommended to always use the Ethernet floor cable provided by ABB. If users still require to do wiring by their own, make sure to use R1.C2 connector in M12 X-code male type. It is the responsibility of the users to guarantee the safety of the system when self-prepared cables and connectors are used. 3.5.2 Customer connections

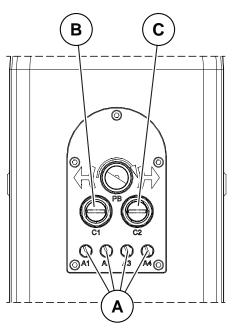
# 3.5.2 Customer connections

#### Introduction to customer connections

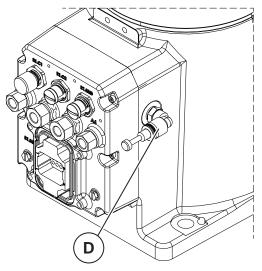
The cables for customer connection are integrated in the robot and the connectors are placed at the outer arm and base. There are two connectors C1/C2 at the outer arm. Corresponding connector R1.C1/R1.C2 are located at the base.

Hose for compressed air is also integrated into the manipulator. There are 4 inlets at the base (R1/8") and 4 outlets (M5) on the outer arm.





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3.5.2 Customer connections Continued

Position	Connection	Description	Number	Value
A	Air	Max. 6 bar	4	Air hose with outer diamet- er 4 mm, 2 pcs
				Air hose with outer diamet- er 6 mm, 2 pcs
в	C1	Customer power/signal	12 wires	30 V, 1.5 A
С	C2	Customer power/signal or ethernet	8 wires	30 V, 1 A or 1 Gbits/s
D	EP	Exhaust port <sup>i</sup>	1	Φ8 , 7~9L/min <sup>ii</sup>

i Only available for protection type Clean Room.

ii To avoid the deformation of bellows, reduce the air flow if necessary.

## **Connector kits (optional)**

#### Connector kits, base

R1.C1 and R1.C2 connectors on the base are parts of the CP/CS cable and Ethernet floor cable, respectively. For details about the robot cabling, see *Robot cabling and connection points on page 79*.

#### Connector kits, outer arm

The table describes the CP/CS and Ethernet (if any) connector kits for the outer arm.

Position	Description	Art. no.	
Connector kits	tor kits CP/CS M12 CPCS Male straight connect- 3 or kits		3HAC066098-001
		M12 CPCS Male angled connector kits	3HAC066099-001
	Ethernet	M12 Ethernet Cat5e Male straight connector kits	3HAC067413-001
		M12 Ethernet Cat5e Male angled connector kits	3HAC067414-001

## Protection covers

Protection covers for water and dust proofing

Protection covers are delivered together with the robot and must be well fitted to the connectors in any application requiring water and dust proofing.

Always remember to refit the protection covers after removing them.

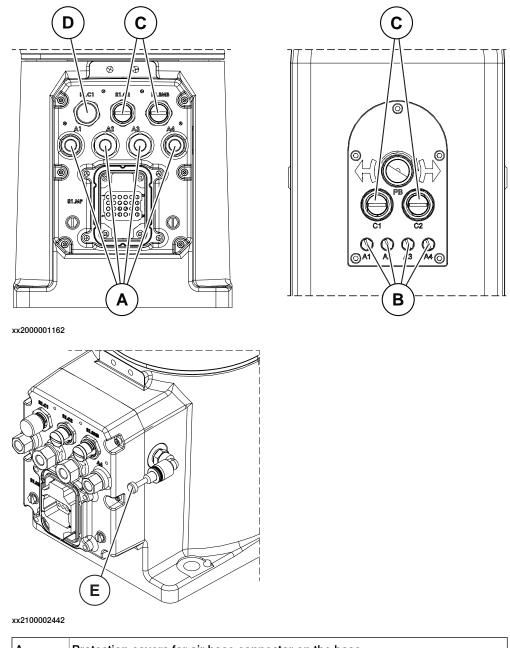


## Note

If the protection covers are not refitted back with the connectors exposed, the protection class will be lost.

# 3 Installation and commissioning

3.5.2 Customer connections *Continued* 



Α	Protection covers for air hose connector on the base
в	Protection covers for air hose connector on the process hub
С	Protection covers for C2/SMB connector on the base and C1/C2 connector on the process hub
D	Protection cover for C1 connector on the base
E	Protection plug for exhaust port connector on the base <sup>i</sup>

i Only available for protection type Clean Room.

3.6 Start of robot in cold environments

# 3.6 Start of robot in cold environments

#### Introduction

This section describes how to start the robot in a cold environment if it is not starting the normal way.

#### Problems with starting the robot

#### Event message from Motion Supervision

Use this procedure if an event message indicates a problem with Motion supervision at start-up. More information about Motion Supervision is found in *Technical reference manual - System parameters*.

	Action	Note
1	Turn off Motion Supervision.	
2	Start the robot.	
3	When the robot has reached normal working temper- ature, the Motion Supervision can be turned on again.	

#### Robot stopping with other event message

Use this procedure if the robot is not starting.

	Action	Note
1	Start the robot with its normal program but with reduced speed.	The speed can be regulated with the RAPID instruction <code>VelSet</code> .

## Adjusting the speed and acceleration during warm-up

Depending on how cold the environment is and what program is being used, the speed might need to be ramped up until reached maximum. The table shows examples of how to adjust the speed:

Work cycles	AccSet	Speed/velocity
3 Work cycles	20, 20	v100 (100 mm/s)
5 Work cycles	40, 40	v400 (400 mm/s)
5 Work cycles	60, 60	v600 (600 mm/s)
5 Work cycles	100, 100	v1000 (1000 mm/s)
More than 5 Work cycles	100, 100	Max.

If the program consists of large wrist movements, it is possible that the reorientation velocity, which is always high in predefined velocities, needs to be included in the ramping up.

# 3 Installation and commissioning

3.7 Test run after installation, maintenance, or repair

# 3.7 Test run after installation, maintenance, or repair

#### Safe handling

Use the following procedure after installation, maintenance, or repair, before initiating motion.



Initiating motion without fulfilling the following aspects, may increase the risk for injury or cause damage to the robot.

	Action
1	Remove all tools and foreign objects from the robot and its working area.
2	Verify that the robot is properly secured to its position by all screws, before it is powered up.
3	Verify that any safety equipment installed to secure the position or restrict the robot motion during service activity is removed.
4	Verify that the fixture and work piece are well secured, if applicable.
5	Verify that all safety equipment is installed, as designed for the application.
6	Verify that no personnel are inside the safeguarded space.
7	If maintenance or repair has been done, verify the function of the part that was main- tained.
8	Verify the application in the operating mode manual reduced speed.

# **Collision risks**



When programming the movements of the robot, always identify potential collision risks before initiating motion.

# 4.1 Introduction

#### Structure of this chapter

This chapter describes all the maintenance activities recommended for the IRB 920.

It is based on the maintenance schedule found at the beginning of the chapter. The schedule contains information about required maintenance activities including intervals, and refers to procedures for the activities.

Each procedure contains all the information required to perform the activity, including required tools and materials.

The procedures are gathered in different sections and divided according to the maintenance activity.

# Safety information

Observe all safety information before conducting any service work.

There are general safety aspects that must be read through, as well as more specific safety information that describes the danger and safety risks when performing the procedures. Read the chapter Safety on page 15 before performing any service work.

The maintenance must be done by qualified personnel in accordance with the safety requirements set forth in the applicable national and regional standards and regulations.



## Note

If the IRB 920 is connected to power, always make sure that the IRB 920 is connected to protective earth and a residual current device (RCD) before starting any maintenance work.

For more information see:

- Product manual OmniCore C30
- Product manual OmniCore C90XT
- Product manual OmniCore E10
- Robot cabling and connection points on page 79. ٠

4.2 Service Information System (SIS)

# 4.2 Service Information System (SIS)

General	
	Service Information System (SIS) is a software function within the robot controller, which simplifies maintenance of the robot system. It supervises the operating time and mode of the robot, and alerts the operator when a maintenance activity is scheduled.
Troubleshooting	
	The SIS function <i>Gearbox</i> is available for estimating the service interval (remaining lifetime) of the gearboxes of a robot. Such information of the ball screw spline unit of the IRB 920 is reported as <b>axis 3</b> in the SIS system. When a service message is reported for axis 3 of the IRB 920, an inspection on the ball screw spline unit is required.
	For more information about the SIS function, see Operating manual - Service Information System.

# 4.3 Maintenance schedule and expected component life

# 4.3.1 Specification of maintenance intervals

## Introduction

The intervals are specified in different ways depending on the type of maintenance activity to be carried out and the working conditions of the IRB 920:

- Calendar time: specified in months regardless of whether the system is running or not.
- Operating time: specified in operating hours. More frequent running means more frequent maintenance activities.
- SIS: specified by the robot's SIS (Service Information System). A typical value is given for a typical work cycle, but the value will differ depending on how hard each part is run.

The SIS used in OmniCore is further described in the *Operating manual* - *OmniCore*.

Robots with the functionality *Service Information System* activated can show active counters in the device browser in RobotStudio, or on the FlexPendant.

## 4.3.2 Maintenance schedule

# 4.3.2 Maintenance schedule

#### Scheduled and non-predictable maintenance

The robot must be maintained regularly to ensure proper function. The maintenance activities and intervals are specified in the table below.

Non-predictable situations also give rise to inspections of the robot. Any damage must be attended to immediately.

#### Life of each component

The inspection intervals *do not* specify the life of each component. Values for these are specified in the section *Expected component life on page 92* 

#### Maintenance schedule

	1			1		
Maintenance activities	Regularly	Every 12 months	Every 36 months	Every 15,000 hours <sup>i</sup>	Every 20,000 hours	Reference
Cleaning the robot	x					Cleaning the IRB 920 on page 109
Inspecting the robot	x					Check for abnormal wear or contamination.
Inspecting the robot harness	x <sup>ii</sup>					Inspecting the robot cabling on page 95
Inspecting the information labels		x				Inspecting the information labels on page 93
Inspecting the ball screw spline unit	x					Inspecting the ball screw spline unit on page 96
Inspecting the mechanical stop	x					Inspecting axis-3 mechanical stops on page 99
Inspecting the timing belt		x				Inspecting timing belts on page 102
Lubricating the ball screw spline unit	x <sup>iii</sup>					Lubricating the ball screw spline unit on page 107
Replacing the SMB battery pack			x <sup>iv</sup>			Replacing the battery pack on page 106
Running the <i>Brake Check</i> routine <sup>v</sup>	x <sup>vi</sup>					Recommended to robots without the SafeMove option. See Operating manual - OmniCore.
Running the <i>Cyclic Brake Check</i> routine <sup>v</sup>	x <sup>vi</sup>					Recommended to robots with the SafeMove option. See Application manual - Functional safety and SafeMove.
Overhaul of complete robot				x <sup>vii</sup>	x <sup>viii</sup>	

Operating hours counted by the DTC = Duty time counter.

Continues on next page

i

# 4.3.2 Maintenance schedule *Continued*

- ii Replace when damage or cracks is detected or life limit is approaching that specified in section *Expected component life on page 92*.
- iii Inspect the grease condition on ball screw spline unit frequently and lubricate the unit if any of grease degradation (including but not limited to discoloration or dry-out) or insufficiency is observed. Alternatively, lubricate the ball screw spline unit regularly depending on the application condition.
- <sup>iv</sup> The battery is to be replaced at given maintenance interval or at battery low alert.
- V Not needed separately if already included in the application.
- vi Recommended test interval is within the range 8-48 hours.
- <sup>vii</sup> Valid for IRB 920-6/0.55 and IRB 920-6/0.65.
- viii Valid for IRB 920T-6/0.45, IRB 920T-6/0.55 and IRB 920T-6/0.65.

4.3.3 Expected component life

# 4.3.3 Expected component life

## Expected life depends on usage

The expected life of a specific component of the robot can vary greatly depending on how hard it is run.

#### **Expected component life**

Component	Expected life	Note
Cable harness, normal us- age <sup>i</sup>	20000 hours <sup>ii</sup>	
Cable harness, extreme us- age <sup>iii</sup>	20000 hours <sup><i>ii</i></sup>	
Gearboxes	20000 hours	Valid for IRB 920T-6/0.45, IRB 920T-6/0.55 and IRB 920T-6/0.65.
Gearboxes	15000 hours	Valid for IRB 920-6/0.55 and IRB 920-6/0.65.

Examples of "normal usage" in regard to movement: most material handling applications and limited use of bending backwards mode of axis 3.

ii Severe chemical or thermal environments, or similar environments, can result in shortened life expectancy.

iii Examples of "extreme usage" in regard to movement: press tending, very severe palletizing applications, major use of axis 1 movement and major use of bending backwards of axis 3.

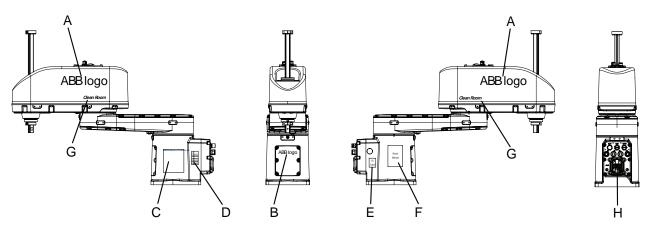
4.4.1 Inspecting the information labels

# 4.4 Inspection activities

# 4.4.1 Inspecting the information labels

## Location of labels

These figures show the location of the information labels to be inspected. The symbols are described in section *Safety symbols on manipulator labels on page 19*.



#### xx2000001143

Α	ABB logo (Big size)
в	ABB logo (Small size)
С	Rating label
D	Calibration label
E	UL label
F	Read manual and caution
G	Clean Room label <sup>i</sup>

i Only available for Clean Room robots.

# **Required tools and equipment**

Visual inspection, no tools are required.

## Inspecting, labels

	Action	Note
1		
	Turn off all: • electric power supply	
	<ul><li>hydraulic pressure supply</li><li>air pressure supply</li></ul>	
	to the robot, before entering the safeguarded space.	
2	Inspect the labels, located as shown in the figures.	

93

# 4.4.1 Inspecting the information labels *Continued*

	Action	Note
3	Replace any missing or damaged labels.	Article numbers for the labels and plate set is specified in <i>Spare parts on page 1013</i> .

# 4.4.2 Inspecting the robot cabling

#### Introduction



#### For robots with protection type Clean Room

Always read the specific instructions before doing any repair work, see *Cut the paint or surface on the robot before replacing parts on page 120* 

## **Required tools and equipment**

Visual inspection, no tools are required.

Other tools and procedures may be required if the spare part needs to be replaced. These are specified in the replacement procedure.

#### Inspection, robot cabling

Use this procedure to inspect the robot cabling.

	Action	Note
1		
	<ul> <li>Turn off all:</li> <li>electric power supply to the robot</li> <li>hydraulic pressure supply to the robot</li> <li>air pressure supply to the robot</li> <li>Before entering the robot working area.</li> </ul>	
2	<ul> <li>Visually inspect: <ul> <li>the control cabling between the robot and control cabinet</li> <li>the cabling to motors 1 and 2.</li> </ul> </li> <li>Look for abrasions, cuts or crush damage.</li> </ul>	
3	Replace the cabling if wear or damage is detected.	

4.4.3 Inspecting the ball screw spline unit

# 4.4.3 Inspecting the ball screw spline unit

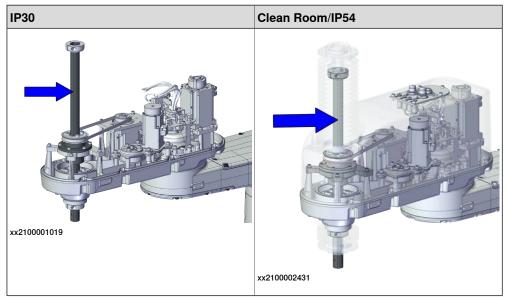
## Introduction

# 

Always read the specific instructions if the robot has protection type Clean Room, before doing any repair work, see *Cut the paint or surface on the robot before replacing parts on page 120* 

# Location of ball screw spline unit

The ball screw spline unit is located as shown in the figure.





For the robots with protection type Clean Room and protection class IP54, the ball screw spline unit is inside the bellows. If needed, remove the bellows to inspect the ball screw spline unit.

For details about how to remove the bellows, see Replacing the bellows.

## Required spare parts

# Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Ball screw, BNS2020A+395LC5	3HAC070477-001	Used for IRB 920T-6/0.45_0.18, IRB 920T-6/0.55_0.18 and IRB 920T-6/0.65_0.18

## Continues on next page

# 4.4.3 Inspecting the ball screw spline unit Continued

Spare part	Article number	Note
Ball screw, PBSA20-20-335-395	3HAC077739-001	Used for IRB 920-6/0.55_0.18 and IRB 920-6/0.65_0.18
Ball screw, BNS2020A+515LC5	3HAC072983-001	Used for IRB 920T-6/0.45_0.3, IRB 920T-6/0.55_0.3 and IRB 920T-6/0.65_0.3
Ball Screw Flange	3HAC070479-001	
Mechanical-Stop top, D20	3HAC073068-001	With bolt
Mechanical-Stop bottom, D20	3HAC073069-001	With bolt

## **Required tools and equipment**

Spare part	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit on page 1008.
24 VDC power supply	-	Used to release the motor brakes.

#### Inspecting, ball screw spline unit



Note

For robots with protection type Clean Room

For robots with protection class IP54

First remove the upper bellow and lower bellow according to Replacing the bellows on page 423.

Then, use this procedure to inspect the ball screw spline unit.

	Action	Note
1	Turn on the electric power supply to the robot. If the robot is not connected to the controller, power must be supplied to the connector R1.MP according to the section <i>Supplying power to connector R1.MP</i> <i>on page 65</i> .	
2		
	When releasing the holding brakes, the robot axes may move very quickly and sometimes in unexpected ways!	
	Make sure the payload is disassembled or tooling is properly supported; otherwise, fast downward movements of axis 3 may cause severe hits.	

97

# 4.4.3 Inspecting the ball screw spline unit *Continued*

	Action	Note
3	Release the holding brake by pressing the button on the internal brake release unit.	xx2000001155
4	Move the outer arm to a position where the axis 3 can be moved in full stroke.	
5	Press the brake release button and move the shaft to its upper and lower limits manually.	xx200001155
6	<ul> <li>Visually inspect: <ul> <li>the stop blocks on the ball screw spline unit</li> <li>the shaft of the ball screw spline unit</li> </ul> </li> <li>Look for abrasions, cuts or crush damages on the spline, and grease amount on the shaft.</li> </ul>	xx200001158
7	Apply grease to the shaft if it is not enough.	See Lubricating the ball screw spline unit on page 107.
8	Replace the ball screw spline unit if wear or damage is detected.	See Replacing the ball screw on page 493.

4.4.4 Inspecting axis-3 mechanical stops

# 4.4.4 Inspecting axis-3 mechanical stops

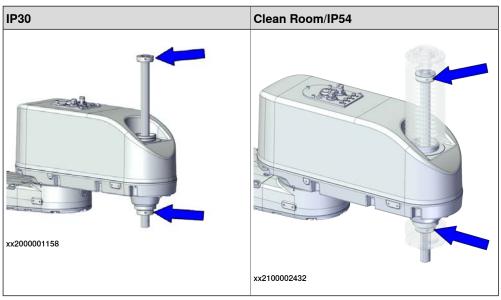
#### Introduction



Always read the specific instructions if the robot has protection type Clean Room, before doing any repair work, see *Cut the paint or surface on the robot before replacing parts on page 120* 

#### Location of axis-3 mechanical stops

The mechanical stops on axis 3 is located as shown in the figures.





For the robots with protection type Clean Room and protection class IP54, the mechanical stops are inside the bellows. If needed, remove the bellows to inspect the ball screw spline unit.

For the details on removing the bellows, refer to Replacing the bellows.

# **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, *www.abb.com/myABB*.

Spare part	Article number	Note
Mechanical-Stop top, D20	3HAC073068-001	With bolt
Mechanical-Stop bottom, D20	3HAC073069-001	With bolt

99

4.4.4 Inspecting axis-3 mechanical stops *Continued* 

# **Required tools and equipment**

Visual inspection, no tools are required.

Other tools and procedures may be required if the spare part needs to be replaced. These are specified in the replacement procedure.

#### Inspecting, axis-3 mechanical stops



For robots with protection type Clean Room

For robots with protection class IP54

First remove the upper bellow and lower bellow according to *Replacing the bellows on page 423*.

Then, use this procedure to inspect the ball screw spline unit.

Use this procedure to inspect mechanical stops on axes 1 and 2.

	Action	Information
1	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the robot working area.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before repla-</i> <i>cing parts on page 120.</i>	
3	Inspect the mechanical stops.	xx200001158

4.4.4 Inspecting axis-3 mechanical stops Continued

	Action	Information
4	Replace if any mechanical stop is: • bent • loose • damaged.	
	<b>Note</b> The expected life of gearboxes can be reduced as a result of collisions with the mechanical stop.	

4.4.5 Inspecting timing belts

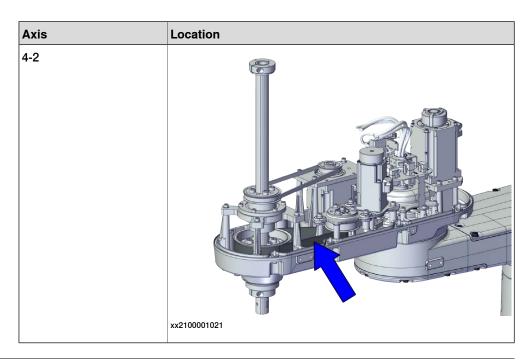
# 4.4.5 Inspecting timing belts

# Introduction CAUTION Always read the section "General procedures" before doing any repair work. Cut the paint or surface on the robot before replacing parts on page 120. Location of timing belts The timing belts are located as shown in the figures. Axis Location 1 xx2100001015 2 xx2100001024

4.4.5 Inspecting timing belts Continued

Axis	Location
3	<image/> <image/>
4	<image/>

4.4.5 Inspecting timing belts *Continued* 



# **Required tools and equipment**

Equipment	Note
Standard toolkit	The content is defined in the section <i>Standard toolkit on page 1008</i> .
Other tools and procedures may be required if the spare part needs to be replaced. These are specified in the replacement procedure.	

# Timing belt tension

The table describes the timing belt tension.

Axis	Force		Frequency	
	Used timing belt	New timing belt	Used timing belt	New timing belt
Axis 1	51.1-58.4 N	90-130 N	308-329 Hz	250-370 Hz
Axis 2	64.7-73.9 N	70-100 N	315-337 Hz	260-390 Hz
Axis 3	36.6-41.8 N	40-53 N	139-149 Hz	110-145 Hz
Axis 4	36.3-41.4 N	35-50 N	312-333 Hz	245-340 Hz
Axis 4-2	100-114 N	240-270 N	202-216 Hz	180-240 Hz

4.4.5 Inspecting timing belts Continued

# Inspecting timing belts

Use this procedure to inspect timing belts.

	Action	Information
1	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the robot	
	working area.	
2	Gain access to each <i>timing belt</i> by removing the cover.	
3	Check the timing belts for damage or wear.	
4	Check the timing belt pulleys for damage.	
5	If any damage or wear is detected, the part must be replaced!	
6	Use a sonic tension meter to measure the timing belt tension. Adjust the belt tension if needed!	See Timing belt tension on page 104.

4.5 Replacement/changing activities

# 4.5 Replacement/changing activities

## Replacing the battery pack

Replacing the battery pack is accessible after removing the SMB from the base, see *Replacing the SMB unit and battery unit on page 195*.

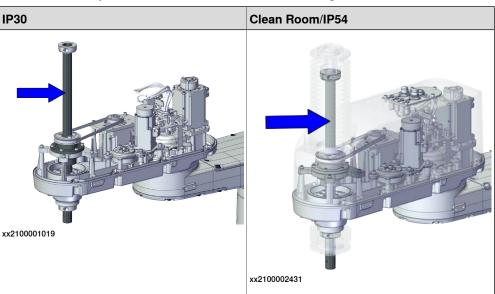
4.6.1 Lubricating the ball screw spline unit

# 4.6 Lubrication activities

# 4.6.1 Lubricating the ball screw spline unit

## Location of the ball screw spline unit

The ball screw spline unit is located as shown in the figure.



#### 

For the robots with protection type Clean Room and protection class IP54, the ball screw spline unit is inside the bellows. If needed, remove the bellows to inspect the ball screw spline unit.

For details about how to remove the bellows, see Replacing the bellows.

# **Required tools and equipment**

Equipment	Article number	Note
24 VDC power supply	-	Used to release the motor brakes.

#### **Required consumables**

Consumable	Article number	Note
Grease	-	THK AFA
Grease	3HAC077740-001	Gastrol Spheerol EPL 1

4.6.1 Lubricating the ball screw spline unit *Continued* 

Lubricating the ball screw spline unit



For robots with protection type Clean Room

For robots with protection class IP54

First remove the upper bellow and lower bellow according to *Replacing the bellows on page 423*.

Then, use this procedure to inspect the ball screw spline unit.

# Note

Cover the end effector and peripheral equipment in case the grease drips, before lubricating the ball screw spline unit.

	Action	Note
1	Turn on the electric power supply to the robot. If the robot is not connected to the controller, power must be supplied to the connector R1.MP according to the section <i>Supplying power to connector R1.MP</i> <i>on page 65</i> .	
2		
	When releasing the holding brakes, the robot axes may move very quickly and sometimes in unexpected ways!	
	Make sure the payload is disassembled or tooling is properly supported; otherwise, fast downward movements of axis 3 may cause severe hits.	
3	Release the holding brake by pressing the button on the internal brake release unit.	
4	Move the outer arm to a position where the axis 3 can be moved in full stroke.	
5	Move the shaft manually to its upper limit while pressing the brake release button.	
6	Wipe off old grease from the shaft.	
7	Apply new grease and fill the grooves. Wipe off excessive grease.	
8	Move the shaft manually to its lower limit while pressing the brake release button.	
9	Wipe off old grease from the shaft.	
10	Apply new grease and fill the grooves. Wipe off excessive grease.	
11	Move the shaft up and down several times while pressing the brake release button to smooth out the grease on the shaft. Wipe off excessive grease.	

## 4.7 Cleaning activities

## 4.7.1 Cleaning the IRB 920

#### General

To secure high uptime it is important that the IRB 920 is cleaned regularly. The frequency of cleaning depends on the environment in which the manipulator works. Different cleaning methods are allowed depending on the type of protection of the IRB 920.



Always verify the protection type of the robot before cleaning.



Turn off all electrical power supplies to the robot before starting the cleaning.

#### Special cleaning considerations

This section specifies some special considerations when cleaning the robot.

- Always use cleaning equipment as specified. Any other cleaning equipment may shorten the life of the robot.
- Always check that all protective covers are fitted to the robot before cleaning.
- Do not point the water jet at connectors, joints, sealings or gaskets.
- Do not use compressed air to clean the robot.
- Do not use solvents that are not approved by ABB to clean the robot.
- Do not remove any covers or other protective devices before cleaning the robot.

#### Cleaning methods

This following table defines what cleaning methods are allowed for ABB manipulators depending on the protection type.

Protection	Cleaning method			
type	Vacuum cleaner	Wipe with cloth	Rinse with water	High pressure water, steam or spray
Standard IP30	Yes	Yes. With light cleaning deter- gent.	Νο	No

## 4 Maintenance

4.7.1 Cleaning the IRB 920 *Continued* 

Protection	Cleaning method				
type	Vacuum cleaner	Wipe with cloth	Rinse with water	High pressure water, steam or spray	
IP54 (option)	Yes		Yes. It's highly re- commended to in- spect the fans for contamination that could hinder the air supply at the regu- lar cleaning, and then clean if neces- sary. No	No	
Clean room	Yes	Yes. With light cleaning deter- gent. See Additional cleaning instruc- tions for Clean Room robots on page 110.	No	No	

## Wiping with cloth

Additional cleaning instructions for Clean Room robots

ABB robots with protection types *Clean Room* are designed to be cleaned at a low cleaning frequency, before entering the cleanroom environment, after robot commissioning or during cleanroom maintenance.

Wipe-down cleaning method is recommended. Robot surfaces shall be wiped with clean and low particle emission cleanroom cloth which is soaked in 70% ethanol

Use the following procedure to clean Clean Room robots:

- 1 Before cleaning, use the lint free cloth to remove dirt, debris or any other contaminant from the to-be cleaned surfaces.
  - Make sure no visible residues left.
  - Never apply hard forces on or rub against the robot surfaces to remove dirt or debris; otherwise, protective paint layers may be damaged.
- 2 Wet a clean cloth with the cleaning detergent and then wipe the robot painting surfaces.
  - Make sure no cleaning agents are sprayed onto robot surfaces or into the robot structure.
  - Wipe from the surface center to edge and always in the same direction.
- 3 Wait a few minutes for detergent volatilization.
  - Make sure no residue of cleaning agents left on the robot surfaces after wipe down cleaning.

4.7.1 Cleaning the IRB 920 Continued

## **Cleaning with water**

#### Instructions for rinsing with water

ABB robots with protection types *Standard*, *Foundry Plus*, *Wash*, or *Foundry Prime* can be cleaned by rinsing with water (water cleaner).<sup>1</sup>

The following list defines the prerequisites:

- Maximum water pressure at the nozzle: 700 kN/m<sup>2</sup> (7 bar) <sup>1</sup>
- Fan jet nozzle should be used, min. 45° spread
- Minimum distance from nozzle to encapsulation: 0.4 meters
- Maximum flow: 20 liters/min<sup>1</sup>
- I Typical tap water pressure and flow

#### Cables

Movable cables need to be able to move freely:

- Remove waste material, such as sand, dust and chips, if it prevents cable movement.
- Clean the cables if they have a crusty surface, for example from dry release agents.

1 See *Cleaning methods on page 109* for exceptions.

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## 5.1 Introduction

### Structure of this chapter

This chapter describes repair activities for the IRB 920. Each procedure contains the information required to perform the activity, for example spare parts numbers, required special tools, and materials.



Repair activities not described in this chapter must only be carried out by ABB.

## **Report replaced units**



Note

When replacing a part on the IRB 920, report to your local ABB the serial number, the article number, and the revision of both the replaced unit and the replacement unit.

This is particularly important for safety equipment to maintain the safety integrity of the installation.

## Safety information

Make sure to read through the chapter *Safety on page 15* before commencing any service work.



## Note

The robot should be secured with the transportation brackets during removing from/refitting to the foundation.



## Note

If the IRB 920 is connected to power, always make sure that the IRB 920 is connected to protective earth and a residual current device (RCD) before starting any repair work.

For more information see:

- Product manual OmniCore C30
- Product manual OmniCore C90XT
- Product manual OmniCore E10

5.2.1 Mounting instructions for bearings

## 5.2 General procedures

## 5.2.1 Mounting instructions for bearings

## General

This section describes how to mount and grease different types of bearings on the robot.

## Equipment

Equipment, etc.	Article number	Note
Grease	3HAC042536-001	Shell Gadus S2 Used to grease the bearings, if not specified otherwise.

## Assembly of all bearings

Attend to the following instructions while mounting a bearing on the robot.

	Action	Note
1	To avoid contamination, let a new bearing remain in its wrapping until it is time for fitting.	
2	Ensure that the parts included in the bearing fitting are free from burrs, grinding waste, and other contamination. Cast components must be free of foundry sand.	
3	Bearing rings, inner rings, and roller elements must not be subjec- ted to direct impact. The roller elements must not be exposed to any stresses during the assembly work.	

## Assembly of tapered bearings

Follow the preceding instructions for the assembly of the bearings when mounting a tapered bearing on the robot.

In addition to those instructions, the following procedure must be carried out to enable the roller elements to adjust to the correct position against the race flange.

	Action	Note
1	Tension the bearing gradually until the recommended pre-tension is achieved.	
	<b>Note</b>	
	The roller elements must be rotated a specified number of turns before pre- tensioning is carried out and also rotated during the pre-tensioning sequence.	
2	Make sure the bearing is properly aligned as this will directly affect the durab- ility of the bearing.	

## Greasing of bearings



This instruction is not valid for solid oil bearings.

## Continues on next page

The bearings must be greased after assembly according to the following instructions:

- The bearings must not be completely filled with grease. However, if space is available beside the bearing fitting, the bearing may be totally filled with grease when mounted, as excessive grease will be pressed out from the bearing when the robot is started.
- During operation, the bearing should be filled to 70-80% of the available volume.
- Ensure that grease is handled and stored properly to avoid contamination.

Grease the different types of bearings as following description:

- *Grooved ball bearings* must be filled with grease from both sides.
- *Tapered roller bearings* and axial needle bearings must be greased in the split condition.

5.2.2 Mounting instructions for sealings

## 5.2.2 Mounting instructions for sealings

### General

This section describes how to mount different types of sealings.

### Equipment

Consumable	Article number	Note
Grease	3HAC042536-001	Shell Gadus S2

#### **Rotating sealings**

The following procedures describe how to fit rotating sealings.



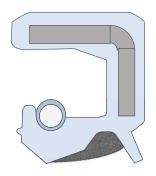
Please observe the following before commencing any assembly of sealings:

- Protect the sealing during transport and mounting, especially the main lip on radial sealings.
- Keep the sealing in its original wrappings or protect it well before actual mounting.
- The fitting of sealings and gears must be carried out on clean workbenches.
- Use a protective sleeve for the main lip during mounting, when sliding over threads, keyways or other sharp edges.
- Do not lubricate a static side of a sealing with grease, since this may result in movement of the sealing during operation.

The only exception for lubrication of static sides of a sealing, is to use P-80 rubber lubrication gel against certain aluminium surfaces. If usage of P-80 is relevant, it is stated in the repair procedures.

## **Radial sealings**

A radial sealing consists of a flexible rubber lip bonded to a rigid metal case. Only one side of the sealing is static with a metal insert.



xx2300000433

# 5.2.2 Mounting instructions for sealings *Continued*

	Action	Note
1	<ul><li>Check the sealing to ensure that:</li><li>The sealing is of the correct type.</li><li>There is no damage on the main lip.</li></ul>	
2	Inspect the shaft surface before mounting. If scratches or damage are found, the shaft must be replaced since it may result in future leakage. Do not try to grind or polish the shaft surface to get rid of the defect.	
3	Lubricate the sealing with grease just before fitting. (Not too early - there is a risk of dirt and foreign particles adhering to the sealing.) Fill 2/3 of the space between the dust lip and the main lip with grease. If the sealing is without dust lip, just lubricate the main lip with a thin layer of grease.	Article number is specified in Equipment on page 116. A Main lip B Grease C Dust lip Note Ensure that no grease is ap- plied to the red marked surface.

# 5.2.2 Mounting instructions for sealings *Continued*

	Action	Note
4	Mount the sealing correctly with a mounting tool. Never hammer directly on the sealing as this may result in leakage.	
		xx2000000072 A Gap
5	Make sure that no grease is left on the robot surface.	

## Flange sealings and static sealings

The following procedure describes how to fit flange sealings and static sealings.

	Action
1	Check the flange surfaces. They must be even and free from pores. It is easy to check flatness using a gauge on the fastened joint (without sealing com- pound). If the flange surfaces are defective, the parts may not be used because leakage could occur.
2	Clean the surfaces properly in accordance with the recommendations of ABB.
3	Distribute the sealing compound evenly over the surface.
4	Tighten the screws evenly when fastening the flange joint.

## **O-rings**

The following procedure describes how to fit o-rings.

	Action	Note
1	Ensure that the correct o-ring size is used.	
2	Check the o-ring for surface defects, burrs, shape accuracy, or deformation.	Defective o-rings, including damaged or deformed o-rings, may not be used.

## Continues on next page

# 5.2.2 Mounting instructions for sealings *Continued*

	Action	Note
3	Check the o-ring grooves and mating surfaces. They should be free of pores, contamination and obvious scratches/damage.	
4	Lubricate the o-ring with grease.	
5	Tighten the screws evenly while assembling.	
6	Check that the o-ring is not squashed outside the o-ring groove.	
7	Make sure that no grease is left on the robot surface.	

5.2.3 Cut the paint or surface on the robot before replacing parts

## 5.2.3 Cut the paint or surface on the robot before replacing parts

### General

Follow the procedures in this section whenever breaking the paint of the robot during replacement of parts.

For robots with protection type Clean Room

When replacing parts on the robot, it is important to make sure that after the replacement, no particles will be emitted from the joint between the structure and the new part, and that the easy cleaned surface is retained.

## **Required equipment**

Equipment	Spare parts	Note
Sealing compound	3HAC026759-003	Sikaflex 521 FC. Color white.
Tooling pin		Width 6-9 mm, made of wood.
Cleaning agent		Ethanol
Knife		
Lint free cloth		
Touch up paint Clean Room/Hy- gienic	3HAC036639-001	White
Touch up paint Standard/Foundry Plus	3HAC067974-001	Graphite White

### Removing

	Action	Description
1	Cut the paint with a knife in the joint between the part that will be removed and the struc- ture, to avoid that the paint cracks.	xx230000950
2	Carefully grind the paint edge that is left on the structure to a smooth surface.	

## Refitting

	Action	Description
1	Before the parts are refitted, clean the joint so that it is free from oil and grease.	Use ethanol on a lint free cloth.
2	Place the tooling pin in hot water.	

## Continues on next page

5.2.3 Cut the paint or surface on the robot before replacing parts	
	Continued
	Description
refitted joints with sealing compound.	

	Action	Description
3	Seal all refitted joints with sealing compound.	xx090000122
4	Use the tooling pin to even out the surface of the sealing compound.	xx090000125
5	For robots with protection class IP54 Wait 10 minutes.	For robots with protection class IP54 Sikaflex 521FC skin dry time (10 minutes).
6	Use Touch up paint Clean Room/Hygienic, white to paint any damaged surfaces. Note Always read the instruction in the product data sheet in the paint repair kit for Clean Room/Hygienic.	3HAC036639-001

#### Note

After all repair work, wipe the robot free from particles with spirit on a lint free cloth.

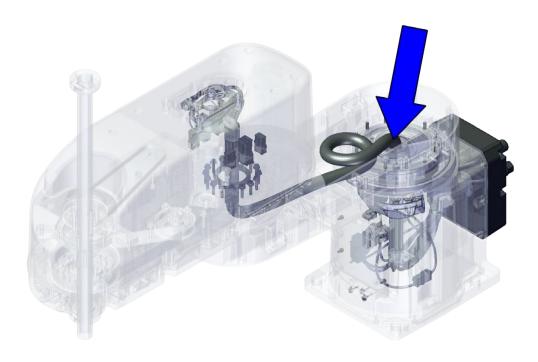
5.3.1 Replacing the main harness

## 5.3 Cable harness

## 5.3.1 Replacing the main harness

## Location of the mian harness

The main harness is located as shown in the figure.



xx2100001029

## **Required spare parts**

# Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Main harness MS, Basic	3HAC076580-001	
Main harness MS, Basic+C1+Air	3HAC076581-001	
Main harness MS, Ba- sic+C1+C2+Air	3HAC076582-001	
Main harness ML, Basic	3HAC079759-001	
Main harness ML, Basic+C1+Air	3HAC079760-001	
Main harness ML, Ba- sic+C1+C2+Air	3HAC079761-001	
Base plate, rear outlet cable	3HAC067865-001	Base bottom cover, rear cable

Continues on next page

Spare part	Article number	Note
Rear plate	3HAC070312-001	Base rear cover, bottom cable
Base plate, undeneath outlet cable	3HAC067864-001	Base bottom cover, bottom cable
Gasket, Foot cover	3HAC065350-001	When using with UndeneathOut- letCable, this gasket will be used in rear plate and base plate.
One-way valve	3HAC044906-001	Used with protection type Clean Room.

### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section <i>Standard toolkit on page 1008</i> .
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC029132-001	FM 222

## **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools</li> </ul>	
	must be removed from the robot.	
	If the robot is to be calibrated with reference calibration:	ence calibration routine on the FlexPendant
	Find previous reference values for the axis	to create reference values.
	or create new reference values. These values are to be used after the repair proced-	Creating new values requires possibility to move the robot.
	ure is completed, for calibration of the ro- bot.	Read more about reference calibration for Axis Calibration in <i>Reference calibration</i>
	If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	routine on page 965.

123

# 5.3.1 Replacing the main harness *Continued*

Action	Note
If the robot is to be calibrated with fine calibration:	
Remove all external cable packages (DressPack) and tools from the robot.	

## Removing the main harness

Use these procedures to remove the main harness.

## Preparations before removing the main arm

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket. CAUTION	
	Do not lay down the robot during the transporta- tion, always keep it straight. If the robot lay down in any situation, the grease may come out from gearbox.	
3	Jog all axes to zero position.	xx210000930
4	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
5	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

Removing the process hub screws

s hu	b screws	
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	
4	Insert the process hub to the outer arm.	
•		

# 5.3.1 Replacing the main harness *Continued*

## For Clean Room/ IP54 robots

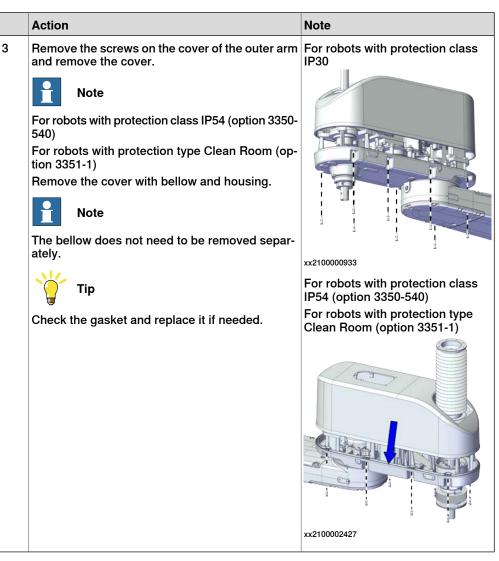
## Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399

	Action	Note
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	xx2100002402

Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	



Disconnecting the air hoses, C1 cabling and C2 cabling (if equipped)

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Disconnect the air hoses from the L-shaped con- nectors.	xrs10001032
4	For robots with C1 cabling Disconnect the connector. • J2.C1	R2.C2
5	For robots with C2 cabling Disconnect the connector. • J2.C2 Tip Cut the cable straps for the J2.C2 at the same time. Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting. Tip The connector clip has to be pressed (1) and pushed forward (2) to separate the J2.C2 (for C2 cabling).	x21000103
	xx1800002943	

# 5.3.1 Replacing the main harness *Continued*

	Action	Note
6	Snap loose and remove the female head of the connectors from the bracket.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	A start and a start and a start
		xx2100001034

Disconnecting the connectors for axis-2 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connectors. • R2.MP2 • R2.FB2	xx2100000934

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	, 12.02
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000935

Disconnecting the connectors for axis-3 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Disconnect the connectors. • R2.MP3 • R2.FB3	xz10000936

# 5.3.1 Replacing the main harness *Continued*

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	20 32.01
	Note Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000937

Disconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Disconnect the axis-4 motor connectors. • R2.MP4 • R2.FB4	xx210000938
3	Snap loose and remove the female head of the connectors from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000939

Disconnecting the connector for PB

tor for PB	
Action	Note
DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
Disconnect the connector. • R2.PB	x2100001030
Snap loose and remove the female head of the connector from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031
	Action

Pull out the process hub

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.3.1 Replacing the main harness *Continued* 

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Take out the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the process hub. Tip Replace the gasket if needed. CAUTION Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

Removing the cable ferrule and bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	

	Action	Note
3	Remove the screws on the bracket to the cable ferrule to release the cable ferrule with cable. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
4	Remove the screws on the bracket. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx210000941
5	Remove the screws on the cable ferrule and take the cable ferrule out.	xx1800002842
		xx1800002849

## Removing the axis-1 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

135

5.3.1 Replacing the main harness *Continued* 

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws.	For robots with protection class
4	Remove the cover.	IP30 (option 3350-300)
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Remove the cover and check the gasket.	
	Тір	and the second sec
	Replace the gasket if needed.	xx2100000942
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002428

## Removing the axis-2 cover

Action	Note
Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
For robots with protection type Clean Room	
Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before replacing parts on page 120.</i>	
	DANGER         Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.         CAUTION         For robots with protection type Clean Room         Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot!

	Action	Note
3 4	Action         Remove the screws.         Remove the cover.         Image: Note         For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Remove the cover and check the gasket.         Image:	For robots with protection class IP30 (option 3350-300)
		xx2100002451

Removing the SMB cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The</i> <i>unit is sensitive to ESD on page 49</i> .	

5.3.1 Replacing the main harness *Continued* 

For robots with protection type Clean Room (op- tion 3351-1)		Action	Note
<ul> <li>Note</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Remove the stainless screws on the SMB cover to the base.</li> <li>Pull the SMB cover with the SMB unit assembly out together.</li> <li>Note</li> <li>For robots with protection class IP54 (option 3350-540)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket for the SMB cover.</li> <li>Tip</li> </ul>	3	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i>	
out together.         Note         For robots with protection class IP54 (option 3350- 540)         For robots with protection type Clean Room (op- tion 3351-1)         Check the gasket for the SMB cover.         Vip         Tip	4	Note For robots with protection type Clean Room (op- tion 3351-1) Remove the stainless screws on the SMB cover	
xx2100002433	5	out together. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the SMB cover. Tip	For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

## Disconnecting the SMB cabling

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

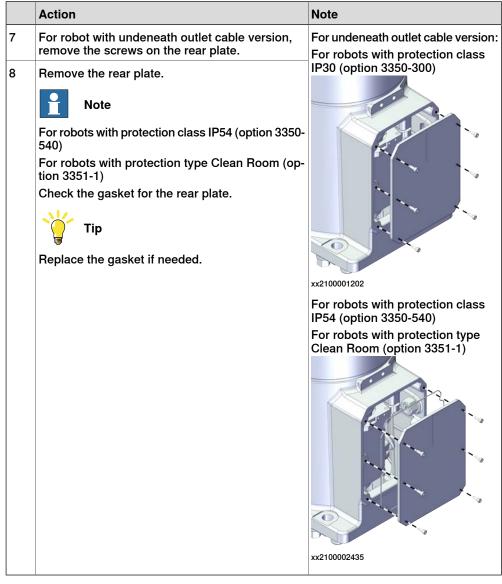
	Action	Note
2	<b>ELECTROSTATIC DISCHARGE (ESD)</b> The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	
3	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
4	Cut the strips.	
5	Disconnect the connectors. • SMB.P7 • SMB.J1 • SMB.J2 Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting.	xx210000945

Removing the base plate/ rear plate

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the base to the ground.	
4	Lay down the robot.	

5.3.1 Replacing the main harness *Continued* 

the screws on the base plate.       For         6       Remove the base plate.         IP30         IP30         For robots with protection class IP54 (option 3350- 540)	r rear outlet cable version: r robots with protection class 0 (option 3350-300)
Note For robots with protection class IP54 (option 3350- 540)	0 (option 3350-300)
For robots with protection class IP54 (option 3350- 540)	
Replace the gasket if needed. For Clea	oooooooooooooooooooooooooooooooooooooo



Disconnecting the grounding cable connectors

Action	Note
Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
For robots with protection type Clean Room	
Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
	DANGER         Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.         Image: CAUTION         For robots with protection type Clean Room         Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot!         See Cut the paint or surface on the robot before

141

# 5.3.1 Replacing the main harness *Continued*

	Action	Note
3	Remove the three grounding cables from the bracket by unscrew the screws.	vx210000947

## Releasing the base bracket

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the screws on the base bracket to the base.	
		xx2100000948

## Disconnecting the connectors for axis-1 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Disconnect the connectors. • R2.MP1 • R2.FB1	x210000949
4	Snap loose and remove the female head of the connectors from the bracket.	00
	The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	
		xx2100000950

Removing the bracket

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

5.3.1 Replacing the main harness *Continued* 

	Action	Note
3	Release the cable ferrule from the bracket.	xx210000951
4	Remove the bracket.	xx210000952

Removing the main harness from the axis -2 gearbox position

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i>	
	replacing parts on page 120.	

	Action	Note
3	Pull the internal harness out of the outer arm from the centre of the axis-2 gearbox.	For rear outlet cable version:
	Тір	
	Wrap the connectors with the masking tape.	
	Тір	Not
	before disconnecting them, to have as a reference	xx2100000954
		For undeneath outlet cable version:
		xx2100001203

### Removing the main harness from the axis -1 gearbox position

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

5.3.1 Replacing the main harness *Continued* 

Action	Note
<ul> <li>Pull the internal harness out of the inner arm from the sleeve of the axis-1 gearbox.</li> <li>Tip</li> <li>Wrap the connectors with the masking tape.</li> </ul>	

### Removing the main harness

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	

	Action	Note
3	For robot with rear outlet cable version, remove the screws on the main harness to the base.	For rear outlet cable version: For robots with protection class
4	Remove the main harness.	IP30 (option 3350-300)
-	Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the main harness. Tip Replace the gasket if needed.	xx210000953 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx2100002436

	Action	Note
5	For robot with undeneath outlet cable version, remove the screws on the main harness assembly. Remove the main harness assembly. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the main harness assembly. $\overrightarrow{v}$ Tip Replace the gasket if needed. Note Remove the bottom plate from the main harness if needed.	For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300) xx2100001204 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) xx2100002437
7	For robots with protection type Clean Room (op- tion 3351-1) Remove the one way valve by unscrewing it.	x220000281

### Refitting the main harness

Use these procedures to refit the main harness.

Inserting the main harness through the axis -1 gearbox position

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Make sure that the robot is at zero position.	xx2100000930
3	Insert the internal harness into the inner arm through the sleeve of the axis-1 gearbox from the base. Tip Wrap the connectors with the masking tape. Tip The air hoses should face the axis-1 motor. CAUTION Make sure that no cables or hoses are twisted or strained. Reroute if necessary.	For rear outlet cable version: xx2100000955 For undeneath outlet cable version:
		xx2100001206

# 5.3.1 Replacing the main harness *Continued*

Inserting the main harness through the axis -2 gearbox position

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the internal harness into the outer arm through the plastic protection tube and the centre of the axis-2 gearbox. Tip Wrap the connectors with the masking tape.	For rear outlet cable version: xx2100000955 For undeneath outlet cable version: xx2100001206
3	Secure the R2.MP3 and R2.MP4 with cable straps.	

### Reconnecting the connectors for axis-1 motor

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Insert the female head of the connectors to the bracket accordingly.	· · · · ·
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
3	Reconnect the connectors. <ul> <li>R2.MP1</li> </ul>	
	• R2.FB1	R2.MP1
	See the number markings on the connectors for help to find the corresponding connector.	R2FB1 xx2100000949
4	Route the cabling behind the axis-1 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

### Reconnecting the grounding cable connectors

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.3.1 Replacing the main harness *Continued* 

	Action	Note
2	Secure the three grounding cables to the bracket with the screw.	Screws: Hex socket head cap screw M3x5 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 1.5 Nm ±10%
		x210000947
3	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

### Refitting the base bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Lay the main harness in a natural state without distortion.	

	Action	Note
	Secure the cable ferrule to the bracket. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
4	Refit the base bracket to the base and secure with the screws.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (4 pcs) Tightening torque: 1.2 Nm ±10%

Refitting the SMB cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Reconnect the connectors. <ul> <li>SMB.P7</li> <li>SMB.J1</li> <li>SMB.J2</li> </ul> <li>Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting.</li>	SMB.P) (SMB.J) (SMB.J) (SMB.J) (SMB.J)

	Action	Note
3	Refit the SMB cover assembly.	For robots with protection class IP30 (option 3350-300)
	Note	Screws: Hex socket head cap screw M4x10 12.9 Lafre
	For robots with protection class IP54 (option 3350- 540)	2C2B/FC6.9 (6 pcs) Tightening torque: 2.6 Nm
	For robots with protection type Clean Room (option 3351-1)	
	Check the gasket for the SMB cover.	· · ·
	Тір	···
	Replace the gasket if needed.	
4	Secure the SMB cover to the base with the screws.	· · · · · · · · · · · · · · · · · · ·
		xx2100000944
		For robots with protection type Clean Room (option 3351-1)
		Screws: Stainless Screw Hexago Socket Head Cap, Clean Room 3HAC075438-001 (6 pcs)
		Tightening torque: 2.6 Nm
		xx2100002433
		For robots with protection class IP54 (option 3350-540)
		Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		Tightening torque: 2.6 Nm
		xx2100002433
		AAL 100002433

Continues on next page

# 5.3.1 Replacing the main harness *Continued*

### Refitting the main harness

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection type Clean Room (op- tion 3351-1)	
	Refit the one way valve by screwing it into the main harness assembly.	xx220000281

	Action	Note
3	Action         For rear outlet cable version, refit the main harness to the base.         Secure with the screws.	NoteFor rear outlet cable version:For robots with protection classIP30 (option 3350-300)Screws: Hex socket head capscrew M3x30 12.9 Lafre2C2B/FC6.9 (6 pcs)Tightening torque: 1.2 Nm ±10%
		xx2100000953 For robots with protection class IP54 (option 3350-540) For robots with protection type
		Clean Room (option 3351-1) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		Tightening torque: 1.2 Nm ±10%

5.3.1 Replacing the main harness *Continued* 

	Action	Note
5	For undeneath outlet cable version, refit the main harness assembly to the base. Note Refit the bottom plate to the main harness if needed. Secure with the screws.	For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 1.2 Nm ±10%
		xx2100001204
		For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 1.2 Nm ±10%
		xx2100002437

### Refitting the base plate/ rear plate

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Apply grease to the internal harness, cover all moving area of the harness.	

	Action	Note
3	For rear outlet cable version, refit the base p to the base.	late Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs)
	Note	Tightening torque: 1.2 Nm ±10%
		For rear outlet cable version:
	For robots with protection class IP54 (option 33 540)	IP30 (option 3350-300)
	For robots with protection type Clean Room tion 3351-1)	
	Check the gasket for the base plate before refit the base plate.	tting
	Тір	
	Replace the gasket if needed.	
	For undeneath outlet cable version, refit the plate to the base.	rear
	Note	xx2100000946
	For robots with protection class IP54 (option 33 540)	
	For robots with protection type Clean Room tion 3351-1)	For robots with protection type (op- Clean Room (option 3351-1)
	Check the gasket for the rear plate before refit the rear plate.	ting
	Тір	
	Replace the gasket if needed.	
4	Secure the base plate/ rear plate to the base the screws.	with
		xx2100002434
		For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300)
		Contraction of the second
		xx2100001202

	Action	Note
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
5	Refit the robot back to the ground.	
6	Secure with the screws.	Screws: Hex socket head cap screw M12x35 12.9 Gleitmo 603+Geomet 500 (4 pcs)
		Steel
		Washers: 24 mm x 13 mm x 2.5 mm (4 pcs)
		Tightening torque: 56 Nm ±10%

### Refitting the cable ferrule and bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Lay the internal harness in a natural state without distortion.	

	Action	Note
3	Refit the cable ferrule and secure it with the screws.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
	The air hoses should face the process hub side. Tip The position with wrapped tape is the marked position for the cable ferrule.	
	Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting.	xx1800002849
4	Secure the cable ferrule to the bracket. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
5	Refit the bracket without securing. Tip Do not secure it with the screws before the cable ferrule installed well. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	

Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
	Insert the female head of the connectors to the bracket accordingly.	
	The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.	THE SHOW
	Note Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000939
2	Reconnect the connectors. • R2.MP4 • R2.FB4 Tip	
	See the number markings on the connectors for help to find the corresponding connector.	R2.FB4 xx2100000938
3	Route the cabling on the axis-4 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

163

# 5.3.1 Replacing the main harness *Continued*

Reconnecting the connectors for axis-3 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly.	200 12.01
	The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.	
	The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100000937
3	Reconnect the connectors. <ul> <li>R2.MP3</li> <li>R2.FB3</li> </ul> <li>Tip See the number markings on the connectors for help to find the corresponding connector.</li>	R2.MP3 R2.FB3
		xx2100000936
4	Route the cabling on the axis-3 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connectors for axis-2 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly.	. 12.02
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000935
3	Reconnect the connectors. • R2.MP2 • R2.FB2	
	тір	R2.FB2
	See the number markings on the connectors for help to find the corresponding connector.	xx2100000934
4	Route the cabling behind the axis-2 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

# 5.3.1 Replacing the main harness *Continued*

Reconnecting the connector for PB

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the PB connector to the bracket accordingly.	AND AND AND
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100001031
3	Reconnect the connector. • R2.PB Tip	R2 LAMP
	See the number markings on the connectors for help to find the corresponding connector.	xx2100001030
4	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important. If the cables are routed incorrectly the cables can be damaged.	

Reconnecting the air hoses, CP/CS cabling and Ethernet cabling (if equipped)

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Route the air hoses on the process hub behind the bracket.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

	Action	Note
3	Insert the female head of the C1 cabling connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the orbit formula formula in the orbit situ.	x210001034
4	isting inside the cable ferrule in the actual situ- ation. For robots with C1 cabling Reconnect the connector. • J2.C1 Tip See the number markings on the air hoses for	R2.C2 2.C1 R2.C1
5	help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector. For robots with C2 cabling Reconnect the connector. J2.C2 Tip See the number markings on the air hoses for	xx2100001033
	help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	
6	Secure the C2 cabling to the C2 bracket with the cable straps.	
7	Reconnect the air hoses in a cross pattern with the L-shaped connectors. Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same Y-shaped connector.	x210001032

	Action	Note
8	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

#### Securing the bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the bracket. Tip Do not secure it with the screws before the cable ferrule installed well. Note Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 1.2 Nm ±10%

#### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i>	
	before replacing parts on page 120	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

# 5.3.1 Replacing the main harness *Continued*

	Action	Note
2	Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8
	Note	pcs)
	For robots with protection class IP54 (option 3350- 540)	Tightening torque: 2 Nm ±10% For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (op- tion 3351-1)	
	Refit the cover with bellow.	
	Check the gasket for the outer arm cover.	
	Тір	
	Replace the gasket if needed.	T
	The gasket is in the outer arm.	xx2100000933
3	Refit the screws.	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		<pre>xx210002427</pre>

### For Clean Room/ IP54 robots

### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. <b>Tip</b> The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

5.3.1 Replacing the main harness *Continued* 

	Action	Note
540) screws with flat		Screws: Hexagon socket set screws with flat point, ISO 4026 stainless steel M3x8 (2 pcs)
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	1
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	C. C. C. S. S. S.
		1. 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
	cover! The cover can not be removed completely	xx2100000932
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002438

### Refitting the axis-1 cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.3.1 Replacing the main harness *Continued* 

	Action	Note
2	Refit the cover.	For 450 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (10 pcs)
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1)	For 550 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (12 pcs)
	Check the gasket for the cover before refitting the cover.	For 650 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (16 pcs)
	Тір	Tightening torque: 6 Nm ±3%
	Replace the gasket if needed.	For robots with protection class IP30 (option 3350-300)
3	Refit the screws.	x210000942
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002428

### Refitting the axis-2 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Refit the cover.	Screws: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (9 pcs)
	Note Note	Tightening torque: 6 Nm ±3%
	For robots with protection class IP54 (option 3350-	For robots with protection class
	540) For robots with protection type Clean Room (op-	IP30 (option 3350-300)
	tion 3351-1)	
	Check the gasket for the cover before refitting the cover.	
	Тір	
4	Replace the gasket if needed. Refit the screws.	
-	Tent the Solews.	
		xx2100000943 For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)_
		xx2100002451

# 5.3.1 Replacing the main harness *Continued*

### Concluding procedure

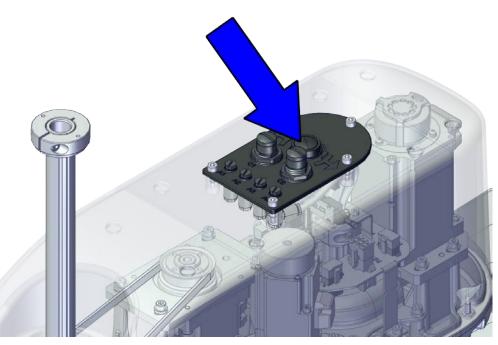
	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .
3		
	Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

5.3.2 Replacing the process hub

### 5.3.2 Replacing the process hub

#### Location of the process hub

The process hub is located as shown in the figure.



xx2100001009

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, *www.abb.com/myABB*.

Spare part	Article number	Note
Process hub, M, Basic	3HAC076583-001	
Process hub, M, Basic+C1+A	3HAC076584-001	
Process hub, M, Basic+C1+C2+A	3HAC076585-001	
Outer arm cover	3HAC076611-001	
Gasket, Process hub	3HAC073940-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit		Content is defined in section Standard toolkit on page 1008.

177

# 5.3.2 Replacing the process hub *Continued*

Equipment	Article number	Note
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.

#### Required consumables

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC029132-001	FM 222

### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the process hub

Use these procedures to remove the process hub.

Preparations before removing the process hub

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	

5.3.2 Replacing the process hub *Continued* 

	Action	Note
2	Jog all axes to zero position.	xx210000930
3	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
4	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

# 5.3.2 Replacing the process hub *Continued*

	Action	Note
3	Remove the screws on the process hub.	For robots with protection class IP30
	Note	9 9
	For robots with protection class IP54 (option 3350- 540)	1
	For robots with protection type Clean Room (option 3351-1)	
	Remove the screws on the process hub and take out the gasket.	
	Тір	
	Check the gasket and replace it if needed.	xx2100000932
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx210000932
4	Insert the process hub to the outer arm.	

For Clean Room/ IP54 robots

Removing the top cover and the flange with bearing

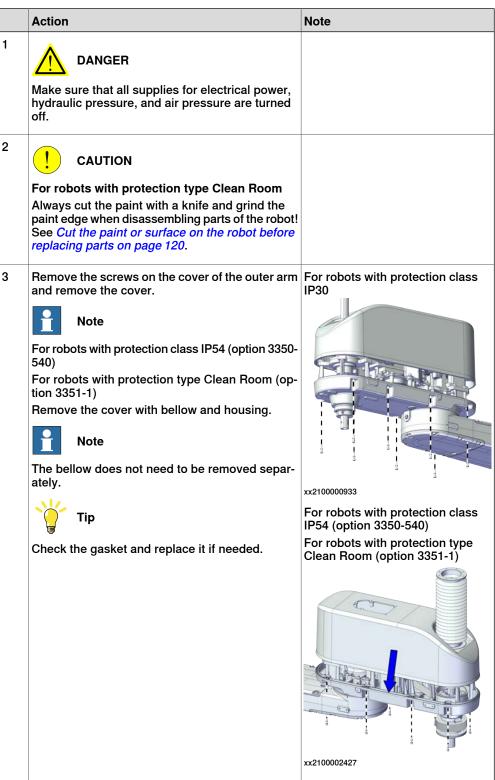
	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

5.3.2 Replacing the process hub *Continued* 

	Action	Note
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	xx2100002402

# 5.3.2 Replacing the process hub *Continued*

Removing the cover of the outer arm



5.3.2 Replacing the process hub *Continued* 

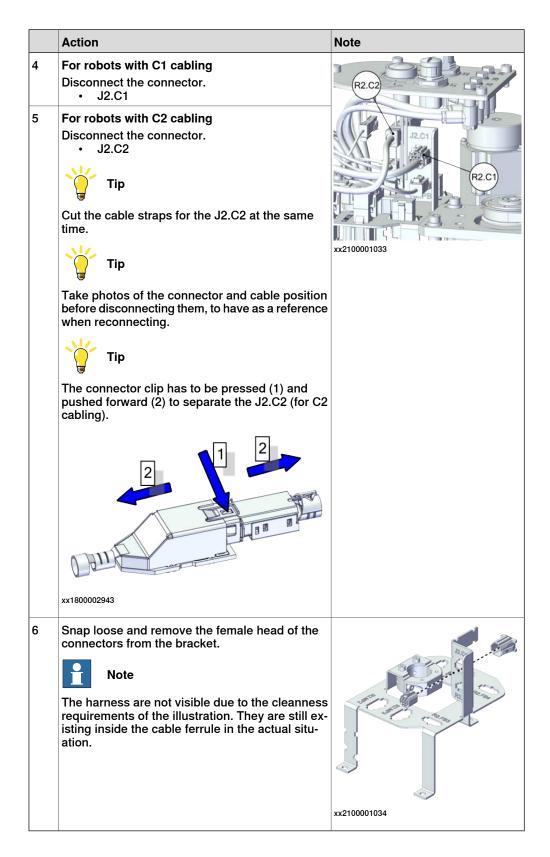
Releasing the straps on the bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Cut the straps on the base bracket.	

Disconnecting the air hoses, C1 cabling and C2 cabling (if equipped)

		Action	Note
-	1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
	2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
:	3	Disconnect the air hoses from the L-shaped con- nectors.	x210001032

5.3.2 Replacing the process hub *Continued* 



5.3.2 Replacing the process hub *Continued* 

Disconnecting the connector for PB

nnector for PB			
Action	Note		
DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.			
<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>			
Disconnect the connector. • R2.PB	x2100001030		
Snap loose and remove the female head of the connector from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031		
	Action		

Pull out the process hub

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.3.2 Replacing the process hub *Continued* 

	Action	Note
2	CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Take out the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the process hub. Tip Replace the gasket if needed. CAUTION Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

#### Refitting the process hub

Use these procedures to refit the process hub.

Reconnecting the air hoses, CP/CS cabling and Ethernet cabling (if equipped)

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Route the air hoses on the process hub behind the bracket.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

5.3.2 Replacing the process hub *Continued* 

	Action	Note
3	Insert the female head of the C1 cabling connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100001034
4	For robots with C1 cabling Reconnect the connector. • J2.C1 Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	
5	For robots with C2 cabling Reconnect the connector. • J2.C2 Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	xx2100001033
6	Secure the C2 cabling to the C2 bracket with the cable straps.	
7	Reconnect the air hoses in a cross pattern with the L-shaped connectors. <b>Tip</b> See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same Y-shaped connector.	x210001032

187

# 5.3.2 Replacing the process hub *Continued*

	Action	Note
8	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

#### Reconnecting the connector for PB

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the PB connector to the bracket accordingly.	
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	Contraction of
	<b>Note</b>	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100001031
3	Reconnect the connector. • R2.PB	R2 LAMP
	Тір	
	See the number markings on the connectors for help to find the corresponding connector.	R2.PB
		xx2100001030

5.3.2 Replacing the process hub *Continued* 

	Action	Note
4	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important. If the cables are routed incorrectly the cables can be damaged.	

#### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

189

# 5.3.2 Replacing the process hub *Continued*

	Action	Note
2	Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8
	Note	pcs) Tightoning torquo: 2 Nm +10%
	For robots with protection class IP54 (option 3350- 540)	Tightening torque: 2 Nm ±10% For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	
	Refit the cover with bellow.	
	Check the gasket for the outer arm cover.	Celevis
	Тір	
	Replace the gasket if needed.	T III
	The gasket is in the outer arm.	± xx2100000933
3	Refit the screws.	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		x210002427

## For Clean Room/ IP54 robots

## Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.3.2 Replacing the process hub *Continued* 

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

5.3.2 Replacing the process hub *Continued* 

	Action	Note
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op-	Screws: Hexagon socket set screws with flat point, ISO 4026 stainless steel M3x8 (2 pcs)
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

# 5.3.2 Replacing the process hub *Continued*

	Action		Note
3	Secure with the	the process hub to the outer arm cover screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
		Note	Tightening torque: 2.6 Nm±10%
	For robo 540)	ots with protection class IP54 (option 3350-	For robots with protection class IP30 (option 3350-300)
	For robotion 335	ots with protection type Clean Room (op- i1-1)	1
	Check t	he gasket for the process hub.	
		Тір	
	Replace	e the gasket if needed.	
(	!	CAUTION	
	cover! The cover can not be removed completely	xx2100000932	
		For robots with protection class IP54 (option 3350-540)	
			For robots with protection type Clean Room (option 3351-1)
			xx2100002438

## Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See Cut the paint or surface on the robot before replacing parts on page 120	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

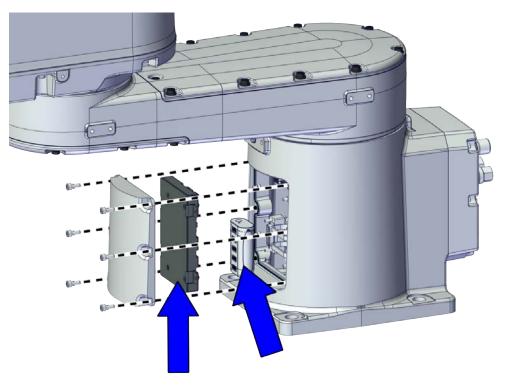
5.3.2 Replacing the process hub *Continued* 

	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

## 5.3.3 Replacing the SMB unit and battery unit

### Location of the SMB unit and battery unit

The SMB unit and battery unit are located as shown in the figure.



xx2100001010

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, *www.abb.com/myABB*.

Spare part	Article number	Note	
SMB unit	3HAC063968-001		
Battery unit	3HAC044075-001	Battery includes protection cir- cuits. Only replace with a spe- cified spare part or an ABB-ap- proved equivalent.	
SMB cover	3HAC076603-001		
Stainless Screw Hexagon Socket Head Cap, Clean Room	3HAC075438-001	Used with protection type Clean Room.	
Gasket, SMB cover	3HAC073938-001	Used with protection type Clean Room.	

# 5.3.3 Replacing the SMB unit and battery unit *Continued*

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit on page 1008.
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the SMB unit and battery unit

Use these procedures to remove the SMB unit and battery unit.

#### Preparations before removing the SMB unit and battery unit

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	

	A - 41 - 11	Nete
	Action	Note
2	Jog all axes to zero position.	xx2100000930
3	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
4	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

Removing the SMB cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>ELECTROSTATIC DISCHARGE (ESD)</b> The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	
3	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
4	Remove the screws on the SMB cover to the base. Note For robots with protection type Clean Room (op- tion 3351-1) Remove the stainless screws on the SMB cover to the base.	For robots with protection class IP30 (option 3350-300)
5	Pull the SMB cover with the SMB unit assembly out together. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the SMB cover. Tip Replace the gasket if needed.	xx210000944 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

### Disconnecting the SMB cabling

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	ELECTROSTATIC DISCHARGE (ESD)	
	The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	

	Action	Note
3		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
4	Cut the strips.	
5	Disconnect the connectors. <ul> <li>SMB.P7</li> <li>SMB.J1</li> <li>SMB.J2</li> </ul> <li>Tip <ul> <li>Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting.</li> </ul></li>	SMB.P7 SMB.J7 SMB.J7 SMB.J2
	when reconnecting.	xx2100000945

## Removing the SMB unit

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>ELECTROSTATIC DISCHARGE (ESD)</b> The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	
3	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
4	Remove the SMB package attachment screws and remove the SMB package from the SMB cover.	<image/>

## Separating the battery unit and SMB unit

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>ELECTROSTATIC DISCHARGE (ESD)</b> The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	
3	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
4	Separate the battery unit from the SMB assembly by cutting the cable straps.	
		xx2100001035

#### Refitting the SMB unit and battery unit

Use these procedures to refit the SMB unit and battery unit.

Refitting the SMB unit and battery unit

	Action	Note
1	<b>ELECTROSTATIC DISCHARGE (ESD)</b> The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	
2	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
3	Bind the SMB unit to the battery unit with the cable strap.	xx2100001035
4	Refit the SMB package to the SMB cover with the screws.	
		xx2100001036

	Action	Note
5	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

### Refitting the SMB cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Reconnect the connectors. <ul> <li>SMB.P7</li> <li>SMB.J1</li> <li>SMB.J2</li> </ul> <li>Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting.</li>	SMB.P7 (SMB.J1) (SMB.J2) (SMB.J2) (SMB.J2) (SMB.J2) (SMB.J2) (SMB.J2) (SMB.J2)

Action	Note
Refit the SMB cover assembly.	For robots with protection class IP30 (option 3350-300)
Note	Screws: Hex socket head cap screw M4x10 12.9 Lafre
For robots with protection class IP54 (option 3350- 540)	2C2B/FC6.9 (6 pcs) Tightening torque: 2.6 Nm
For robots with protection type Clean Room (option 3351-1)	
Check the gasket for the SMB cover.	· · ·
Тір	···· · ······························
Replace the gasket if needed.	
Secure the SMB cover to the base with the screws.	0
	xx2100000944
	For robots with protection type Clean Room (option 3351-1)
	Screws: Stainless Screw Hexagor Socket Head Cap, Clean Room 3HAC075438-001 (6 pcs)
	Tightening torque: 2.6 Nm
	xx2100002433
	For robots with protection class IP54 (option 3350-540)
	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (6 pcs)
	Tightening torque: 2.6 Nm
	NoteFor robots with protection class IP54 (option 3350-540)For robots with protection type Clean Room (option 3351-1)Check the gasket for the SMB cover.Image: Clean Room (option 2000)TipReplace the gasket if needed.Secure the SMB cover to the base with the

### Concluding procedure

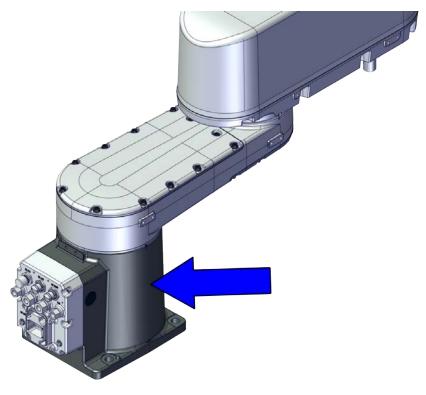
	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .
3		
	Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

### 5.4 Base

## 5.4.1 Replacing the base

#### Location of the base

The base is located as shown in the figure.



xx2100001011

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, *www.abb.com/myABB*.

Spare part	Article number	Note
Base	3HAC076568-001	
Base plate, rear outlet cable	3HAC067865-001	Base bottom cover, rear cable
Rear plate	3HAC070312-001	Base rear cover, bottom cable
Base plate, undeneath outlet cable	3HAC067864-001	Base bottom cover, bottom cable
Block	3HAC075320-001	
Gasket, bottom plate	3HAC073939-001	Base rear cover, bottom cable

## 5.4.1 Replacing the base *Continued*

Spare part	Article number	Note
Gasket, Foot cover	3HAC065350-001	When using with UndeneathOut- letCable, this gasket will be used in rear plate and base plate.
Air exhaust	3HAC082080-001	Used with protection type Clean Room.

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section <i>Standard toolkit on page 1008</i> .
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.
Sonic tension meter	-	Used for measuring the timing belt tension.
Handheld dynamometer	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC029132-001	FM 222

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to

5.4.1 Replacing the base *Continued* 

Action	Note
If the robot is to be calibrated with fine calibration:	
Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the base

Use these procedures to remove the base.

#### Preparations before removing the base

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	
3	Jog all axes to zero position.	
		xx210000930
4		
	Turn off all: <ul> <li>electric power supply</li> </ul>	
	hydraulic pressure supply	
	<ul> <li>air pressure supply to the robot, before entering the safeguarded space.</li> </ul>	
5		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before replacing parts on page 120</i> .	

5.4.1 Replacing the base *Continued* 

Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	For robots with protection class IP30 xx2100000932 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Xx2100000932
4	Insert the process hub to the outer arm.	

### For Clean Room/ IP54 robots

#### Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399

5.4.1 Replacing the base *Continued* 

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (op- tion 3351-1)	
	Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540)	a b
	For robots with protection type Clean Room (option 3351-1)	
	Remove the flange with bearing.	xx2100002402

## Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

5.4.1 Replacing the base *Continued* 

	Action	Note
3	Remove the screws on the cover of the outer arm and remove the cover.	For robots with protection class IP30
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Remove the cover with bellow and housing.	
	Note	
	The bellow does not need to be removed separ- ately.	
		xx2100000933
	Тір	For robots with protection class IP54 (option 3350-540)
	Check the gasket and replace it if needed.	For robots with protection type Clean Room (option 3351-1)
		xx2100002427

Disconnecting the air hoses, C1 cabling and C2 cabling (if equipped)

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

211

5.4.1 Replacing the base *Continued* 

	Action	Note
3	Disconnect the air hoses from the L-shaped con- nectors.	x210001032
4	For robots with C1 cabling Disconnect the connector.	R2.C2
5	<ul> <li>J2.C1</li> <li>For robots with C2 cabling Disconnect the connector. <ul> <li>J2.C2</li> <li>Tip</li> </ul> </li> <li>Cut the cable straps for the J2.C2 at the same time.</li> <li>Tip</li> <li>Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting.</li> <li>Tip</li> <li>The connector clip has to be pressed (1) and pushed forward (2) to separate the J2.C2 (for C2 cabling).</li> </ul>	
	xx1800002943	
	**************************************	

5.4.1 Replacing the base *Continued* 

	Action	Note
6	Snap loose and remove the female head of the connectors from the bracket.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	A start and a start and a start a star
		xx2100001034

Disconnecting the connectors for axis-2 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Disconnect the connectors. • R2.MP2 • R2.FB2	xz210000934

5.4.1 Replacing the base *Continued* 

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	202
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000935

Disconnecting the connectors for axis-3 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connectors. • R2.MP3 • R2.FB3	xx210000936

5.4.1 Replacing the base *Continued* 

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	20 12.01
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000937

Disconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Disconnect the axis-4 motor connectors. • R2.MP4 • R2.FB4	xx210000938
3	Snap loose and remove the female head of the connectors from the bracket.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000939

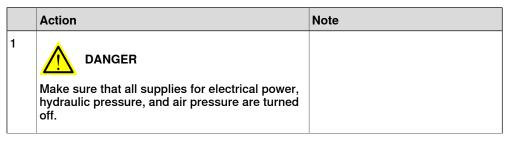
Continues on next page

5.4.1 Replacing the base *Continued* 

Disconnecting the connector for PB

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connector. • R2.PB	xx2100001030
4	Snap loose and remove the female head of the connector from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031

Pull out the process hub



	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Take out the process hub.	For robots with protection class IP54 (option 3350-540)
	Note	For robots with protection type Clean Room (option 3351-1)
	For robots with protection class IP54 (option 3350- 540)	
For robots with protection type Clean Ro	For robots with protection type Clean Room (option 3351-1)	S HE AD
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	2 C
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	xx2100002438

Removing the cable ferrule and bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

5.4.1 Replacing the base *Continued* 

	Action	Note
3	Remove the screws on the bracket to the cable ferrule to release the cable ferrule with cable. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
4	Remove the screws on the bracket. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	x210000941
5	Remove the screws on the cable ferrule and take the cable ferrule out.	xx1800002849

### Removing the axis-1 cover

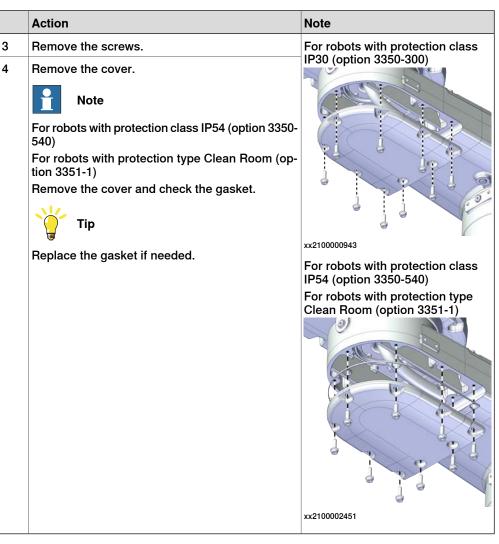
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws.	For robots with protection class
4	Remove the cover.          Note         For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Remove the cover and check the gasket.	IP30 (option 3350-300) IP30 (option 3350-300) IP30 (option 3350-300) xx210000942 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII

### Removing the axis-2 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

5.4.1 Replacing the base *Continued* 



#### Removing the SMB cover

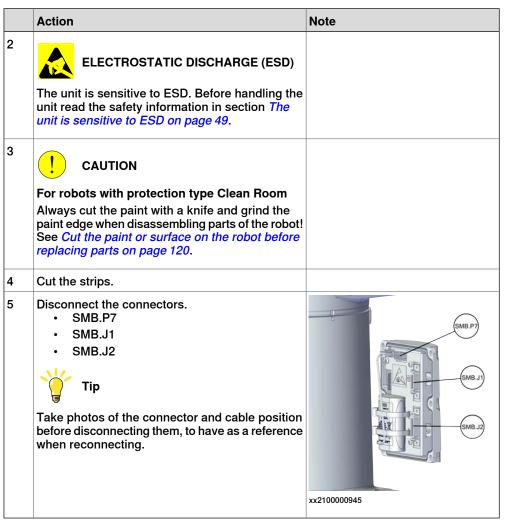
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>ELECTROSTATIC DISCHARGE (ESD)</b> The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	

	Action	Note
3	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
4	Remove the screws on the SMB cover to the base. Note For robots with protection type Clean Room (op- tion 3351-1) Remove the stainless screws on the SMB cover to the base.	For robots with protection class IP30 (option 3350-300)
5	Pull the SMB cover with the SMB unit assembly out together. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the SMB cover. Tip Replace the gasket if needed.	xx210000944 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx2100002433

### Disconnecting the SMB cabling

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.4.1 Replacing the base *Continued* 



#### Removing the base plate/ rear plate

	Action	Note
1	<b>DANGER</b> Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the base to the ground.	
4	Lay down the robot.	

	Action	Note
5 6	For robot with rear outlet cable version, remove the screws on the base plate. Remove the base plate.	For rear outlet cable version: For robots with protection class IP30 (option 3350-300)
	Note         For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Check the gasket for the base plate.         Image: View of the system of	vx210000946         For robots with protection class         F54 (option 3350-540)         For robots with protection type         Clean Room (option 3351-1)

5.4.1 Replacing the base *Continued* 

	Action	Note
7	For robot with undeneath outlet cable version, remove the screws on the rear plate.	For undeneath outlet cable version: For robots with protection class
8	Remove the rear plate.	IP30 (option 3350-300)
	Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the rear plate. Tip	
	₩ Replace the gasket if needed.	xx2100001202
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)

Disconnecting the grounding cable connectors

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the three grounding cables from the bracket by unscrew the screws.	xx210000947

#### Releasing the base bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the base bracket to the base.	xx210000948

### Disconnecting the connectors for axis-1 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.4.1 Replacing the base *Continued* 

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the connectors. • R2.MP1 • R2.FB1	x210000949
4	Snap loose and remove the female head of the connectors from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000950

### Removing the bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Release the cable ferrule from the bracket.	xx210000951
4	Remove the bracket.	xx210000952

Removing the main harness from the axis -2 gearbox position

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned	
2	off. CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	

5.4.1 Replacing the base *Continued* 

	Action	Note
3	Pull the internal harness out of the outer arm from the centre of the axis-2 gearbox.	For rear outlet cable version:
	Тір	
	Wrap the connectors with the masking tape.	and a second
	Тір	The second second
	before disconnecting them, to have as a reference	
		For undeneath outlet cable version:
		xx2100001203

Removing the main harness from the axis -1 gearbox position

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Pull the internal harness out of the inner arm from the sleeve of the axis-1 gearbox. Tip Wrap the connectors with the masking tape.	For rear outlet cable version:
		xx2100000954
		For undeneath outlet cable version:
		xx2100001203

### Removing the main harness

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

	Action	Note
3	For robot with rear outlet cable version, remove the screws on the main harness to the base.	For rear outlet cable version: For robots with protection class
4	Remove the main harness.	IP30 (option 3350-300)
	<ul> <li>Note</li> <li>For robots with protection class IP54 (option 3350- 540)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket for the main harness.</li> <li>Tip</li> <li>Replace the gasket if needed.</li> </ul>	vx10000953         For robots with protection class         F54 (option 3350-540)         For robots with protection type         Clean Room (option 3351-1)

	Action	Note
5	For robot with undeneath outlet cable version, remove the screws on the main harness assembly.	For undeneath outlet cable version: For robots with protection class
6	Remove the main harness assembly.	IP30 (option 3350-300)
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Check the gasket for the main harness assembly.	
	Тір	ت ت xx2100001204
	Replace the gasket if needed.	For robots with protection class IP54 (option 3350-540)
	Note	For robots with protection type Clean Room (option 3351-1)
	Remove the bottom plate from the main harness if needed.	
		xx2100002437
7	For robots with protection type Clean Room (op- tion 3351-1)	
	Remove the one way valve by unscrewing it.	
		xx2200000281

### Removing the pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

Product manual - IRB 920 3HAC075721-001 Revision: K Continues on next page

	Action	Note
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the screws on the pulley protection cover to the base.	
4	Remove the pulley protection cover.	xx2100001037

Removing the axis-1 motor sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws and washers.	
4	Remove the motor.	x210001038

Removing the base from the axis-1 gear unit sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Remove the screws and washers on the base to the axis-1 gear unit.	
4	Remove the base.	x210001039

Removing the block from the base

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

5.4.1 Replacing the base *Continued* 

	Action	Note
3	Remove the screws.	
4	Remove the block from the base	xx210001040

#### Removing the air exhaust for Clean Room robots

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection type Clean Room (op- tion 3351-1) Remove the air exhaust by unscrewing the locking nut	000000000000000000000000000000000000000

#### Refitting the base

Use these procedures to refit the base.

Refitting the air exhaust for Clean Room robots

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot	
2	free from particles with spirit on a lint free cloth. Refit the air exhaust back to the base.	
3	Secure with the nut.	x220000280

#### Refitting the block to the base

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.4.1 Replacing the base *Continued* 

	Action	Note
2	Refit the block back to the base.	Screws: Hex socket head cap
3	Secure with the screws.	screw M3x8 12.9 Lafre 2C2B/FC6.9 (8 pcs)
		Center: Hex socket head cap screw M3x12 12.9 Lafre 2C2B/FC6.9 (2 pcs)
		Tightening torque: 1.8 Nm
		xx210001040

### Refitting the base

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the base to the axis-1 gearbox as the illustra- tion.	flange screw M5x16 12.9 Lafre
3	Refit the screws.	2C2B/FC6.9+PrO-COat111 (16 pcs) Tightening torque: 6.7 Nm ±10%

Refitting the axis-1 motor sub-assembly

	Action	Note
		Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Put the timing belt into the pulley on the gear.	
3	Refit the motor and refit the timing belt to the motor. Ensure that the belt runs correctly in the grooves.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (3 pcs)
4	Refit the screws and washers without fully tightened.	Washers: Plain washer machining 4.2x9x2 steel (3 pcs) Tightening torque: 2.8 Nm ±10%
5	Hang a strap to the hook on the motor.	

5.4.1 Replacing the base *Continued* 

	Action	Note
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	Used belt: 51.1-58.4 N New belt:90-130 N
7	Fasten the screws to the recommended tightening torque.	Tightening torque: 2.8 Nm ±10%
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 308-329 Hz New belt:250-370 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

### Refitting the pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Refit the pulley protection cover.	Screws: Hex socket head cap
4	Secure the screws on the pulley protection cover to the base.	screw M4x10 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm
		xx2100001037

Inserting the main harness through the axis -1 gearbox position

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Make sure that the robot is at zero position.	xx210000930

5.4.1 Replacing the base *Continued* 

	Action	Note
3	Insert the internal harness into the inner arm through the sleeve of the axis-1 gearbox from the base.	For rear outlet cable version:
	Тір	and and a second
	Wrap the connectors with the masking tape.	
		xx2100000955
	The air hoses should face the axis-1 motor.	For undeneath outlet cable version:
	Make sure that no cables or hoses are twisted or strained. Reroute if necessary.	A A A A A A A A A A A A A A A A A A A
		xx2100001206

### Inserting the main harness through the axis -2 gearbox position

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Insert the internal harness into the outer arm through the plastic protection tube and the centre of the axis-2 gearbox. Tip Wrap the connectors with the masking tape.	For rear outlet cable version:
3	Secure the R2.MP3 and R2.MP4 with cable straps.	
3	Secure the hz.ivir's and hz.ivir'4 with cable straps.	

### Reconnecting the connectors for axis-1 motor

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly.	000
	тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000950

Continues on next page

5.4.1 Replacing the base *Continued* 

	Action	Note
3	Reconnect the connectors. <ul> <li>R2.MP1</li> <li>R2.FB1</li> </ul> Tip See the number markings on the connectors for help to find the corresponding connector.	R2.HP1 (R2.HP1) (R2.H
4	Route the cabling behind the axis-1 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

### Reconnecting the grounding cable connectors

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Secure the three grounding cables to the bracket with the screw.	Screws: Hex socket head cap screw M3x5 12.9 Lafre 2C2B/FC6.9 (3 pcs)
		Tightening torque: 1.5 Nm ±10%
		x210000947

	Action	Note
3	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

### Refitting the base bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Lay the main harness in a natural state without distortion.	
	Secure the cable ferrule to the bracket. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%

5.4.1 Replacing the base *Continued* 

	Action	Note
4	Refit the base bracket to the base and secure with the screws.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (4 pcs)
		Tightening torque: 1.2 Nm ±10%
		xx210000948

### Refitting the SMB cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
	nee nom particles with spint of a lint nee cloth.	
2	<ul> <li>Reconnect the connectors.</li> <li>SMB.P7</li> <li>SMB.J1</li> <li>SMB.J2</li> <li>Tip</li> <li>Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting.</li> </ul>	SMB.P7           SMB.10           SMB.2           xx210000945

	Action	Note
3	Refit the SMB cover assembly.	For robots with protection class IP30 (option 3350-300)
	Note	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (6 pcs)
	For robots with protection class IP54 (option 3350- 540)	Tightening torque: 2.6 Nm
	For robots with protection type Clean Room (option 3351-1)	
	Check the gasket for the SMB cover.	0 · · · ·
	Тір	··· · · · · · · · · · · · · · · · · ·
	Replace the gasket if needed.	
4	Secure the SMB cover to the base with the screws.	0
		xx2100000944
		For robots with protection type Clean Room (option 3351-1)
		Screws: Stainless Screw Hexagor Socket Head Cap, Clean Room 3HAC075438-001 (6 pcs)
		Tightening torque: 2.6 Nm
		xx2100002433
		For robots with protection class IP54 (option 3350-540)
		Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		Tightening torque: 2.6 Nm
		100
		xx2100002433

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5.4.1 Replacing the base *Continued* 

#### Refitting the main harness

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection type Clean Room (op- tion 3351-1) Refit the one way valve by screwing it into the main harness assembly.	x220000281

	Action	Note
3	Action         For rear outlet cable version, refit the main harness to the base.         Secure with the screws.	Note For rear outlet cable version: For robots with protection class IP30 (option 3350-300) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs) Tightening torque: 1.2 Nm ±10%
		xx2100000953 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Screws: Hex socket head cap
		screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs) Tightening torque: 1.2 Nm ±10%

5.4.1 Replacing the base *Continued* 

	Action	Note
5	For undeneath outlet cable version, refit the main harness assembly to the base. Note Refit the bottom plate to the main harness if needed.	For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 1.2 Nm ±10%
6	Secure with the screws.	xx2100001204
		For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (8 pcs)
		Tightening torque: 1.2 Nm ±10%
		xx2100002437

#### Refitting the base plate/ rear plate

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Apply grease to the internal harness, cover all moving area of the harness.	

<ul> <li>3 For rear outlet cable version, refit the base plate to the base.</li> <li>i Note</li> <li>For robots with protection class IP54 (option 3350-300)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>For robots with protection class IP54 (option 3350-540)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li><b>Tip</b></li> <li>Replace the gasket if needed.</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li><b>X</b></li> &lt;</ul>		Action	Note
<ul> <li>Note</li> <li>For robots with protection class IP54 (option 3350-300)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>For undeneath outlet cable version, refit the rear plate to the base.</li> <li>Note</li> <li>For robots with protection class IP54 (option 3350-300)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>Tip</li> <li>Replace the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>**210000244</li> <li>For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300)</li> <li>************************************</li></ul>	3		screw M3x30 12.9 Lafre
<ul> <li>For robots with protection class IP54 (option 3350-540)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket for the base plate before refitting the base.</li> <li>Image and the base of the section class IP54 (option 3350-540)</li> <li>For robots with protection class IP54 (option 3350-540)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket for the rear plate before refitting the rear plate.</li> <li>Image and the section type Clean Room (option 3351-1)</li> <li>Check the gasket for the rear plate before refitting the rear plate.</li> <li>Image and the section type Clean Room (option 3351-1)</li> <li>Check the gasket for the rear plate before refitting the rear plate.</li> <li>Image and the section type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>For robots with protection class IP54 (option 3350-540)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> </ul>		Note	,
<ul> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket for the base plate before refitting the base plate.</li> <li>Image: Tip Replace the gasket if needed.</li> <li>For robots with protection class IP54 (option 3350-540)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket for the rear plate before refitting the rear plate.</li> <li>Image: Tip Replace the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>Tip Replace the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>Tip Replace the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> </ul>			For robots with protection class
<ul> <li>Check the gasket for the base plate before refitting the base plate.</li> <li>Tip</li> <li>Replace the gasket if needed.</li> <li>For undeneath outlet cable version, refit the rear plate to the base.</li> <li>Note</li> <li>For robots with protection class IP54 (option 3350-540)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket for the rear plate before refitting the rear plate.</li> <li>Tip</li> <li>Replace the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>Tip</li> <li>Replace the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>For robots with protection class IP54 (option 3350-300)</li> <li>X210002434</li> </ul>			
<ul> <li>Replace the gasket if needed.</li> <li>For undeneath outlet cable version, refit the rear plate to the base.</li> <li>Note</li> <li>For robots with protection class IP54 (option 3350-540)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket for the rear plate before refitting the rear plate.</li> <li>Tip</li> <li>Replace the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>Tor undeneath outlet cable version: For robots with protection class IP30 (option 3350-300)</li> <li>Tor undeneath outlet cable version: For robots with protection class IP30 (option 3350-300)</li> </ul>		Check the gasket for the base plate before refitting	
For undeneath outlet cable version, refit the rear plate to the base. Note For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Check the gasket for the rear plate before refitting the rear plate. Tip Replace the gasket if needed. 4 Secure the base plate/ rear plate to the base with the screws. For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Check the gasket if needed. 4 Secure the base plate/ rear plate to the base with the screws. For robots with protection class IP54 (option 3350-340) For robots with protection type Clean Room (option 3351-1) Replace the gasket if needed. 5 Secure the base plate/ rear plate to the base with the screws. For robots with protection class IP54 (option 3350-300) Secure the base plate/ rear plate to the base with the screws.		Тір	
<ul> <li>plate to the base.</li> <li>Note</li> <li>For robots with protection class IP54 (option 3350-540)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket for the rear plate before refitting the rear plate.</li> <li>Tip</li> <li>Replace the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>x210002434</li> <li>For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300)</li> <li>x210002434</li> </ul>		Replace the gasket if needed.	
<ul> <li>For robots with protection class IP54 (option 3350-540)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket for the rear plate before refitting the rear plate.</li> <li>Tip</li> <li>Replace the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>x210002434</li> <li>For robots with protection class IP30 (option 3350-300)</li> <li>x210002434</li> </ul>			
<ul> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket for the rear plate before refitting the rear plate.</li> <li>Tip</li> <li>Replace the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>For robots with protection class IP54 (option 3350-540)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> </ul>		Note	xx2100000946
<ul> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket for the rear plate before refitting the rear plate.</li> <li>Tip</li> <li>Replace the gasket if needed.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>Secure the base plate/ rear plate to the base with the screws.</li> <li>For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300)</li> <li>Option 3350-300)</li> </ul>			IP54 (option 3350-540)
Check the gasket for the rear plate before refitting the rear plate. Tip Replace the gasket if needed. Secure the base plate/ rear plate to the base with the screws. For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300) Tip For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300)		For robots with protection type Clean Room (op- tion 3351-1)	
Replace the gasket if needed.         4       Secure the base plate/ rear plate to the base with the screws.         xx210002434         For undeneath outlet cable version:         For robots with protection class         IP30 (option 3350-300)		Check the gasket for the rear plate before refitting	
4 Secure the base plate/ rear plate to the base with the screws. xx210002434 For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300) IP30 (option 3350-300)		Тір	
the screws.		Replace the gasket if needed.	
For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300)	4	· · ·	
For robots with protection class IP30 (option 3350-300)			xx2100002434
IP30 (option 3350-300)			
xx2100001202			· ·
			xx2100001202

	Action	Note
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
5	Refit the robot back to the ground.	
6	Secure with the screws.	Screws: Hex socket head cap screw M12x35 12.9 Gleitmo 603+Geomet 500 (4 pcs)
		Steel
		Washers: 24 mm x 13 mm x 2.5 mm (4 pcs)
		Tightening torque: 56 Nm ±10%

### Refitting the cable ferrule and bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Lay the internal harness in a natural state without distortion.	

	Action	Note
3	Refit the cable ferrule and secure it with the screws. Tip The air hoses should face the process hub side. Tip The position with wrapped tape is the marked position for the cable ferrule. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
4	Secure the cable ferrule to the bracket. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
5	Refit the bracket without securing. Tip Do not secure it with the screws before the cable ferrule installed well. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	

Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	хх210000939
2	Reconnect the connectors. <ul> <li>R2.MP4</li> <li>R2.FB4</li> </ul> Tip See the number markings on the connectors for help to find the corresponding connector.	xx210000938
3	Route the cabling on the axis-4 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

5.4.1 Replacing the base *Continued* 

Reconnecting the connectors for axis-3 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly. <b>Tip</b> The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. <b>Note</b> The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000937
3	Reconnect the connectors. • R2.MP3 • R2.FB3 Tip See the number markings on the connectors for help to find the corresponding connector.	xx210000936
4	Route the cabling on the axis-3 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connectors for axis-2 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000935
3	Reconnect the connectors. <ul> <li>R2.MP2</li> <li>R2.FB2</li> </ul> Tip See the number markings on the connectors for help to find the corresponding connector.	xx210000934
4	Route the cabling behind the axis-2 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

5.4.1 Replacing the base *Continued* 

Reconnecting the connector for PB

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the PB connector to the bracket accordingly.	ace
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	Station to
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100001031
3	Reconnect the connector. • R2.PB	R2LAMP
	See the number markings on the connectors for help to find the corresponding connector.	xx2100001030
4	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important. If the cables are routed incorrectly the cables can be damaged.	

Reconnecting the air hoses, CP/CS cabling and Ethernet cabling (if equipped)

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Route the air hoses on the process hub behind the bracket.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly	
	the cables can be damaged.	

5.4.1 Replacing the base *Continued* 

	Action	Note
3	Insert the female head of the C1 cabling connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
4	For robots with C1 cabling Reconnect the connector. • J2.C1 Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	
5	For robots with C2 cabling Reconnect the connector. J2.C2 Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	xx2100001033
6	Secure the C2 cabling to the C2 bracket with the cable straps.	
7	Reconnect the air hoses in a cross pattern with the L-shaped connectors. Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same Y-shaped connector.	xx2100001032

	Action	Note
8	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

#### Securing the bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the bracket. Tip Do not secure it with the screws before the cable ferrule installed well. Note Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 1.2 Nm ±10%

#### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.4.1 Replacing the base *Continued* 

	Action	Note
2	Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8
	Note	pcs) Tightening torque: 2 Nm ±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	
	Refit the cover with bellow.	
	Check the gasket for the outer arm cover.	
	Тір	
	Replace the gasket if needed.	
	The gasket is in the outer arm.	xx2100000933
3	Refit the screws.	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		x210002427

## For Clean Room/ IP54 robots

## Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. <b>Tip</b> The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

5.4.1 Replacing the base *Continued* 

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	stainless steel M3x8 (2 pcs)
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action		Note
3	Secure with the	the process hub to the outer arm cover screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
		Note	Tightening torque: 2.6 Nm±10%
	For robo 540)	ots with protection class IP54 (option 3350-	For robots with protection class IP30 (option 3350-300)
	tion 335		7 7
	Check t	he gasket for the process hub.	
		Тір	
	Replace	e the gasket if needed.	
	!	CAUTION	
		re of the cabling that is attached to the Fhe cover can not be removed completely	xx2100000932
	until the	e connectors are disconnected, as shown ving steps.	For robots with protection class IP54 (option 3350-540)
		ving steps.	For robots with protection type Clean Room (option 3351-1)
			xx2100002438

## Refitting the axis-1 cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.4.1 Replacing the base *Continued* 

	Action	Note
2	Refit the cover. Note	For 450 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (10 pcs)
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1)	For 550 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (12 pcs)
	Check the gasket for the cover before refitting the cover.	For 650 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (16 pcs)
	ິ⊖ຼີ Tip	Tightening torque: 6 Nm ±3%
	Replace the gasket if needed.	For robots with protection class IP30 (option 3350-300)
3	Refit the screws.	x210000942
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002428

## Refitting the axis-2 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

5.4.1 Replacing the base *Continued* 

	Action	Note
3	Refit the cover. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the cover before refitting the cover. Tip Replace the gasket if needed. Refit the screws.	Screws: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (9 pcs) Tightening torque: 6 Nm ±3% For robots with protection class IP30 (option 3350-300)
		xx210000943 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

## Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

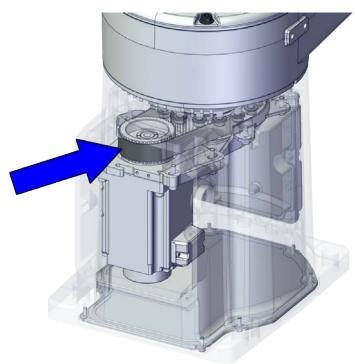
	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

5.4.2 Replacing the axis-1 timing belt

# 5.4.2 Replacing the axis-1 timing belt

## Location of the axis-1 timing belt

The axis-1 timing belt is located as shown in the figure.



xx2100001015

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Timing belt A1	3HAC070449-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section <i>Standard toolkit on page 1008</i> .
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.

Equipment	Article number	Note
Sonic tension meter	-	Used for measuring the timing belt tension.
Handheld dynamometer	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC029132-001	FM 222

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

## Removing the axis-1 timing belt

Use these procedures to remove the axis-1 timing belt.

#### Preparations before removing the axis-1 timing belt

Remove the robot from the wall or enough space.

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	

	Action	Note
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	
3	Jog all axes to zero position.	Ĩ
		xx2100000930
4		
	Turn off all:	
	electric power supply	
	hydraulic pressure supply	
	<ul> <li>air pressure supply to the robot, before entering the safeguarded space.</li> </ul>	
5		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

## Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	For robots with protection class IP30
4	Insert the process hub to the outer arm.	

For Clean Room/ IP54 robots

Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

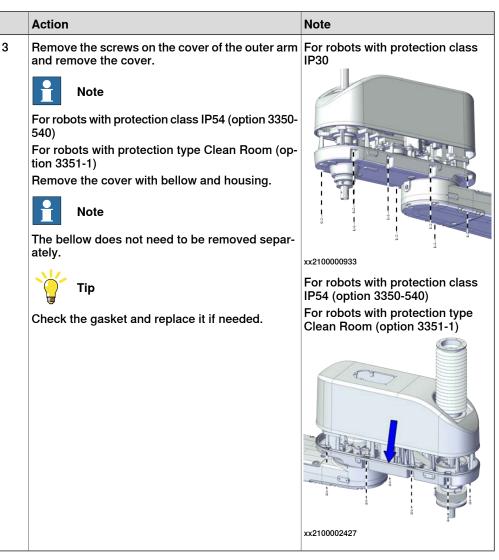
5.4.2 Replacing the axis-1 timing belt *Continued* 

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401

	Action	Note
6	For robots with protection class IP54 (option 3350- 540)	of the second se
	For robots with protection type Clean Room (option 3351-1)	
	Remove the flange with bearing.	xx2100002402

## Removing the cover of the outer arm

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	



Disconnecting the air hoses, C1 cabling and C2 cabling (if equipped)

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

	Action	Note
3	Disconnect the air hoses from the L-shaped con- nectors.	xt10001032
4	For robots with C1 cabling Disconnect the connector. • J2.C1	R2.C2
5	For robots with C2 cabling Disconnect the connector. • J2.C2 Tip Cut the cable straps for the J2.C2 at the same time. Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting. Tip The connector clip has to be pressed (1) and pushed forward (2) to separate the J2.C2 (for C2 cabling). Cut the cable straps for the J2.C2 (for C2 Cut the connector clip has to be pressed (1) and pushed forward (2) to separate the J2.C2 (for C2 Cut the connector clip has to be pressed (1) and The connector clip has to be pressed (1) and pushed forward (2) to separate the J2.C2 (for C2 Cut the connector clip has to be pressed (1) and pushed forward (2) to separate the J2.C2 (for C2 Cut the connector clip has to be pressed (1) and Cut the connector clip has to be pressed (1	x21000103
	xx1800002943	

	Action	Note
6	Snap loose and remove the female head of the connectors from the bracket.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100001034

Disconnecting the connectors for axis-2 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connectors. • R2.MP2 • R2.FB2	x210000934

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	202
	<b>Note</b> The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000935

Disconnecting the connectors for axis-3 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the connectors. • R2.MP3 • R2.FB3	xz10000936

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket. Note Note The harness are not visible due to the cleanness requirements of the illustration. They are still as	No 12.01
	requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx210000937

Disconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Disconnect the axis-4 motor connectors. • R2.MP4 • R2.FB4	xx210000938
3	Snap loose and remove the female head of the connectors from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000939

Continues on next page 278

Disconnecting the connector for PB

JIIIC	ector for PB	
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the connector. • R2.PB	xx2100001030
4	Snap loose and remove the female head of the connector from the bracket.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031
		xx2100001031

Pull out the process hub

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

279

5.4.2 Replacing the axis-1 timing belt *Continued* 

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Take out the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the process hub. Tip Replace the gasket if needed. CAUTION Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

Removing the cable ferrule and bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the bracket to the cable ferrule to release the cable ferrule with cable.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	
4	Remove the screws on the bracket. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx210000941
5	Remove the screws on the cable ferrule and take the cable ferrule out.	xx1800002842
		xx1800002849

## Removing the axis-1 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i>	
	replacing parts on page 120.	
3	Remove the screws.	For robots with protection class IP30 (option 3350-300)
4	Remove the cover.	
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Remove the cover and check the gasket.	
	Тір	A COL
	Replace the gasket if needed.	xx2100000942
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002428

## Removing the axis-2 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	CAUTION	
	For robots with protection type Clean Room Always cut the paint with a knife and grind the	
	paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3 4	Action         Remove the screws.         Remove the cover.         Image: Construction of the cover is a strength of the cover of the cover of the cover and check the gasket.         For robots with protection type Clean Room (option 3351-1)         Remove the cover and check the gasket.         Image: Image: Construction of the cover and check the gasket.         Image: Image: Image: Image: Construction of the cover and check the gasket.         Image: Imag	Note For robots with protection class IP30 (option 3350-300) xx2100000943 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx2100002451

Removing the SMB cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The</i> <i>unit is sensitive to ESD on page 49</i> .	

5.4.2 Replacing the axis-1 timing belt *Continued* 

	Action	Note
3	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
4	Remove the screws on the SMB cover to the base. Note For robots with protection type Clean Room (op- tion 3351-1) Remove the stainless screws on the SMB cover to the base.	For robots with protection class IP30 (option 3350-300)
5	Pull the SMB cover with the SMB unit assembly out together. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the SMB cover. Tip Replace the gasket if needed.	xx2100000944 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

## Disconnecting the SMB cabling

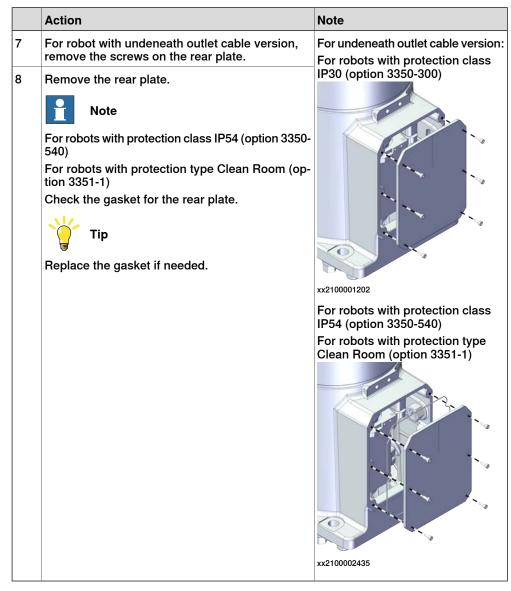
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>ELECTROSTATIC DISCHARGE (ESD)</b> The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	
3	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
4	Cut the strips.	
5	Disconnect the connectors. • SMB.P7 • SMB.J1 • SMB.J2 Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting.	xx2100000945

Removing the base plate/ rear plate

	Action	Note
1	<b>DANGER</b> Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the base to the ground.	
4	Lay down the robot.	

	Action	Note
5 6	For robot with rear outlet cable version, remove the screws on the base plate. Remove the base plate.	For rear outlet cable version: For robots with protection class IP30 (option 3350-300)
6	Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the base plate. Tip Replace the gasket if needed.	xx210000946   For robots with protection class To robots with protection type Clean Room (option 3351-1) Image: Clean Room (option 3351-1) Im



#### Releasing the base bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

5.4.2 Replacing the axis-1 timing belt *Continued* 

	Action	Note
3	Remove the screws on the base bracket to the base.	xx210000948

## Disconnecting the grounding cable connectors

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Remove the three grounding cables from the bracket by unscrew the screws.	x210000947

#### Disconnecting the connectors for axis-1 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Disconnect the connectors. • R2.MP1 • R2.FB1	x210000949
4	Snap loose and remove the female head of the connectors from the bracket.	00
	The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	
		xx2100000950

Removing the bracket

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

5.4.2 Replacing the axis-1 timing belt *Continued* 

	Action	Note
3	Release the cable ferrule from the bracket.	xx210000951
4	Remove the bracket.	xx210000952

Removing the main harness from the axis -2 gearbox position

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Pull the internal harness out of the outer arm from the centre of the axis-2 gearbox.	For rear outlet cable version:
	Тір	
	Wrap the connectors with the masking tape.	
	Тір	Delle -
	before disconnecting them, to have as a reference	xx2100000954
		For undeneath outlet cable version:
		xx2100001203

Removing the main harness from the axis -1 gearbox position

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

5.4.2 Replacing the axis-1 timing belt *Continued* 

	Action	Note
3	Pull the internal harness out of the inner arm from the sleeve of the axis-1 gearbox. <b>Tip</b> Wrap the connectors with the masking tape.	For rear outlet cable version:
		xx2100000954
		For undeneath outlet cable version:
		xx2100001203

#### Removing the main harness

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	

	Action	Note
3	For robot with rear outlet cable version, remove the screws on the main harness to the base.	For rear outlet cable version: For robots with protection class
4	Remove the main harness.	IP30 (option 3350-300)
	<b>Note</b>	
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Check the gasket for the main harness.	a section in the section of the sect
	Тір	
	Replace the gasket if needed.	xx2100000953
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		Clean Room (option 3351-1)

	Action	Note
5	For robot with undeneath outlet cable version, remove the screws on the main harness assembly. Remove the main harness assembly. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the main harness assembly. $\overrightarrow{v}$ Tip Replace the gasket if needed. Note Remove the bottom plate from the main harness if needed.	For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300) xx2100001204 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) xx2100002437
7	For robots with protection type Clean Room (op- tion 3351-1) Remove the one way valve by unscrewing it.	xx220000281

#### Removing the pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

### Continues on next page

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the screws on the pulley protection cover to the base.	
4	Remove the pulley protection cover.	x210001037

Removing the axis-1 motor sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Remove the screws and washers.	
4	Remove the motor.	xx210001038

5.4.2 Replacing the axis-1 timing belt *Continued* 

Removing the axis-1 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Take the timing belt out carefully.	Vite </td

#### Refitting the axis-1 timing belt

Use these procedures to refit the axis-1 timing belt.

Refitting the axis-1 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Put the timing belt into the pulley on the gear.	

	Action	Note
3	Refit the motor and refit the timing belt to the motor. Ensure that the belt runs correctly in the grooves.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (3 pcs)
4	Refit the screws and washers without fully tightened.	Washers: Plain washer machining 4.2x9x2 steel (3 pcs) Tightening torque: 2.8 Nm ±10%
		xx2100001038 Timing belt A1: 3HAC070449-001
5	Hang a strap to the hook on the motor.	
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	New belt:90-130 N
		xx2100001043

5.4.2 Replacing the axis-1 timing belt *Continued* 

	Action	Note
7	Fasten the screws to the recommended tightening torque.	Tightening torque: 2.8 Nm ±10%
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 308-329 Hz New belt:250-370 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

#### Refitting the pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Refit the pulley protection cover.	Screws: Hex socket head cap
4	Secure the screws on the pulley protection cover to the base.	screw M4x10 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm

Inserting the main harness through the axis -1 gearbox position

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Make sure that the robot is at zero position.	xx2100000930
3	Insert the internal harness into the inner arm through the sleeve of the axis-1 gearbox from the base. Tip Wrap the connectors with the masking tape. Tip The air hoses should face the axis-1 motor. CAUTION Make sure that no cables or hoses are twisted or strained. Reroute if necessary.	For rear outlet cable version: xx2100000955 For undeneath outlet cable version:
		xx2100001206

# 5.4.2 Replacing the axis-1 timing belt *Continued*

Inserting the main harness through the axis -2 gearbox position

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the internal harness into the outer arm through the plastic protection tube and the centre of the axis-2 gearbox. Tip Wrap the connectors with the masking tape.	For rear outlet cable version: xx2100000955 For undeneath outlet cable version: xx2100001206
3	Secure the R2.MP3 and R2.MP4 with cable straps.	

#### Reconnecting the connectors for axis-1 motor

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Insert the female head of the connectors to the bracket accordingly.	000
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000950
3	Reconnect the connectors. <ul> <li>R2.MP1</li> </ul>	
	• R2.FB1	R2.MP1
	See the number markings on the connectors for help to find the corresponding connector.	R2.FB1
4	Route the cabling behind the axis-1 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

#### Reconnecting the grounding cable connectors

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.4.2 Replacing the axis-1 timing belt *Continued* 

	Action	Note
2	Secure the three grounding cables to the bracket with the screw.	Screws: Hex socket head cap screw M3x5 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 1.5 Nm ±10%
		x210000947
3	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

#### Refitting the base bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Lay the main harness in a natural state without distortion.	

	Action	Note
	Secure the cable ferrule to the bracket.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
	Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting.	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Perror C
		xx2100000951
4	Refit the base bracket to the base and secure with the screws.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (4 pcs)
		Tightening torque: 1.2 Nm ±10%

Refitting the SMB cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	<ul> <li>Reconnect the connectors.</li> <li>SMB.P7</li> <li>SMB.J1</li> <li>SMB.J2</li> <li>Tip</li> <li>Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting.</li> </ul>	

	Action	Note
3	Refit the SMB cover assembly.	For robots with protection class IP30 (option 3350-300)
	Note	Screws: Hex socket head cap screw M4x10 12.9 Lafre
	For robots with protection class IP54 (option 3350- 540)	2C2B/FC6.9 (6 pcs) Tightening torque: 2.6 Nm
	For robots with protection type Clean Room (option 3351-1)	
	Check the gasket for the SMB cover.	· · ·
	Тір	····
	Replace the gasket if needed.	
4	Secure the SMB cover to the base with the screws.	9-1-9-5- 9-5-
		xx2100000944
		For robots with protection type Clean Room (option 3351-1)
		Screws: Stainless Screw Hexago Socket Head Cap, Clean Room 3HAC075438-001 (6 pcs)
		Tightening torque: 2.6 Nm
		xx2100002433
		For robots with protection class IP54 (option 3350-540)
		Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		Tightening torque: 2.6 Nm
		w/0100000422
		xx2100002433

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# 5.4.2 Replacing the axis-1 timing belt *Continued*

#### Refitting the main harness

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection type Clean Room (op- tion 3351-1)	
	Refit the one way valve by screwing it into the main harness assembly.	xt220000281

	Action	Note
3	Action         For rear outlet cable version, refit the main harness to the base.         Secure with the screws.	Note For rear outlet cable version: For robots with protection class IP30 (option 3350-300) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs) Tightening torque: 1.2 Nm ±10%
		xx2100000953 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		Tightening torque: 1.2 Nm ±10%

5.4.2 Replacing the axis-1 timing belt *Continued* 

	Action	Note
5	For undeneath outlet cable version, refit the main harness assembly to the base. Note Refit the bottom plate to the main harness if needed. Secure with the screws.	For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 1.2 Nm ±10%
		xx210001204
		For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (8 pcs)
		Tightening torque: 1.2 Nm ±10%
		xx2100002437

#### Refitting the base plate/ rear plate

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Apply grease to the internal harness, cover all moving area of the harness.	

	Action		Note	
3	For rear to the b	r outlet cable version, refit the base plate ase.	Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs)	
	•	Note	Tightening torque: 1.2 Nm ±10%	
	For robo 540)	ots with protection class IP54 (option 3350-	For rear outlet cable version: For robots with protection class IP30 (option 3350-300)	
	tion 335	,	7 7	
	Check the base	he gasket for the base plate before refitting e plate.		
		Тір		
	Replace	e the gasket if needed.		
		leneath outlet cable version, refit the rear the base.		
		Note	xx2100000946	
	For robo 540)	ots with protection class IP54 (option 3350-	For robots with protection class IP54 (option 3350-540) For robots with protection type	
	For robotion 335	ots with protection type Clean Room (op- i1-1)	Clean Room (option 3351-1)	
	Check t the rear	he gasket for the rear plate before refitting plate.		
		Тір		
	Replace	e the gasket if needed.		
4	Secure the scre	the base plate/ rear plate to the base with ews.		
			xx2100002434	
			For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300)	
			xx2100001202	

	Action	Note
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
5	Refit the robot back to the ground.	
6	Secure with the screws.	Screws: Hex socket head cap screw M12x35 12.9 Gleitmo 603+Geomet 500 (4 pcs)
		Steel
		Washers: 24 mm x 13 mm x 2.5 mm (4 pcs)
		Tightening torque: 56 Nm ±10%

#### Refitting the cable ferrule and bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Lay the internal harness in a natural state without distortion.	

	Action	Note
3	Refit the cable ferrule and secure it with the screws. Tip The air hoses should face the process hub side. Tip The position with wrapped tape is the marked position for the cable ferrule. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
4	Secure the cable ferrule to the bracket. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
5	Refit the bracket without securing. <i>Tip</i> Do not secure it with the screws before the cable ferrule installed well. <i>Note</i> The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	

Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
	Insert the female head of the connectors to the bracket accordingly.	
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	THE STREET
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000939
2	Reconnect the connectors. • R2.MP4	
	• R2.FB4	
	See the number markings on the connectors for help to find the corresponding connector.	R2.FB4 xx2100000938
3	Route the cabling on the axis-4 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

# 5.4.2 Replacing the axis-1 timing belt *Continued*

Reconnecting the connectors for axis-3 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot	
	free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly.	20 12.01
	The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000937
3	Reconnect the connectors. • R2.MP3 • R2.FB3 Tip	
	See the number markings on the connectors for help to find the corresponding connector.	R2.MP3 xx2100000936
4	Route the cabling on the axis-3 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connectors for axis-2 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly.	12.02
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000935
3	Reconnect the connectors. • R2.MP2 • R2.FB2	
	Тір	R2.FB2
	See the number markings on the connectors for help to find the corresponding connector.	xx2100000934
4	Route the cabling behind the axis-2 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

5.4.2 Replacing the axis-1 timing belt *Continued* 

Reconnecting the connector for PB

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b> After all repair work, wipe the Clean Room robot	
	free from particles with spirit on a lint free cloth.	
2	Insert the female head of the PB connector to the bracket accordingly.	
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100001031
3	Reconnect the connector. • R2.PB Tip	R2LAM
	See the number markings on the connectors for help to find the corresponding connector.	xx2100001030
4	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important. If the cables are routed incorrectly the cables can be damaged.	

Reconnecting the air hoses, CP/CS cabling and Ethernet cabling (if equipped)

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Route the air hoses on the process hub behind the bracket. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

	Action	Note
3	Insert the female head of the C1 cabling connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used. Note The harness are not visible due to the cleanness	
	requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100001034
4	For robots with C1 cabling Reconnect the connector. • J2.C1 Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	R2.C2 R2.C1 R2.C1 R2.C1
5	For robots with C2 cabling Reconnect the connector. • J2.C2 Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	
6	Secure the C2 cabling to the C2 bracket with the cable straps.	
7	Reconnect the air hoses in a cross pattern with the L-shaped connectors. Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same Y-shaped connector.	x2100001032

	Action	Note
8	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

#### Securing the bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the bracket. Tip Do not secure it with the screws before the cable ferrule installed well. Note Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 1.2 Nm ±10%

#### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Action Refit the cover. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the cover with bellow. Check the gasket for the outer arm cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 2 Nm ±10%
	Tip Replace the gasket if needed. CAUTION The gasket is in the outer arm.	xx2100000933
3	Refit the screws.	For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

#### For Clean Room/ IP54 robots

#### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

## 5.4.2 Replacing the axis-1 timing belt *Continued*

	Action	Note
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op-	Screws: Hexagon socket set screws with flat point, ISO 4026 stainless steel M3x8 (2 pcs)
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (op- tion 3351-1)	1
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	xx2100000932
	in fonoming otopo.	For robots with protection type Clean Room (option 3351-1)
		xx2100002438

#### Refitting the axis-1 cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover. Note	For 450 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (10 pcs)
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1)	For 550 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (12 pcs)
	Check the gasket for the cover before refitting the cover.	For 650 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (16 pcs)
	Tip	Tightening torque: 6 Nm ±3%
	Replace the gasket if needed.	For robots with protection class IP30 (option 3350-300)
3	Refit the screws.	xx210000942
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002428

#### Refitting the axis-2 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.4.2 Replacing the axis-1 timing belt *Continued* 

	Action	Note
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before replacing parts on page 120</i> .	
3	Refit the cover.	Screws: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (9 pcs)
	Note Note	Tightening torque: 6 Nm ±3%
	For robots with protection class IP54 (option 3350-	For robots with protection class IP30 (option 3350-300)
	540) For robots with protection type Clean Room (op- tion 3351-1)	
	Check the gasket for the cover before refitting the cover.	
	Тір	
4	Replace the gasket if needed. Refit the screws.	
4	Relit the screws.	
		xx2100000943
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002451

# 5.4.2 Replacing the axis-1 timing belt *Continued*

### Concluding procedure

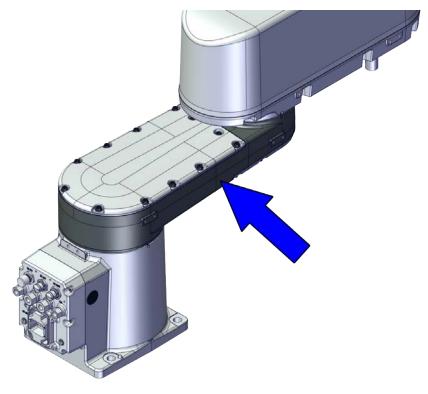
	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See Cut the paint or surface on the robot before replacing parts on page 120	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .
3		
	Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

#### 5.5 Inner arm

### 5.5.1 Replacing the inner arm

#### Location of the inner arm

The inner arm is located as shown in the figure.



xx2100001012

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, *www.abb.com/myABB*.

Spare part	Article number	Note
Inner arm, 450 mm	3HAC076570-001	Used for IRB 920T-6/0.45
Inner arm, 550 mm	3HAC076571-001	Used for IRB 920T-6/0.55 and IRB 920-6/0.55.
Inner arm, 650 mm	3HAC076572-001	Used for IRB 920T-6/0.65 and IRB 920-6/0.65
Axis 1 Cover, 450 mm	3HAC076607-001	
Axis 1 Cover, 550 mm	3HAC076608-001	
Axis 1 Cover, 650 mm	3HAC076609-001	

327

5.5.1 Replacing the inner arm *Continued* 

Spare part	Article number	Note
Axis 2 Cover	3HAC076610-001	
Inner arm, 450 mm	3HAC081475-001	
Inner arm, 550 mm	3HAC081476-001	
Inner arm, 550 mm	3HAC081477-001	
Axis 1 Cover, 450 mm	3HAC081490-001	
Axis 1 Cover, 550 mm	3HAC081491-001	
Axis 1 Cover, 650 mm	3HAC081492-001	
Axis 2 Cover	3HAC081493-001	
Gasket, upper cover, 450 mm	3HAC073606-001	
Gasket, upper cover, 550 mm	3HAC073605-001	
Gasket, upper cover, 650 mm	3HAC073604-001	
Gasket, low cover	3HAC073607-001	

## **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit on page 1008.
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.
Sonic tension meter	-	Used for measuring the timing belt tension.
Handheld dynamometer	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC029132-001	FM 222

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the inner arm

Use these procedures to remove the inner arm.

#### Preparations before removing the inner arm

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
3	Jog all axes to zero position.	xx2100000930
4	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
5	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

3		
	Remove the screws on the process hub. Note	For robots with protection class IP30
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	xx2100000932 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
4	Insert the process hub to the outer arm.	xx2100000932

For Clean Room/ IP54 robots

Removing the top cover and the flange with bearing

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i>	
	replacing parts on page 120.	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	x2100002402

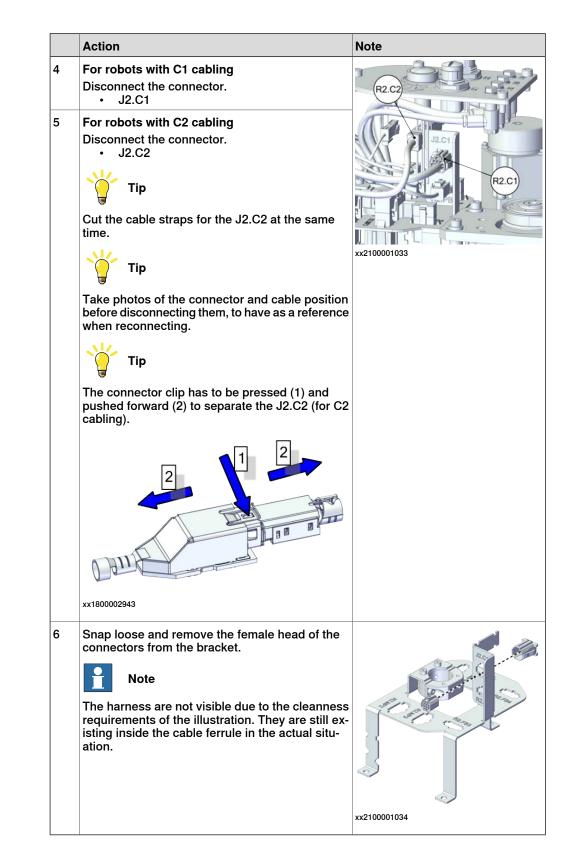
Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the cover of the outer arm and remove the cover. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the cover with bellow and housing. Note The bellow does not need to be removed separ- ately. Tip	IP30 Very series of the serie
	Check the gasket and replace it if needed.	For robots with protection type Clean Room (option 3351-1)

# 5.5.1 Replacing the inner arm *Continued*

Disconnecting the air hoses, C1 cabling and C2 cabling (if equipped)

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the air hoses from the L-shaped con- nectors.	x210001032



# 5.5.1 Replacing the inner arm *Continued*

Disconnecting the connectors for axis-2 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connectors. • R2.MP2 • R2.FB2	R2.FB2
4	Snap loose and remove the female head of the connectors from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	x210000935

Disconnecting the connectors for axis-3 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connectors. • R2.MP3 • R2.FB3	x210000936
4	Snap loose and remove the female head of the connectors from the bracket.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000937

#### Disconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
2	Disconnect the axis-4 motor connectors. • R2.MP4 • R2.FB4	x210000938
3	Snap loose and remove the female head of the connectors from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	хх210000939

#### Disconnecting the connector for PB

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot!	
	See Cut the paint or surface on the robot before replacing parts on page 120.	

	Action	Note
3	Disconnect the connector. • R2.PB	reliant
4	Snap loose and remove the female head of the connector from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031

Pull out the process hub

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
3	Take out the process hub.	For robots with protection class IP54 (option 3350-540)
	Note	For robots with protection type Clean Room (option 3351-1)
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Check the gasket for the process hub.	5-5-52
	Тір	
	Replace the gasket if needed.	60
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	xx2100002438

## Removing the cable ferrule and bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the bracket to the cable ferrule to release the cable ferrule with cable. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx210000940

	Action	Note
4	Remove the screws on the bracket. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx210000941
5	Remove the screws on the cable ferrule and take the cable ferrule out.	xx1800002842
		xx1800002849

Removing the gear-2 pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
3	Remove the screws on the pulley protection cover to release the pulley protection cover.	x210001047

## Removing the axis-2 motor sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Remove the screws and washers.	
4	Remove the motor. Tip Move the internal harness out of the way.	x210001046

#### Removing the axis-2 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

Continues on next page

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the timing belt from the outer arm.	x210001048

## Removing the outer arm assembly

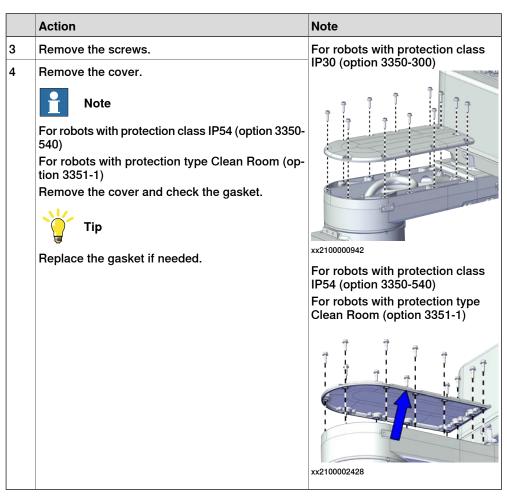
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the axis -2 gear inside the outer arm.	xx210001049

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
4	Remove the outer arm assembly slightly.	xx2100001050

## Removing the axis-1 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	



Removing the axis-2 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
3	Action Remove the screws. Remove the cover. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1)	For robots with protection class IP30 (option 3350-300)
	Remove the cover and check the gasket. Tip Replace the gasket if needed.	xx2100000943 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

#### Removing the SMB cover

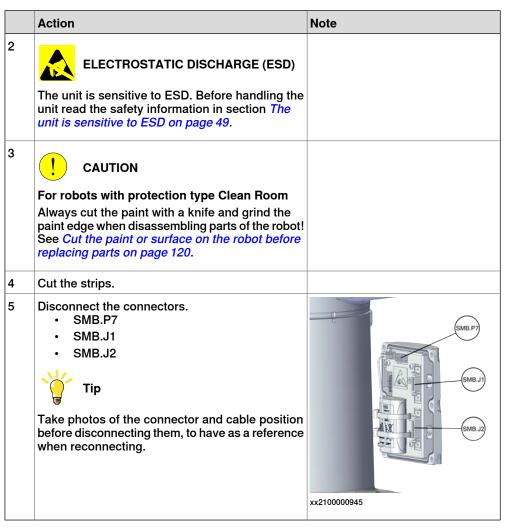
	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	ELECTROSTATIC DISCHARGE (ESD)	
	The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	

	Action	Note
3	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
4	Remove the screws on the SMB cover to the base. Note For robots with protection type Clean Room (op- tion 3351-1) Remove the stainless screws on the SMB cover to the base.	For robots with protection class IP30 (option 3350-300)
5	Pull the SMB cover with the SMB unit assembly out together. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the SMB cover. Tip Replace the gasket if needed.	xx210000944 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx2100002433

#### Disconnecting the SMB cabling

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.5.1 Replacing the inner arm *Continued* 



#### Removing the base plate/ rear plate

	Action	Note
1	<b>DANGER</b> Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the base to the ground.	
4	Lay down the robot.	

	Action	Note
5 6	For robot with rear outlet cable version, remove the screws on the base plate. Remove the base plate.	For rear outlet cable version: For robots with protection class IP30 (option 3350-300)
	<ul> <li>Note</li> <li>For robots with protection class IP54 (option 3350-540)</li> <li>For robots with protection type Clean Room (option 3351-1)</li> <li>Check the gasket for the base plate.</li> <li>Tip</li> <li>Replace the gasket if needed.</li> </ul>	xx210000946 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
7	For robot with undeneath outlet cable version, remove the screws on the rear plate.	For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300)
8	Remove the rear plate. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the rear plate. Tip	
	Replace the gasket if needed.	xx2100001202 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

#### Releasing the base bracket

Action	Note
Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
For robots with protection type Clean Room	
Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
	DANGER         Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.         CAUTION         For robots with protection type Clean Room         Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot!         See Cut the paint or surface on the robot before

	Action	Note
3	Remove the screws on the base bracket to the base.	xx210000948

Disconnecting the grounding cable connectors

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Remove the three grounding cables from the bracket by unscrew the screws.	x210000947

Disconnecting the connectors for axis-1 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connectors. • R2.MP1 • R2.FB1	x210000949
4	Snap loose and remove the female head of the connectors from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000950

## Removing the bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Release the cable ferrule from the bracket.	xx210000951
4	Remove the bracket.	xx210000952

Removing the main harness from the axis -2 gearbox position

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
3	Pull the internal harness out of the outer arm from the centre of the axis-2 gearbox.	For rear outlet cable version:
	Тір	
	Wrap the connectors with the masking tape.	Server 1
	Тір	Dealer -
	before disconnecting them, to have as a reference	
		For undeneath outlet cable version:
		A A A A A A A A A A A A A A A A A A A
		xx2100001203

Removing the main harness from the axis -1 gearbox position

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Pull the internal harness out of the inner arm from the sleeve of the axis-1 gearbox. Tip Wrap the connectors with the masking tape.	For rear outlet cable version: xx2100000954 For undeneath outlet cable version:

## Removing the main harness

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
3	For robot with rear outlet cable version, remove the screws on the main harness to the base.	For rear outlet cable version: For robots with protection class
4	Remove the main harness.	IP30 (option 3350-300)
	Note	A CONTRACTOR
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Check the gasket for the main harness.	
	Тір	· · · · · ·
	Replace the gasket if needed.	xx2100000953
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		x210002436

	Action	Note
5	For robot with undeneath outlet cable version, remove the screws on the main harness assembly.	For undeneath outlet cable version: For robots with protection class
6	Remove the main harness assembly.	IP30 (option 3350-300)
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (op- tion 3351-1)	
	Check the gasket for the main harness assembly.	
	Тір	ے ت xx2100001204
	Replace the gasket if needed.	For robots with protection class IP54 (option 3350-540)
	Note	For robots with protection type Clean Room (option 3351-1)
	Remove the bottom plate from the main harness if needed.	
		xx2100002437
7	For robots with protection type Clean Room (op- tion 3351-1)	
	Remove the one way valve by unscrewing it.	
		xx2200000281

## Removing the pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

Product manual - IRB 920 3HAC075721-001 Revision: K Continues on next page

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the screws on the pulley protection cover to the base.	
4	Remove the pulley protection cover.	xx2100001037

Removing the axis-1 motor sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws and washers.	
4	Remove the motor.	xx210001038

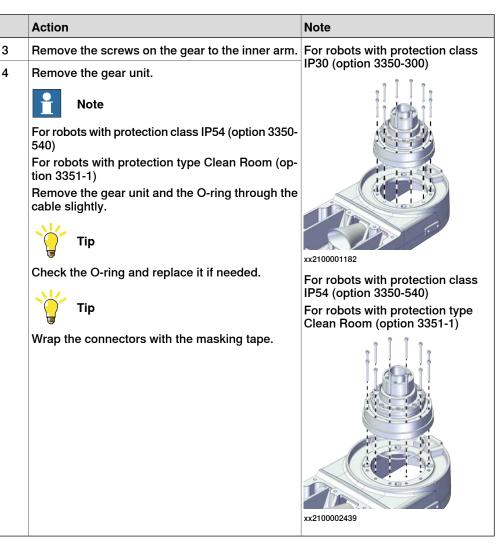
Removing the base from the axis-1 gear unit sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws and washers on the base to the axis-1 gear unit.	
4	Remove the base.	x210001039

Removing the axis-2 gear unit sub-assembly

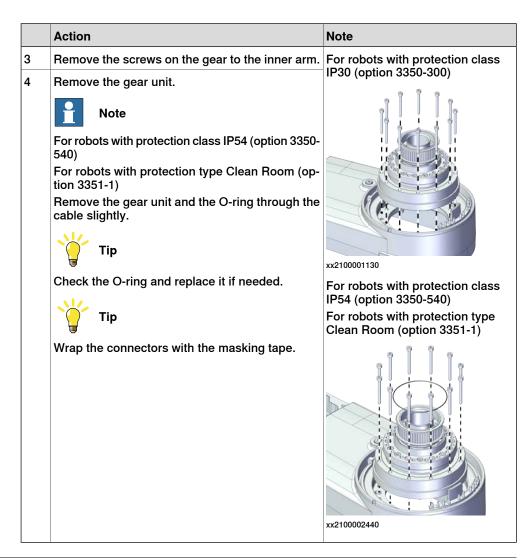
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

5.5.1 Replacing the inner arm *Continued* 



Removing the axis-1 gear unit sub-assembly

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	



#### Refitting the inner arm

Use these procedures to refit the inner arm.

Refitting the axis-2 gear unit sub-assembly to the inner arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2		
	Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	

	Action	Note
3	Refit the gear unit according to the location screws.	
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (op- tion 3351-1)	
	Refit the gear unit and the O-ring according to the location pin.	
	Тір	
	Check the O-ring and replace it if needed.	
	Тір	
	When the gear unit is in the right position, you can hear a clear "Click".	

	Action	Note
4	Refit the screws.	Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (12 pcs)
		Tightening torque: 1.6 Nm ±3%
		For robots with protection class IP30 (option 3350-300)
		xx2100001182
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002439

Refitting the axis-1 gear unit sub-assembly to the inner arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	<b>CAUTION</b> Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	

	Action	Note
3	Refit the gear unit according to the location screws through the cable.	
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Refit the gear unit and the O-ring according to the location pin through the cable.	
	Тір	xx2100001131
	Check the O-ring and replace it if needed.	
	Тір	
	When the gear unit is in the right position, you can hear a clear "Click".	
	Тір	
	Wrap the connectors with the masking tape.	

Action	Note
Refit the screws.	Screws: Hex socket head cap screw M4x35 12.9 Lafre 2C2B/FC6.9 (12 pcs)
	Tightening torque: 4.4 Nm ±3%
	For robots with protection class IP30 (option 3350-300)
	xx2100001130
	For robots with protection class IP54 (option 3350-540)
	For robots with protection type Clean Room (option 3351-1)
	xr210002440

#### Refitting the base

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
2	Refit the base to the axis-1 gearbox as the illustra- tion.	flange screw M5x16 12.9 Lafre
3	Refit the screws.	2C2B/FC6.9+PrO-COat111 (16 pcs) Tightening torque: 6.7 Nm ±10%
		x210001039

## Refitting the axis-1 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Put the timing belt into the pulley on the gear.	
3	Refit the motor and refit the timing belt to the motor. Ensure that the belt runs correctly in the grooves.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (3 pcs)
4	Refit the screws and washers without fully tightened.	Washers: Plain washer machining 4.2x9x2 steel (3 pcs) Tightening torque: 2.8 Nm ±10% Image: 2.8 Nm ±10% Imag

Continues on next page 366

	Action	Note
5	Hang a strap to the hook on the motor.	
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	Used belt: 51.1-58.4 N New belt:90-130 N
7	Fasten the screws to the recommended tightening torque.	Tightening torque: 2.8 Nm ±10%
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 308-329 Hz New belt:250-370 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

# 5.5.1 Replacing the inner arm *Continued*

Refitting the pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Refit the pulley protection cover.	Screws: Hex socket head cap
4	Secure the screws on the pulley protection cover	screw M4x10 12.9 Lafre 2C2B/FC6.9 (8 pcs)
	to the base.	Tightening torque: 0.8 Nm

Inserting the main harness through the axis -1 gearbox position

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Make sure that the robot is at zero position.	xx2100000930
3	Insert the internal harness into the inner arm through the sleeve of the axis-1 gearbox from the base. Tip Wrap the connectors with the masking tape. Tip The air hoses should face the axis-1 motor. CAUTION Make sure that no cables or hoses are twisted or strained. Reroute if necessary.	For rear outlet cable version: ••••••••••••••••••••••••••••••••••••

Reconnecting the connectors for axis-1 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
2	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100000950
3	Reconnect the connectors. • R2.MP1 • R2.FB1 Tip See the number markings on the connectors for help to find the corresponding connector.	R2.MPT R2
4	Route the cabling behind the axis-1 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

## Reconnecting the grounding cable connectors

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Secure the three grounding cables to the bracket with the screw.	screw M3x5 12.9 Lafre 2C2B/FC6.9 (3 pcs)
		Tightening torque: 1.5 Nm ±10%
3	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

## Refitting the cable ferrule in the base

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the cable ferrule to the cable and secure it with the screw.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs)
	Тір	Tightening torque: 1.2 Nm ±10%
	The cable ferrule should be refitted at the position Where the tape is wrapped.	
	Тір	000
	Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting.	
		xx1800002900

# 5.5.1 Replacing the inner arm *Continued*

### Refitting the base bracket

	Action	Note
	ACTION	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Lay the main harness in a natural state without distortion.	
	Secure the cable ferrule to the bracket. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
4	Refit the base bracket to the base and secure with the screws.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (4 pcs) Tightening torque: 1.2 Nm ±10%

### Refitting the SMB cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Reconnect the connectors. <ul> <li>SMB.P7</li> <li>SMB.J1</li> <li>SMB.J2</li> </ul> <li>Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting.</li>	SMB.P7 (SMB.P7 (SMB.J2) (SMB.J2) (SMB.J2) (SMB.J2) (SMB.J2)

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
3	Refit the SMB cover assembly.	For robots with protection class IP30 (option 3350-300)
	Note	Screws: Hex socket head cap screw M4x10 12.9 Lafre
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (op- tion 3351-1)	Tightening torque: 2.6 Nm
	Check the gasket for the SMB cover.	9-3 9-ET
	Тір	····
	Replace the gasket if needed.	
4	Secure the SMB cover to the base with the screws.	
		xx2100000944
		For robots with protection type Clean Room (option 3351-1)
		Screws: Stainless Screw Hexagor Socket Head Cap, Clean Room 3HAC075438-001 (6 pcs)
		Tightening torque: 2.6 Nm
		xx2100002433
		For robots with protection class IP54 (option 3350-540)
		Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		Tightening torque: 2.6 Nm

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### Refitting the main harness

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection type Clean Room (op- tion 3351-1) Refit the one way valve by screwing it into the main harness assembly.	xx220000281

	Action	Note
3	For rear outlet cable version, refit the main har- ness to the base. Secure with the screws.	For rear outlet cable version: For robots with protection class IP30 (option 3350-300) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs) Tightening torque: 1.2 Nm ±10% xx210000953 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs) Tightening torque: 1.2 Nm ±10% Fightening torque: 1.2 Nm ±10%

	Action	Note
5	For undeneath outlet cable version, refit the main harness assembly to the base. Note Refit the bottom plate to the main harness if needed. Secure with the screws.	For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 1.2 Nm ±10%
		xx2100001204
		For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (8 pcs)
		Tightening torque: 1.2 Nm ±10%
		xx2100002437

### Refitting the base plate/ rear plate

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

377

	Action	Note
2	Apply grease to the internal harness, cover all moving area of the harness.	

	Action	Note
3	For rear outlet cable version, refit the base plate to the base.	Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs)
	P Note	Tightening torque: 1.2 Nm ±10%
	For robots with protection class IP54 (option 3350- 540)	For rear outlet cable version: For robots with protection class
	For robots with protection type Clean Room (option 3351-1)	IP30 (option 3350-300)
	Check the gasket for the base plate before refitting the base plate.	
	Тір	
	Replace the gasket if needed.	CANED!
	For undeneath outlet cable version, refit the rear plate to the base.	
	Note	xx2100000946
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	For robots with protection type Clean Room (option 3351-1)
	Check the gasket for the rear plate before refitting the rear plate.	
	Тір	
	Replace the gasket if needed.	
4	Secure the base plate/ rear plate to the base with the screws.	
		xx2100002434
		For undeneath outlet cable version:
		For robots with protection class IP30 (option 3350-300)
		xx2100001202

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
5	Refit the robot back to the ground.	
6	Secure with the screws.	Screws: Hex socket head cap screw M12x35 12.9 Gleitmo 603+Geomet 500 (4 pcs)
		Steel
		Washers: 24 mm x 13 mm x 2.5 mm (4 pcs)
		Tightening torque: 56 Nm ±10%

## Refitting the outer arm to the inner arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	<b>CAUTION</b> Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	

	Action	Note
3	Refit the outer arm to the axis-2 gear unit on the inner arm. Tip When the gear unit is in the right position, you can hear a clear "Click".	xx2100001050
4	Refit the screws. Note The two screw holes under the axis-2 belt location are left empty.	Screws: Hex socket head cap flange screw M4x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (16 pcs) Tightening torque: 3.5 Nm ±10%

Refitting the axis-2 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.5.1 Replacing the inner arm Continued

	Action	Note
2	Refit the axis-2 timing belt onto the pulley on the axis-2 gearbox.	xz10001048
3	Refit the motor and refit the timing belt to the motor. Ensure that the belt runs correctly in the grooves.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs)
4	Refit the screws and washers without fully tightened.	Washers: Plain washer machining 4.2x9x2 steel (4 pcs) Tightening torque: 2.3 Nm ±10% Image: 2.3 Nm ±10% Imag
5	Hang a strap to the motor.	
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction. Tip If the ball screw will interfere with the handheld dynamometer, adjust the ball screw manually.	Used belt: 64.7-73.9 N New belt:70-100 N
		xx2100001125

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	Action	Note
7	Fasten the screws to the recommended tightening torque.	Tightening torque: 2.3 Nm ±10%
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 315-337 Hz New belt:260-390 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	
10	Refit the pulley protection cover and secure with screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 0.8 Nm

### Inserting the main harness through the axis -2 gearbox position

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
2	Insert the internal harness into the outer arm through the plastic protection tube and the centre of the axis-2 gearbox. Tip Wrap the connectors with the masking tape.	For rear outlet cable version:
3	Secure the R2.MP3 and R2.MP4 with cable straps.	

## Refitting the cable ferrule and bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Lay the internal harness in a natural state without distortion.	

	Action	Note
3	Refit the cable ferrule and secure it with the screws.         Image: Tip         The air hoses should face the process hub side.         Image: Tip         The position with wrapped tape is the marked position for the cable ferrule.         Image: Tip         The position with wrapped tape is the marked position for the cable ferrule.         Image: Tip         Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
4	Secure the cable ferrule to the bracket. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
5	Refit the bracket without securing.         Image: Tip         Do not secure it with the screws before the cable ferrule installed well.         Image: Note         The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	

# 5.5.1 Replacing the inner arm *Continued*

Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000939
2	Reconnect the connectors. <ul> <li>R2.MP4</li> <li>R2.FB4</li> </ul> Tip See the number markings on the connectors for help to find the corresponding connector.	xx2100000938
3	Route the cabling on the axis-4 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connectors for axis-3 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly.	.20 12.01
	The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000937
3	Reconnect the connectors. • R2.MP3 • R2.FB3 Tip See the number markings on the connectors for help to find the corresponding connector.	R2.MP3         R2.FB3           xx210000936         R2.FB3
4	Route the cabling on the axis-3 motor.  CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

# 5.5.1 Replacing the inner arm *Continued*

Reconnecting the connectors for axis-2 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000935
3	Reconnect the connectors. <ul> <li>R2.MP2</li> <li>R2.FB2</li> </ul> Tip See the number markings on the connectors for help to find the corresponding connector.	xx2100000934
4	Route the cabling behind the axis-2 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connector for PB

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the PB connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031
3	Reconnect the connector. • R2.PB Tip See the number markings on the connectors for help to find the corresponding connector.	xx2100001030
4	Route and secure the cabling with cable straps if needed.  CAUTION Correct cable routing is highly important. If the cables are routed incorrectly the cables can be damaged.	

# 5.5.1 Replacing the inner arm *Continued*

Reconnecting the air hoses, CP/CS cabling and Ethernet cabling (if equipped)

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Route the air hoses on the process hub behind the bracket. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

	Action	Note
3	Insert the female head of the C1 cabling connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100001034
4	For robots with C1 cabling Reconnect the connector. • J2.C1 Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	
5	For robots with C2 cabling Reconnect the connector. • J2.C2 Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	xx2100001033
6	Secure the C2 cabling to the C2 bracket with the cable straps.	
7	Reconnect the air hoses in a cross pattern with the L-shaped connectors. Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same Y-shaped connector.	x2100001032

# 5.5.1 Replacing the inner arm *Continued*

	Action	Note
8	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

#### Securing the bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the bracket. Tip Do not secure it with the screws before the cable ferrule installed well. Note Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 1.2 Nm ±10%

#### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs)
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the cover with bellow. Check the gasket for the outer arm cover. Tip Replace the gasket if needed.	Tightening torque: 2 Nm ±10% For robots with protection class IP30 (option 3350-300)
	CAUTION The gasket is in the outer arm.	xx2100000933
3	Refit the screws.	For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx2100002427

#### For Clean Room/ IP54 robots

#### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	After all repair work, wipe the Clean Room robot	
2	free from particles with spirit on a lint free cloth. Insert the process hub from the outer arm cover.	

5.5.1 Replacing the inner arm *Continued* 

Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
Note	Tightening torque: 2.6 Nm±10%
For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
For robots with protection type Clean Room (option 3351-1)	9 9
Check the gasket for the process hub.	
Тір	
Replace the gasket if needed.	C.C. S. S. S.
	1.25.25
Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	xx2100000932
	For robots with protection class IP54 (option 3350-540)
	For robots with protection type Clean Room (option 3351-1)
	x210002438
	Note         For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Check the gasket for the process hub.         Image: Character of the gasket if needed.         Image: CAUTION         Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown

### Refitting the axis-1 cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
2	Refit the cover. Note	For 450 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (10 pcs)
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1)	For 550 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (12 pcs)
	Check the gasket for the cover before refitting the cover.	For 650 mm : Screw: Hex socket head cap flange screw M5x16 12. Lafre 2C2B/FC6.9+PrO-COat111 (16 pcs)
	Tip	Tightening torque: 6 Nm ±3%
	Replace the gasket if needed.	For robots with protection class IP30 (option 3350-300)
3	Refit the screws.	xx210000942
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002428

## Refitting the axis-2 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.5.1 Replacing the inner arm *Continued* 

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Refit the cover.          Note         For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Check the gasket for the cover before refitting the cover.         Image: Tip         Replace the gasket if needed.         Refit the screws.	Screws: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (9 pcs) Tightening torque: 6 Nm ±3% For robots with protection class IP30 (option 3350-300) xx2100000943 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx2100002451

5.5.1 Replacing the inner arm *Continued* 

## Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .
3		
	Make sure all safety requirements are met when performing the first test run. See <i>Test run after installation, maintenance, or repair on page 57</i> .	

5.6.1 Replacing the mechanical stopper

## 5.6 Outer arm

## 5.6.1 Replacing the mechanical stopper

### Location of the mechanical stoppers

The mechanical stoppers are located as shown in the figure.



#### 

For the robots with protection type Clean Room and protection class IP54, the mechanical stops are inside the bellows. If needed, remove the bellows to inspect the ball screw spline unit.

For the details on removing the bellows, refer to Replacing the bellows.

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, *www.abb.com/myABB*.

Spare part	Article number	Note
Mechanical-Stop top, D20	3HAC073068-001	With bolt
Mechanical-Stop bottom, D20	3HAC073069-001	With bolt

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section <i>Standard toolkit on page 1008</i> .

#### Continues on next page

Equipment	Article number	Note
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.
24 VDC power supply	-	Used to release the motor brakes.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	-	THK AFA
Grease	3HAC077740-001	Gastrol Spheerol EPL 1

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the upper mechanical stopper

Use these procedures to remove the upper mechanical stopper.

#### Preparations before removing the upper mechanical stopper

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	

401

5.6.1 Replacing the mechanical stopper *Continued* 

	Action	Note
2	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

## Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398

	Action	Note
4	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (op- tion 3351-1)	
	Remove the top cover from the ball screw.	xx2100002399
5	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540)	and a p
	For robots with protection type Clean Room (option 3351-1)	
	Remove the flange with bearing.	xx2100002402

Removing the extension shaft for Clean Room/ IP54 robots

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.6.1 Replacing the mechanical stopper *Continued* 

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the O-ring from the upper housing.	xx2100002419
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the attachment screws. Note For robots with protection class IP54 (option 3350- 540) Clean the upper housing from the glue if it will be reused.	xx2100002420
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the extension shaft from the mechanical stopper. Note For robots with protection class IP54 (option 3350- 540) Check the gasket for the extension shaft and re- place it if needed.	xx2100002421

Removing the upper mechanical stopper

mecn	nechanical stopper		
	Action	Note	
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.		
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .		
3	Remove the screw.	xx1800002858	
4	Remove the mechanical stopper. Tip Hold the ball screw to prevent it from dropping. Or the ball screw may be destroyed. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	- //	

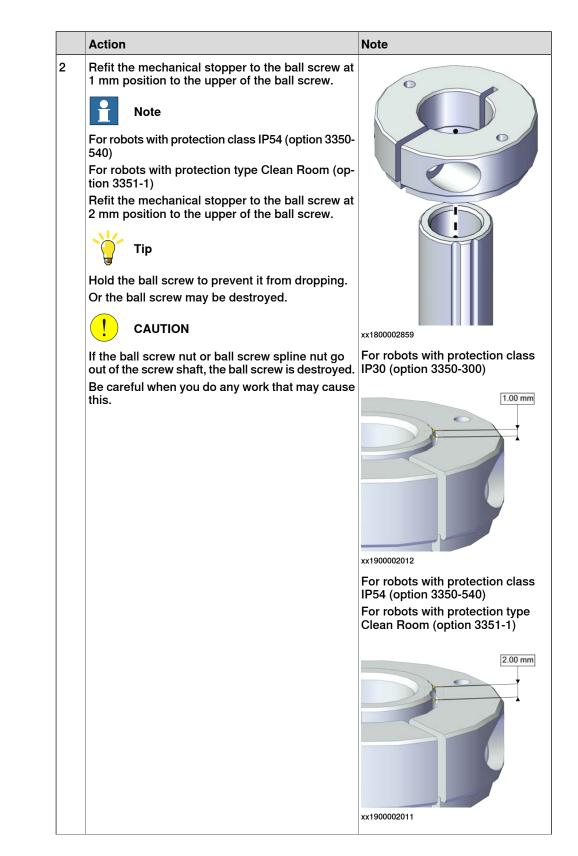
# 5.6.1 Replacing the mechanical stopper *Continued*

## Refitting the upper mechanical stopper

Use these procedures to refit the upper mechanical stopper.

Refitting the upper mechanical stopper

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	



# 5.6.1 Replacing the mechanical stopper *Continued*

	Action	Note
3	Refit the screw.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (1 pcs)
		Tightening torque: 6.5 Nm
		xx1800002858

## Refitting the extension shaft for Clean Room/ IP54 robots

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Install the extension shaft to the ball screw on the upper side of the mechanical stopper.	
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	Check the gasket for the extension shaft and replace it if needed.	xx2100002421

	Action	Note
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Secure the extension shaft to the mechanical stopper with the screws.	Screws: Hex socket head cap screw M3x16 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Insert the O-ring to the extension shaft. Note Replace the o-ring if needed.	xx2100002419

Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

# 5.6.1 Replacing the mechanical stopper *Continued*

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	Screws: Hexagon socket set screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	stainless steel M3x8 (2 pcs)
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

## Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	DANGER         Make sure all safety requirements are met when performing the first test run. See <i>Test run after installation, maintenance, or repair on page 57</i> .	

## Removing the lower mechanical stopper

### Use these procedures to remove the lower mechanical stopper.

### Preparations before removing the lower mechanical stopper

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	Move the ball screw to lower position.	

5.6.1 Replacing the mechanical stopper *Continued* 

	Action	Note
3	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
4	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

## Removing the lower cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	
		xx2100002404

	Action	Note
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the lower cover from the ball screw.	xx2100002405
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	xx2100002405

# Removing the shaft for Clean Room/ IP54 robots

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.6.1 Replacing the mechanical stopper *Continued* 

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the O-ring from the lower housing.	xx1900001615
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the attachment screws.	
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the shaft from the mechanical stopper. Note The shaft is glued to the ball screw. Be careful with the glue when removing the shaft.	xx1900001616

## Removing the lower mechanical stopper

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screw.	For robots with protection class IP30 (option 3350-300) xx1800002860 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
4	Remove the mechanical stopper. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	x1800002861

415

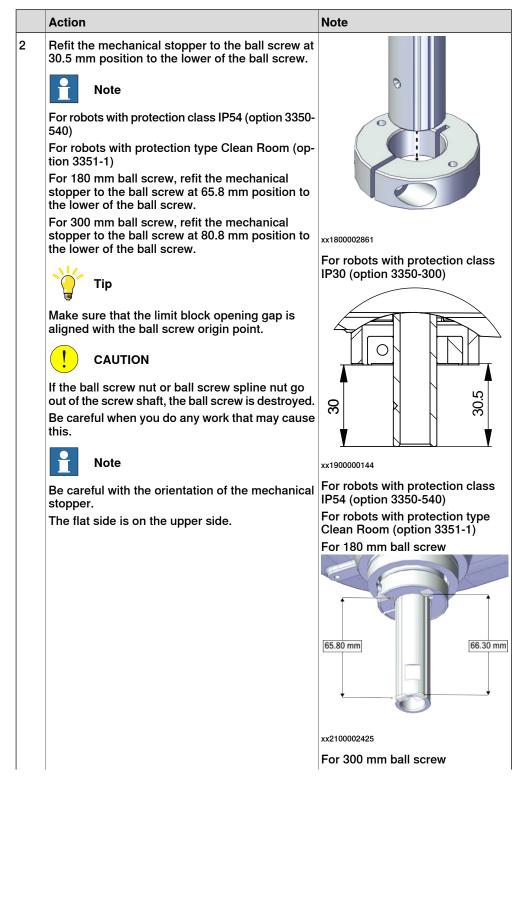
# 5.6.1 Replacing the mechanical stopper *Continued*

## Refitting the lower mechanical stopper

Use these procedures to refit the lower mechanical stopper.

### Refitting the mechanical stopper

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	



417

5.6.1 Replacing the mechanical stopper *Continued* 

	Action	Note
		80.80 mm 80.80 mm 81.30 mm 81.30 mm 81.30 mm
3	Refit the screw.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (1 pcs) Tightening torque: 6.5 Nm For robots with protection class IP30 (option 3350-300) xx1800002860 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx1900001642

Continues on next page

### Refitting the shaft for Clean Room/ IP54 robots

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the shaft to the ball screw at 40.2 mm pos- ition to the lower of the ball screw.	40.20 mm
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Secure the shaft to the ball screw with the screws.	Screws: Hexagon socket set screws with flat point, ISO 4026 stainless steel M3x8 (2 pcs) Tightening torque: 0.4 Nm ±10%

	Action	Note
4	For robots with protection class IP54 (option 3350- 540) Apply the glue to the upper contacted zone between the shaft and the ball screw. Note Fulfill the gaps on the ball screw in this contacted zone to make a sealing structure.	xx1900001805
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Insert the O-ring to the shaft. Note Replace the o-ring if needed.	xx1900001615

Refitting the lower cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Install the flange with bearing to the shaft.	
		xx2100002407

	Action	Note
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the lower cover to the ball screw.	xx2100002405
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the locking screws.	Screws: Hexagon socket set screws with flat point, ISO 4026 stainless steel M3x8 (2 pcs) Tightening torque: 0.4 Nm ±10%

# 5.6.1 Replacing the mechanical stopper *Continued*

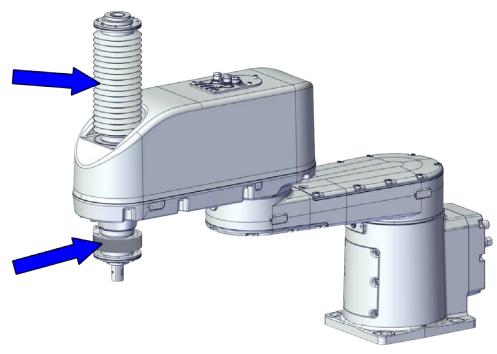
## Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

## 5.6.2 Replacing the bellows

#### Location of the bellows

The bellows are located as shown in the figure.



xx2100002397

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Bellow 140	3HAC073494-001	Used with protection type Clean Room.
Below, Long stroke	3HAC073495-001	Used with protection type Clean Room.
Bellow Gasket	3HAC071547-001	Replace if damaged.
Top Cover	3HAC073487-001	Replace if damaged.
Lower Cover	3HAC073491-001	Replace if damaged.
Extension shaft	3HAC073489-001	Replace if damaged.
Extension shaft, Long stroke	3HAC073492-001	Replace if damaged.
Gasket	3HAC066658-001	Used with protection class IP54.
Shaft	3HAC073490-001	Replace if damaged.

Continues on next page

5.6.2 Replacing the bellows *Continued* 

Spare part	Article number	Note
O-ring	3HAC061327-023	Replace if damaged.
Flange with bearing	3HAC081473-001	Replace if damaged.

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section <i>Standard toolkit on page 1008</i> .
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.
24 VDC power supply	-	Used to release the motor brakes.
Sonic tension meter	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	-	THK AFA
Grease	3HAC077740-001	Gastrol Spheerol EPL 1
Locking liquid	-	Loctite 2400 (or equivalent Loctite 243)
Sealing compound	3HAC026759-003	Sikaflex 521FC Color white. For robots with protection class IP54

## Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	

## 5.6.2 Replacing the bellows *Continued*

Action	Note
If the robot is to be calibrated with reference calibration:	ence calibration routine on the FlexPendant
Find previous reference values for the axis	
or create new reference values. These val-	
ure is completed, for calibration of the ro- bot.	Read more about reference calibration for Axis Calibration in <i>Reference calibration</i>
If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	routine on page 965.
If the robot is to be calibrated with fine calibration:	
Remove all external cable packages (DressPack) and tools from the robot.	

## Removing the upper bellow parts

Use these procedures to remove the upper bellow parts.

### Preparations before removing the upper bellow parts

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

### Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.6.2 Replacing the bellows *Continued* 

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401

5.6.2 Replacing the bellows *Continued* 

	Action	Note
6	For robots with protection class IP54 (option 3350- 540)	of the second
	For robots with protection type Clean Room (option 3351-1)	
	Remove the flange with bearing.	xx2100002402

## Removing the upper bellow

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot!	
	See Cut the paint or surface on the robot before replacing parts on page 120.	
3	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Loosen the lower bellow clamp by loosening the screw and pull the clamp apart slightly.	
		xx2100002400

5.6.2 Replacing the bellows *Continued* 

	Action	Note
4	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Remove the bellow from the outer arm cover.	
	<b>Note</b>	
	For robots with protection class IP54 (option 3350- 540)	
	Clean the outer arm casting cover from the glue if it will be reused.	
5	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Take out the released the bellow.	
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	Clean the bellow from the glue if it will be reused.	

## Refitting the upper bellow parts

## Use these procedures to refit the upper bellow parts.

### Refitting the upper bellow to outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note After all repair work, wipe the Clean Room robot	
	free from particles with spirit on a lint free cloth.	
2	For robots with protection class IP54 (option 3350- 540) Apply the glue to the outer arm.	
		xx2100002403

5.6.2 Replacing the bellows *Continued* 

	Action	Note
3	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Install the bellow to the extension shaft.	
4	For robots with protection class IP54 (option 3350- 540)	Tightening torque: 2.5 Nm ±10%
	For robots with protection type Clean Room (option 3351-1)	
	Pull the lower end of the bellow to the outer arm.	
	Тір	xx2100002400
	For robots with protection class IP54 (option 3350- 540)	
	Hold the bellow for a little while until it's attached to the housing.	
5	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Secure them with the clamp.	
	Тір	
	The opening part of the clamp should be in the opposite position to the gap on the bellow gasket.	

## Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.6.2 Replacing the bellows *Continued* 

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

## 5.6.2 Replacing the bellows *Continued*

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	Screws: Hexagon socket set screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	stainless steel M3x8 (2 pcs)
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

## Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See Cut the paint or surface on the robot before replacing parts on page 120	
	Note After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57.</i>	

## Removing the lower bellow parts

### Use these procedures to remove the lower bellow parts.

### Preparations before removing the lower bellow parts

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	

# 5.6.2 Replacing the bellows *Continued*

	Action	Note
2	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
3	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

## Removing the lower cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002404
		xx2100002404

5.6.2 Replacing the bellows *Continued* 

	Action	Note
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the lower cover from the ball screw.	xx2100002405
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	xx2100002406

# Removing the lower bellow

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.6.2 Replacing the bellows *Continued* 

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loosen the upper bellow clamp by loosening the screw and pull the clamp apart slightly.	
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the bellow from the outer arm. Note For robots with protection class IP54 (option 3350- 540) Clean the bellow from the glue if it will be reused.	xx2100002408
5	For robots with protection class IP54 (option 3350- 540) Remove the bellow gasket from the bellow. Note Clean the bellow gasket from the glue if it will be reused. Note Be careful when removing the bellow gaskets. If any broken, replace it.	

#### Refitting the lower bellow parts

Use these procedures to refit the lower bellow parts.

#### Refitting the lower bellow to outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot	
	free from particles with spirit on a lint free cloth.	
2	For robots with protection class IP54 (option 3350- 540) Apply the glue to the outer arm.	xx2100002409
3	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (op- tion 3351-1)	
	Install the bellow to the shaft.	

5.6.2 Replacing the bellows *Continued* 

	Action	Note
4	For robots with protection class IP54 (option 3350- 540)	Tightening torque: 2.5 Nm ±10%
	For robots with protection type Clean Room (option 3351-1)	
	Pull the upper end of the bellow to the outer arm.	
	Тір	
	For robots with protection class IP54 (option 3350- 540)	
	Hold the bellow for a little while until it's attached to the housing.	
5	For robots with protection class IP54 (option 3350- 540)	xx2100002408
	Install the bellow gaskets to the bellow.	
	Тір	
	The angle between the gap on the bellow gasket and gap on the inner bellow gasket should be 90 degrees.	
6	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Secure them with the clamp.	
	Тір	
	The opening part of the clamp should be in the opposite position to the gap on the bellow gasket.	

## Refitting the lower cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.6.2 Replacing the bellows Continued

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the shaft.	xx2100002407
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the lower cover to the ball screw.	xx2100002405

5.6.2 Replacing the bellows *Continued* 

	Action	Nete
	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	Screws: Hexagon socket set screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	stainless steel M3x8 (2 pcs)
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002404

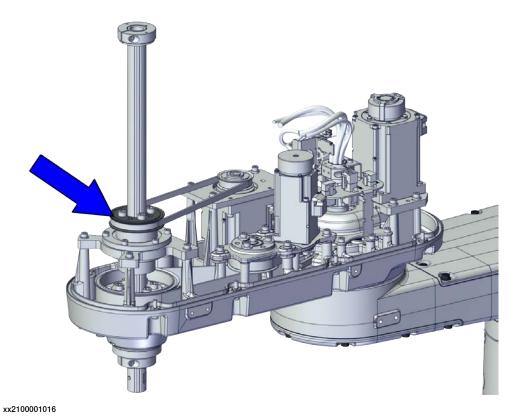
# Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See Cut the paint or surface on the robot before replacing parts on page 120 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57.</i>	

# 5.6.3 Replacing the pulley on the ball screw upper position

#### Location of the pulley

The pulley is located as shown in the figure.



### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Ax3 pulley Z2	3HAC070480-001	
Mechanical-Stop top, D20	3HAC073068-001	With bolt
Timing belt A3	3HAC070464-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section <i>Standard toolkit on page 1008</i> .

439

5.6.3 Replacing the pulley on the ball screw upper position *Continued* 

Equipment	Article number	Note
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.
24 VDC power supply	-	Used to release the motor brakes.
Sonic tension meter	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	-	THK AFA
Grease	3HAC077740-001	Gastrol Spheerol EPL 1

#### Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values.
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the pulley on the ball screw upper position

Use these procedures to remove the pulley.

Preparations before removing the pulley

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	
3		
	Turn off all:	
	electric power supply	
	hydraulic pressure supply	
	air pressure supply	
	to the robot, before entering the safeguarded space.	
4		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

#### Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

441

5.6.3 Replacing the pulley on the ball screw upper position *Continued* 

	Action	Note
3	Remove the screws on the process hub.	For robots with protection class IP30
	Note	Ţ Ţ
	For robots with protection class IP54 (option 3350- 540)	1
	For robots with protection type Clean Room (option 3351-1)	
	Remove the screws on the process hub and take out the gasket.	
	Тір	
	Check the gasket and replace it if needed.	xx2100000932
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx210000932
4	Insert the process hub to the outer arm.	

For Clean Room/ IP54 robots

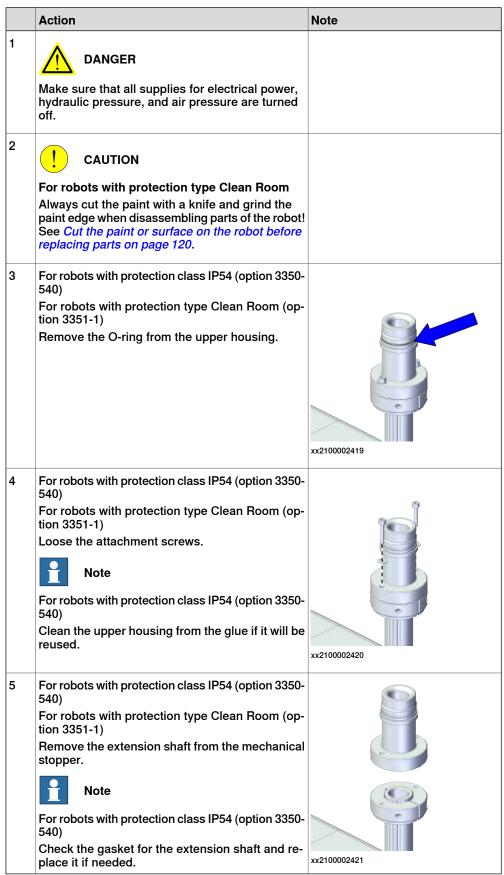
Removing the top cover and the flange with bearing

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

	Action	Note
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	xx2100002402

5.6.3 Replacing the pulley on the ball screw upper position *Continued* 

Removing the extension shaft for Clean Room/ IP54 robots



Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the cover of the outer arm and remove the cover. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the cover with bellow and housing. Note The bellow does not need to be removed separ- ately. Tip Check the gasket and replace it if needed.	IP30
		xx2100002427

5.6.3 Replacing the pulley on the ball screw upper position *Continued* 

Removing the axis-3 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Loosen the screws of the axis-3 motor sub-as- sembly to let the axis-3 timing belt free.	xx2100001078
5	Remove the timing belt.	их210001079

Removing the upper mechanical stopper

Action           Action           DANGER	Note
Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> replacing parts on page 120.	
Remove the screw.	xx1800002858
Remove the mechanical stopper. Tip Hold the ball screw to prevent it from dropping. Or the ball screw may be destroyed. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	180002859
	CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the baint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120. Remove the screw.  Remove the screw.  Remove the mechanical stopper.      Tip Hold the ball screw to prevent it from dropping. CAUTION  f the ball screw nut or ball screw spline nut go but of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause

# 5.6.3 Replacing the pulley on the ball screw upper position *Continued*

Removing the pulley on the ball screw upper position

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The</i> <i>unit is sensitive to ESD on page 49</i> .	
3	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
4	Remove the screws.	
5	Remove the pulley carefully. Tip Hold the ball screw to prevent it from dropping. Or the ball screw may be destroyed. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	x210001080

#### Refitting the pulley on the ball screw upper position Use these procedures to refit the pulley.

Refitting the pulley on the ball screw upper position

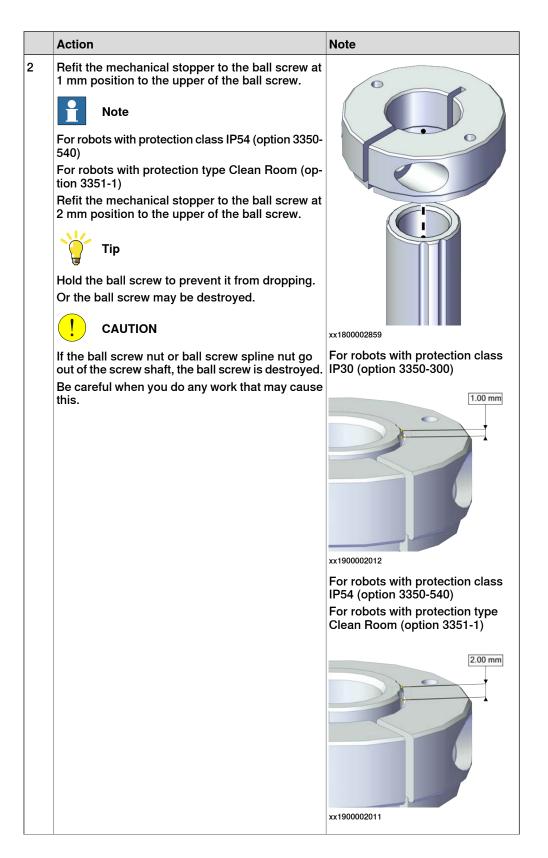
	Action	Note
1	<b>ELECTROSTATIC DISCHARGE (ESD)</b> The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	

	Action	Note
2	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
3	Refit the pulley to the ball screw carefully.	Screws: Hex socket head cap screw M5x25 12.9 Lafre 2C2B/FC6.9 (4 pcs) Tightening torque: 4.4 Nm ±10%
Or ! If th	Hold the ball screw to prevent it from dropping. Or the ball screw may be destroyed.	
	If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed.	
	Be careful when you do any work that may cause this.	
4	Refit the screws.	xx2100001080
	Secure with the stopping tool to prevent the pulley from rotating.	

## Refitting the upper mechanical stopper

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.6.3 Replacing the pulley on the ball screw upper position *Continued* 



5.6.3 Replacing the pulley on the ball screw upper position
Continued

	Action	Note
3	Refit the screw.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (1 pcs)
		Tightening torque: 6.5 Nm
		x180002858
		XX1800002858

# Refitting the axis-3 timing belt

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the timing belt to the pulley on the ball screw and the motor. Ensure that the belt runs correctly in the grooves.	Timing belt A3: 3HAC070464-001

5.6.3 Replacing the pulley on the ball screw upper position *Continued* 

	Action	Note
3	Secure the screws and washers without fully tightened.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (4 pcs)
		Washers: Plain washer machining 4.2x9x2 steel (4 pcs)
		Tightening torque: 2.6 Nm ±10%
4	Hang a strap to the hook on the motor.	
5	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range.	Used belt: 36.6-41.8 N New belt:40-53 N
	Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	xx2100001126
6	Use a sonic tension meter to measure the timing belt tension.	Used belt: 139-149 Hz New belt:110-145 Hz
7	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

#### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8
	Note	pcs) Tightening torque: 2 Nm ±10%
	For robots with protection class IP54 (option 3350-540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	
	Refit the cover with bellow.	
	Check the gasket for the outer arm cover.	STATISTICS BUT
	Тір	
	Replace the gasket if needed.	T
	The gasket is in the outer arm.	xx2100000933
3	Refit the screws.	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002427

#### For Clean Room/ IP54 robots

#### Refitting the extension shaft for Clean Room/ IP54 robots

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.6.3 Replacing the pulley on the ball screw upper position *Continued* 

	Action	Note
2	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Install the extension shaft to the ball screw on the upper side of the mechanical stopper.	0
	Note	
	For robots with protection class IP54 (option 3350-540)	
	Check the gasket for the extension shaft and replace it if needed.	xx2100002421
3	For robots with protection class IP54 (option 3350-540)	Screws: Hex socket head cap screw M3x16 12.9 Lafre
	For robots with protection type Clean Room (option 3351-1)	2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
	Secure the extension shaft to the mechanical stopper with the screws.	
		xx2100002420
4	For robots with protection class IP54 (option 3350-540)	
	For robots with protection type Clean Room (option 3351-1)	
	Insert the O-ring to the extension shaft.	
	Note	
	Replace the o-ring if needed.	
		xx2100002419

Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection class IP54 (option 3350-	
	540) For robots with protection type Clean Room (op- tion 3351-1)	
	Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540)	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre
	For robots with protection type Clean Room (option 3351-1)	2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
	Refit the screws to the flange with bearing.	xx2100002401
4	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw.	
	Тір	
	The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

Continues on next page

5.6.3 Replacing the pulley on the ball screw upper position *Continued* 

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	Screws: Hexagon socket set screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	stainless steel M3x8 (2 pcs)
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (op- tion 3351-1)	1
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	- 0 - 0 - 0
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely	xx2100000932
	until the connectors are disconnected, as shown in following steps.	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002438

## Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See Cut the paint or surface on the robot before replacing parts on page 120	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

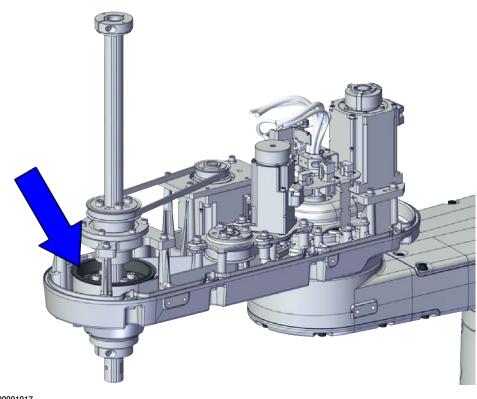
5.6.3 Replacing the pulley on the ball screw upper position *Continued* 

	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57.</i>	

# 5.6.4 Replacing the pulley on the ball screw lower position

#### Location of the pulley

The pulley is located as shown in the figure.



xx2100001017

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Ax4-2 pulley Z2, 2020A	3HAC070481-001	
Mechanical-Stop bottom, D20	3HAC073069-001	With bolt
Outer arm cover	3HAC076611-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit on page 1008.
IRB 920 special tool	3HAC077249-001	Used to install the ball screw nut. Special tool for L2

Continues on next page

5.6.4 Replacing the pulley on the ball screw lower position *Continued* 

Equipment	Article number	Note
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.
24 VDC power supply	-	Used to release the motor brakes.
Sonic tension meter	-	Used for measuring the timing belt tension.
Handheld dynamometer	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	-	THK AFA
Grease	3HAC077740-001	Gastrol Spheerol EPL 1

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the pulley on the ball screw lower position

Use these procedures to remove the pulley.

#### Preparations before removing the pulley

Remove the robot from the wall.

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	
3	Jog all axes to zero position.	
4	<b>A</b>	xx2100000930
	Turn off all:     electric power supply	
	<ul> <li>hydraulic pressure supply</li> </ul>	
	air pressure supply	
	to the robot, before entering the safeguarded space.	
5		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

5.6.4 Replacing the pulley on the ball screw lower position *Continued* 

Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	For robots with protection class IP30 xx2100000932 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Xx2100000932

#### For Clean Room/ IP54 robots

#### Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399

5.6.4 Replacing the pulley on the ball screw lower position *Continued* 

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	9
	Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Remove the flange with bearing.	xx2100002402

#### Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	A - 41 - 11	Nete
	Action	Note
3	Remove the screws on the cover of the outer arm and remove the cover.	For robots with protection class
	Note	
	For robots with protection class IP54 (option 3350-540)	CARTER
	For robots with protection type Clean Room (option 3351-1)	
	Remove the cover with bellow and housing.	
	Note	
	The bellow does not need to be removed separ- ately.	
	atery.	xx2100000933
	Тір	For robots with protection class IP54 (option 3350-540)
	Check the gasket and replace it if needed.	For robots with protection type Clean Room (option 3351-1)
		xx2100002427

For Clean Room/ IP54 robots

Removing the lower cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned	
2	off. CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	

5.6.4 Replacing the pulley on the ball screw lower position *Continued* 

	Action	Note
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002404
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the lower cover from the ball screw.	xx2100002405
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	хх2100002406
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	xx2100002407

#### Removing the lower bellow

ello	···	
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loosen the upper bellow clamp by loosening the screw and pull the clamp apart slightly.	
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the bellow from the outer arm. Note For robots with protection class IP54 (option 3350- 540)	xx2100002408
5	Clean the bellow from the glue if it will be reused. For robots with protection class IP54 (option 3350- 540) Remove the bellow gasket from the bellow. Note Clean the bellow gasket from the glue if it will be reused. Note Be careful when removing the bellow gaskets. If any broken, replace it.	

5.6.4 Replacing the pulley on the ball screw lower position *Continued* 

Removing the shaft for Clean Room/ IP54 robots

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the O-ring from the lower housing.	xx1900001615
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the attachment screws.	
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the shaft from the mechanical stopper. Note The shaft is glued to the ball screw. Be careful with the glue when removing the shaft.	xx1900001616

Removing the axis-3 timing belt

	ng belt	
	Action	Note
1	<b>DANGER</b> Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Loosen the screws of the axis-3 motor sub-as- sembly to let the axis-3 timing belt free.	xx2100001078
5	Remove the timing belt.	хх2100001079

Removing the lower mechanical stopper

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Remove the screw.	For robots with protection class IP30 (option 3350-300) xx1800002860 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx1900001642

	Action	Note
4	Remove the mechanical stopper. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	xx1800002861

Removing the ball screw with the flange

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>ELECTROSTATIC DISCHARGE (ESD)</b> The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	
3	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
4	Remove the screws and washers on the ball screw flange.	
		xx2100001082

Continues on next page

5.6.4 Replacing the pulley on the ball screw lower position *Continued* 

	Action	Note
5	Insert the special tool into the ball screw shaft.	IRB 920 special tool:3HAC077249- 001
6	Mark the location of the ball screw shaft grooves on the ball screw lower nut.	xx2100001187
7	Take out the ball screw with the flange assembly carefully.         Image: CAUTION         Move the special tool along with the ball screw shaft until it is totally inserted into the lower nut of the ball screw and keep the status.         When the special tool is totally inserted to the lower nut of the ball screw, support the special tool with some thing.         Or the ball screw lower nut will be destroyed.	хх210001083
8	Lay down the ball screw assembly. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	xx2100001084

Continues on next page

Loosening the transmission module screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Loosen the screws of the transmission module to let the axis-4-2 timing belt free.	x210001081

Removing the pulley on the ball screw lower position

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	ELECTROSTATIC DISCHARGE (ESD)	
	The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	

	Action	Note
3	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
4	Remove the screws and washers.	3
5	Remove the pulley carefully. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	x210001085

## Refitting the pulley on the ball screw lower position

Use these procedures to refit the pulley.

Refitting the pulley on the ball screw lower position

	Action	Note
1	ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The</i> <i>unit is sensitive to ESD on page 49</i> .	
2	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
3	Refit the pulley to the ball screw carefully.	Screws: Hex socket head cap screw M5x12 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		Tightening torque: 4.4 Nm ±10%
	If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed.	· · ·
	Be careful when you do any work that may cause this.	
4	Refit the screws.	
	Secure with the stopping tool to prevent the pulley from rotating.	xx2100001085

Refitting the axis-4 second timing belt to the pulley

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the belt to the pulley.	Timing belt, A4-2:
	Ensure that the belt runs correctly in the grooves.	3HAC070471-001

Refitting the ball screw with the flange

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the ball screw assembly to the outer arm.	IRB 920 special tool:3HAC077249- 001
	Тір	
	Make sure the marked location is aligned with the ball screw shaft grooves.	
	With the inserting of the ball screw shaft, remove the special tool along with the ball screw shaft carefully.	CEDEL SAL
		xx2100001083
3	Refit the screws and washers to the secure the ball screw flange to the outer arm.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs)
	Тір	Washers: Spring washer 9x4.3x1 Steel (4 pcs)
	Pre-tighten the screws at 0.5Nm and slide the ball screw up and down for five times. Then tighten the screws at 3.8Nm to secure it.	Tightening torque: 3.5 Nm ±10%
		xx2100001082

#### Refitting the mechanical stopper

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

477

Action Note 2 Refit the mechanical stopper to the ball screw at 30.5 mm position to the lower of the ball screw. Note For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) For 180 mm ball screw, refit the mechanical stopper to the ball screw at 65.8 mm position to the lower of the ball screw. For 300 mm ball screw, refit the mechanical stopper to the ball screw at 80.8 mm position to xx1800002861 the lower of the ball screw. For robots with protection class IP30 (option 3350-300) Tip Make sure that the limit block opening gap is aligned with the ball screw origin point. С CAUTION If the ball screw nut or ball screw spline nut go S out of the screw shaft, the ball screw is destroyed. g ဓ Be careful when you do any work that may cause this. Note xx1900000144 For robots with protection class Be careful with the orientation of the mechanical IP54 (option 3350-540) stopper. For robots with protection type The flat side is on the upper side. Clean Room (option 3351-1) For 180 mm ball screw 65.80 mm 66.30 mm xx2100002425 For 300 mm ball screw

# 5.6.4 Replacing the pulley on the ball screw lower position *Continued*

	Action	Note
		80.80 mm 81.30 mm xx2100002426
3	Refit the screw.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (1 pcs) Tightening torque: 6.5 Nm For robots with protection class IP30 (option 3350-300) xx1800002860 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

Refitting the axis-3 timing belt

<ul> <li>For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See Cut the paint or surface on the robot before replacing parts on page 120</li> <li>Note After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.</li> <li>Refit the timing belt to the pulley on the ball screw and the motor. Ensure that the belt runs correctly in the grooves.</li> <li>Secure the screws and washers without fully tightened.</li> </ul>		Action	Noto
Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See Cut the paint or surface on the robot before replacing parts on page 120         Image: Clean Boom Page 120 <td></td> <td>Action</td> <td>Note</td>		Action	Note
After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.       Timing belt A3: 3HAC070464-001         2       Refit the timing belt to the pulley on the ball screw and the motor. Ensure that the belt runs correctly in the grooves.       Timing belt A3: 3HAC070464-001         3       Secure the screws and washers without fully tightened.       Screws: Hex socket head cap screw M4X16 12.9 Lafre 2C2B/FC6.9 (4 pcs)         Washers: Plain washer machining 4.2x9x2 steel (4 pcs)       Washers: Plain washer machining 4.2x9x2 steel (4 pcs)         Tightening torque: 2.6 Nm ±10%       x:2100001078	1	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i>	
<ul> <li>free from particles with spirit on a lint free cloth.</li> <li>Refit the timing belt to the pulley on the ball screw and the motor. Ensure that the belt runs correctly in the grooves.</li> <li>HAC070464-001</li> <li>HAC070464-001</li> <li>JHAC070464-001</li> <li>JHAC070464-001</li></ul>		Note	
and the motor. Ensure that the belt runs correctly in the grooves.       3HAC070464-001         3       Secure the screws and washers without fully tightened.       Screws: Hex socket head cap screw M4X16 12.9 Lafre 2C2B/FC6.9 (4 pcs)         3       Secure the screws and washers without fully tightened.       Screws: Hex socket head cap screw M4X16 12.9 Lafre 2C2B/FC6.9 (4 pcs)         3       Secure the screws and washers without fully tightened.       Screws: Hex socket head cap screw M4X16 12.9 Lafre 2C2B/FC6.9 (4 pcs)         3       Secure the screws and washers without fully tightened.       Screws: Hex socket head cap screw M4X16 12.9 Lafre 2C2B/FC6.9 (4 pcs)         3       Secure the screws and washers without fully tightened.       Screws: Hex socket head cap screw M4X16 12.9 Lafre 2C2B/FC6.9 (4 pcs)         3       Secure the screws and washers without fully tightened.       Screws: Hex socket head cap screw M4X16 12.9 Lafre 2C2B/FC6.9 (4 pcs)         3       Secure the screws and washers without fully tightened.       Screws: Hex socket head cap screw M4X16 12.9 Lafre 2C2B/FC6.9 (4 pcs)         3       Secure the screws and washers without fully tightened.       Screws: Hex socket head cap screw M4X16 12.9 Lafre 2C2B/FC6.9 (4 pcs)         3       Secure the screws and washers without fully tightened.       Screws: Hex socket head cap screws the screws and the screws the screws and the screws the screws and the screws th		After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
tightened. screw M4x16 12.9 Lafre 2C2B/FC6.9 (4 pcs) Washers: Plain washer machining 4.2x9x2 steel (4 pcs) Tightening torque: 2.6 Nm ±10% xx2100001078	2	and the motor. Ensure that the belt runs correctly	3HAC070464-001
4 Hang a strap to the hook on the motor.	3		screw M4x16 12.9 Lafre 2C2B/FC6.9 (4 pcs) Washers: Plain washer machining 4.2x9x2 steel (4 pcs) Tightening torque: 2.6 Nm ±10%
	4	Hang a strap to the hook on the motor.	

	Action	Note
5	Action Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	Used belt: 36.6-41.8 N New belt:40-53 N
6	Use a sonic tension meter to measure the timing belt tension.	xx2100001126 Used belt: 139-149 Hz New belt:110-145 Hz
_		
7	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

Fastening the transmission module screws and tension axis-4-2 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	

	Action	Note
4	Refit the screws of the transmission module without fully tightened.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs) Washers: Plain washer machining 4.2x9x2 steel (4 pcs) Tightening torque: 2.6 Nm ±10%
5	Hang a strong strap to the motor.	
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	Used belt: 100-114 N New belt:240-270 N
7	Fasten the screws to the recommended tightening torque.	Tightening torque: 2.6 Nm ±10%
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 202-216 Hz New belt:180-240 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

#### For Clean Room/ IP54 robots

#### Refitting the shaft for Clean Room/ IP54 robots

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the shaft to the ball screw at 40.2 mm pos- ition to the lower of the ball screw.	40.20 mm
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Secure the shaft to the ball screw with the screws.	Screws: Hexagon socket set screws with flat point, ISO 4026 stainless steel M3x8 (2 pcs) Tightening torque: 0.4 Nm ±10%

	Action	Note
4	For robots with protection class IP54 (option 3350- 540) Apply the glue to the upper contacted zone between the shaft and the ball screw. Note Fulfill the gaps on the ball screw in this contacted zone to make a sealing structure.	xx1900001805
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Insert the O-ring to the shaft. Note Replace the o-ring if needed.	
		xx1900001615

Refitting the lower bellow to outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection class IP54 (option 3350- 540) Apply the glue to the outer arm.	xx2100002409

	Action	Note
3	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Install the bellow to the shaft.	
4	For robots with protection class IP54 (option 3350- 540)	Tightening torque: 2.5 Nm ±10%
	For robots with protection type Clean Room (op- tion 3351-1)	
	Pull the upper end of the bellow to the outer arm.	
	Тір	E C
	For robots with protection class IP54 (option 3350- 540)	xx2100002408
	Hold the bellow for a little while until it's attached to the housing.	
5	For robots with protection class IP54 (option 3350- 540)	
	Install the bellow gaskets to the bellow.	
	Тір	
	The angle between the gap on the bellow gasket and gap on the inner bellow gasket should be 90 degrees.	
6	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Secure them with the clamp.	
	Тір	
	The opening part of the clamp should be in the opposite position to the gap on the bellow gasket.	

#### Refitting the lower cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.6.4 Replacing the pulley on the ball screw lower position *Continued* 

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the shaft.	xx2100002407
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the lower cover to the ball screw.	xx2100002405

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	screws with flat point, ISO 4026
	For robots with protection type Clean Room (option 3351-1)	stainless steel M3x8 (2 pcs) Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002404

### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8
	Note	pcs) Tightening torque: 2 Nm ±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (op- tion 3351-1)	
	Refit the cover with bellow.	
	Check the gasket for the outer arm cover.	
	Тір	
	Replace the gasket if needed.	T
	The gasket is in the outer arm.	± xx2100000933
3	Refit the screws.	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		<pre>xx100002427</pre>

#### For Clean Room/ IP54 robots

#### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

5.6.4 Replacing the pulley on the ball screw lower position *Continued* 

	Action	Note	
5	For robots with protection class IP54 (option 3350- 540)	Screws: Hexagon socket set screws with flat point, ISO 4026	
	For robots with protection type Clean Room (option 3351-1)	stainless steel M3x8 (2 pcs) Tightening torque: 0.4 Nm ±10%	
	Refit the locking screws.		
		xx2100002398	

Securing the process hub to outer arm cover

	Action	Note
1 For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>		
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	7 1
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	LOG CONTRACTOR
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely	xx2100000932
	until the connectors are disconnected as shown	For robots with protection class IP54 (option 3350-540)
	in following steps:	For robots with protection type Clean Room (option 3351-1)
		xx2100002438

## Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See Cut the paint or surface on the robot before replacing parts on page 120	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

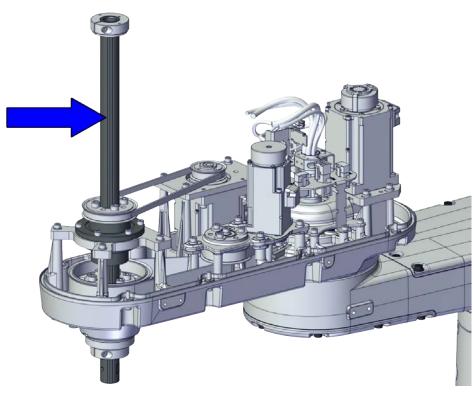
5.6.4 Replacing the pulley on the ball screw lower position *Continued* 

	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

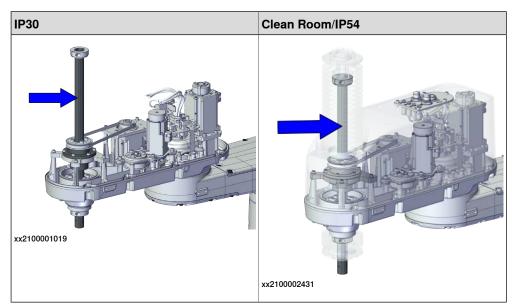
## 5.6.5 Replacing the ball screw

#### Location of the ball screw

The ball screw is located as shown in the figure.



xx2100001019



# 5.6.5 Replacing the ball screw *Continued*



For the robots with protection type Clean Room and protection class IP54, the ball screw spline unit is inside the bellows. If needed, remove the bellows to inspect the ball screw spline unit.

For details about how to remove the bellows, see Replacing the bellows.

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, *www.abb.com/myABB*.

Spare part	Article number	Note
Ball screw, BNS2020A+395LC5	3HAC070477-001	Used for IRB 920T-6/0.45_0.18, IRB 920T-6/0.55_0.18 and IRB 920T-6/0.65_0.18
Ball screw, PBSA20-20-335-395	3HAC077739-001	Used for IRB 920-6/0.55_0.18 and IRB 920-6/0.65_0.18
Ball screw, BNS2020A+515LC5	3HAC072983-001	Used for IRB 920T-6/0.45_0.3, IRB 920T-6/0.55_0.3 and IRB 920T-6/0.65_0.3
Ball Screw Flange	3HAC070479-001	
Mechanical-Stop top, D20	3HAC073068-001	With bolt
Mechanical-Stop bottom, D20	3HAC073069-001	With bolt

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section <i>Standard toolkit on page 1008</i> .
IRB 920 special tool	3HAC077249-001	Used to install the ball screw nut. Special tool for L2
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.
24 VDC power supply	-	Used to release the motor brakes.
Sonic tension meter	-	Used for measuring the timing belt tension.
Handheld dynamometer	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC077740-001	Gastrol Spheerol EPL 1

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the refer- ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in <i>Reference calibration</i> <i>routine on page 965</i> .
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the ball screw

#### Use these procedures to remove the ball screw.

#### Preparations before removing the ball screw

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	

495

5.6.5 Replacing the ball screw *Continued* 

	Action	Note
3	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
4	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

#### Removing the process hub screws

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

5.6.5 Replacing the ball screw Continued

	Action	Note
3	Remove the screws on the process hub.	For robots with protection class IP30
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	xx2100000932 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
4		xx2100000932
4	Insert the process hub to the outer arm.	

For Clean Room/ IP54 robots

Removing the top cover and the flange with bearing

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before replacing parts on page 120.</i>	

5.6.5 Replacing the ball screw *Continued* 

	Action	Note
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	x2100002402

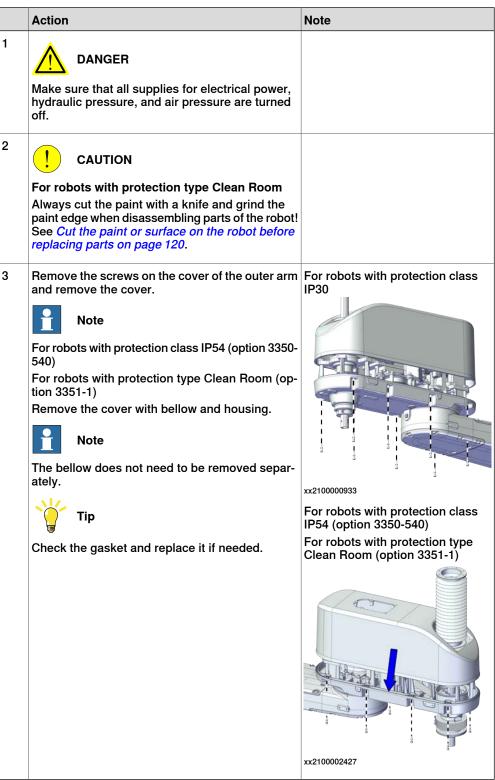
5.6.5 Replacing the ball screw Continued

Removing the extension shaft for Clean Room/ IP54 robots

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (op- tion 3351-1)	
	Remove the O-ring from the upper housing.	xx2100002419
4	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Loose the attachment screws. Note	
	For robots with protection class IP54 (option 3350- 540)	
	Clean the upper housing from the glue if it will be reused.	xx2100002420
5	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Remove the extension shaft from the mechanical stopper.	
	Note	
1	For robots with protection class IP54 (option 3350-	
	540)	

# 5.6.5 Replacing the ball screw *Continued*

Removing the cover of the outer arm



#### For Clean Room/ IP54 robots

#### Removing the lower cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the lower cover from the ball screw.	xx2100002404

5.6.5 Replacing the ball screw *Continued* 

	Action	Note
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	
		xx2100002406
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	xx2100002407

## Removing the lower bellow

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

5.6.5 Replacing the ball screw *Continued* 

	Action	Note
3	For robots with protection class IP54 (option 3350- 540)	xx2100002408
	For robots with protection type Clean Room (option 3351-1)	
	Loosen the upper bellow clamp by loosening the screw and pull the clamp apart slightly.	
4	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Remove the bellow from the outer arm.	
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	Clean the bellow from the glue if it will be reused.	
5	For robots with protection class IP54 (option 3350- 540)	
	Remove the bellow gasket from the bellow.	
	Note	
	Clean the bellow gasket from the glue if it will be reused.	
	Note	
	Be careful when removing the bellow gaskets. If any broken, replace it.	

## Removing the shaft for Clean Room/ IP54 robots

Action	Note
Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
For robots with protection type Clean Room	
See Cut the paint or surface on the robot before	
	DANGER         Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.         CAUTION         For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot!

5.6.5 Replacing the ball screw *Continued* 

	Action	Note
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the O-ring from the lower housing.	xx1900001615
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the attachment screws.	
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the shaft from the mechanical stopper. Note The shaft is glued to the ball screw. Be careful with the glue when removing the shaft.	xx1900001616

## Removing the axis-3 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

	Action	Note
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Loosen the screws of the axis-3 motor sub-as- sembly to let the axis-3 timing belt free.	хх2100001078
5	Remove the timing belt.	xx2100001079

Removing the lower mechanical stopper

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

5.6.5 Replacing the ball screw *Continued* 

	Action	Note
3	Remove the screw.	For robots with protection class IP30 (option 3350-300)
		xx1800002860 For robots with protection class
		IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx1900001642
4	Remove the mechanical stopper. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	
		xx1800002861

Removing the ball screw with the flange

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The</i> <i>unit is sensitive to ESD on page 49</i> .	
3	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
4	Remove the screws and washers on the ball screw flange.	
		xx2100001082
5	Insert the special tool into the ball screw shaft.	IRB 920 special tool:3HAC077249- 001
		xx2100001129

5.6.5 Replacing the ball screw *Continued* 

	Action	Note
6	Mark the location of the ball screw shaft grooves on the ball screw lower nut.	xx2100001187
7	Take out the ball screw with the flange assembly carefully.         CAUTION         Move the special tool along with the ball screw shaft until it is totally inserted into the lower nut of the ball screw and keep the status.         When the special tool is totally inserted to the lower nut of the ball screw, support the special tool with some thing.         Or the ball screw lower nut will be destroyed.	хх2100001083
8	Lay down the ball screw assembly. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	xx2100001084

## Loosening the transmission module screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3		
	Make sure that the ball screw is supported with something.	
	The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Loosen the screws of the transmission module to let the axis-4-2 timing belt free.	x210001081

Removing the pulley on the ball screw lower position

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The</i> <i>unit is sensitive to ESD on page 49</i> .	
3	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

# 5.6.5 Replacing the ball screw *Continued*

	Action	Note
4	Remove the screws and washers.	3
5	Remove the pulley carefully. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	

## Removing the ball screw lower nut

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

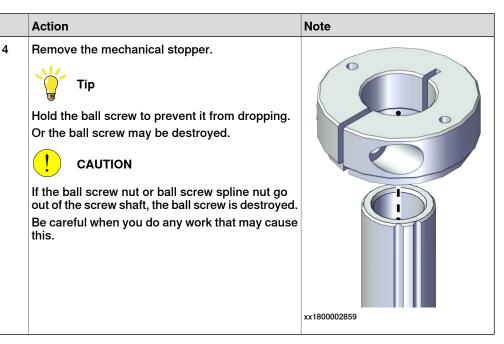
	Action	Note
3	Remove the screws on the lower nut to the outer arm.	IRB 920 special tool:3HAC077249- 001
	Тір	
	Hold the ball screw to prevent it from dropping.	
	Or the ball screw may be destroyed.	ALA LE
4	Raise the ball screw lower nut with the special tool to take them out of the outer arm carefully.	
	Тір	CODE
	Hold the lower part of the ball screw to prevent it from dropping.	xx2100001088
	Or the ball screw may be destroyed.	
	If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed.	
	Be careful when you do any work that may cause this.	

## Removing the upper mechanical stopper

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the screw.	хх180002858

Continues on next page

5.6.5 Replacing the ball screw *Continued* 



Removing the pulley on the ball screw upper position

	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
	ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The</i> <i>unit is sensitive to ESD on page 49</i> .	
	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
4	Remove the screws.	
	Remove the pulley carefully. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	xx2100001089

Removing the ball screw flange

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws.	
4	Remove the ball screw flange from the ball screw shaft.  CAUTION  If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	
		xx2100001090

#### Refitting the ball screw

Use these procedures to refit the ball screw.

Preparing the new ball screw

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.6.5 Replacing the ball screw Continued

	Action	Note
2	Mark the location of the ball screw shaft grooves on the ball screw lower nut.	xx2100001184
3	Insert the special tool into the ball screw shaft.	IRB 920 special tool:3HAC077249- 001
4	Move the ball screw nut from the ball screw shaft to the special tool.	xx2100001186

## Refitting the ball screw lower nut

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Put the ball screw lower nut to the outer arm carefully.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		Tightening torque: 3.5 Nm ±10%
	Make sure the ball screw nut works fluently.	
4	Secure the screws on the lower nut to the outer arm.	
		xx2100001088

Refitting the pulley on the ball screw lower position

	Action	Note
1	ELECTROSTATIC DISCHARGE (ESD)	
	The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	
2	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.6.5 Replacing the ball screw *Continued* 

	Action	Note
3	Refit the pulley to the ball screw carefully.	Screws: Hex socket head cap screw M5x12 12.9 Lafre 2C2B/FC6.9 (6 pcs)
	If the ball screw nut or ball screw spline nut go	Tightening torque: 4.4 Nm ±10%
	out of the screw shaft, the ball screw is destroyed.	
	Be careful when you do any work that may cause this.	
4	Refit the screws.	
	Secure with the stopping tool to prevent the pulley from rotating.	xx2100001085

## Refitting the flange to the ball screw shaft

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the ball screw flange to the ball screw shaft. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (6 pcs) Tightening torque: 3.5 Nm ±10%
3	Refit the screws.	

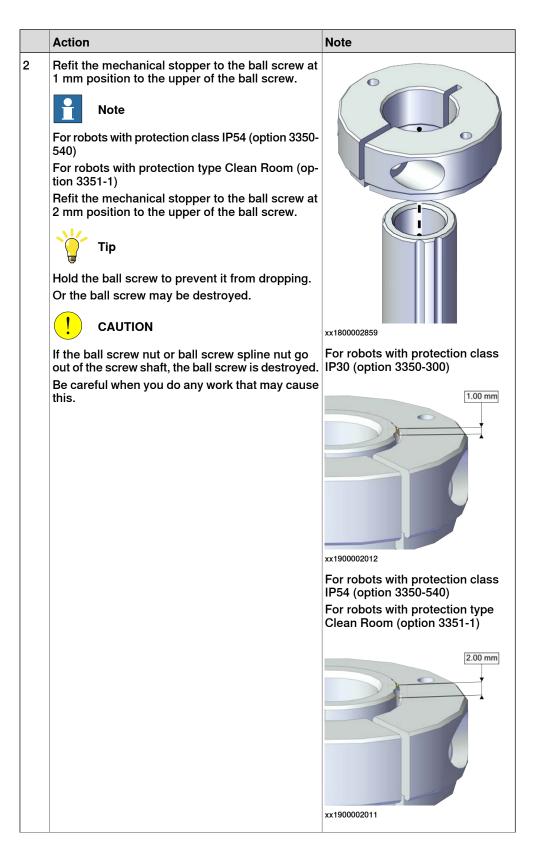
Refitting the pulley on the ball screw upper position

	A	
	Action	Note
1	ELECTROSTATIC DISCHARGE (ESD) The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The</i> <i>unit is sensitive to ESD on page 49</i> .	
2	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
3	Refit the pulley to the ball screw carefully. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (4 pcs) Tightening torque: 4.4 Nm ±10%
4	Refit the screws. Tip Secure with the stopping tool to prevent the pulley from rotating.	

#### Refitting the upper mechanical stopper

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

## 5.6.5 Replacing the ball screw Continued



	Action	Note
3	Refit the screw.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (1 pcs)
		Tightening torque: 6.5 Nm

## Refitting the ball screw with the flange

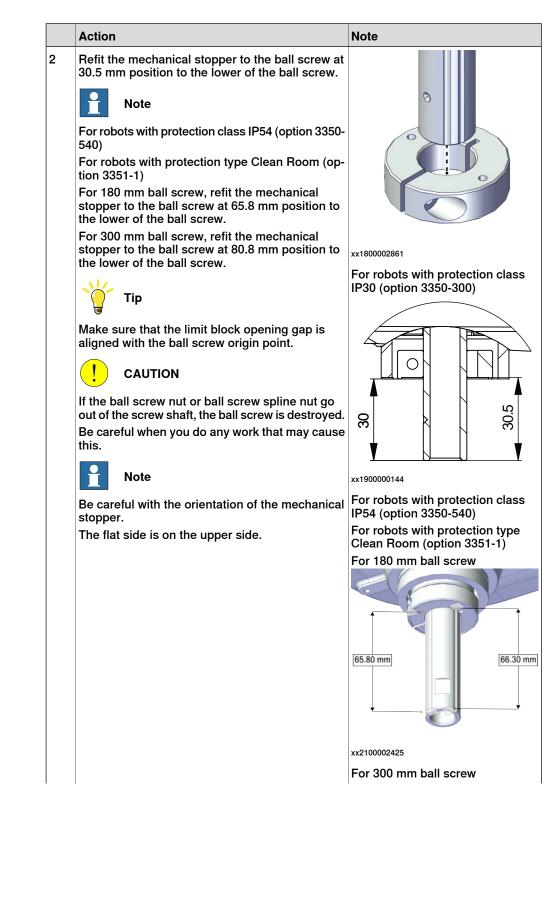
	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the ball screw assembly to the outer arm. Tip Make sure the marked location is aligned with the ball screw shaft grooves. CAUTION With the inserting of the ball screw shaft, remove the special tool along with the ball screw shaft carefully.	

# 5.6.5 Replacing the ball screw *Continued*

	Action	Note
3	Refit the screws and washers to the secure the ball screw flange to the outer arm.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs)
	Тір	Washers: Spring washer 9x4.3x1 Steel (4 pcs)
	Pre-tighten the screws at 0.5Nm and slide the ball screw up and down for five times. Then tighten the screws at 3.8Nm to secure it.	Tightening torque: 3.5 Nm ±10%
		xx2100001082

#### Refitting the mechanical stopper

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	



5.6.5 Replacing the ball screw *Continued* 

	Action	Note
		80.80 mm 80.80 mm xx2100002426
3	Refit the screw.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (1 pcs) Tightening torque: 6.5 Nm For robots with protection class IP30 (option 3350-300) xx1800002860 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

Continues on next page 522

Refitting the axis-4 second timing belt to the pulley

	Action	Note
	Action	note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the belt to the pulley.	Timing belt, A4-2:
	Ensure that the belt runs correctly in the grooves.	3HAC070471-001
		x210001086

#### Fastening the ball screw flange

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	

5.6.5 Replacing the ball screw *Continued* 

	Action	Note
4	Tighten the screws of the ball screw flange.	xx2100001082

Fastening the transmission module screws and tension axis-4-2 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	

	Action	Note
4	Refit the screws of the transmission module without fully tightened.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs) Washers: Plain washer machining 4.2x9x2 steel (4 pcs) Tightening torque: 2.6 Nm ±10%
5	Hang a strong strap to the motor.	
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	Used belt: 100-114 N New belt:240-270 N
7	Fasten the screws to the recommended tightening torque.	Tightening torque: 2.6 Nm ±10%
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 202-216 Hz New belt:180-240 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

5.6.5 Replacing the ball screw *Continued* 

#### Refitting the axis-3 timing belt

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot	
	free from particles with spirit on a lint free cloth.	
2	Refit the timing belt to the pulley on the ball screw and the motor. Ensure that the belt runs correctly in the grooves.	Timing belt A3: 3HAC070464-001
3	Secure the screws and washers without fully tightened.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (4 pcs) Washers: Plain washer machining 4.2x9x2 steel (4 pcs) Tightening torque: 2.6 Nm ±10%
4	Hang a strap to the hook on the motor.	

	Action	Note
5	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range.	Used belt: 36.6-41.8 N New belt:40-53 N
	<b>Note</b> During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	xx2100001126
6	Use a sonic tension meter to measure the timing belt tension.	Used belt: 139-149 Hz New belt:110-145 Hz
7	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

#### For Clean Room/ IP54 robots

#### Refitting the shaft for Clean Room/ IP54 robots

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Install the shaft to the ball screw at 40.2 mm pos- ition to the lower of the ball screw.	40.20 mm
		xx1900001617

5.6.5 Replacing the ball screw *Continued* 

	Action	Note
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Secure the shaft to the ball screw with the screws.	Screws: Hexagon socket set screws with flat point, ISO 4026 stainless steel M3x8 (2 pcs) Tightening torque: 0.4 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) Apply the glue to the upper contacted zone between the shaft and the ball screw. Note Fulfill the gaps on the ball screw in this contacted zone to make a sealing structure.	xx1900001805
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Insert the O-ring to the shaft. Note Replace the o-ring if needed.	xx1900001615

Refitting the lower bellow to outer arm

	Action	Note
		Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe	
	the parts free from particles with spirit on a lint free. See Cut the paint or surface on the robot before replacing parts on page 120	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection class IP54 (option 3350- 540)	a
	Apply the glue to the outer arm.	
		xx2100002409
3	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Install the bellow to the shaft.	

5.6.5 Replacing the ball screw *Continued* 

	Action	Note
4	For robots with protection class IP54 (option 3350- 540)	Tightening torque: 2.5 Nm ±10%
	For robots with protection type Clean Room (op- tion 3351-1)	
	Pull the upper end of the bellow to the outer arm.	
	Тір	
	For robots with protection class IP54 (option 3350- 540)	
	Hold the bellow for a little while until it's attached to the housing.	
5	For robots with protection class IP54 (option 3350- 540)	xx2100002408
	Install the bellow gaskets to the bellow.	
	Тір	
	The angle between the gap on the bellow gasket and gap on the inner bellow gasket should be 90 degrees.	
6	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (op- tion 3351-1)	
	Secure them with the clamp.	
	Тір	
	The opening part of the clamp should be in the opposite position to the gap on the bellow gasket.	

## Refitting the lower cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the shaft.	xx2100002407
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	screw M2.5x6 12.9 Lafre
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the lower cover to the ball screw.	xx2100002405

5.6.5 Replacing the ball screw *Continued* 

	Action	Nete
	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	Screws: Hexagon socket set screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	stainless steel M3x8 (2 pcs)
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002404

#### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs)
	For robots with protection class IP54 (option 3350- 540)	Tightening torque: 2 Nm ±10% For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (op- tion 3351-1) Refit the cover with bellow.	
	Check the gasket for the outer arm cover.	
	Replace the gasket if needed.	
	The gasket is in the outer arm.	xx2100000933
3	Refit the screws.	For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		Clean noom (option 3031-1)
		xx2100002427

#### For Clean Room/ IP54 robots

#### Refitting the extension shaft for Clean Room/ IP54 robots

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.6.5 Replacing the ball screw *Continued* 

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the extension shaft to the ball screw on the upper side of the mechanical stopper.	
	For robots with protection class IP54 (option 3350- 540) Check the gasket for the extension shaft and re- place it if needed.	xx2100002421
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Secure the extension shaft to the mechanical stopper with the screws.	Screws: Hex socket head cap screw M3x16 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Insert the O-ring to the extension shaft. Note Replace the o-ring if needed.	xx2100002419

Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

Continues on next page

5.6.5 Replacing the ball screw *Continued* 

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	screws with flat point, ISO 4026
	For robots with protection type Clean Room (op- tion 3351-1)	stainless steel M3x8 (2 pcs) Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action		Note
3		the process hub to the outer arm cover screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
		Note	Tightening torque: 2.6 Nm±10%
	For robo 540)	ots with protection class IP54 (option 3350-	For robots with protection class IP30 (option 3350-300)
	tion 335	,	7
	Check t	he gasket for the process hub.	
		Тір	
	Replace	e the gasket if needed.	
	!	CAUTION	
	cover! The cover can not be removed completely	xx2100000932	
		For robots with protection class IP54 (option 3350-540)	
		ving steps.	For robots with protection type Clean Room (option 3351-1)
			xx2100002438

## Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

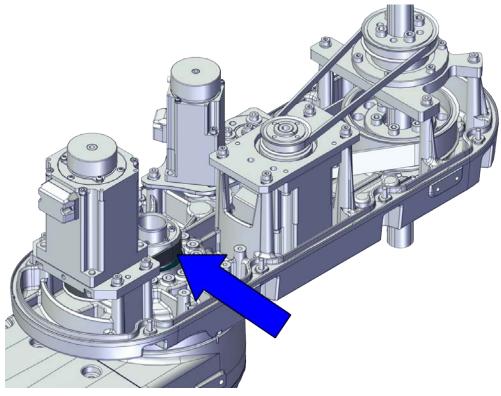
5.6.5 Replacing the ball screw *Continued* 

	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

## 5.6.6 Replacing the axis-2 timing belt

#### Location of the axis-2 timing belt

The axis-2 timing belt is located as shown in the figure.



xx2100001024

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Timing belt A2	3HAC061861-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit on page 1008.
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.

Continues on next page

5.6.6 Replacing the axis-2 timing belt *Continued* 

Equipment	Article number	Note
Sonic tension meter	-	Used for measuring the timing belt tension.
Handheld dynamometer	-	Used for measuring the timing belt tension.

#### Required consumables

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC029132-001	FM 222

#### Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the refer- ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in <i>Reference calibration</i> <i>routine on page 965</i> .
	If the robot is to be calibrated with fine calibration:	
	Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the axis-2 timing belt

Use these procedures to remove the axis-2 timing belt.

Preparations before removing the axis-2 timing belt

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	

	Action	Note
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket. CAUTION	
	Do not lay down the robot during the transporta- tion, always keep it straight. If the robot lay down in any situation, the grease may come out from gearbox.	
3	Jog all axes to zero position.	xx2100000930
4	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
5	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

### Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	For robots with protection class IP30 xx2100000932 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) IV IV IV IV IV IV IV IV IV IV
4	Insert the process hub to the outer arm.	

For Clean Room/ IP54 robots

Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401

5.6.6 Replacing the axis-2 timing belt *Continued* 

	Action	Note
6	For robots with protection class IP54 (option 3350- 540)	of the second
	For robots with protection type Clean Room (option 3351-1)	
	Remove the flange with bearing.	xx2100002402

#### Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the cover of the outer arm and remove the cover.	For robots with protection class IP30
	Note	
	For robots with protection class IP54 (option 3350- 540)	GERRA
	For robots with protection type Clean Room (option 3351-1)	
	Remove the cover with bellow and housing.	
	Note	
	The bellow does not need to be removed separately.	
	NV.	xx2100000933
	Тір	For robots with protection class IP54 (option 3350-540)
	Check the gasket and replace it if needed.	For robots with protection type Clean Room (option 3351-1)
		xx2100002427

Disconnecting the air hoses, C1 cabling and C2 cabling (if equipped)

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i>	
	replacing parts on page 120.	

5.6.6 Replacing the axis-2 timing belt *Continued* 

	Action	Note
3	Disconnect the air hoses from the L-shaped con- nectors.	x210001032
4	For robots with C1 cabling Disconnect the connector. • J2.C1	R2.C2
5	For robots with C2 cabling Disconnect the connector. • J2.C2 Tip Cut the cable straps for the J2.C2 at the same time. Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting. Tip The connector clip has to be pressed (1) and pushed forward (2) to separate the J2.C2 (for C2 cabling).	x21000103
	x180002943	

	Action	Note
6	Snap loose and remove the female head of the connectors from the bracket.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	A start and a start and a start a star
		xx2100001034

Disconnecting the connectors for axis-2 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the connectors. • R2.MP2 • R2.FB2	xx210000934

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	. 202
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000935

Disconnecting the connectors for axis-3 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the connectors. • R2.MP3 • R2.FB3	R2.MP3 xx210000936

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	- 200 J2C1
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000937

Disconnecting the connectors for axis-4 motor

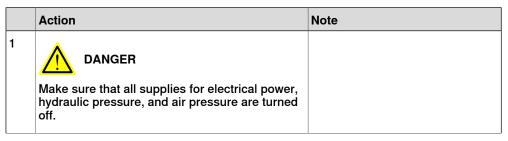
	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Disconnect the axis-4 motor connectors. • R2.MP4 • R2.FB4	xx210000938
3	Snap loose and remove the female head of the connectors from the bracket.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000939

Product manual - IRB 920 3HAC075721-001 Revision: K Continues on next page

Disconnecting the connector for PB

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connector. • R2.PB	xx2100001030
4	Snap loose and remove the female head of the connector from the bracket.  Note Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031

Pull out the process hub



	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Take out the process hub.	For robots with protection class IP54 (option 3350-540) For robots with protection type
	For robots with protection class IP54 (option 3350- 540)	Clean Room (option 3351-1)
	For robots with protection type Clean Room (op- tion 3351-1)	
	Check the gasket for the process hub.	
	Replace the gasket if needed.	
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	xx2100002438

Removing the cable ferrule and bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the bracket to the cable ferrule to release the cable ferrule with cable. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
4	Remove the screws on the bracket. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	x210000941
5	Remove the screws on the cable ferrule and take the cable ferrule out.	xx180002849

Removing the gear-2 pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the screws on the pulley protection cover to release the pulley protection cover.	xx2100001047

Removing the axis-2 motor sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws and washers.	
4	Remove the motor. Tip Move the internal harness out of the way.	xx2100001046

5.6.6 Replacing the axis-2 timing belt *Continued* 

Removing the axis-2 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the timing belt from the outer arm.	v210001048

#### Refitting the axis-2 timing belt

Use these procedures to refit the axis-2 timing belt.

Refitting the axis-2 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

2		
	Refit the axis-2 timing belt onto the pulley on the axis-2 gearbox.	xrstoootage
3	Refit the motor and refit the timing belt to the motor. Ensure that the belt runs correctly in the grooves.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs)
4	Refit the screws and washers without fully tightened.	Washers: Plain washer machining 4.2x9x2 steel (4 pcs)
		Tightening torque: 2.3 Nm ±10%
5	Hang a strap to the motor.	
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction. Tip If the ball screw will interfere with the handheld dynamometer, adjust the ball screw manually.	Used belt: 64.7-73.9 N New belt:70-100 N

Continues on next page

5.6.6 Replacing the axis-2 timing belt *Continued* 

	Action	Note
7	Fasten the screws to the recommended tightening torque.	Tightening torque: 2.3 Nm ±10%
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 315-337 Hz New belt:260-390 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	
10	Refit the pulley protection cover and secure with screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 0.8 Nm

#### Refitting the cable ferrule and bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Lay the internal harness in a natural state without distortion.	

	Action	Note
4	Action         Refit the cable ferrule and secure it with the screws.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10% xx1800002849 Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
5	ation.  Refit the bracket without securing.  Tip  Do not secure it with the screws before the cable ferrule installed well.  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ-	xx2100000940

Reconnecting the connector for PB

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the PB connector to the bracket accordingly.	200
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	A STORES L
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100001031
3	Reconnect the connector. • R2.PB Tip	R2LAM
	See the number markings on the connectors for help to find the corresponding connector.	xx2100001030
4	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important. If the cables are routed incorrectly the cables can be damaged.	

Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot	
	free from particles with spirit on a lint free cloth.	
	Insert the female head of the connectors to the bracket accordingly.	
	The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.	C. S. C. S.
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000939
2	Reconnect the connectors. • R2.MP4 • R2.FB4 Tip	
	See the number markings on the connectors for help to find the corresponding connector.	R2.FB4 xx2100000938
3	Route the cabling on the axis-4 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

# 5.6.6 Replacing the axis-2 timing belt *Continued*

Reconnecting the connectors for axis-3 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied	A19 12.01
	to the connectors, the connectors may be dam- aged if excessive force is used.	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000937
3	Reconnect the connectors. • R2.MP3 • R2.FB3 Tip	
	See the number markings on the connectors for help to find the corresponding connector.	R2.FB3 xx2100000936
4	Route the cabling on the axis-3 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connectors for axis-2 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly.	. 12.02
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000935
3	Reconnect the connectors. • R2.MP2 • R2.FB2	
	Тір	R2.FB2
	See the number markings on the connectors for help to find the corresponding connector.	xx2100000934
4	Route the cabling behind the axis-2 motor.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

# 5.6.6 Replacing the axis-2 timing belt *Continued*

Reconnecting the air hoses, CP/CS cabling and Ethernet cabling (if equipped)

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Route the air hoses on the process hub behind the bracket.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly	
	the cables can be damaged.	

	Action	Note
3	Insert the female head of the C1 cabling connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ-	
	ation.	1 2993. 23
4	For robots with C1 cabling Reconnect the connector. • J2.C1 Tip See the number markings on the air hoses for help to find the corresponding air hoses.	R2.C2 J2.C1 R2.C1
	The air hoses with the same number connect to the same L-shaped connector.	xx2100001033
5	For robots with C2 cabling Reconnect the connector. • J2.C2 Tip	
	See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to	
	the same L-shaped connector.	
6	Secure the C2 cabling to the C2 bracket with the cable straps.	
7	Reconnect the air hoses in a cross pattern with the L-shaped connectors. Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same Y-shaped connector.	xx2100001032

	Action	Note
8	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

#### Securing the bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the bracket.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 1.2 Nm ±10%

#### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs)
		Tightening torque: 2 Nm ±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	
	Refit the cover with bellow. Check the gasket for the outer arm cover.	
	Тір	
	Replace the gasket if needed.	T
	The gasket is in the outer arm.	xx2100000933
3	Refit the screws.	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002427

#### For Clean Room/ IP54 robots

#### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.6.6 Replacing the axis-2 timing belt *Continued* 

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	Screws: Hexagon socket set screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	stainless steel M3x8 (2 pcs)
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	1
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	C.C. S. S. S.
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely	xx2100000932
	until the connectors are disconnected, as shown in following steps.	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		хх210002438

#### Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

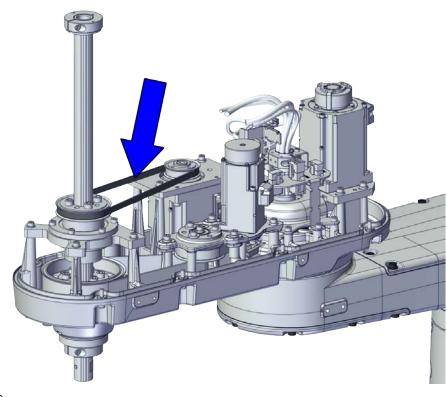
	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57.</i>	

5.6.7 Replacing the axis-3 timing belt

### 5.6.7 Replacing the axis-3 timing belt

#### Location of the axis-3 timing belt

The axis-3 timing belt is located as shown in the figure.



xx2100001020

#### **Required spare parts**



### Note

The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, www.abb.com/myABB.

Spare part	Article number	Note
Timing belt A3	3HAC070464-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section <i>Standard toolkit on page 1008</i> .
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.

Equipment	Article number	Note
24 VDC power supply	-	Used to release the motor brakes.
Sonic tension meter	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the axis-3 timing belt

Use these procedures to remove the axis-3 timing belt.

Preparations before removing the axis-3 timing belt

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	

	Action	Note
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	
3		
	Turn off all:	
	electric power supply	
	hydraulic pressure supply	
	<ul> <li>air pressure supply to the robot, before entering the safeguarded</li> </ul>	
	space.	
4		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the process hub.	For robots with protection class
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	xx210000932 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
4	Insert the process hub to the outer arm.	xx2100000932

For Clean Room/ IP54 robots

Removing the top cover and the flange with bearing

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before replacing parts on page 120.</i>	

5.6.7 Replacing the axis-3 timing belt *Continued* 

	Action	Note
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	x2100002402

Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the cover of the outer arm and remove the cover. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the cover with bellow and housing. Note The bellow does not need to be removed separ- ately. Tip Check the gasket and replace it if needed.	For robots with protection class IP30 xx2100000933 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx2100002427

5.6.7 Replacing the axis-3 timing belt *Continued* 

Removing the axis-3 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Loosen the screws of the axis-3 motor sub-as- sembly to let the axis-3 timing belt free.	xx2100001078
5	Remove the timing belt.	тх2100001079

### Refitting the axis-3 timing belt

Use these procedures to refit the axis-3 timing belt.

### Refitting the axis-3 timing belt

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the timing belt to the pulley on the ball screw and the motor. Ensure that the belt runs correctly in the grooves.	Timing belt A3: 3HAC070464-001
3	Secure the screws and washers without fully tightened.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (4 pcs) Washers: Plain washer machining 4.2x9x2 steel (4 pcs) Tightening torque: 2.6 Nm ±10%
4	Hang a strap to the hook on the motor.	

577

	Action	Note
5	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range.	Used belt: 36.6-41.8 N New belt:40-53 N
	<b>Note</b> During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	xx2100001126
6	Use a sonic tension meter to measure the timing belt tension.	Used belt: 139-149 Hz New belt:110-145 Hz
7	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

# Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs)
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the cover with bellow. Check the gasket for the outer arm cover. Tip Replace the gasket if needed. CAUTION The gasket is in the outer arm.	Tightening torque: 2 Nm ±10% For robots with protection class IP30 (option 3350-300)
3	Refit the screws.	xx2100000933 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		<pre>xx2100002427</pre>

### For Clean Room/ IP54 robots

### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

# 5 Repair

5.6.7 Replacing the axis-3 timing belt *Continued* 

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	Screws: Hexagon socket set screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	stainless steel M3x8 (2 pcs)
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	7 7
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	xx2100000932
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002438

### Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

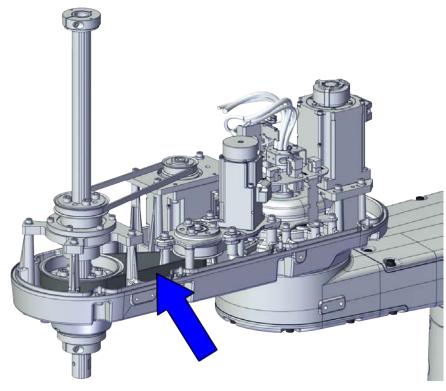
	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57.</i>	

5.6.8 Replacing the axis-4 second timing belt

# 5.6.8 Replacing the axis-4 second timing belt

# Location of the axis-4 second timing belt

The axis-4 second timing belt is located as shown in the figure.



xx2100001021

### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Timing belt, A4-2	3HAC070471-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section <i>Standard toolkit on page 1008.</i>
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.

Equipment	Article number	Note
24 VDC power supply	-	Used to release the motor brakes.
Sonic tension meter	-	Used for measuring the timing belt tension.
Handheld dynamometer	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the refer- ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in <i>Reference calibration</i> <i>routine on page 965</i> .
	If the robot is to be calibrated with fine calibration:	
	Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the axis-4 second timing belt

Use these procedures to remove the axis-4 second timing belt.

#### Preparations before removing the axis-4 second timing belt

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	

	Action	Note
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket. CAUTION	
	Do not lay down the robot during the transporta- tion, always keep it straight. If the robot lay down in any situation, the grease	
	may come out from gearbox.	
3	Jog all axes to zero position.	xx2100000930
4	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
5	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

# Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	For robots with protection class IP30 xx2100000932 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) xx2100000932
4	Insert the process hub to the outer arm.	

#### For Clean Room/ IP54 robots

Removing the top cover and the flange with bearing

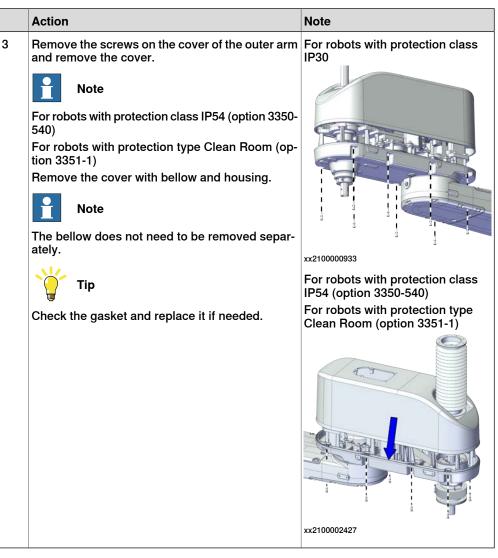
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401

	Action	Note
6	For robots with protection class IP54 (option 3350- 540)	or P
	For robots with protection type Clean Room (option 3351-1)	
	Remove the flange with bearing.	xx2100002402

# Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	



Disconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	•	
	Action	Note
2	Disconnect the axis-4 motor connectors. • R2.MP4 • R2.FB4	R2.FB4 xx210000938
3	Snap loose and remove the female head of the connectors from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000939

# Removing the axis-3 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	

# 5 Repair

5.6.8 Replacing the axis-4 second timing belt *Continued* 

	Action	Note
4	Loosen the screws of the axis-3 motor sub-as- sembly to let the axis-3 timing belt free.	xx2100001078
5	Remove the timing belt.	xx2100001079

### Releasing the ball screw flange

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Removing the screws of the ball screw flange to make enough space for removing the axis-4 second timing belt.	хх210001082

Continues on next page

Removing the transmission module assembly

	-	
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Removing the screws of the transmission module assembly.	x2100001091
4	Take out the transmission module assembly with the axis-4-2 timing belt.	

Removing the axis-4 second timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws and washers on the transmis- sion module flange to let the axis-4 second timing belt be free.	
4	Remove the timing belt.	xx2100001093

## Refitting the axis-4 second timing belt

Use these procedures to refit the axis-4 second timing belt.

Refitting the axis-4 second timing belt to the transmission module

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the timing belt to the transmission module.	
		xx2100001093
		Timing belt, A4-2:
		3HAC070471-001

	Action	Note
3	Refit the transmission module flange and secure with the screws and washers.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (4 pcs)
		Washers: Spring washer 9x4.3x1 Steel (4 pcs)
		Tightening torque: 3.5 Nm ±10%
		xx2100001092

Refitting the transmission module assembly to the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the transmission module assembly to the outer arm.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs)
	Тір	Washers: Plain washer machining 4.2x9x2 steel (4 pcs)
	Place the axis-4 second timing belt through the ball screw flange.	Tightening torque: 2.6 Nm ±10%
3	Secure with the screws without fully tightened.	xx2100001091
		xx2100001091

# 5 Repair

5.6.8 Replacing the axis-4 second timing belt *Continued* 

Refitting the axis-4 second timing belt to the pulley

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the belt to the pulley.	Timing belt, A4-2:
	Ensure that the belt runs correctly in the grooves.	3HAC070471-001
		x210001086

Fastening the ball screw flange

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	

4 Tighten the screws of the ball screw flange.		Action	Note
xx2100001082	4	Tighten the screws of the ball screw flange.	xx2100001082

Adjusting the axis-4 second timing belt tension

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the	
	paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3		
	Make sure that the ball screw is supported with something.	
	The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Hang a strong strap to the motor.	

	Action	Note
5	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range.	Used belt: 100-114 N New belt:240-270 N
	Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	x210001127
6	Fasten the screws on the transmission module to the recommended tightening torque.	Tightening torque: 2.6 Nm ±10%
7	Use a sonic tension meter to measure the timing belt tension.	Used belt: 202-216 Hz New belt:180-240 Hz
8	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

### Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	
2	Reconnect the connectors. <ul> <li>R2.MP4</li> <li>R2.FB4</li> </ul> <li>Tip See the number markings on the connectors for help to find the corresponding connector.</li>	xx210000938
3	Route the cabling on the axis-4 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

### Refitting the axis-3 timing belt

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the timing belt to the pulley on the ball screw and the motor. Ensure that the belt runs correctly in the grooves.	Timing belt A3: 3HAC070464-001
3	Secure the screws and washers without fully tightened.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (4 pcs) Washers: Plain washer machining 4.2x9x2 steel (4 pcs) Tightening torque: 2.6 Nm ±10%
4	Hang a strap to the hook on the motor.	
5	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	Used belt: 36.6-41.8 N New belt:40-53 N
6	Use a sonic tension meter to measure the timing belt tension.	Used belt: 139-149 Hz New belt:110-145 Hz
7	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the cover.          Note         For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Refit the cover with bellow.         Check the gasket for the outer arm cover.         Image: Tip         Replace the gasket if needed.         CAUTION         The gasket is in the outer arm.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 2 Nm ±10% For robots with protection class IP30 (option 3350-300)
3	Refit the screws.	For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

# 5 Repair

# 5.6.8 Replacing the axis-4 second timing belt *Continued*

## For Clean Room/ IP54 robots

### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	x2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%

	Action	Note
4	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Refit the top cover to the ball screw.	ICI
	Тір	
	The top surface of the cover should be flush with the top end of the ball screw.	3
		xx2100002399
5	For robots with protection class IP54 (option 3350- 540)	Screws: Hexagon socket set screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	stainless steel M3x8 (2 pcs)
	tion 3351-1) Refit the locking screws.	Tightening torque: 0.4 Nm ±10%
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	7 7
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely	xx2100000932
	until the connectors are disconnected, as shown in following steps.	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx210002438

## Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

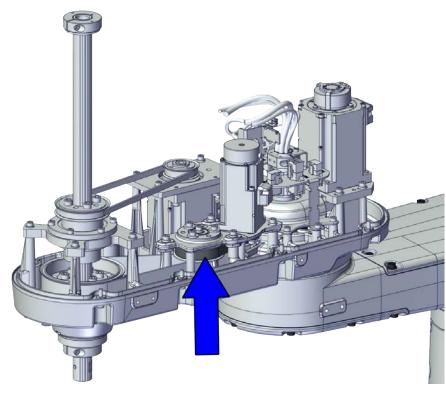
	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

5.6.9 Replacing the axis-4 timing belt

# 5.6.9 Replacing the axis-4 timing belt

## Location of the axis-4 timing belt

The axis-4 timing belt is located as shown in the figure.



xx2100001022

### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Timing belt, A4-1	3HAC070470-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section <i>Standard toolkit on page 1008.</i>
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.

Equipment	Article number	Note
24 VDC power supply	-	Used to release the motor brakes.
Sonic tension meter	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps -	-	

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

### Removing the axis-4 timing belt

Use these procedures to remove the axis-4 timing belt.

Preparations before removing the axis-4 timing belt

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	

	Action	Note
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	
3	Jog all axes to zero position.	xx2100000930
4	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
5	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

# Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	For robots with protection class IP30 xx2100000932 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
4	Insert the process hub to the outer arm.	

For Clean Room/ IP54 robots

Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

# 5 Repair

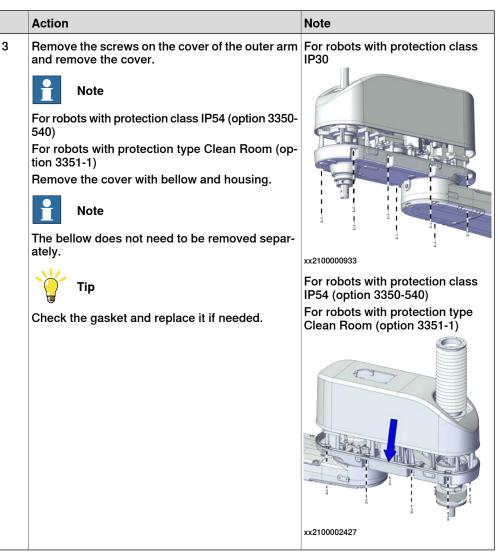
5.6.9 Replacing the axis-4 timing belt *Continued* 

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401

	Action	Note
6	For robots with protection class IP54 (option 3350- 540)	of the second se
	For robots with protection type Clean Room (option 3351-1)	
	Remove the flange with bearing.	xx2100002402

# Removing the cover of the outer arm

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	



### Removing the axis-3 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Loosen the screws of the axis-3 motor sub-as- sembly to let the axis-3 timing belt free.	хх2100001078
5	Remove the timing belt.	xx2100001079

#### Releasing the ball screw flange

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

# 5.6.9 Replacing the axis-4 timing belt *Continued*

	Action	Note
3	Removing the screws of the ball screw flange to make enough space for removing the axis-4 second timing belt.	xx2100001082

Removing the transmission module assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Removing the screws of the transmission module assembly.	xx2100001091
4	Take out the transmission module assembly with the axis-4-2 timing belt.	

Removing the axis-4 second timing belt

		1
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws and washers on the transmis- sion module flange to let the axis-4 second timing belt be free.	xx2100001092
4	Remove the timing belt.	xx2100001093

## Removing the axis-4 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Loosen the screws of the axis-4 motor sub-as- sembly to let the axis-4 timing belt be free.	xx2100001095
4	Remove the timing belt.	xx2100001096

#### Refitting the axis-4 timing belt

Use these procedures to refit the axis-4 timing belt.

## Refitting the axis-4 timing belt

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
23	Action         Refit the timing belt to the pulley.         Refit the timing belt to the motor. Ensure that the belt runs correctly in the grooves.	Timing belt, A4-1: 3HAC070470-001
4	Refit the screws and washers without fully tightened.	xx2100001097 Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (2 pcs) Washers: Plain washer machining 4.2x9x2 steel (2 pcs) Tightening torque: 2.6 Nm ±10%
5	Hang a strap to the motor and hold the transmis- sion module.           Note           Just tighten the tool.	

	Action	Note
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction. Tip If the ball screw will interfere with the handheld dynamometer, adjust the ball screw manually.	Used belt: 36.3-41.4 N New belt:35-50 N
7	Fasten the screws to the recommended tightening torque.	
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 312-333 Hz New belt:245-340 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	
10	Remove the axis-4 belt tension adjustment tool.	

## Refitting the axis-4 second timing belt to the transmission module

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

#### Continues on next page

	Action	Note
2	Refit the timing belt to the transmission module.	xx2100001093
		Timing belt, A4-2: 3HAC070471-001
3	Refit the transmission module flange and secure with the screws and washers.	screw M4x16 12.9 Lafre 2C2B/FC6.9 (4 pcs) Washers: Spring washer 9x4.3x1
		Steel (4 pcs)
		Tightening torque: 3.5 Nm ±10%

Refitting the transmission module assembly to the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.6.9 Replacing the axis-4 timing belt *Continued* 

	Action	Note
2	Refit the transmission module assembly to the outer arm.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs)
	Тір	Washers: Plain washer machining 4.2x9x2 steel (4 pcs)
	Place the axis-4 second timing belt through the ball screw flange.	Tightening torque: 2.6 Nm ±10%
3	Secure with the screws without fully tightened.	xx210001091

Refitting the axis-4 second timing belt to the pulley

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the belt to the pulley.	Timing belt, A4-2:
	Ensure that the belt runs correctly in the grooves.	3HAC070471-001
		xx2100001086

Fastening the ball screw flange

	Action	Note
1	<b>DANGER</b> Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Tighten the screws of the ball screw flange.	
		xx2100001082

## Adjusting the axis-4 second timing belt tension

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Hang a strong strap to the motor.	
5	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range.	Used belt: 100-114 N New belt:240-270 N
	Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	xx2100001127
6	Fasten the screws on the transmission module to the recommended tightening torque.	Tightening torque: 2.6 Nm ±10%
7	Use a sonic tension meter to measure the timing belt tension.	Used belt: 202-216 Hz New belt:180-240 Hz
8	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
	Insert the female head of the connectors to the bracket accordingly.	
	The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.	the Car
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000939
2	Reconnect the connectors. • R2.MP4 • R2.FB4 Tip	
	See the number markings on the connectors for help to find the corresponding connector.	R2.FB4 xx2100000938
3	Route the cabling on the axis-4 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

5.6.9 Replacing the axis-4 timing belt *Continued* 

#### Refitting the axis-3 timing belt

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the timing belt to the pulley on the ball screw and the motor. Ensure that the belt runs correctly in the grooves.	Timing belt A3: 3HAC070464-001
3	Secure the screws and washers without fully tightened.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (4 pcs) Washers: Plain washer machining 4.2x9x2 steel (4 pcs) Tightening torque: 2.6 Nm ±10%
4	Hang a strap to the hook on the motor.	

	Action	Note
5	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range.	Used belt: 36.6-41.8 N New belt:40-53 N
	<b>Note</b> During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	x2100001126
6	Use a sonic tension meter to measure the timing belt tension.	Used belt: 139-149 Hz New belt:110-145 Hz
7	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

## Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See Cut the paint or surface on the rebet	
	free. See Cut the paint or surface on the robot before replacing parts on page 120	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover. Note For robots with protection class IP54 (option 3350- 540)	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 2 Nm ±10% For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (op- tion 3351-1) Refit the cover with bellow. Check the gasket for the outer arm cover. Tip Replace the gasket if needed. CAUTION The gasket is in the outer arm.	
3	Refit the screws.	xx2100000933 For robots with protection class IP54 (option 3350-540) For robots with protection type
		Clean Room (option 3351-1)

## For Clean Room/ IP54 robots

#### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

# 5.6.9 Replacing the axis-4 timing belt *Continued*

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	screws with flat point, ISO 4026
	For robots with protection type Clean Room (option 3351-1)	stainless steel M3x8 (2 pcs) Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		vv2100002398
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1 For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>		
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (op- tion 3351-1)	7 7
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	C. C
		1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1
	20 analo of the sability that is analog to the	xx2100000932
	cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002438

## Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See Cut the paint or surface on the robot before replacing parts on page 120	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

5.6.9 Replacing the axis-4 timing belt *Continued* 

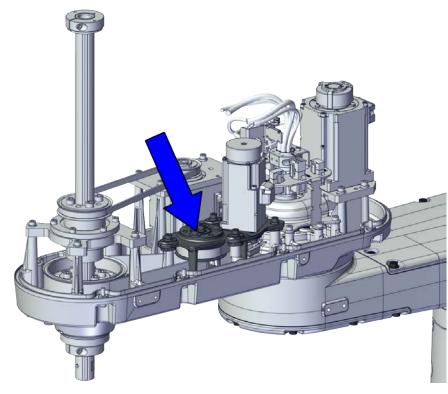
	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

5.6.10 Replacing the transmission module

## 5.6.10 Replacing the transmission module

#### Location of the transmission module

The transmission module is located as shown in the figure.



xx2100001018

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Transmission module	3HAC076579-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit on page 1008.
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.

Continues on next page

## 5.6.10 Replacing the transmission module *Continued*

Equipment	Article number	Note
24 VDC power supply	-	Used to release the motor brakes.
Sonic tension meter	-	Used for measuring the timing belt tension.
Handheld dynamometer	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	

#### Deciding calibration routine

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	Follow the instructions given in the refer- ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to move the robot. Read more about reference calibration for Axis Calibration in <i>Reference calibration</i> <i>routine on page 965</i> .
	If the robot is to be calibrated with fine calibration:	
	Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the transmission module

Use these procedures to remove the transmission module.

Preparations before removing the transmission module

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	

	Action	Note
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight. If the robot lay down in any situation, the grease may come out from gearbox.	
3	Jog all axes to zero position.	xx2100000930
4	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
5	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

## Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	For robots with protection class IP30 xx2100000932 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
4	Insert the process hub to the outer arm.	

For Clean Room/ IP54 robots

Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (op-	
	tion 3351-1) Remove the top cover from the ball screw.	xx2100002399
5	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Remove the screws on the flange with bearing.	xx2100002401

# 5.6.10 Replacing the transmission module *Continued*

	Action	Note
6	For robots with protection class IP54 (option 3350- 540)	a a a
	For robots with protection type Clean Room (option 3351-1)	
	Remove the flange with bearing.	xx2100002402

## Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the cover of the outer arm and remove the cover.	For robots with protection class IP30
	Note	
	For robots with protection class IP54 (option 3350- 540)	CARTE
	For robots with protection type Clean Room (option 3351-1)	
	Remove the cover with bellow and housing.	
	<b>Note</b>	
	The bellow does not need to be removed separately.	
	Тір	xx2100000933 For robots with protection class IP54 (option 3350-540)
	Check the gasket and replace it if needed.	For robots with protection type Clean Room (option 3351-1)
		<pre>x210002427</pre>

Disconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.6.10 Replacing the transmission module *Continued* 

	Action	Note
2	Disconnect the axis-4 motor connectors. • R2.MP4 • R2.FB4	R2.FB4         R2.MP4           xx210000938         R2.MP4
3	Snap loose and remove the female head of the connectors from the bracket.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	хх210000939

#### Removing the axis-3 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	

	Action	Note
4	Loosen the screws of the axis-3 motor sub-as- sembly to let the axis-3 timing belt free.	xx2100001078
5	Remove the timing belt.	хх210001079

#### Releasing the ball screw flange

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Removing the screws of the ball screw flange to make enough space for removing the axis-4 second timing belt.	
		xx2100001082

# 5.6.10 Replacing the transmission module *Continued*

Removing the transmission module assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Removing the screws of the transmission module assembly.	xx2100001091
4	Take out the transmission module assembly with the axis-4-2 timing belt.	

Removing the axis-4 second timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws and washers on the transmis- sion module flange to let the axis-4 second timing belt be free.	
4	Remove the timing belt.	xx2100001093

Removing the axis-4 motor sub-assembly

		Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws and washers.	9
4	Remove the motor from the transmission module. Tip Move the internal harness out of the way.	xx2100001094

Action	Note
Remove the timing belt from the transmission module.	

#### Refitting the transmission module

Use these procedures to refit the transmission module.

Refitting the axis-4 motor sub-assembly to the transmission module

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the motor to the transmission module. Tip Move the internal harness out of the way.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (2 pcs) Washers: Plain washer machining 4.2x9x2 steel (2 pcs) Tightening torque: 2.6 Nm ±10%
3	Refit the screws and washers.	
		xx2100001094

#### Refitting the axis-4 timing belt

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2 3	Refit the timing belt to the pulley. Refit the timing belt to the motor. Ensure that the belt runs correctly in the grooves.	Timing belt, A4-1:
4	Refit the screws and washers without fully tightened.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (2 pcs) Washers: Plain washer machining 4.2x9x2 steel (2 pcs) Tightening torque: 2.6 Nm ±10%
5	Hang a strap to the motor and hold the transmis- sion module. Note Just tighten the tool.	

	Action	Note
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction. Tip If the ball screw will interfere with the handheld dynamometer, adjust the ball screw manually.	Used belt: 36.3-41.4 N New belt:35-50 N
7	Fasten the screws to the recommended tightening torque.	
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 312-333 Hz New belt:245-340 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	
10	Remove the axis-4 belt tension adjustment tool.	

## Refitting the axis-4 second timing belt to the transmission module

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

#### Continues on next page

	Action	Note
2	Refit the timing belt to the transmission module.	xx2100001093
		Timing belt, A4-2: 3HAC070471-001
3	Refit the transmission module flange and secure with the screws and washers.	

Refitting the transmission module assembly to the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the transmission module assembly to the outer arm.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs)
	Тір	Washers: Plain washer machining 4.2x9x2 steel (4 pcs)
	Place the axis-4 second timing belt through the ball screw flange.	Tightening torque: 2.6 Nm ±10%
3	Secure with the screws without fully tightened.	xx2100001091

Refitting the axis-4 second timing belt to the pulley

robots with protection type Clean Room: an the joints that have been opened and wipe parts free from particles with spirit on a lint b. See <i>Cut the paint or surface on the robot</i> pore replacing parts on page 120 <b>Note</b> er all repair work, wipe the Clean Room robot from particles with spirit on a lint free cloth.	
parts free from particles with spirit on a lint See <i>Cut the paint or surface on the robot</i> pre replacing parts on page 120 <b>Note</b> er all repair work, wipe the Clean Room robot	
er all repair work, wipe the Clean Room robot	
it the belt to the pulley.	Timing belt, A4-2:
ure that the belt runs correctly in the grooves.	3HAC070471-001
	xx2100001086

Fastening the ball screw flange

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Tighten the screws of the ball screw flange.	
		xx2100001082

## Adjusting the axis-4 second timing belt tension

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Hang a strong strap to the motor.	
5	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range.	Used belt: 100-114 N New belt:240-270 N
	During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	xx2100001127
6	Fasten the screws on the transmission module to the recommended tightening torque.	Tightening torque: 2.6 Nm ±10%
7	Use a sonic tension meter to measure the timing belt tension.	Used belt: 202-216 Hz New belt:180-240 Hz
8	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
	Insert the female head of the connectors to the bracket accordingly.  Tip  The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	хх210000939
2	Reconnect the connectors. <ul> <li>R2.MP4</li> <li>R2.FB4</li> </ul> Tip See the number markings on the connectors for help to find the corresponding connector.	xx210000938
3	Route the cabling on the axis-4 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

### Refitting the axis-3 timing belt

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the timing belt to the pulley on the ball screw and the motor. Ensure that the belt runs correctly in the grooves.	Timing belt A3: 3HAC070464-001
3	Secure the screws and washers without fully tightened.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (4 pcs) Washers: Plain washer machining 4.2x9x2 steel (4 pcs) Tightening torque: 2.6 Nm ±10%
4	Hang a strap to the hook on the motor.	

	Action	Note
5	and will the dyname meter to make the tension	Used belt: 36.6-41.8 N New belt:40-53 N
	<b>Note</b> During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	x2100001126
6	Use a sonic tension meter to measure the timing belt tension.	Used belt: 139-149 Hz New belt:110-145 Hz
7	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

## Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8
	<b>Note</b>	pcs) Tightening torque: 2 Nm ±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (op- tion 3351-1)	
	Refit the cover with bellow.	
	Check the gasket for the outer arm cover.	
	Тір	
	Replace the gasket if needed.	
	The gasket is in the outer arm.	xx2100000933
3	Refit the screws.	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		x210002427

## For Clean Room/ IP54 robots

#### Refitting the top cover and the flange with bearing

	Action	Note
1 For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>		
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

# 5.6.10 Replacing the transmission module *Continued*

	Action	Note
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the locking screws.	
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1 For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>		
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action		Note
3		the process hub to the outer arm cover screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
		Note	Tightening torque: 2.6 Nm±10%
	For robo 540)	ots with protection class IP54 (option 3350-	For robots with protection class IP30 (option 3350-300)
	tion 335	1	7
	Check t	he gasket for the process hub.	
		Тір	
	Replace	e the gasket if needed.	C.C. C. C. C.
	!	CAUTION	
	cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.		xx2100000932
		connectors are disconnected, as shown	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)	
			xx2100002438

## Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

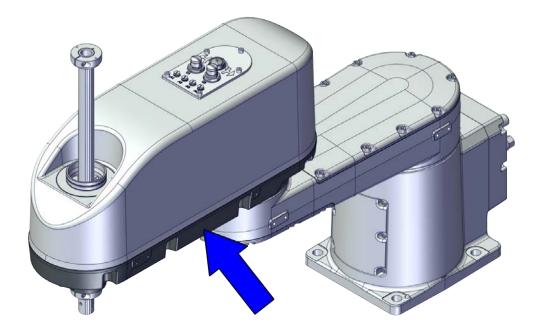
5.6.10 Replacing the transmission module *Continued* 

	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

## 5.6.11 Replacing the outer arm

#### Location of the outer arm

The outer arm is located as shown in the figure.



xx2100001013

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, *www.abb.com/myABB*.

Spare part	Article number	Note
Outer arm	3HAC076575-001	
Outer arm cover	3HAC076611-001	
Outer arm	3HAC081478-001	
Outer arm cover	3HAC081494-001	
Gasket	3HAC073493-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit		Content is defined in section <i>Standard toolkit on page 1008</i> .

657

5.6.11 Replacing the outer arm *Continued* 

Equipment	Article number	Note
IRB 920 special tool	3HAC077249-001	Used to install the ball screw nut. Special tool for L2
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.
24 VDC power supply	-	Used to release the motor brakes.
Sonic tension meter	-	Used for measuring the timing belt tension.
Handheld dynamometer	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC029132-001	FM 222

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the outer arm

Use these procedures to remove the outer arm.

#### Preparations before removing the outer arm

Remove the robot from the wall or enough space.

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	
3		
	Turn off all:	
	electric power supply	
	<ul><li>hydraulic pressure supply</li><li>air pressure supply</li></ul>	
	to the robot, before entering the safeguarded space.	
4		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i>	
	replacing parts on page 120.	

#### Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	For robots with protection class IP30
4	Insert the process hub to the outer arm.	

For Clean Room/ IP54 robots

Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

<ul> <li>CAUTION         For robots with protection type Clean Room         Always cut the paint disassembling parts of the robot!         See Cut the paint or surface on the robot before         replacing parts on page 120.         For robots with protection class IP54 (option 3350- 540)         For robots with protection type Clean Room (op- tion 3351-1)         Loose the locking screws.         For robots with protection class IP54 (option 3350- 540)         For robots with protection class IP54 (option 3350- 540)         For robots with protection class IP54 (option 3350- 540)         For robots with protection type Clean Room (op- tion 3351-1)         Remove the top cover from the ball screw.         For robots with protection class IP54 (option 3350- 540)         For robots with protection type Clean Room (op- tion 3351-1)         Remove the screws on the flange with bearing.         Solution Signal         Event the screws on the flange with bearing.         Solution Signal         Solution Signal</li></ul>		Action	Note
Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.         3       For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Loose the locking screws.         4       For robots with protection class IP54 (option 3350-540)         For robots with protection class IP54 (option 3350-540)         For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Remove the top cover from the ball screw.         Image: screw the top cover from the ball screw.         5       For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Remove the top cover from the ball screw.         5         5         For robots with protection class IP54 (option 3350-540)         For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)	2		
<ul> <li>paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.</li> <li>For robots with protection class IP54 (option 3350- 540)</li> <li>For robots with protection type Clean Room (op- tion 3351-1)</li> <li>Loose the locking screws.</li> <li>For robots with protection class IP54 (option 3350- 540)</li> <li>For robots with protection type Clean Room (op- tion 3351-1)</li> <li>For robots with protection type Clean Room (op- tion 3351-1)</li> <li>Remove the top cover from the ball screw.</li> <li>For robots with protection class IP54 (option 3350- 540)</li> <li>For robots with protection type Clean Room (op- tion 3351-1)</li> <li>For robots with protection class IP54 (option 3350- 540)</li> <li>For robots with protection class IP54 (option 3350- 540)</li> <li>For robots with protection class IP54 (option 3350- 540)</li> <li>For robots with protection type Clean Room (op- tion 3351-1)</li> </ul>			
<ul> <li>540) For robots with protection type Clean Room (option 3351-1) Loose the locking screws.</li> <li>4 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Remove the top cover from the ball screw.</li> <li>5 For robots with protection class IP54 (option 3350-540) For robots with protection class IP54 (option 3350- 540)</li> </ul>		paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i>	
tion 3351-1)       Loose the locking screws.         4       For robots with protection class IP54 (option 3350- 540)         For robots with protection type Clean Room (op- tion 3351-1)         Remove the top cover from the ball screw.         5         For robots with protection class IP54 (option 3350- 540)         For robots with protection type Clean Room (op- tion 3351-1)	3		
Loose the locking screws.       Image: Constraint of the locking screws.         4       For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Remove the top cover from the ball screw.         5         For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Remove the top cover from the ball screw.         5         For robots with protection class IP54 (option 3350-540)         For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)			2003
<ul> <li>540) For robots with protection type Clean Room (option 3351-1) Remove the top cover from the ball screw.</li> <li>5 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)</li> </ul>			xx2100002398
<ul> <li>For robots with protection type Clean Room (option 3351-1) Remove the top cover from the ball screw.</li> <li>5 For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (option 3351-1)</li> </ul>	4	For robots with protection class IP54 (option 3350-	
tion 3351-1)         Remove the top cover from the ball screw.         1         1         5         For robots with protection class IP54 (option 3350- 540)         For robots with protection type Clean Room (op- tion 3351-1)			
<ul> <li>For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1)</li> </ul>		tion 3351-1)	
540) For robots with protection type Clean Room (op- tion 3351-1)		Remove the top cover from the ball screw.	xx2100002399
For robots with protection type Clean Room (op- tion 3351-1)	5		1
		For robots with protection type Clean Room (op-	
		-	
xx2100002401			xx2100002401

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
6	For robots with protection class IP54 (option 3350- 540)	of the second
	For robots with protection type Clean Room (option 3351-1)	
	Remove the flange with bearing.	xx2100002402

## Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the cover of the outer arm and remove the cover.	For robots with protection class IP30
	Note	
	For robots with protection class IP54 (option 3350- 540)	CERT
	For robots with protection type Clean Room (op- tion 3351-1)	
	Remove the cover with bellow and housing.	
	Note	
	The bellow does not need to be removed separ- ately.	
		xx2100000933
	Тір	For robots with protection class IP54 (option 3350-540)
	Check the gasket and replace it if needed.	For robots with protection type Clean Room (option 3351-1)
		xx2100002427

For Clean Room/ IP54 robots

Removing the lower cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002404
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the lower cover from the ball screw.	xx2100002405
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002406
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	xx2100002407

#### Removing the lower bellow

	W	
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loosen the upper bellow clamp by loosening the screw and pull the clamp apart slightly.	
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the bellow from the outer arm. Note For robots with protection class IP54 (option 3350- 540) Clean the bellow from the glue if it will be reused.	xx2100002408
5	For robots with protection class IP54 (option 3350- 540) Remove the bellow gasket from the bellow. Note Clean the bellow gasket from the glue if it will be reused. Note Be careful when removing the bellow gaskets. If any broken, replace it.	

# 5.6.11 Replacing the outer arm *Continued*

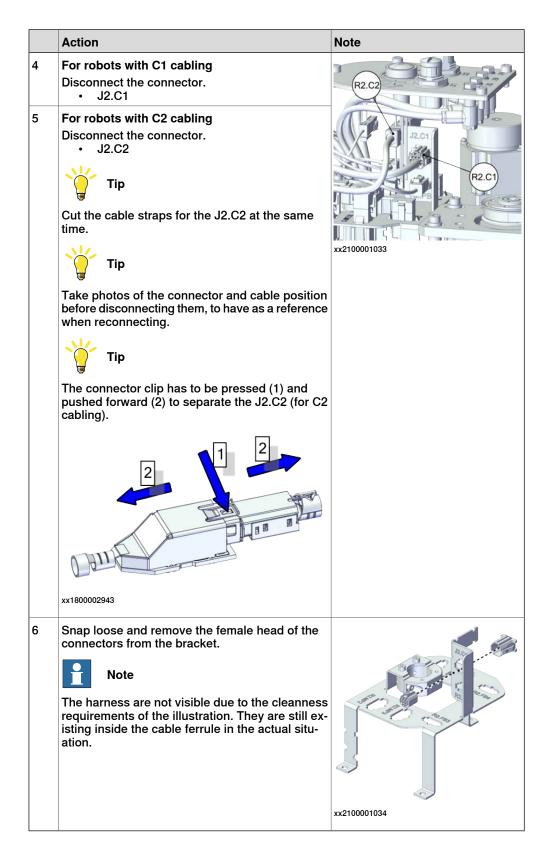
Removing the shaft for Clean Room/ IP54 robots

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the O-ring from the lower housing.	xx1900001615
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the attachment screws.	•••••
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the shaft from the mechanical stopper. Note The shaft is glued to the ball screw. Be careful with the glue when removing the shaft.	xx1900001616

Disconnecting the six bases	<b>C1</b>	appling and CQ appling (if aguinned)
Disconnecting the air noses,	C I	cabling and C2 cabling (if equipped)

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the air hoses from the L-shaped con- nectors.	x2100001032

5.6.11 Replacing the outer arm *Continued* 



Disconnecting the connectors for axis-2 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the connectors. • R2.MP2 • R2.FB2	xx2100000934
4	Snap loose and remove the female head of the connectors from the bracket.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	x210000935

Disconnecting the connectors for axis-3 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connectors. • R2.MP3 • R2.FB3	x210000936
4	Snap loose and remove the female head of the connectors from the bracket.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000937

#### Disconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Disconnect the axis-4 motor connectors. • R2.MP4 • R2.FB4	R2.FB4         R2.MP4           xx210000938         R2.MP4
3	Snap loose and remove the female head of the connectors from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	хх210000939

## Disconnecting the connector for PB

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
3	Disconnect the connector. • R2.PB	rote R2LAMP R2_PB R2_PB R2_PB R2_PB R2_PB
4	Snap loose and remove the female head of the connector from the bracket.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	

## Pull out the process hub

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Take out the process hub.	For robots with protection class IP54 (option 3350-540)
	Note	For robots with protection type Clean Room (option 3351-1)
	For robots with protection class IP54 (option 3350- 540)	$\wedge$
	For robots with protection type Clean Room (option 3351-1)	
	Check the gasket for the process hub.	C C
	Тір	
	Replace the gasket if needed.	E O
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	

Removing the cable ferrule and bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the screws on the bracket to the cable ferrule to release the cable ferrule with cable. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx210000940

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
4	Remove the screws on the bracket. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
5	Remove the screws on the cable ferrule and take the cable ferrule out.	x1800002842
		xx180002849

Removing the gear-2 pulley protection cover

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

	Action	Note
3	Remove the screws on the pulley protection cover to release the pulley protection cover.	vx210001047

## Removing the axis-2 motor sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws and washers.	
4	Remove the motor. Tip Move the internal harness out of the way.	x210001046

## Removing the axis-2 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the timing belt from the outer arm.	x210001048

Removing the axis-3 motor sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	

	Action	Note
4	Remove the screws.	
5	Remove the axis-3 motor sub-assembly and the timing belt.	xx210001178

Removing the lower mechanical stopper

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot!	
	See Cut the paint or surface on the robot before replacing parts on page 120.	

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
3	Remove the screw.	For robots with protection class IP30 (option 3350-300)
		xx1800002860 For robots with protection class
		IP54 (option 3350-540) For robots with protection type
		Clean Room (option 3351-1)
		xx1900001642
4	Remove the mechanical stopper. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	
		xx1800002861

Removing the ball screw with the flange

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

Continues on next page

	Action	Note
2	<b>ELECTROSTATIC DISCHARGE (ESD)</b> The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	
3	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
4	Remove the screws and washers on the ball screw flange.	xx2100001082
5	Insert the special tool into the ball screw shaft.	IRB 920 special tool:3HAC077249- 001
		xx2100001129

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
6	Mark the location of the ball screw shaft grooves on the ball screw lower nut.	xx2100001187
7	Take out the ball screw with the flange assembly carefully. CAUTION Move the special tool along with the ball screw shaft until it is totally inserted into the lower nut of the ball screw and keep the status. When the special tool is totally inserted to the lower nut of the ball screw, support the special tool with some thing. Or the ball screw lower nut will be destroyed.	хх2100001083
8	Lay down the ball screw assembly. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	xx2100001084

#### Removing the transmission module assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Removing the screws of the transmission module assembly.	xx2100001091
4	Take out the transmission module assembly with the axis-4-2 timing belt.	

Removing the pulley on the ball screw lower position

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>ELECTROSTATIC DISCHARGE (ESD)</b> The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	
3	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

# 5.6.11 Replacing the outer arm *Continued*

	Action	Note
4	Remove the screws and washers.	3
5	Remove the pulley carefully. CAUTION If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause this.	xx2100001085

## Removing the ball screw lower nut

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the lower nut to the outer arm.	IRB 920 special tool:3HAC077249- 001
	<b>Tip</b> Hold the ball screw to prevent it from dropping. Or the ball screw may be destroyed.	
4	Raise the ball screw lower nut with the special tool to take them out of the outer arm carefully.	
	Hold the lower part of the ball screw to prevent it from dropping.	xx2100001088
	Or the ball screw may be destroyed.	
	If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed. Be careful when you do any work that may cause	
	this.	

## Removing the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
3	Remove the screws on the axis -2 gear inside the outer arm.	хганияния
4	Remove the outer arm slightly.	xx2100001099

#### Refitting the outer arm

Use these procedures to refit the outer arm.

Refitting the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Insert the main harness through the outer arm.	

	Action	Note
4	Refit the outer arm to the axis-2 gear unit on the inner arm. Tip When the gear unit is in the right position, you can hear a clear "Click".	
		xx2100001099
5	Refit the screws.	Screws: Hex socket head cap screw M4x12 12.9 Lafre 2C2B/FC6.9 (16 pcs) Washers: Spring washer 9x4.3x1 Steel (16 pcs)
		Tightening torque: 3.5 Nm ±10%

### Refitting the ball screw lower nut

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
3	Put the ball screw lower nut to the outer arm carefully.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		Tightening torque: 3.5 Nm ±10%
	Make sure the ball screw nut works fluently.	
4	Secure the screws on the lower nut to the outer arm.	<pre>xx210001088</pre>

Refitting the pulley on the ball screw lower position

	Action	Note
1	ELECTROSTATIC DISCHARGE (ESD)	
	The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	
2	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
3	Refit the pulley to the ball screw carefully.	Screws: Hex socket head cap screw M5x12 12.9 Lafre
		2C2B/FC6.9 (6 pcs) Tightening torque: 4.4 Nm ±10%
	If the ball screw nut or ball screw spline nut go out of the screw shaft, the ball screw is destroyed.	ingitioning to quot in the provide the providence of the providenc
	Be careful when you do any work that may cause this.	
4	Refit the screws.	
	Tip	
Secure with the stopping to from rotating.	Secure with the stopping tool to prevent the pulley from rotating.	
		xx2100001085

### Refitting the ball screw with the flange

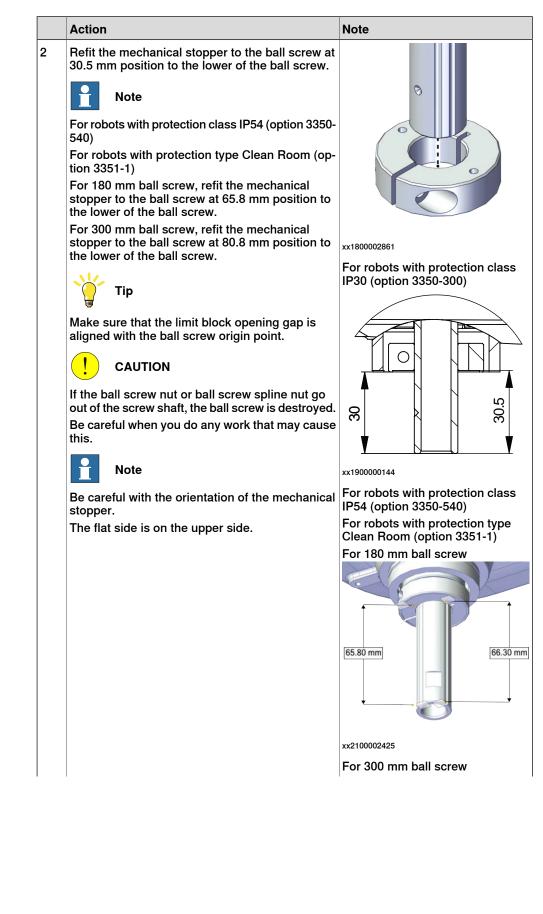
	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the ball screw assembly to the outer arm. Tip Make sure the marked location is aligned with the ball screw shaft grooves. CAUTION With the inserting of the ball screw shaft, remove the special tool along with the ball screw shaft carefully.	IRB 920 special tool:3HAC077249- 001

# 5.6.11 Replacing the outer arm *Continued*

	Action	Note
3	Refit the screws and washers to the secure the ball screw flange to the outer arm.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs)
	Тір	Washers: Spring washer 9x4.3x1 Steel (4 pcs)
	Pre-tighten the screws at 0.5Nm and slide the ball screw up and down for five times. Then tighten the screws at 3.8Nm to secure it.	Tightening torque: 3.5 Nm ±10%
		xx2100001082

#### Refitting the mechanical stopper

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	



	Action	Note
		80.80 mm 80.80 mm xx2100002426
3	Refit the screw.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (1 pcs) Tightening torque: 6.5 Nm For robots with protection class IP30 (option 3350-300) xx1800002860 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx1900001642

Refitting the transmission module assembly to the outer arm

	Action	Note
	ACIION	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the transmission module assembly to the outer arm.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs)
	Тір	Washers: Plain washer machining 4.2x9x2 steel (4 pcs)
	Place the axis-4 second timing belt through the ball screw flange.	Tightening torque: 2.6 Nm ±10%
3	Secure with the screws without fully tightened.	x210001091
		*** 100001031

Refitting the axis-4 second timing belt to the pulley

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
2	Refit the belt to the pulley. Ensure that the belt runs correctly in the grooves.	Timing belt, A4-2: 3HAC070471-001
		xx2100001086

### Fastening the ball screw flange

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before replacing parts on page 120</i> .	
3		
	Make sure that the ball screw is supported with	
	something. The sudden drop of the ball screw due the lost of	
	the axis-3 motor may cause danger.	
4	Tighten the screws of the ball screw flange.	
		xx2100001082

Continues on next page

Adjusting the axis-4 second timing belt tension

second timing belt tension			
	Action	Note	
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.		
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>		
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.		
4	Hang a strong strap to the motor.		
5	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range.	Used belt: 100-114 N New belt:240-270 N	
	Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	xz100001127	
6	Fasten the screws on the transmission module to the recommended tightening torque.	Tightening torque: 2.6 Nm ±10%	

Continues on next page 693

# 5.6.11 Replacing the outer arm *Continued*

	Action	Note
7	Use a sonic tension meter to measure the timing belt tension.	Used belt: 202-216 Hz New belt:180-240 Hz
8	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

#### Refitting the axis-3 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the motor to the outer arm. Tip Move the internal harness out of the way.	x210001181
3	Refit the timing belt to the pulley on the ball screw and the motor. Ensure that the belt runs correctly in the grooves.	

	Action	Note
4	Refit the screws and washers without fully tightened.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs) Washers: Washer 4.3x10x2 steel (4 pcs) Tightening torque: 2.6 Nm ±10%
5	Hang a strap to the motor.	
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	Used belt: 36.6-41.8 N New belt:40-53 N
7	Fasten the screws to the recommended tightening torque.	xx2100001126
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 139-149 Hz New belt:110-145 Hz

# 5.6.11 Replacing the outer arm *Continued*

	Action	Note
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	x210001179
10	Remove the axis-3 belt tension adjustment tool.	

Refitting the axis-3 timing belt

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the timing belt to the pulley on the ball screw and the motor. Ensure that the belt runs correctly in the grooves.	Timing belt A3: 3HAC070464-001
		vx210001079

	Action	Note
3	Secure the screws and washers without fully tightened.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (4 pcs)
		Washers: Plain washer machining 4.2x9x2 steel (4 pcs)
		Tightening torque: 2.6 Nm ±10%
4	Hang a strap to the hook on the motor.	
5	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range.	Used belt: 36.6-41.8 N New belt:40-53 N
	<b>Note</b> During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	xx2100001126
6	Use a sonic tension meter to measure the timing belt tension.	Used belt: 139-149 Hz New belt:110-145 Hz
7	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

### Refitting the axis-2 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
2	Refit the axis-2 timing belt onto the pulley on the axis-2 gearbox.	x210001048
3	Refit the motor and refit the timing belt to the motor. Ensure that the belt runs correctly in the grooves.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs) Washers: Plain washer machining
4	Refit the screws and washers without fully tightened.	4.2x9x2 steel (4 pcs) Tightening torque: 2.3 Nm ±10% Value of the steel of the st
5	Hang a strap to the motor.	
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction. $\overrightarrow{v}$ Tip If the ball screw will interfere with the handheld dynamometer, adjust the ball screw manually.	Used belt: 64.7-73.9 N New belt:70-100 N
		xx2100001125

Continues on next page

	Action	Note
7	Fasten the screws to the recommended tightening torque.	Tightening torque: 2.3 Nm ±10%
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 315-337 Hz New belt:260-390 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	
10	Refit the pulley protection cover and secure with screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 0.8 Nm

### Refitting the cable ferrule and bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Lay the internal harness in a natural state without distortion.	

	Action	Note
3	Refit the cable ferrule and secure it with the screws.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
	The air hoses should face the process hub side. Tip The position with wrapped tape is the marked position for the cable ferrule. Tip Align all the cable ferrules so that the cable is in	xx1800002849
4	a natural bending position to avoid twisting. Secure the cable ferrule to the bracket.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9
	Tip         Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting.         Image: Note         The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	(2 pcs) Tightening torque: 1.2 Nm ±10%
5	Refit the bracket without securing. Tip Do not secure it with the screws before the cable ferrule installed well. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	

Reconnecting the connector for PB

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the PB connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031
3	Reconnect the connector. • R2.PB Tip See the number markings on the connectors for help to find the corresponding connector.	xx2100001030
4	Route and secure the cabling with cable straps if needed.  CAUTION Correct cable routing is highly important. If the cables are routed incorrectly the cables can be damaged.	

# 5.6.11 Replacing the outer arm *Continued*

Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000939
2	Reconnect the connectors. • R2.MP4 • R2.FB4 Tip See the number markings on the connectors for help to find the corresponding connector.	x210000938
3	Route the cabling on the axis-4 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connectors for axis-3 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly.	800 J2C1
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
3	Reconnect the connectors. • R2.MP3 • R2.FB3	
	Тір	
	See the number markings on the connectors for help to find the corresponding connector.	R2.FB3 xx2100000936
4	Route the cabling on the axis-3 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

# 5.6.11 Replacing the outer arm *Continued*

Reconnecting the connectors for axis-2 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000935
3	Reconnect the connectors. <ul> <li>R2.MP2</li> <li>R2.FB2</li> </ul> <li>Tip See the number markings on the connectors for help to find the corresponding connector.</li>	xx2100000934
4	Route the cabling behind the axis-2 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the air hoses, CP/CS cabling and Ethernet cabling (if equipped)

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Route the air hoses on the process hub behind the bracket.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

	Action	Note
3	Insert the female head of the C1 cabling connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100001034
4	For robots with C1 cabling Reconnect the connector. • J2.C1 Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	x2100001033
5	For robots with C2 cabling Reconnect the connector. J2.C2 Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	xx2100001033
6	Secure the C2 cabling to the C2 bracket with the cable straps.	
7	Reconnect the air hoses in a cross pattern with the L-shaped connectors. Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same Y-shaped connector.	x2100001032

	Action	Note
8	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

#### Securing the bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the bracket. Tip Do not secure it with the screws before the cable ferrule installed well. Note Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 1.2 Nm ±10%

#### For Clean Room/ IP54 robots

Refitting the shaft for Clean Room/ IP54 robots

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the shaft to the ball screw at 40.2 mm pos- ition to the lower of the ball screw.	40.20 mm xx1900001617
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Secure the shaft to the ball screw with the screws.	Screws: Hexagon socket set screws with flat point, ISO 4026 stainless steel M3x8 (2 pcs) Tightening torque: 0.4 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) Apply the glue to the upper contacted zone between the shaft and the ball screw. Note Fulfill the gaps on the ball screw in this contacted zone to make a sealing structure.	хх1900001805

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Insert the O-ring to the shaft.	
	Note	
	Replace the o-ring if needed.	
		xx1900001615

Refitting the lower bellow to outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection class IP54 (option 3350- 540) Apply the glue to the outer arm.	xx2100002409
3	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
[	Install the bellow to the shaft.	

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
4	For robots with protection class IP54 (option 3350- 540)	Tightening torque: 2.5 Nm ±10%
	For robots with protection type Clean Room (option 3351-1)	
	Pull the upper end of the bellow to the outer arm.	
	Тір	
	For robots with protection class IP54 (option 3350- 540)	
	Hold the bellow for a little while until it's attached to the housing.	
5	For robots with protection class IP54 (option 3350- 540)	xx2100002408
	Install the bellow gaskets to the bellow.	
	Тір	
	The angle between the gap on the bellow gasket and gap on the inner bellow gasket should be 90 degrees.	
6	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Secure them with the clamp.	
	Тір	
	The opening part of the clamp should be in the opposite position to the gap on the bellow gasket.	

#### Refitting the lower cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the shaft.	xx2100002407
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	screw M2.5x6 12.9 Lafre
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the lower cover to the ball screw.	xx2100002405

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the locking screws.	
		xx2100002404

### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs)
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the cover with bellow. Check the gasket for the outer arm cover. Tip Replace the gasket if needed. CAUTION The gasket is in the outer arm.	IP30 (option 3350-300)
3	Refit the screws.	xx210000933 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

#### For Clean Room/ IP54 robots

#### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

713

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	After all repair work, wipe the Clean Room robot	
2	free from particles with spirit on a lint free cloth. Insert the process hub from the outer arm cover.	

5.6.11 Replacing the outer arm *Continued* 

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	9 9
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	C. C
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	xx2100000932
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002438

### Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

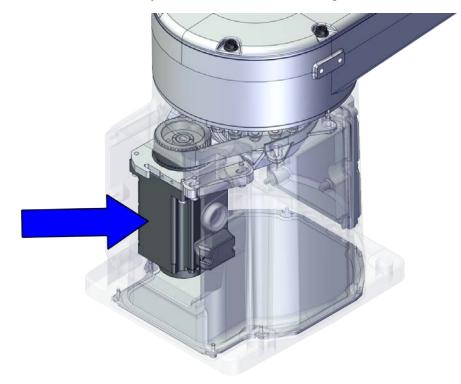
5.7.1 Replacing the axis-1 motor sub-assembly

### 5.7 Motors

### 5.7.1 Replacing the axis-1 motor sub-assembly

#### Location of the axis-1 motor sub-assembly

The axis-1 motor sub-assembly is located as shown in the figure.



xx2100001014

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Motor with pulley A1	3HAC076569-001	
Timing belt A1	3HAC070449-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit		Content is defined in section <i>Standard toolkit on page 1008</i> .

## 5.7.1 Replacing the axis-1 motor sub-assembly *Continued*

Equipment	Article number	Note
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.
Sonic tension meter	-	Used for measuring the timing belt tension.
Handheld dynamometer	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC029132-001	FM 222

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

719

# 5.7.1 Replacing the axis-1 motor sub-assembly *Continued*

#### Removing the axis-1 motor sub-assembly

Use these procedures to remove the axis-1 motor sub-assembly.

#### Preparations before removing the axis-1 motor sub-assembly

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	
3	Jog all axes to zero position.	
		xx2100000930
4	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
5		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	

Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip	For robots with protection class IP30
	Check the gasket and replace it if needed.	xx2100000932 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
	Insert the process hub to the outer arm.	

### 5 Repair

# 5.7.1 Replacing the axis-1 motor sub-assembly *Continued*

### For Clean Room/ IP54 robots

#### Removing the top cover and the flange with bearing

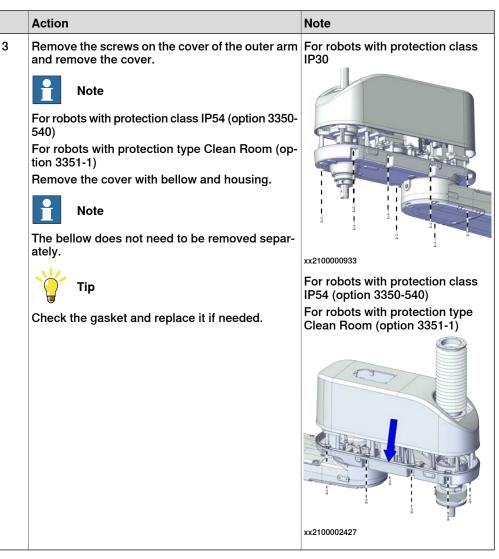
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399

	Action	Note
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	xx2100002402

### Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

723



Disconnecting the air hoses, C1 cabling and C2 cabling (if equipped)

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Disconnect the air hoses from the L-shaped con- nectors.	xx2100001032
4	For robots with C1 cabling Disconnect the connector. • J2.C1	R2.C2
5	For robots with C2 cabling Disconnect the connector. • J2.C2 Tip Cut the cable straps for the J2.C2 at the same time. Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting. Tip The connector clip has to be pressed (1) and pushed forward (2) to separate the J2.C2 (for C2 cabling).	x21000103

	Action	Note
6	Snap loose and remove the female head of the connectors from the bracket.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100001034

Disconnecting the connectors for axis-2 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the connectors. • R2.MP2 • R2.FB2	x210000934

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	, 12.02
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000935

Disconnecting the connectors for axis-3 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the connectors. • R2.MP3 • R2.FB3	x210000936

	Action	Note
4	Action Snap loose and remove the female head of the connectors from the bracket. Note Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	Note
		xx2100000937

Disconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Disconnect the axis-4 motor connectors. • R2.MP4 • R2.FB4	xx210000938
3	Snap loose and remove the female head of the connectors from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000939

Continues on next page

Disconnecting the connector for PB

	nnector for PB				
	Action	Note			
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.				
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.				
3	Disconnect the connector. • R2.PB	xx2100001030			
4	Snap loose and remove the female head of the connector from the bracket.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031			

Pull out the process hub

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Take out the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the process hub. Tip Replace the gasket if needed. CAUTION Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

Removing the cable ferrule and bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the bracket to the cable ferrule to release the cable ferrule with cable. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
4	Remove the screws on the bracket. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx210000941
5	Remove the screws on the cable ferrule and take the cable ferrule out.	xx1800002842
		xx1800002849

### Removing the axis-1 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

731

	Action	Note
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the screws.	For robots with protection class
4	Remove the cover.	IP30 (option 3350-300)
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (op- tion 3351-1)	
	Remove the cover and check the gasket.	
	Тір	A COL
	Replace the gasket if needed.	xx2100000942
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002428

#### Removing the axis-2 cover

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i>	
	replacing parts on page 120.	

	Action	Note
3 4	Remove the screws. Remove the cover. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the cover and check the gasket. Tip Replace the gasket if needed.	For robots with protection class IP30 (option 3350-300) xx2100000943 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

Removing the SMB cover

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	ELECTROSTATIC DISCHARGE (ESD)	
	The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	

	Action	Note
3	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
4	Remove the screws on the SMB cover to the base. Note For robots with protection type Clean Room (op- tion 3351-1) Remove the stainless screws on the SMB cover to the base.	For robots with protection class IP30 (option 3350-300)
5	Pull the SMB cover with the SMB unit assembly out together. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the SMB cover. Tip Replace the gasket if needed.	xx210000944 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

#### Disconnecting the SMB cabling

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>ELECTROSTATIC DISCHARGE (ESD)</b> The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	
3	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
4	Cut the strips.	
5	Disconnect the connectors. • SMB.P7 • SMB.J1 • SMB.J2 Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting.	xx210000945

#### Removing the base plate/ rear plate

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Remove the screws on the base to the ground.	
4	Lay down the robot.	

	Action	Note
5 6	For robot with rear outlet cable version, remove the screws on the base plate. Remove the base plate.	For rear outlet cable version: For robots with protection class IP30 (option 3350-300)
	Note For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Check the gasket for the base plate. Tip Replace the gasket if needed.	

	Action	Note
7	For robot with undeneath outlet cable version, remove the screws on the rear plate.	For undeneath outlet cable version: For robots with protection class
8	Remove the rear plate.	IP30 (option 3350-300)
	For robots with protection class IP54 (option 3350- 540)	Contraction 1
	For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the rear plate.	
	Replace the gasket if needed.	
		xx2100001202
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002435

#### Releasing the base bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

737

	Action	Note
3	Remove the screws on the base bracket to the base.	xx210000948

### Disconnecting the grounding cable connectors

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before replacing parts on page 120</i> .	
3	Remove the three grounding cables from the bracket by unscrew the screws.	
		xx210000947

#### Disconnecting the connectors for axis-1 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connectors. • R2.MP1 • R2.FB1	x210000949
4	Snap loose and remove the female head of the connectors from the bracket.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	
		xx2100000950

### Removing the bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

### 5 Repair

# 5.7.1 Replacing the axis-1 motor sub-assembly *Continued*

	Action	Note
3	Release the cable ferrule from the bracket.	xx210000951
4	Remove the bracket.	xx210000952

Removing the main harness from the axis -2 gearbox position

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the	
	paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Pull the internal harness out of the outer arm from the centre of the axis-2 gearbox.	For rear outlet cable version:
	Тір	
	Wrap the connectors with the masking tape.	and the second se
	Тір	Net
Take photos of the connector and cable before disconnecting them, to have as a r when reconnecting.	Take photos of the connector and cable position	xx2100000954
		For undeneath outlet cable version:
		xx2100001203

### Removing the main harness from the axis -1 gearbox position

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Action Pull the internal harness out of the inner arm from the sleeve of the axis-1 gearbox. Tip Wrap the connectors with the masking tape.	
		xx2100001203

### Removing the main harness

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

### 5 Repair

## 5.7.1 Replacing the axis-1 motor sub-assembly *Continued*

	Action	Note
3	For robot with rear outlet cable version, remove the screws on the main harness to the base.	For rear outlet cable version: For robots with protection class
4	Remove the main harness.	IP30 (option 3350-300)
	Note         For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Check the gasket for the main harness.         Image: Tip         Replace the gasket if needed.	xx210000953         For robots with protection class         T54 (option 3350-540)         For robots with protection type         Clean Room (option 3351-1)

	Action	Note
5	Action For robot with undeneath outlet cable version, remove the screws on the main harness assembly. Remove the main harness assembly. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the main harness assembly. Tip Replace the gasket if needed. Note Remove the bottom plate from the main harness if needed.	For undeneath outlet cable version:
7	For robots with protection type Clean Room (op- tion 3351-1) Remove the one way valve by unscrewing it.	xt20000281

### Removing the pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

#### Continues on next page

	Action	Note
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the pulley protection cover to the base.	
4	Remove the pulley protection cover.	xx2100001037

Removing the axis-1 motor sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws and washers.	
4	Remove the motor.	xx210001038

745

### 5 Repair

## 5.7.1 Replacing the axis-1 motor sub-assembly *Continued*

Separating the flange from axis-1 motor sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Remove the screws and washers.	
4	Separate the flange from the motor.	xx2100001042

#### Refitting the axis-1 motor sub-assembly

Use these procedures to refit the axis-1 motor sub-assembly.

Refitting the flange to the axis-1 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Install the flange to the motor.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (4 pcs)
		Tightening torque: 2.3 Nm ±10%
		xx210001142

Refitting the axis-1 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Put the timing belt into the pulley on the gear.	
3	Refit the motor and refit the timing belt to the motor. Ensure that the belt runs correctly in the grooves.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (3 pcs)
4	Refit the screws and washers without fully tightened.	Washers: Plain washer machining 4.2x9x2 steel (3 pcs) Tightening torque: 2.8 Nm ±10% xx2100001038 Timing belt A1: 3HAC070449-001
5	Hang a strap to the hook on the motor.	

	Action	Note
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	New belt:90-130 N
7	Fasten the screws to the recommended tightening torque.	Tightening torque: 2.8 Nm ±10%
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 308-329 Hz New belt:250-370 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

### Refitting the pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

Action	Note
For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
Refit the pulley protection cover.	Screws: Hex socket head cap
Secure the screws on the pulley protection cover	screw M4x10 12.9 Lafre 2C2B/FC6.9 (8 pcs)
	Tightening torque: 0.8 Nm
	CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120. Refit the pulley protection cover.

Inserting the main harness through the axis -1 gearbox position

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Make sure that the robot is at zero position.	xx210000930

749

	Action	Note
3	Insert the internal harness into the inner arm through the sleeve of the axis-1 gearbox from the base. Tip Wrap the connectors with the masking tape. Tip The air hoses should face the axis-1 motor. CAUTION Make sure that no cables or hoses are twisted or strained. Reroute if necessary.	For rear outlet cable version: *x2100000955 For undeneath outlet cable version: *x2100001206

### Inserting the main harness through the axis -2 gearbox position

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Action Insert the internal harness into the outer arm through the plastic protection tube and the centre of the axis-2 gearbox. Tip Wrap the connectors with the masking tape.	Note For rear outlet cable version: xx2100000955 For undeneath outlet cable version:
		xx2100001206
3	Secure the R2.MP3 and R2.MP4 with cable straps.	

#### Reconnecting the connectors for axis-1 motor

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly.	000
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	1 Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	

Continues on next page

### 5 Repair

5.7.1 Replacing the axis-1 motor sub-assembly *Continued* 

	Action	Note
3	Reconnect the connectors. <ul> <li>R2.MP1</li> <li>R2.FB1</li> </ul> Tip See the number markings on the connectors for help to find the corresponding connector.	xx210000949
4	Route the cabling behind the axis-1 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

### Reconnecting the grounding cable connectors

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Secure the three grounding cables to the bracket with the screw.	Screws: Hex socket head cap screw M3x5 12.9 Lafre 2C2B/FC6.9 (3 pcs)
		Tightening torque: 1.5 Nm ±10%
		vr210000947

	Action	Note
3	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

#### Refitting the base bracket

	Action	Note				
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.					
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.					
3	Lay the main harness in a natural state without distortion.					
	Secure the cable ferrule to the bracket. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%				

### 5 Repair

## 5.7.1 Replacing the axis-1 motor sub-assembly *Continued*

	Action	Note
4	Refit the base bracket to the base and secure with the screws.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (4 pcs)
		Tightening torque: 1.2 Nm ±10%
		xx210000948

### Refitting the SMB cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Reconnect the connectors. <ul> <li>SMB.P7</li> <li>SMB.J1</li> <li>SMB.J2</li> </ul> Tip Take photos of the connector and cable position	
	before disconnecting them, to have as a reference when reconnecting.	xx2100000945

	Action	Note
3	Refit the SMB cover assembly.	For robots with protection class IP30 (option 3350-300)
	Note	Screws: Hex socket head cap screw M4x10 12.9 Lafre
	For robots with protection class IP54 (option 3350- 540)	2C2B/FC6.9 (6 pcs) Tightening torque: 2.6 Nm
	For robots with protection type Clean Room (option 3351-1)	
	Check the gasket for the SMB cover.	· · · ·
	Тір	····
	Replace the gasket if needed.	
4	Secure the SMB cover to the base with the screws.	
		xx2100000944
		For robots with protection type Clean Room (option 3351-1)
		Screws: Stainless Screw Hexagon Socket Head Cap, Clean Room 3HAC075438-001 (6 pcs)
		Tightening torque: 2.6 Nm
		xx2100002433
		For robots with protection class IP54 (option 3350-540)
		Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		Tightening torque: 2.6 Nm
		xx2100002433
		Continues on next nad

### 5 Repair

# 5.7.1 Replacing the axis-1 motor sub-assembly *Continued*

### Refitting the main harness

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection type Clean Room (option 3351-1)	
	Refit the one way valve by screwing it into the main harness assembly.	xx220000281

	Action	Note
3	Action         For rear outlet cable version, refit the main harness to the base.         Secure with the screws.	Note For rear outlet cable version: For robots with protection class IP30 (option 3350-300) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs) Tightening torque: 1.2 Nm ±10%
		xx2100000953 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		Tightening torque: 1.2 Nm ±10%

	Action	Note
5	For undeneath outlet cable version, refit the main harness assembly to the base. Note Refit the bottom plate to the main harness if needed. Secure with the screws.	For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 1.2 Nm ±10%
		xx2100001204 For robots with protection class
		IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 1.2 Nm ±10%
		xx2100002437

### Refitting the base plate/ rear plate

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Apply grease to the internal harness, cover all moving area of the harness.	

759

	Action		Note
3	For rear of to the bas	outlet cable version, refit the base plate se.	Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		lote	Tightening torque: 1.2 Nm ±10%
	For robots 540)	s with protection class IP54 (option 3350-	For rear outlet cable version: For robots with protection class IP30 (option 3350-300)
	tion 3351	,	
	Check the the base	e gasket for the base plate before refitting plate.	
	т	ïp	
	Replace t	he gasket if needed.	
	For under plate to the second	neath outlet cable version, refit the rear ne base.	
		lote	xx2100000946
	For robots 540)	s with protection class IP54 (option 3350-	For robots with protection class IP54 (option 3350-540) For robots with protection type
	For robot tion 3351	s with protection type Clean Room (op- -1)	Clean Room (option 3351-1)
	Check the the rear p	e gasket for the rear plate before refitting late.	
	т	ïp	
	Replace t	he gasket if needed.	
4	Secure th the screw	e base plate/ rear plate to the base with /s.	
			xx2100002434
			For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300)
			xx2100001202

	Action	Note
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
5	Refit the robot back to the ground.	
6	Secure with the screws.	Screws: Hex socket head cap screw M12x35 12.9 Gleitmo 603+Geomet 500 (4 pcs)
		Steel
		Washers: 24 mm x 13 mm x 2.5 mm (4 pcs)
		Tightening torque: 56 Nm ±10%

### Refitting the cable ferrule and bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Lay the internal harness in a natural state without distortion.	

	Action	Note
3	Refit the cable ferrule and secure it with the screws. Tip The air hoses should face the process hub side. Tip The position with wrapped tape is the marked position for the cable ferrule. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
4	Secure the cable ferrule to the bracket. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
5	Refit the bracket without securing.         Image: Tip         Do not secure it with the screws before the cable ferrule installed well.         Image: Note         The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	

Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
	Insert the female head of the connectors to the bracket accordingly.  Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.  Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	хх210000939
2	Reconnect the connectors. <ul> <li>R2.MP4</li> <li>R2.FB4</li> </ul> Tip See the number markings on the connectors for help to find the corresponding connector.	xx2100000938
3	Route the cabling on the axis-4 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

### 5 Repair

# 5.7.1 Replacing the axis-1 motor sub-assembly *Continued*

Reconnecting the connectors for axis-3 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied	201 J201
	to the connectors, the connectors may be dam- aged if excessive force is used. Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000937
3	Reconnect the connectors. • R2.MP3 • R2.FB3 Tip	
	See the number markings on the connectors for help to find the corresponding connector.	R2.MP3 xx2100000936
4	Route the cabling on the axis-3 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connectors for axis-2 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly.  Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.  Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000935
3	Reconnect the connectors. • R2.MP2 • R2.FB2 Tip See the number markings on the connectors for help to find the corresponding connector.	xx210000934
4	Route the cabling behind the axis-2 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

765

### Reconnecting the connector for PB

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	After all repair work, wipe the Clean Room robot	
	free from particles with spirit on a lint free cloth.	
2	Insert the female head of the PB connector to the bracket accordingly.	
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	C.S.C.S.C.
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100001031
3	Reconnect the connector. • R2.PB	R2LAMP
	Тір	
	See the number markings on the connectors for help to find the corresponding connector.	xx2100001030
4	Route and secure the cabling with cable straps if	
	needed.	
	Correct cable routing is highly important. If the cables are routed incorrectly the cables can be damaged.	

Reconnecting the air hoses, CP/CS cabling and Ethernet cabling (if equipped)

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Route the air hoses on the process hub behind the bracket. CAUTION Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

	Action	Note
3	Insert the female head of the C1 cabling connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used. Note Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation. For robots with C1 cabling Reconnect the connector.	
	<ul> <li>J2.C1</li> <li>Tip</li> <li>See the number markings on the air hoses for help to find the corresponding air hoses.</li> <li>The air hoses with the same number connect to the same L-shaped connector.</li> </ul>	R2.C1 xx2100001033
5	For robots with C2 cabling Reconnect the connector. • J2.C2 Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	
6	Secure the C2 cabling to the C2 bracket with the cable straps.	
7	Reconnect the air hoses in a cross pattern with the L-shaped connectors. Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same Y-shaped connector.	x210001032

	Action	Note
8	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

#### Securing the bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the bracket. Tip Do not secure it with the screws before the cable ferrule installed well. Note Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 1.2 Nm ±10%

### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover. Note For robots with protection class IP54 (option 3350- For robo	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 2 Nm ±10%
	For robots with protection type Clean Room (op- tion 3351-1) Refit the cover with bellow. Check the gasket for the outer arm cover. Tip Replace the gasket if needed. CAUTION The gasket is in the outer arm.	
3	Refit the screws.	xx2100000933 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

### For Clean Room/ IP54 robots

### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

### 5 Repair

## 5.7.1 Replacing the axis-1 motor sub-assembly *Continued*

Note
Screws: Hexagon socket set screws with flat point, ISO 4026 stainless steel M3x8 (2 pcs)
Tightening torque: 0.4 Nm ±10%
xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	7 7
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely	xx2100000932
	until the connectors are disconnected, as shown in following steps.	For robots with protection class IP54 (option 3350-540)
	in following steps.	For robots with protection type Clean Room (option 3351-1)
		xx2100002438

### Refitting the axis-1 cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover.	For 450 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (10 pcs)
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1)	For 550 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (12 pcs)
	Check the gasket for the cover before refitting the cover.	For 650 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (16 pcs)
	Tip	Tightening torque: 6 Nm ±3%
	Replace the gasket if needed.	For robots with protection class IP30 (option 3350-300)
3	Refit the screws.	x210000942
		For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx2100002428

### Refitting the axis-2 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Refit the cover.         Note         For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Check the gasket for the cover before refitting the cover.         Image: Tip         Replace the gasket if needed.         Refit the screws.	Screws: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (9 pcs) Tightening torque: 6 Nm ±3% For robots with protection class IP30 (option 3350-300)
		IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

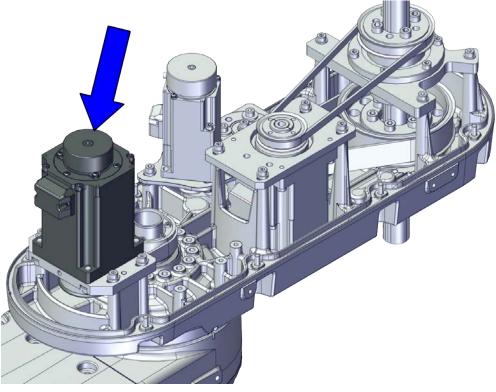
### Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .
3		
	Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

### 5.7.2 Replacing the axis-2 motor sub-assembly

#### Location of the axis-2 motor sub-assembly

The axis-2 motor sub-assembly is located as shown in the figure.



xx2100001023

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Motor with pulley A2	3HAC076576-001	Used for IRB 920T-6/0.45, IRB 920T-6/0.55 and IRB 920T-6/0.65
Motor with pulley A2	3HAC084967-001	Used for IRB 920-6/0.55_0.18 and IRB 920-6/0.65_0.18
Timing belt A2	3HAC061861-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit		Content is defined in section <i>Standard toolkit on page 1008</i> .

777

### 5 Repair

## 5.7.2 Replacing the axis-2 motor sub-assembly *Continued*

Equipment	Article number	Note
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.
Sonic tension meter	-	Used for measuring the timing belt tension.
Handheld dynamometer	-	Used for measuring the timing belt tension.

### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC029132-001	FM 222

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

### Removing the axis-2 motor sub-assembly

Use these procedures to remove the axis-2 motor sub-assembly.

#### Preparations before removing the axis-2 motor sub-assembly

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	
3	Jog all axes to zero position.	xx2100000930
4	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
5		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	
	Insert the process hub to the outer arm.	

### For Clean Room/ IP54 robots

#### Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399

### 5 Repair

# 5.7.2 Replacing the axis-2 motor sub-assembly *Continued*

	Action	Note
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	xx2100002402

#### Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the cover of the outer arm and remove the cover.	For robots with protection class IP30
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Remove the cover with bellow and housing.	
	Note	
	The bellow does not need to be removed separ- ately.	
	Tin	xx2100000933 For robots with protection class
	Tip	IP54 (option 3350-540)
	Check the gasket and replace it if needed.	For robots with protection type Clean Room (option 3351-1)
		x210002427

Disconnecting the air hoses, C1 cabling and C2 cabling (if equipped)

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

<ul> <li>3 Disconnect the air hoses from the L-shaped connectors.</li> <li>4 For robots with C1 cabling Disconnect the connector.</li> <li>• J2.C1</li> <li>5 Disconnect the connector.</li> <li>• J2.C2</li> <li>• Tip</li> <li>Cut the cable straps for the J2.C2 at the same time.</li> <li>• Tip</li> <li>Take photos of the connector and cable position before disconnecting.</li> <li>• Tip</li> <li>Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting.</li> <li>• Tip</li> <li>The connector clip has to be pressed (1) and pushed forward (2) to separate the J2.C2 (for C2 cabling).</li> <li>• Tip</li> <li>• Tip</li> <li>• Tip Cut the connector is the J2.C2 (for C2 cabling).</li> </ul>		Action	Note
Disconnect the connector.         • J2.C1         5         For robots with C2 cabling Disconnect the connector.         • J2.C2	3		xx2100001032
Disconnect the connector. • J2.C2	4	Disconnect the connector.	R2.C2
xx1800002943	5	For robots with C2 cabling Disconnect the connector. • J2.C2 Tip Cut the cable straps for the J2.C2 at the same time. Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting. Tip The connector clip has to be pressed (1) and pushed forward (2) to separate the J2.C2 (for C2 cabling).	xx2100001033
		xx1800002943	

	Action	Note
6	Snap loose and remove the female head of the connectors from the bracket.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	A start and a start and a start a star
		xx2100001034

Disconnecting the connectors for axis-2 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the connectors. • R2.MP2 • R2.FB2	R2.FB2

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	202
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000935

Disconnecting the connectors for axis-3 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connectors. • R2.MP3 • R2.FB3	rx210000936

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	- 242 J2.01
	<b>Note</b>	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000937

Disconnecting the connectors for axis-4 motor

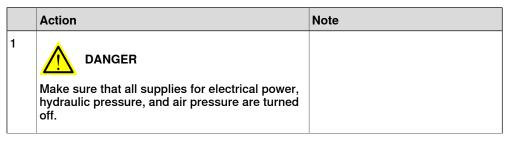
	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Disconnect the axis-4 motor connectors. • R2.MP4 • R2.FB4	xx210000938
3	Snap loose and remove the female head of the connectors from the bracket.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000939

Product manual - IRB 920 3HAC075721-001 Revision: K Continues on next page

Disconnecting the connector for PB

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connector. • R2.PB	xx2100001030
4	Snap loose and remove the female head of the connector from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031

Pull out the process hub



	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Take out the process hub.	For robots with protection class IP54 (option 3350-540)
	Note	For robots with protection type Clean Room (option 3351-1)
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (op- tion 3351-1)	
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	xx2100002438

Removing the cable ferrule and bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
	Remove the screws on the bracket to the cable ferrule to release the cable ferrule with cable. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx210000940
4	Remove the screws on the bracket. Note Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx210000941
5	Remove the screws on the cable ferrule and take the cable ferrule out.	xx1800002842
		xx1800002849

Removing the gear-2 pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Remove the screws on the pulley protection cover to release the pulley protection cover.	x210001047

Removing the axis-2 motor sub-assembly

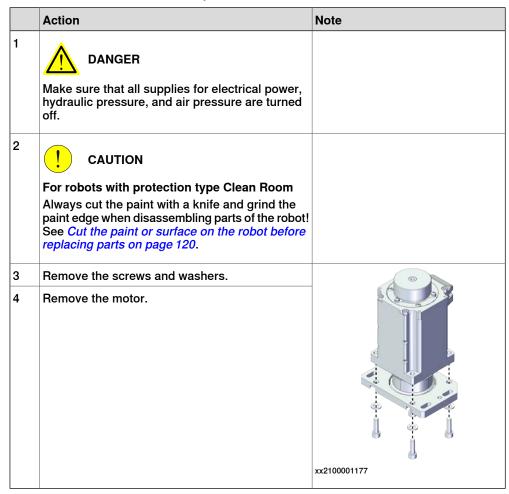
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Remove the screws and washers.	
4	Remove the motor. Tip Move the internal harness out of the way.	xx2100011046

791

### 5 Repair

## 5.7.2 Replacing the axis-2 motor sub-assembly *Continued*

Separating the flange from axis-2 motor sub-assembly



### Refitting the axis-2 motor sub-assembly

Use these procedures to refit the axis-2 motor sub-assembly.

Refitting the flange to the axis-2 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Install the flange to the motor and secure with screws.	Screws: Hex socket head cap screw M5x16 12.9 Lafre 2C2B/FC6.9 (4 pcs)
		Washers: Plain washer 11x5.3x1.2 Steel (4 pcs)
		Tightening torque: 5.7 Nm ±10%
		xx2100001177

Refitting the axis-2 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the axis-2 timing belt onto the pulley on the axis-2 gearbox.	
		TO ANOTO DO
		xx2100001048

	Action	Note
-		
3	Refit the motor and refit the timing belt to the motor. Ensure that the belt runs correctly in the grooves.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs)
4	Refit the screws and washers without fully tightened.	Washers: Plain washer machining 4.2x9x2 steel (4 pcs)
		Tightening torque: 2.3 Nm ±10%
		Timing belt A2: 3HAC061861-001
5	Hang a strap to the motor.	
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction. Tip If the ball screw will interfere with the handheld dynamometer, adjust the ball screw manually.	New belt:70-100 N
7	Fasten the screws to the recommended tightening torque.	Tightening torque: 2.3 Nm ±10%

	Action	Note
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 315-337 Hz New belt:260-390 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	
10	Refit the pulley protection cover and secure with screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs)
		Tightening torque: 0.8 Nm
		x210001047

Refitting the cable ferrule and bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Lay the internal harness in a natural state without distortion.	
3	Refit the cable ferrule and secure it with the screws.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs)
	Тір	Tightening torque: 1.2 Nm ±10%
	The air hoses should face the process hub side.	
	Тір	
	The position with wrapped tape is the marked position for the cable ferrule.	
	Тір	xx1800002849
	Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting.	
		Continues on pext page

	Action	Note
4	Secure the cable ferrule to the bracket. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
5	Refit the bracket without securing. Tip Do not secure it with the screws before the cable ferrule installed well. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	

### Reconnecting the connector for PB

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Insert the female head of the PB connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031
3	Reconnect the connector. • R2.PB Tip See the number markings on the connectors for help to find the corresponding connector.	xx2100001030
4	Route and secure the cabling with cable straps if needed.  CAUTION Correct cable routing is highly important. If the cables are routed incorrectly the cables can be damaged.	

#### Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
	Insert the female head of the connectors to the bracket accordingly.  Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.  Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	хх210000939
2	Reconnect the connectors. • R2.MP4 • R2.FB4 Tip See the number markings on the connectors for help to find the corresponding connector.	x210000938
3	Route the cabling on the axis-4 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

#### Reconnecting the connectors for axis-3 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i>	
	before replacing parts on page 120 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Insert the female head of the connectors to the bracket accordingly.	
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000937
		xx2100000937
3	Reconnect the connectors. • R2.MP3 • R2.FB3 Tip	
	See the number markings on the connectors for help to find the corresponding connector.	R2.MP3
		xx2100000936
4	Route the cabling on the axis-3 motor.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

#### Reconnecting the connectors for axis-2 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Insert the female head of the connectors to the bracket accordingly.	12.02
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000935
3	Reconnect the connectors. <ul> <li>R2.MP2</li> <li>R2.FB2</li> </ul>	
	Тір	R2.FB2
	See the number markings on the connectors for help to find the corresponding connector.	
		xx2100000934
4	Route the cabling behind the axis-2 motor.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the air hoses, CP/CS cabling and Ethernet cabling (if equipped)

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Route the air hoses on the process hub behind the bracket.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

	Action	Note
3	Insert the female head of the C1 cabling connector to the bracket accordingly.	
	The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ-	xx2100001034
4	ation. For robots with C1 cabling	R2.C2
-	Reconnect the connector. • J2.C1	J2C1
	Тір	R2.C1
	See the number markings on the air hoses for help to find the corresponding air hoses.	
	The air hoses with the same number connect to the same L-shaped connector.	
5	For robots with C2 cabling	xx2100001033
	Reconnect the connector. • J2.C2	
	Тір	
	See the number markings on the air hoses for help to find the corresponding air hoses.	
	The air hoses with the same number connect to the same L-shaped connector.	
6	Secure the C2 cabling to the C2 bracket with the cable straps.	
7	Reconnect the air hoses in a cross pattern with the L-shaped connectors.	
	Тір	
	See the number markings on the air hoses for help to find the corresponding air hoses.	
	The air hoses with the same number connect to the same Y-shaped connector.	xx2100001032

	Action	Note
8	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

#### Securing the bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the bracket.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 1.2 Nm ±10%

#### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs)
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the cover with bellow. Check the gasket for the outer arm cover. Tip Replace the gasket if needed. CAUTION The gasket is in the outer arm.	Tightening torque: 2 Nm ±10% For robots with protection class IP30 (option 3350-300)
3	Refit the screws.	For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

#### For Clean Room/ IP54 robots

#### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

### 5 Repair

# 5.7.2 Replacing the axis-2 motor sub-assembly *Continued*

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b> After all repair work, wipe the Clean Room robot	
	free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	9 9
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	- B B B B
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	xx2100000932
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		x210002438
		xx2100002438

#### Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

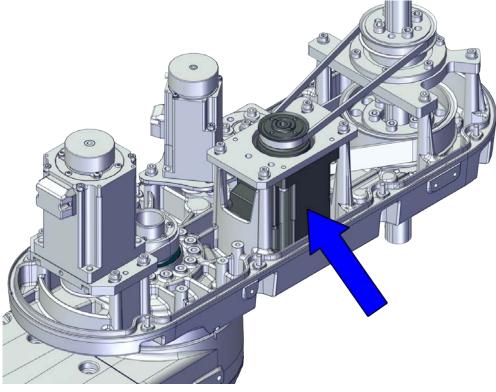
### 5 Repair

5.7.3 Replacing the axis-3 motor sub-assembly

### 5.7.3 Replacing the axis-3 motor sub-assembly

#### Location of the axis-3 motor sub-assembly

The axis-3 motor sub-assembly is located as shown in the figure.



xx2100001025

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Motor with pulley A3	3HAC076577-001	
Timing belt A3	3HAC070464-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section <i>Standard toolkit on page 1008</i> .

Equipment	Article number	Note	
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.	
		Required if Axis Calibration is the valid calibration method for the robot.	
24 VDC power supply	-	Used to release the motor brakes.	
Sonic tension meter	-	Used for measuring the timing belt tension.	
Handheld dynamometer	-	Used for measuring the timing belt tension.	

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC029132-001	FM 222

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values.
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the axis-3 motor sub-assembly

Use these procedures to remove the axis-3 motor sub-assembly.

#### Preparations before removing the axis-3 motor sub-assembly

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	
3		
	Turn off all:	
	electric power supply	
	hydraulic pressure supply	
	air pressure supply	
	to the robot, before entering the safeguarded space.	
4		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the	
	paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	

#### Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the process hub.	For robots with protection class IP30
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	xx2100000932 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
4	Insert the process hub to the outer arm.	xx2100000932

For Clean Room/ IP54 robots

Removing the top cover and the flange with bearing

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot!	
	See Cut the paint or surface on the robot before replacing parts on page 120.	

### 5 Repair

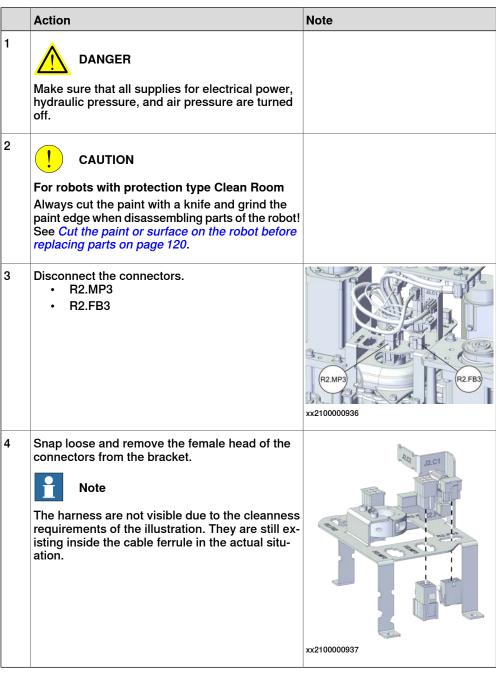
# 5.7.3 Replacing the axis-3 motor sub-assembly *Continued*

	Action	Note
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399
5	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the flange with bearing.	xx2100002402

Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the cover of the outer arm and remove the cover. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the cover with bellow and housing. Note The bellow does not need to be removed separ- ately. Tip	IP30 View of the second secon
	Check the gasket and replace it if needed.	For robots with protection type Clean Room (option 3351-1)

Disconnecting the connectors for axis-3 motor



Removing the axis-3 motor sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Remove the screws.	0
5	Remove the axis-3 motor sub-assembly and the timing belt.	rx2100001178

Separating the flange from axis-3 motor sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

### 5 Repair

## 5.7.3 Replacing the axis-3 motor sub-assembly *Continued*

	Action	Note
3	Remove the screws and washers.	
4	Remove the motor.	xx2100001180

#### Refitting the axis-3 motor sub-assembly

Use these procedures to refit the axis-3 motor sub-assembly.

Refitting the flange to the axis-3 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Install the flange to the motor and secure with screws.	Screws: Hex socket head cap screw M5x16 12.9 Lafre 2C2B/FC6.9 (4 pcs) Tightening torque: 2.3 Nm ±10% 3HAB3409-212

Refitting the axis-3 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the motor to the outer arm. Tip Move the internal harness out of the way.	xx2100001181
3	Refit the timing belt to the pulley on the ball screw and the motor. Ensure that the belt runs correctly in the grooves.	Timing belt A3: 3HAC070464-001
4	Refit the screws and washers without fully tightened.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs) Washers: Washer 4.3x10x2 steel (4 pcs) Tightening torque: 2.6 Nm ±10%
5	Hang a strap to the motor.	

	Action	Note
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range.	Used belt: 36.6-41.8 N New belt:40-53 N
	<b>Note</b> During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	xx2100001126
7	Fasten the screws to the recommended tightening torque.	
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 139-149 Hz New belt:110-145 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	x2100001179
10	Remove the axis-3 belt tension adjustment tool.	

#### Reconnecting the connectors for axis-3 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Insert the female head of the connectors to the bracket accordingly.	- RD - J2.C1
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000937
3	Reconnect the connectors. • R2.MP3	
	• R2.FB3	
	See the number markings on the connectors for help to find the corresponding connector.	R2.MP3
		xx2100000936
4	Route the cabling on the axis-3 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

#### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover. Note	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs)
	For robots with protection class IP54 (option 3350- 540)	Tightening torque: 2 Nm ±10% For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	
	Refit the cover with bellow.	
	Check the gasket for the outer arm cover.	
	Replace the gasket if needed.	
	The gasket is in the outer arm.	xx2100000933
3	Refit the screws.	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		x2100002427

### For Clean Room/ IP54 robots

#### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. <b>Tip</b> The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

### 5 Repair

## 5.7.3 Replacing the axis-3 motor sub-assembly *Continued*

	Action	Note	
5	For robots with protection class IP54 (option 3350- 540)	Screws: Hexagon socket set screws with flat point, ISO 4026	
	For robots with protection type Clean Room (option 3351-1)	stainless steel M3x8 (2 pcs) Tightening torque: 0.4 Nm ±10%	
	Refit the locking screws.		
		xx2100002398	
		XX2100002396	

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (op- tion 3351-1)	7 7
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely	xx2100000932
	until the connectors are disconnected, as shown in following steps.	
	5 1	For robots with protection type Clean Room (option 3351-1)
		xx2100002438

### Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See Cut the paint or surface on the robot before replacing parts on page 120	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

### 5 Repair

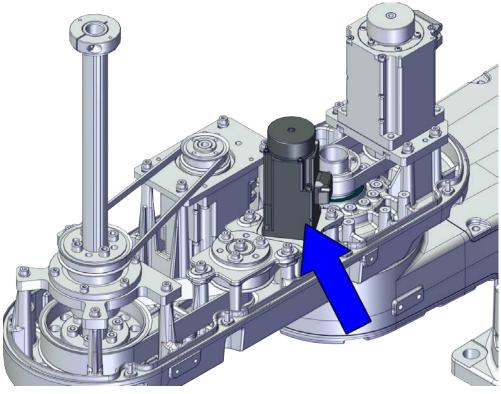
5.7.3 Replacing the axis-3 motor sub-assembly *Continued* 

	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57.</i>	

### 5.7.4 Replacing the axis-4 motor sub-assembly

#### Location of the axis-4 motor sub-assembly

The axis-4 motor sub-assembly is located as shown in the figure.



xx2100001026

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, <u>www.abb.com/myABB</u>.

Spare part	Article number	Note
Motor with pulley A4	3HAC076578-001	
Timing belt, A4-1	3HAC070470-001	
Timing belt, A4-2	3HAC070471-001	
Transmission module	3HAC076579-001	

#### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit		Content is defined in section Standard toolkit on page 1008.

825

### 5 Repair

## 5.7.4 Replacing the axis-4 motor sub-assembly *Continued*

Equipment	Article number	Note
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.
24 VDC power supply	-	Used to release the motor brakes.
Sonic tension meter	-	Used for measuring the timing belt tension.
Handheld dynamometer	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC029132-001	FM 222

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the axis-4 motor sub-assembly

Use these procedures to remove the axis-4 motor sub-assembly.

#### Preparations before removing the axis-4 motor sub-assembly

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	
3	Jog all axes to zero position.	
4		xx2100000930
4	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
5		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	For robots with protection class IP30 xx2100000932 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) xx2100000932

### For Clean Room/ IP54 robots

#### Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399

### 5 Repair

# 5.7.4 Replacing the axis-4 motor sub-assembly *Continued*

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	. ] ;
	For robots with protection type Clean Room (option 3351-1)	
	Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540)	0 8
	For robots with protection type Clean Room (option 3351-1)	
	Remove the flange with bearing.	xx2100002402

### Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the cover of the outer arm and remove the cover. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1)	
	Remove the cover with bellow and housing.           Note           The bellow does not need to be removed separ-	
	ately.	<sup>xx2100000933</sup> For robots with protection class IP54 (option 3350-540)
	Greek the gasket and replace it if needed.	For robots with protection type Clean Room (option 3351-1)
		xx210002427

Disconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Disconnect the axis-4 motor connectors. • R2.MP4 • R2.FB4	R0.02           Image: state
3	Snap loose and remove the female head of the connectors from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000939

Removing the axis-3 timing belt

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	

	Action	Note
4	Loosen the screws of the axis-3 motor sub-as- sembly to let the axis-3 timing belt free.	xx2100001078
5	Remove the timing belt.	хх2100001079

Releasing the ball screw flange

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Removing the screws of the ball screw flange to make enough space for removing the axis-4 second timing belt.	
		xx2100001082

Removing the transmission module assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Removing the screws of the transmission module assembly.	xx2100001091
4	Take out the transmission module assembly with the axis-4-2 timing belt.	

Removing the axis-4 motor sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws and washers.	
4	Remove the motor from the transmission module. <b>Tip</b> Move the internal harness out of the way.	
		xx2100001094
5	Remove the timing belt from the transmission module.	

### Refitting the axis-4 motor sub-assembly

Use these procedures to refit the axis-4 motor sub-assembly.

Refitting the axis-4 motor sub-assembly to the transmission module

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the motor to the transmission module. Tip Move the internal harness out of the way.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (2 pcs) Washers: Plain washer machining 4.2x9x2 steel (2 pcs) Tightening torque: 2.6 Nm ±10%
3	Refit the screws and washers.	xx2100001094

Continues on next page

### Refitting the axis-4 timing belt

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the timing belt to the pulley.	Timing belt, A4-1:
3	Refit the timing belt to the motor. Ensure that the belt runs correctly in the grooves.	3HAC070470-001
4	Refit the screws and washers without fully tightened.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (2 pcs) Washers: Plain washer machining 4.2x9x2 steel (2 pcs) Tightening torque: 2.6 Nm ±10%
5	Hang a strap to the motor and hold the transmis- sion module.	
	Note	
	Just tighten the tool.	

Continues on next page

	Action	Note
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction. $\overleftrightarrow$ Tip If the ball screw will interfere with the handheld dynamometer, adjust the ball screw manually.	Used belt: 36.3-41.4 N New belt:35-50 N
7	Fasten the screws to the recommended tightening torque.	
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 312-333 Hz New belt:245-340 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	
10	Remove the axis-4 belt tension adjustment tool.	
		l

### Refitting the transmission module assembly to the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the transmission module assembly to the outer arm.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs)
	Тір	Washers: Plain washer machining 4.2x9x2 steel (4 pcs)
	Place the axis-4 second timing belt through the ball screw flange.	Tightening torque: 2.6 Nm ±10%
3	Secure with the screws without fully tightened.	x210001091

Refitting the axis-4 second timing belt to the pulley

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the belt to the pulley.	Timing belt, A4-2:
	Ensure that the belt runs correctly in the grooves.	3HAC070471-001
		xx2100001086

Fastening the ball screw flange

	Action	Note
_	Action	NOLE
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot!	
	See Cut the paint or surface on the robot before	
	replacing parts on page 120.	
3		
	Make sure that the ball screw is supported with something.	
	The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Tighten the screws of the ball screw flange.	
		xx2100001082

### Adjusting the axis-4 second timing belt tension

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	DANGER Make sure that the ball screw is supported with something. The sudden drop of the ball screw due the lost of the axis-3 motor may cause danger.	
4	Hang a strong strap to the motor.	
5	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range.	Used belt: 100-114 N New belt:240-270 N
	Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	xx2100001127
6	Fasten the screws on the transmission module to the recommended tightening torque.	Tightening torque: 2.6 Nm ±10%
7	Use a sonic tension meter to measure the timing belt tension.	Used belt: 202-216 Hz New belt:180-240 Hz
8	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	хх210000939
2	Reconnect the connectors. <ul> <li>R2.MP4</li> <li>R2.FB4</li> </ul> Tip See the number markings on the connectors for help to find the corresponding connector.	xz10000938
3	Route the cabling on the axis-4 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

### Refitting the axis-3 timing belt

Action Note	
<ul> <li>For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See Cut the paint or surface on the robot before replacing parts on page 120</li> <li>Note After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.</li> </ul>	
free from particles with spirit on a lint free cloth.	
2 Refit the timing belt to the pulley on the ball screw and the motor. Ensure that the belt runs correctly in the grooves. Timing belt A3: 3HAC070464-001	
3 Secure the screws and washers without fully tightened. Screws: Hex socket he screw M4x16 12.9 Lafr 2C2B/FC6.9 (4 pcs) Washers: Plain washer 4.2x9x2 steel (4 pcs) Tightening torque: 2.6	e <sup>.</sup> machining

	Action	Note
5	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range.	Used belt: 36.6-41.8 N New belt:40-53 N
	Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	x2100001126
6	Use a sonic tension meter to measure the timing belt tension.	Used belt: 139-149 Hz New belt:110-145 Hz
7	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover. Note	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs)
	For robots with protection class IP54 (option 3350- 540)	Tightening torque: 2 Nm ±10% For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	
	Refit the cover with bellow.	
	Check the gasket for the outer arm cover.	
	Replace the gasket if needed.	
	The gasket is in the outer arm.	xx2100000933
3	Refit the screws.	For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		x2100002427

### For Clean Room/ IP54 robots

### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. <b>Tip</b> The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

### 5 Repair

# 5.7.4 Replacing the axis-4 motor sub-assembly *Continued*

Note
Screws: Hexagon socket set screws with flat point, ISO 4026 stainless steel M3x8 (2 pcs)
Tightening torque: 0.4 Nm ±10%
xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1 For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>		
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (op- tion 3351-1)	9 9
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	
		1.0.15 · · · · · · · · · · · · · · · · · · ·
	cover! The cover can not be removed completely	xx2100000932
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx2100002438

### Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See Cut the paint or surface on the robot before replacing parts on page 120	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

### 5 Repair

5.7.4 Replacing the axis-4 motor sub-assembly *Continued* 

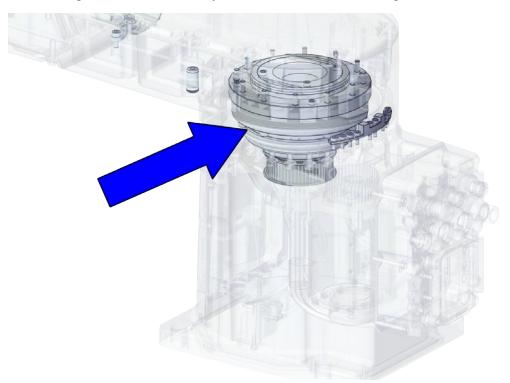
	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

### 5.8 Gearboxes

### 5.8.1 Replacing the axis-1 gear unit sub-assembly

### Location of the axis-1 gear unit sub-assembly

The axis-1 gear unit sub-assembly is located as shown in the figure.



xx2100001027

### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, *www.abb.com/myABB*.

Spare part	Article number	Note
Axis-1 gear unit sub-assembly	3HAC076573-001	Without tube&bolt flange screw. Used for IRB 920T-6/0.45, IRB 920T-6/0.55 and IRB 920T-6/0.65
Pulley cover	3HAC079523-001	Replace if damaged.
Axis-1 gear unit sub-assembly	3HAC084965-001	Without tube&bolt flange screw. Used for IRB 920-6/0.55_0.18 and IRB 920-6/0.65_0.18
Oil absorbing pad	3HAC079524-001	Replace if damaged.
O-ring	3HAB3772-115	Replace if damaged.

Continues on next page

### 5 Repair

# 5.8.1 Replacing the axis-1 gear unit sub-assembly *Continued*

### **Required tools and equipment**

Equipment	Article number	Note
Standard toolkit	-	Content is defined in section Standard toolkit on page 1008.
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.
		Required if Axis Calibration is the valid calibration method for the robot.
Belt tension adjustment tool set, axis 1&2	-	Included in the special toolkit 3HAC073070-001.
		Used to adjust the tension of axis- 1&2 timing belts.
		Special tool for L2
Sonic tension meter	-	Used for measuring the timing belt tension.
Handheld dynamometer	-	Used for measuring the timing belt tension.

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC029132-001	FM 222

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values. Creating new values requires possibility to
	If the robot is to be calibrated with fine calibration:	
	Remove all external cable packages (DressPack) and tools from the robot.	

### Removing the axis-1 gear unit sub-assembly

Use these procedures to remove the axis-1 gear unit sub-assembly.

### Preparations before removing the axis-1 gear unit sub-assembly

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	
3	Jog all axes to zero position.	
		xx2100000930
4	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
5		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	

Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	
	Insert the process hub to the outer arm.	

#### For Clean Room/ IP54 robots

#### Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399

### 5 Repair

5.8.1 Replacing the axis-1 gear unit sub-assembly *Continued* 

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	9 Î 9
	For robots with protection type Clean Room (option 3351-1)	7
	Remove the screws on the flange with bearing.	xx2100002401
6	For robots with protection class IP54 (option 3350- 540)	o e
	For robots with protection type Clean Room (option 3351-1)	
	Remove the flange with bearing.	xx2100002402

### Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the cover of the outer arm and remove the cover.	For robots with protection class IP30
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Remove the cover with bellow and housing.	
	Note	
	The bellow does not need to be removed separ- ately.	
		xx2100000933
	Тір	For robots with protection class IP54 (option 3350-540)
	Check the gasket and replace it if needed.	For robots with protection type Clean Room (option 3351-1)
		xx2100002427

Disconnecting the air hoses, C1 cabling and C2 cabling (if equipped)

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

	Action	Note
3	Disconnect the air hoses from the L-shaped con- nectors.	x210001032
4	For robots with C1 cabling Disconnect the connector. • J2.C1	R2.C2
5	For robots with C2 cabling Disconnect the connector. • J2.C2 Tip Cut the cable straps for the J2.C2 at the same time. Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting. Tip The connector clip has to be pressed (1) and pushed forward (2) to separate the J2.C2 (for C2 cabling).	
	xx1800002943	

	Action	Note
6	Snap loose and remove the female head of the connectors from the bracket.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100001034

Disconnecting the connectors for axis-2 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>! CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connectors. • R2.MP2 • R2.FB2	xx2100000934

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	. 12.02
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000935

Disconnecting the connectors for axis-3 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the connectors. • R2.MP3 • R2.FB3	rx210000936

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	- RQ J2C1
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000937

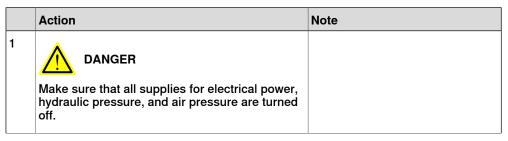
Disconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Disconnect the axis-4 motor connectors. • R2.MP4 • R2.FB4	xx210000938
3	Snap loose and remove the female head of the connectors from the bracket.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx210000939

Disconnecting the connector for PB

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the connector. • R2.PB	xx2100001030
4	Snap loose and remove the female head of the connector from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031

Pull out the process hub



	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Take out the process hub.	For robots with protection class IP54 (option 3350-540)
	Note Note	For robots with protection type Clean Room (option 3351-1)
	For robots with protection class IP54 (option 3350- 540)	~
	For robots with protection type Clean Room (option 3351-1)	
	Check the gasket for the process hub.	S-S-S
	Тір	
	Replace the gasket if needed.	P P
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	xx2100002438

Removing the cable ferrule and bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

	Action	Note
3	Remove the screws on the bracket to the cable ferrule to release the cable ferrule with cable. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx210000940
4	Remove the screws on the bracket. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	x210000941
5	Remove the screws on the cable ferrule and take the cable ferrule out.	xx1800002842
		xx1800002849

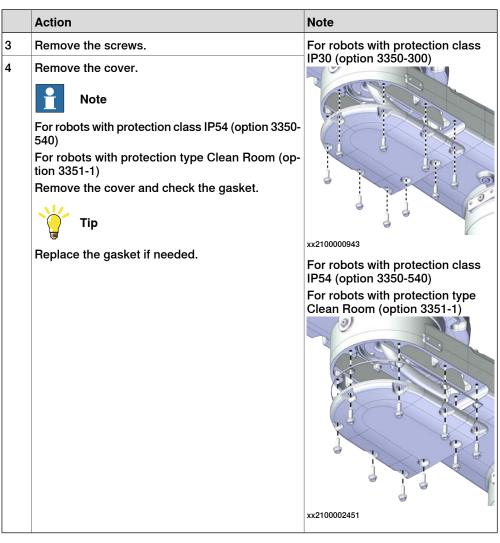
Removing the axis-1 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120	
3 4	replacing parts on page 120. Remove the screws. Remove the cover. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the cover and check the gasket. Tip Replace the gasket if needed.	For robots with protection class IP30 (option 3350-300) IP30 (option 3350-300) IP30 (option 3350-300) For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx2100002428

### Removing the axis-2 cover

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before replacing parts on page 120</i> .	
		Continues on next na



#### Removing the SMB cover

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	ELECTROSTATIC DISCHARGE (ESD)	
	The unit is sensitive to ESD. Before handling the unit read the safety information in section <i>The unit is sensitive to ESD on page 49</i> .	

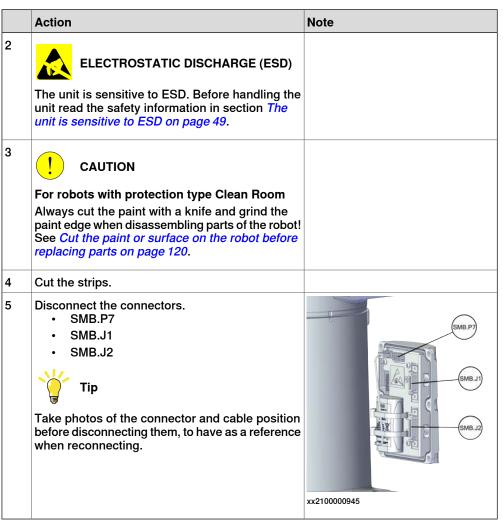
	Action	Note
3	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
4	Remove the screws on the SMB cover to the base. Note For robots with protection type Clean Room (op- tion 3351-1) Remove the stainless screws on the SMB cover to the base.	For robots with protection class IP30 (option 3350-300)
5	Pull the SMB cover with the SMB unit assembly out together. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Check the gasket for the SMB cover. Tip Replace the gasket if needed.	xx210000944 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

#### Disconnecting the SMB cabling

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

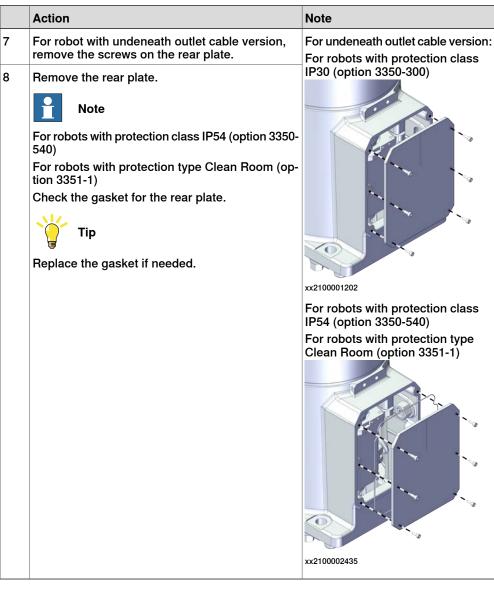
#### 5 Repair

5.8.1 Replacing the axis-1 gear unit sub-assembly *Continued* 



Removing the base plate/ rear plate

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws on the base to the ground.	
4	Lay down the robot.	



#### Releasing the base bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power,	
2	hydraulic pressure, and air pressure are turned off.	
	CAUTION For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the base bracket to the base.	xx210000948

Disconnecting the grounding cable connectors

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Remove the three grounding cables from the bracket by unscrew the screws.	xx210000947

Disconnecting the connectors for axis-1 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

### 5 Repair

5.8.1 Replacing the axis-1 gear unit sub-assembly *Continued* 

	Action	Note
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the connectors. • R2.MP1 • R2.FB1	x210000949
4	Snap loose and remove the female head of the connectors from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	
		xx2100000950

#### Removing the bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

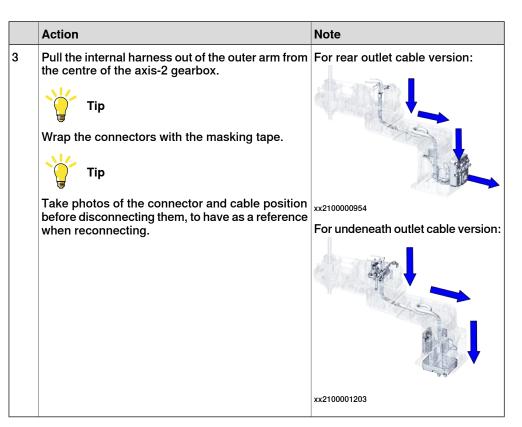
#### 5 Repair

# 5.8.1 Replacing the axis-1 gear unit sub-assembly *Continued*

	Action	Note
3	Release the cable ferrule from the bracket.	xx210000951
4	Remove the bracket.	xx210000952

Removing the main harness from the axis -2 gearbox position

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	



Removing the main harness from the axis -1 gearbox position

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	

	Action	Note
3	Pull the internal harness out of the inner arm from the sleeve of the axis-1 gearbox. Tip Wrap the connectors with the masking tape.	For rear outlet cable version: xx2100000954 For undeneath outlet cable version:

#### Removing the main harness

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	For robot with rear outlet cable version, remove the screws on the main harness to the base.	For rear outlet cable version: For robots with protection class
4	Remove the main harness.	IP30 (option 3350-300)
	Note For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Check the gasket for the main harness. Tip Replace the gasket if needed.	xx210000953 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
		xx2100002436

	Action	Note
5	For robot with undeneath outlet cable version, remove the screws on the main harness assembly.	For undeneath outlet cable version: For robots with protection class
6	Remove the main harness assembly.	IP30 (option 3350-300)
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Check the gasket for the main harness assembly.	
	Тір	ت ت xx2100001204
	Replace the gasket if needed.	For robots with protection class IP54 (option 3350-540)
	1 Note	For robots with protection type Clean Room (option 3351-1)
	Remove the bottom plate from the main harness if needed.	
		xx2100002437
7	For robots with protection type Clean Room (option 3351-1)	1 Star
	Remove the one way valve by unscrewing it.	
		xx2200000281

#### Removing the pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

Product manual - IRB 920 3HAC075721-001 Revision: K Continues on next page

### 5 Repair

	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the screws on the pulley protection cover to the base.	
4	Remove the pulley protection cover.	x210001037

Removing the axis-1 motor sub-assembly

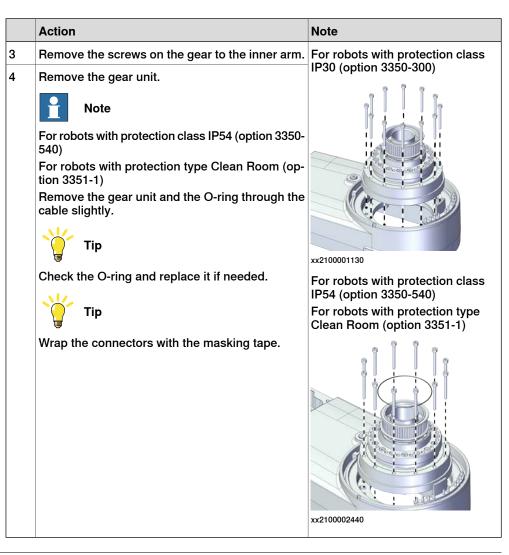
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws and washers.	
4	Remove the motor.	xx210001038

Removing the base from the axis-1 gear unit sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws and washers on the base to the axis-1 gear unit.	
4	Remove the base.	x210001039

Removing the axis-1 gear unit sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	



#### Refitting the axis-1 gear unit sub-assembly

Use these procedures to refit the axis-1 gear unit sub-assembly.

Refitting the axis-1 gear unit sub-assembly to the inner arm

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2		
	Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	

	Action	Note
3	Refit the gear unit according to the location screws through the cable.	
	Note	
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	x2100001131
	Refit the gear unit and the O-ring according to the location pin through the cable.	
	Тір	
	Check the O-ring and replace it if needed.	
	Тір	
	When the gear unit is in the right position, you can hear a clear "Click".	
	Тір	
	Wrap the connectors with the masking tape.	

### 5 Repair

5.8.1 Replacing the axis-1 gear unit sub-assembly *Continued* 

	Action	Note
4	Refit the screws.	Screws: Hex socket head cap screw M4x35 12.9 Lafre 2C2B/FC6.9 (12 pcs)
		Tightening torque: 4.4 Nm ±3%
		For robots with protection class IP30 (option 3350-300)
		xx2100001130 For robots with protection class
		IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		<pre>x210002440</pre>

#### Refitting the base

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the base to the axis-1 gearbox as the illustra- tion.	flange screw M5x16 12.9 Lafre
3	Refit the screws.	2C2B/FC6.9+PrO-COat111 (16 pcs) Tightening torque: 6.7 Nm ±10%
		х210001039

#### Refitting the axis-1 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Put the timing belt into the pulley on the gear.	
3	Refit the motor and refit the timing belt to the motor. Ensure that the belt runs correctly in the grooves. Refit the screws and washers without fully tightened.	Screws: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (3 pcs) Washers: Plain washer machining 4.2x9x2 steel (3 pcs) Tightening torque: 2.8 Nm ±10%
	l.	Continuos on poyt page

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	Action	Note
5	Hang a strap to the hook on the motor.	
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction.	Used belt: 51.1-58.4 N New belt:90-130 N
7	Fasten the screws to the recommended tightening torque.	Tightening torque: 2.8 Nm ±10%
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 308-329 Hz New belt:250-370 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	

Refitting the pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Refit the pulley protection cover.	Screws: Hex socket head cap
4	Secure the screws on the pulley protection cover to the base.	screw M4x10 12.9 Lafre 2C2B/FC6.9 (8 pcs)
		Tightening torque: 0.8 Nm

Inserting the main harness through the axis -1 gearbox position

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

### 5 Repair

5.8.1 Replacing the axis-1 gear unit sub-assembly *Continued* 

	Action	Note
2	Make sure that the robot is at zero position.	xx2100000930
3	Insert the internal harness into the inner arm through the sleeve of the axis-1 gearbox from the base. Tip Wrap the connectors with the masking tape. Tip The air hoses should face the axis-1 motor. CAUTION Make sure that no cables or hoses are twisted or strained. Reroute if necessary.	For rear outlet cable version: xx2100000955 For undeneath outlet cable version: xx2100001206

Reconnecting the connectors for axis-1 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness	xx210000950
	requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
3	Reconnect the connectors. • R2.MP1 • R2.FB1 Tip	R2.MPT
	See the number markings on the connectors for help to find the corresponding connector.	R2;FB1 xx2100000949
4	Route the cabling behind the axis-1 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

#### Reconnecting the grounding cable connectors

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

### 5 Repair

5.8.1 Replacing the axis-1 gear unit sub-assembly *Continued* 

	Action	Note
2	Secure the three grounding cables to the bracket with the screw.	Screws: Hex socket head cap screw M3x5 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 1.5 Nm ±10%
		x210000947
3	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important.	
	If the cables are routed and secured incorrectly the cables can be damaged.	

#### Refitting the cable ferrule in the base

	Action	Note
1	For robots with protection type Clean Room:	
	Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the cable ferrule to the cable and secure it with the screw.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs)
	Тір	Tightening torque: 1.2 Nm ±10%
	The cable ferrule should be refitted at the position Where the tape is wrapped.	
	Тір	
	Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting.	
		xx1800002900

Refitting the base bracket

cket		
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Lay the main harness in a natural state without distortion.	
	Secure the cable ferrule to the bracket. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
4	Refit the base bracket to the base and secure with the screws.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (4 pcs) Tightening torque: 1.2 Nm ±10%

#### Refitting the SMB cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Reconnect the connectors. <ul> <li>SMB.P7</li> <li>SMB.J1</li> <li>SMB.J2</li> </ul> <li>Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting.</li>	5MB.P7 (SMB.J1) (SMB.J2) (SMB.J2) (SMB.J2) (SMB.J2) (SMB.J2) (SMB.J2)

	Action	Note
3	Refit the SMB cover assembly.	For robots with protection class IP30 (option 3350-300)
	Note	Screws: Hex socket head cap screw M4x10 12.9 Lafre
	For robots with protection class IP54 (option 3350- 540)	2C2B/FC6.9 (6 pcs) Tightening torque: 2.6 Nm
	For robots with protection type Clean Room (option 3351-1)	
	Check the gasket for the SMB cover.	9-30
	Тір	···· · · · · · · · · · · · · · · · · ·
	Replace the gasket if needed.	
4	Secure the SMB cover to the base with the screws.	
		xx2100000944
		For robots with protection type Clean Room (option 3351-1)
		Screws: Stainless Screw Hexago Socket Head Cap, Clean Room 3HAC075438-001 (6 pcs)
		Tightening torque: 2.6 Nm
		xx2100002433
		For robots with protection class IP54 (option 3350-540)
		Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		Tightening torque: 2.6 Nm
		xx2100002433

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#### Refitting the main harness

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	For robots with protection type Clean Room (op- tion 3351-1) Refit the one way valve by screwing it into the main harness assembly.	
		xx2200000281

	Action	Note
3	Action         For rear outlet cable version, refit the main harness to the base.         Secure with the screws.	Note For rear outlet cable version: For robots with protection class IP30 (option 3350-300) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs) Tightening torque: 1.2 Nm ±10%
		xx2100000953 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs)
		Tightening torque: 1.2 Nm ±10%

	Action	Note
5	For undeneath outlet cable version, refit the main harness assembly to the base. Note Refit the bottom plate to the main harness if needed. Secure with the screws.	For undeneath outlet cable version: For robots with protection class IP30 (option 3350-300) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 1.2 Nm ±10%
		xx2100001204 For robots with protection class
		IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1) Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 1.2 Nm ±10%
		xx2100002437

#### Refitting the base plate/ rear plate

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Apply grease to the internal harness, cover all moving area of the harness.	

	Action	Note
3	For rear outlet cable version, refit the base plate to the base.	Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (6 pcs)
	1 Note	Tightening torque: 1.2 Nm ±10%
	For robots with protection class IP54 (option 3350- 540)	For rear outlet cable version: For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (op- tion 3351-1)	3
	Check the gasket for the base plate before refitting the base plate.	
	Тір	
	Replace the gasket if needed.	
	For undeneath outlet cable version, refit the rear plate to the base.	
	Note	xx2100000946
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP54 (option 3350-540) For robots with protection type
	For robots with protection type Clean Room (op- tion 3351-1)	Clean Room (option 3351-1)
	Check the gasket for the rear plate before refitting the rear plate.	
	Тір	
	Replace the gasket if needed.	
4	Secure the base plate/ rear plate to the base with the screws.	
		xx2100002434
		For undeneath outlet cable version: For robots with protection class
		IP30 (option 3350-300)
		xx2100001202

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	Action	Note
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
5	Refit the robot back to the ground.	
6	Secure with the screws.	Screws: Hex socket head cap screw M12x35 12.9 Gleitmo 603+Geomet 500 (4 pcs)
		Steel
		Washers: 24 mm x 13 mm x 2.5 mm (4 pcs)
		Tightening torque: 56 Nm ±10%

#### Inserting the main harness through the axis -2 gearbox position

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Insert the internal harness into the outer arm through the plastic protection tube and the centre of the axis-2 gearbox. Tip Wrap the connectors with the masking tape.	For rear outlet cable version:
3	Secure the R2.MP3 and R2.MP4 with cable straps.	

#### Refitting the cable ferrule and bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note After all repair work, wipe the Clean Room robot	
	free from particles with spirit on a lint free cloth.	
2	Lay the internal harness in a natural state without distortion.	

	Action	Note
3	Refit the cable ferrule and secure it with the screws.         Image: Tip         The air hoses should face the process hub side.         Image: Tip         The position with wrapped tape is the marked position for the cable ferrule.         Image: Tip         The position with wrapped tape is the marked position for the cable ferrule.         Image: Tip         Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
4	Secure the cable ferrule to the bracket. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
5	Refit the bracket without securing.         Image: Tip         Do not secure it with the screws before the cable ferrule installed well.         Image: Note         The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	

Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
	Insert the female head of the connectors to the bracket accordingly.  Tip  The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	хх210000939
2	Reconnect the connectors. <ul> <li>R2.MP4</li> <li>R2.FB4</li> </ul> Tip See the number markings on the connectors for help to find the corresponding connector.	xx210000938
3	Route the cabling on the axis-4 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connectors for axis-3 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly.	849 J2C1
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000937
3	Reconnect the connectors. • R2.MP3 • R2.FB3	
	Тір	
	See the number markings on the connectors for help to find the corresponding connector.	R2.MP3 xx2100000936
4	Route the cabling on the axis-3 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connectors for axis-2 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	x210000935
3	Reconnect the connectors. <ul> <li>R2.MP2</li> <li>R2.FB2</li> </ul> <li>Tip See the number markings on the connectors for help to find the corresponding connector.</li>	xx2100000934
4	Route the cabling behind the axis-2 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connector for PB

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the PB connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031
3	Reconnect the connector. • R2.PB Tip See the number markings on the connectors for help to find the corresponding connector.	xx2100001030
4	Route and secure the cabling with cable straps if needed.  CAUTION Correct cable routing is highly important. If the cables are routed incorrectly the cables can be damaged.	

### 5 Repair

## 5.8.1 Replacing the axis-1 gear unit sub-assembly *Continued*

Reconnecting the air hoses, CP/CS cabling and Ethernet cabling (if equipped)

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Route the air hoses on the process hub behind the bracket.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

	Action	Note
3	Insert the female head of the C1 cabling connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	<b>Note</b> The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ-	xx2100001034
	ation.	
4	For robots with C1 cabling Reconnect the connector. • J2.C1 Tip	R2.C2
	See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	xx2100001033
5	For robots with C2 cabling Reconnect the connector. • J2.C2 Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to	
	the same L-shaped connector.	
6	Secure the C2 cabling to the C2 bracket with the cable straps.	
7	Reconnect the air hoses in a cross pattern with the L-shaped connectors. Tip See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to the same Y-shaped connector.	x2100001032

	Action	Note
8	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

#### Securing the bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the bracket. Tip Do not secure it with the screws before the cable ferrule installed well. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 1.2 Nm ±10%

#### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs)
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the cover with bellow. Check the gasket for the outer arm cover. Tip Replace the gasket if needed. CAUTION The gasket is in the outer arm.	Tightening torque: 2 Nm ±10% For robots with protection class IP30 (option 3350-300)
3	Refit the screws.	xx210000933 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

#### For Clean Room/ IP54 robots

#### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

### 5 Repair

# 5.8.1 Replacing the axis-1 gear unit sub-assembly *Continued*

	Astis	Nata
	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	vx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	stainless steel M3x8 (2 pcs)
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	9 9
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	C. S. S. S. S.
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	xx2100000932
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx210002438

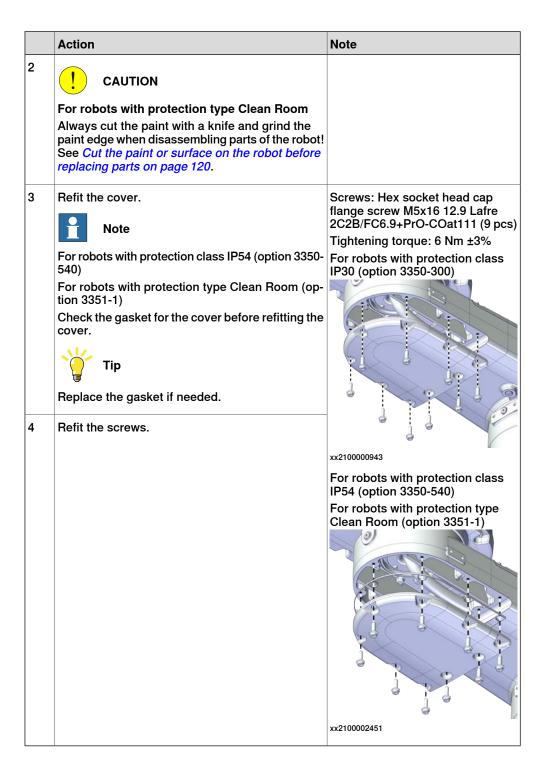
#### Refitting the axis-1 cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the cover.	For 450 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (10 pcs)
	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1)	For 550 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (12 pcs)
	Check the gasket for the cover before refitting the cover.	For 650 mm : Screw: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (16 pcs)
	Tip	Tightening torque: 6 Nm ±3%
	Replace the gasket if needed.	For robots with protection class IP30 (option 3350-300)
3	Refit the screws.	xx210000942
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		x210002428

### Refitting the axis-2 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	



#### Concluding procedure

	Action	Note
1	For robots with protection type Clean Room: Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .
3		
	Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

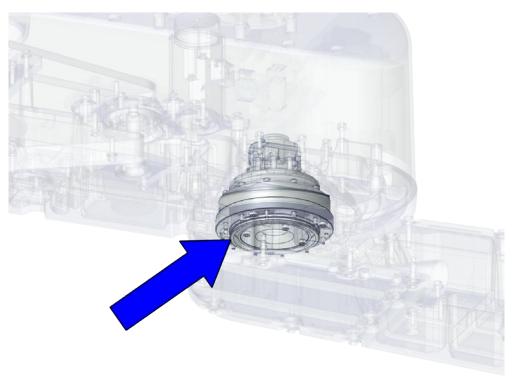
#### 5 Repair

5.8.2 Replacing the axis-2 gear unit sub-assembly

### 5.8.2 Replacing the axis-2 gear unit sub-assembly

### Location of the axis-2 gear unit sub-assembly

The axis-2 gear unit sub-assembly is located as shown in the figure.



xx2100001028

#### **Required spare parts**



The spare part numbers that are listed in the table can be out of date. See the latest spare parts of the IRB 920 via myABB Business Portal, *www.abb.com/myABB*.

Spare part	Article number	Note
Axis-2 gear unit sub-assembly	3HAC076574-001	Without tube&bolt flange screw. Used for IRB 920T-6/0.45, IRB 920T-6/0.55 and IRB 920T-6/0.65
Axis-2 gear unit sub-assembly	3HAC084966-001	Without tube&bolt flange screw. Used for IRB 920-6/0.55_0.18 and IRB 920-6/0.65_0.18
Pulley protection cover	3HAC070461-001	Replace if damaged.
O-ring	3HAC061327-017	Replace if damaged.

#### **Required tools and equipment**

Equipment	Article number	Note	
Standard toolkit	-	Content is defined in section <i>Standard toolkit on page 1008</i> .	
Calibration toolbox, Axis Calibra- tion	3HAC055412-001	Delivered as a set of calibration tools.	
		Required if Axis Calibration is the valid calibration method for the robot.	
Sonic tension meter	-	Used for measuring the timing belt tension.	
Handheld dynamometer	-	Used for measuring the timing belt tension.	

#### **Required consumables**

Consumable	Article number	Note
Cable straps	-	
Grease	3HAC029132-001	FM 222

#### **Deciding calibration routine**

Decide which calibration routine to be used, based on the information in the table. Depending on which routine is chosen, action might be required prior to beginning the repair work of the robot, see the table.

	Action	Note
1	<ul> <li>Decide which calibration routine to use for calibrating the robot.</li> <li>Reference calibration. External cable packages (DressPack) and tools can stay fitted on the robot.</li> <li>Fine calibration. All external cable packages (DressPack) and tools must be removed from the robot.</li> </ul>	
	If the robot is to be calibrated with refer- ence calibration: Find previous reference values for the axis or create new reference values. These val- ues are to be used after the repair proced- ure is completed, for calibration of the ro- bot. If no previous reference values exist, and no new reference values can be created, then reference calibration is not possible.	ence calibration routine on the FlexPendant to create reference values.
	If the robot is to be calibrated with fine calibration: Remove all external cable packages (DressPack) and tools from the robot.	

#### Removing the axis-2 gear unit sub-assembly

Use these procedures to remove the axis-2 gear unit sub-assembly.

#### Preparations before removing the axis-2 gear unit sub-assembly

	Action	Note
1	Decide which calibration routine to use, and take actions accordingly prior to beginning the repair procedure.	
2	If there is no enough space for the maintenance work, remove the robot from the wall and place it on the maintenance bracket.	
	Do not lay down the robot during the transporta- tion, always keep it straight.	
	If the robot lay down in any situation, the grease may come out from gearbox.	
3	Jog all axes to zero position.	xx210000930
4	DANGER Turn off all: • electric power supply • hydraulic pressure supply • air pressure supply to the robot, before entering the safeguarded space.	
5	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	

Removing the process hub screws

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the screws on the process hub. Note For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the screws on the process hub and take out the gasket. Tip Check the gasket and replace it if needed.	For robots with protection class IP30 xx2100000932 For robots with protection class IP54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)
4	Insert the process hub to the outer arm.	

#### For Clean Room/ IP54 robots

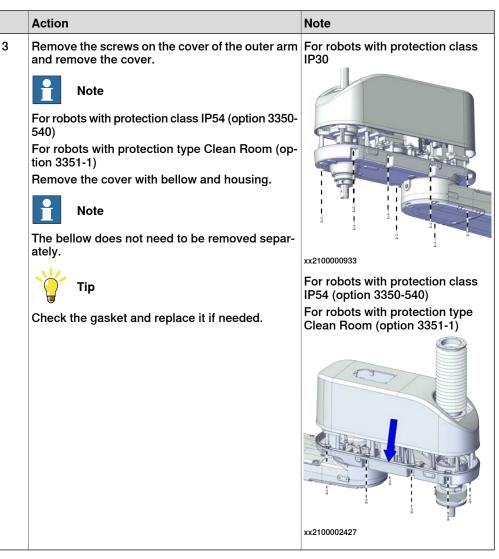
#### Removing the top cover and the flange with bearing

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Loose the locking screws.	xx2100002398
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Remove the top cover from the ball screw.	xx2100002399

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (option 3351-1)	
	Remove the screws on the flange with bearing.	xx2100002401
		XX2100002401
6	For robots with protection class IP54 (option 3350- 540)	e e
	For robots with protection type Clean Room (option 3351-1)	
	Remove the flange with bearing.	xx2100002402

### Removing the cover of the outer arm

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	



Disconnecting the air hoses, C1 cabling and C2 cabling (if equipped)

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Disconnect the air hoses from the L-shaped con- nectors.	x210001032
4	For robots with C1 cabling Disconnect the connector. • J2.C1	R2.C2
5	For robots with C2 cabling Disconnect the connector. • J2.C2 Tip Cut the cable straps for the J2.C2 at the same time. Tip Take photos of the connector and cable position before disconnecting them, to have as a reference when reconnecting. Tip The connector clip has to be pressed (1) and pushed forward (2) to separate the J2.C2 (for C2 cabling).	
	xx1800002943	

	Action	Note
6	Snap loose and remove the female head of the connectors from the bracket.	
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100001034

Disconnecting the connectors for axis-2 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>!</b> CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	
3	Disconnect the connectors. • R2.MP2 • R2.FB2	xx2100000934

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	, s2 c2
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000935

Disconnecting the connectors for axis-3 motor

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Disconnect the connectors. • R2.MP3 • R2.FB3	x210000936

	Action	Note
4	Snap loose and remove the female head of the connectors from the bracket.	20 12.01
	Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
		xx2100000937

Disconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Disconnect the axis-4 motor connectors. • R2.MP4 • R2.FB4	xx210000938
3	Snap loose and remove the female head of the connectors from the bracket.  Note  Note  The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	хх210000939

Disconnecting the connector for PB

nnector for PB		
	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Disconnect the connector. • R2.PB	xx2100001030
4	Snap loose and remove the female head of the connector from the bracket.           Note           The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	xx2100001031

Pull out the process hub

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
	Action	Note
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Take out the process hub.	For robots with protection class IP54 (option 3350-540)
	Note	For robots with protection type Clean Room (option 3351-1)
	For robots with protection class IP54 (option 3350-540)	$\wedge$
	For robots with protection type Clean Room (option 3351-1)	
	Check the gasket for the process hub.	5-5-52
	Тір	
	Replace the gasket if needed.	2 Com
	Be aware of the cabling that is attached to the cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	xx2100002438

Removing the cable ferrule and bracket

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

	Action	Note
3	Remove the screws on the bracket to the cable ferrule to release the cable ferrule with cable. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
4	Remove the screws on the bracket. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
5	Remove the screws on the cable ferrule and take the cable ferrule out.	x180002842
		xx1800002849

### Removing the gear-2 pulley protection cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	

	Action	Note
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the screws on the pulley protection cover to release the pulley protection cover.	x210001047

### Removing the axis-2 motor sub-assembly

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Remove the screws and washers.	
4	Remove the motor. Tip Move the internal harness out of the way.	x210001046

Removing the axis-2 timing belt

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
3	Remove the timing belt from the outer arm.	x210001048

Removing the axis-2 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned	
2	off. CAUTION For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See Cut the paint or surface on the robot before replacing parts on page 120.	

	Action	Note
3	Remove the screws.	S STATES
4	Remove the cover.	xx210000943

Pulling out the internal harness from axis-2 gear unit

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	
3	Pull out the internal harness from the axis-2 gear unit.	

#### Removing the outer arm assembly

	Action	Note
1		
	Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2		
	For robots with protection type Clean Room	
	Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	

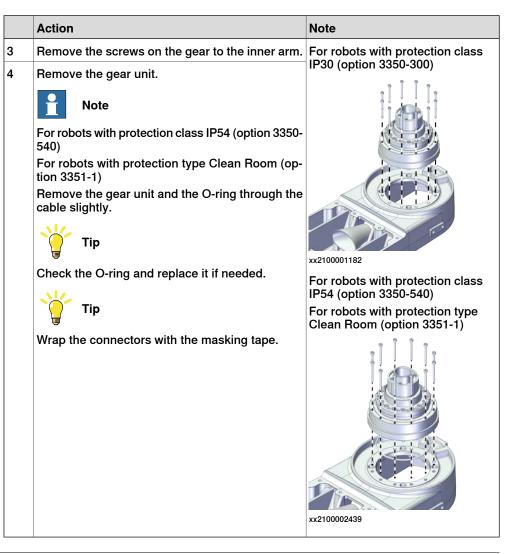
### 5 Repair

# 5.8.2 Replacing the axis-2 gear unit sub-assembly *Continued*

	Action	Note
3	Remove the screws on the axis -2 gear inside the outer arm.	xx2100001049
4	Remove the outer arm assembly slightly.	xx2100001050

### Removing the axis-2 gear unit sub-assembly

Action	Note
Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
For robots with protection type Clean Room	
Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i> .	
	DANGER         Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.         CAUTION         For robots with protection type Clean Room         Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot!         See Cut the paint or surface on the robot before



#### Refitting the axis-2 gear unit sub-assembly

Use these procedures to refit the axis-2 gear unit sub-assembly.

Refitting the axis-2 gear unit sub-assembly to the inner arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	<b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	CAUTION Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	

	Action	Note
3	Refit the gear unit according to the location screws.	
	Note	xt210001183
	For robots with protection class IP54 (option 3350- 540)	
	For robots with protection type Clean Room (op- tion 3351-1)	
	Refit the gear unit and the O-ring according to the location pin.	
	Тір	
	Check the O-ring and replace it if needed.	
	Тір	
	When the gear unit is in the right position, you can hear a clear "Click".	

### 5 Repair

5.8.2 Replacing the axis-2 gear unit sub-assembly *Continued* 

	Action	Note
4	Refit the screws.	Screws: Hex socket head cap screw M3x30 12.9 Lafre 2C2B/FC6.9 (12 pcs)
		Tightening torque: 1.6 Nm ±3%
		For robots with protection class IP30 (option 3350-300)
		xx2100001182
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		x210002439

#### Refitting the outer arm to the inner arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	<b>CAUTION</b> Whenever parting/mating motor and gearbox, the gears may be damaged if excessive force is used.	

	Action	Note
3	Refit the outer arm to the axis-2 gear unit on the inner arm. Tip When the gear unit is in the right position, you can hear a clear "Click".	xx2100011050
4	Refit the screws. Note The two screw holes under the axis-2 belt location are left empty.	Screws: Hex socket head cap flange screw M4x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (16 pcs) Tightening torque: 3.5 Nm ±10%

Refitting the axis-2 motor sub-assembly

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Refit the axis-2 timing belt onto the pulley on the axis-2 gearbox.	
3	Refit the motor and refit the timing belt to the motor. Ensure that the belt runs correctly in the grooves.	Screws: Hex socket head cap screw M4x20 12.9 Lafre 2C2B/FC6.9 (4 pcs)
4	Refit the screws and washers without fully tightened.	Washers: Plain washer machining 4.2x9x2 steel (4 pcs) Tightening torque: 2.3 Nm ±10% Image: 2.3 Nm ±10% Imag
5	Hang a strap to the motor.	
6	Use a handheld dynamometer hooking to the strap and pull the dynamometer to make the tension falling in the allowed force range. Note During the measurement, make sure that all inter- ferences that may affect the force are removed. Pay attention to the force application direction. Tip If the ball screw will interfere with the handheld dynamometer, adjust the ball screw manually.	New belt:70-100 N
		xx2100001125

	Action	Note
7	Fasten the screws to the recommended tightening torque.	Tightening torque: 2.3 Nm ±10%
8	Use a sonic tension meter to measure the timing belt tension.	Used belt: 315-337 Hz New belt:260-390 Hz
9	If the timing belt tension does not meet the require- ment, loosen the motor screws and readjust.	
10	Refit the pulley protection cover and secure with screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 0.8 Nm

#### Inserting the main harness through the axis -2 gearbox position

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

	Action	Note
2	Insert the internal harness into the outer arm through the plastic protection tube and the centre of the axis-2 gearbox. Tip Wrap the connectors with the masking tape.	For rear outlet cable version:
3	Secure the R2.MP3 and R2.MP4 with cable straps.	

### Refitting the cable ferrule and bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Lay the internal harness in a natural state without distortion.	

	Action	Note
3	Refit the cable ferrule and secure it with the screws.         Image: Tip         The air hoses should face the process hub side.         Image: Tip         The position with wrapped tape is the marked position for the cable ferrule.         Image: Tip         The position with wrapped tape is the marked position for the cable ferrule.         Image: Tip         Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting.	Screws: Hex socket head cap screw M3x8 12.9 Lafre 2C2B/FC6.9 (2 pcs) Tightening torque: 1.2 Nm ±10%
4	Secure the cable ferrule to the bracket. Tip Align all the cable ferrules so that the cable is in a natural bending position to avoid twisting. Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	
5	Refit the bracket without securing.         Image: Tip         Do not secure it with the screws before the cable ferrule installed well.         Image: Note         The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	

Reconnecting the connectors for axis-4 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	хх210000939
2	Reconnect the connectors. • R2.MP4 • R2.FB4 Tip See the number markings on the connectors for help to find the corresponding connector.	xz210000938
3	Route the cabling on the axis-4 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connectors for axis-3 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly.	2.02 J2.C1
	Тір	
	The mistake proofing measure has been applied to the connectors, the connectors may be dam- aged if excessive force is used.	
	1 Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100000937
3	Reconnect the connectors. • R2.MP3 • R2.FB3	
	Тір	
	See the number markings on the connectors for help to find the corresponding connector.	R2.MP3 xx2100000936
4	Route the cabling on the axis-3 motor.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connectors for axis-2 motor

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the female head of the connectors to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness requirements of the illustration. They are still existing inside the cable ferrule in the actual situation.	x210000935
3	Reconnect the connectors. <ul> <li>R2.MP2</li> <li>R2.FB2</li> </ul> <li>Tip See the number markings on the connectors for help to find the corresponding connector.</li>	xx2100000934
4	Route the cabling behind the axis-2 motor. CAUTION Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

Reconnecting the connector for PB

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot	
	free from particles with spirit on a lint free cloth.	
2	Insert the female head of the PB connector to the bracket accordingly. Tip The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used. Note The harness are not visible due to the cleanness	
	requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	xx2100001031
3	Reconnect the connector. • R2.PB Tip See the number markings on the connectors for help to find the corresponding connector.	xx2100001030
4	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important. If the cables are routed incorrectly the cables can be damaged.	

## 5 Repair

# 5.8.2 Replacing the axis-2 gear unit sub-assembly *Continued*

Reconnecting the air hoses, CP/CS cabling and Ethernet cabling (if equipped)

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Route the air hoses on the process hub behind the bracket.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly	
	the cables can be damaged.	

	Action	Note
3	Insert the female head of the C1 cabling connector to the bracket accordingly.	
	The mistake proofing measure has been applied to the connectors, the connectors may be damaged if excessive force is used.	
	1 Note	
	The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ-	xx2100001034
4	ation. For robots with C1 cabling	R2.C2
	Reconnect the connector. • J2.C1	12.01
	Тір	R2.C1
	See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to	
	the same L-shaped connector.	xx2100001033
5	For robots with C2 cabling Reconnect the connector. • J2.C2	
	See the number markings on the air hoses for	
	help to find the corresponding air hoses. The air hoses with the same number connect to the same L-shaped connector.	
6	Secure the C2 cabling to the C2 bracket with the cable straps.	
7	Reconnect the air hoses in a cross pattern with the L-shaped connectors.	
	Тір	
	See the number markings on the air hoses for help to find the corresponding air hoses. The air hoses with the same number connect to	
	the same Y-shaped connector.	xx2100001032

	Action	Note
8	Route and secure the cabling with cable straps if needed.	
	Correct cable routing is highly important. If the cables are routed and secured incorrectly the cables can be damaged.	

#### Securing the bracket in the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i> <b>Note</b> After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Refit the bracket. Tip Do not secure it with the screws before the cable ferrule installed well. Note Note The harness are not visible due to the cleanness requirements of the illustration. They are still ex- isting inside the cable ferrule in the actual situ- ation.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (3 pcs) Tightening torque: 1.2 Nm ±10%

#### Refitting the cover of the outer arm

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

Action	Note
Refit the cover.	Screw: Hex socket head cap screw M4x16 12.9 Lafre 2C2B/FC6.9 (8 pcs)
For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the cover with bellow. Check the gasket for the outer arm cover. Tip Replace the gasket if needed. CAUTION	Tightening torque: 2 Nm ±10% For robots with protection class IP30 (option 3350-300)
Refit the screws.	xx2100000933 For robots with protection class IP54 (option 3350-540) For robots with protection type
	Clean Room (option 3351-1)
	Refit the cover.          Note         For robots with protection class IP54 (option 3350-540)         For robots with protection type Clean Room (option 3351-1)         Refit the cover with bellow.         Check the gasket for the outer arm cover.         Image: Tip         Replace the gasket if needed.         Image: CAUTION         The gasket is in the outer arm.

#### For Clean Room/ IP54 robots

#### Refitting the top cover and the flange with bearing

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	1 Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	

## 5 Repair

5.8.2 Replacing the axis-2 gear unit sub-assembly *Continued* 

	Action	Note
2	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Install the flange with bearing to the extension shaft.	xx2100002402
3	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the screws to the flange with bearing.	Screws: Hex socket head cap screw M2.5x6 12.9 Lafre 2C2B/FC6.9 (8 pcs) Tightening torque: 0.8 Nm ±10%
4	For robots with protection class IP54 (option 3350- 540) For robots with protection type Clean Room (op- tion 3351-1) Refit the top cover to the ball screw. Tip The top surface of the cover should be flush with the top end of the ball screw.	xx2100002399

	Action	Note
5	For robots with protection class IP54 (option 3350- 540)	screws with flat point, ISO 4026
	For robots with protection type Clean Room (op-	stainless steel M3x8 (2 pcs)
	tion 3351-1)	Tightening torque: 0.4 Nm ±10%
	Refit the locking screws.	
		xx2100002398

Securing the process hub to outer arm cover

	Action	Note
1	For robots with protection type Clean Room: Clean the joints that have been opened and wipe the parts free from particles with spirit on a lint free. See <i>Cut the paint or surface on the robot</i> <i>before replacing parts on page 120</i>	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Insert the process hub from the outer arm cover.	

	Action	Note
3	Secure the process hub to the outer arm cover with the screws.	Screws: Hex socket head cap screw M4x10 12.9 Lafre 2C2B/FC6.9 (5 pcs)
	Note	Tightening torque: 2.6 Nm±10%
	For robots with protection class IP54 (option 3350- 540)	For robots with protection class IP30 (option 3350-300)
	For robots with protection type Clean Room (option 3351-1)	9 9
	Check the gasket for the process hub.	
	Тір	
	Replace the gasket if needed.	C. S. S. S. S.
	cover! The cover can not be removed completely until the connectors are disconnected, as shown in following steps.	xx2100000932
		For robots with protection class IP54 (option 3350-540)
		For robots with protection type Clean Room (option 3351-1)
		xx210002438

Refitting the axis-2 cover

	Action	Note
1	DANGER Make sure that all supplies for electrical power, hydraulic pressure, and air pressure are turned off.	
2	<b>CAUTION</b> For robots with protection type Clean Room Always cut the paint with a knife and grind the paint edge when disassembling parts of the robot! See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120.</i>	

F 5 F	Refit the cover. Note For robots with protection class IP54 (option 3350- i40)	Screws: Hex socket head cap flange screw M5x16 12.9 Lafre 2C2B/FC6.9+PrO-COat111 (9 pcs) Tightening torque: 6 Nm ±3% For robots with protection class
F	For robots with protection type Clean Room (option 3351-1) Check the gasket for the cover before refitting the cover. Tip Replace the gasket if needed.	IP30 (option 3350-300)
		xx210000943 For robots with protection class [P54 (option 3350-540) For robots with protection type Clean Room (option 3351-1)

#### Concluding procedure

	Action	Note
1	For robots with protection type Clean Room:	
	Seal and paint the joints that have been opened. See <i>Cut the paint or surface on the robot before</i> <i>replacing parts on page 120</i>	
	Note	
	After all repair work, wipe the Clean Room robot free from particles with spirit on a lint free cloth.	
2	Recalibrate the robot.	Calibration is detailed in section <i>Calibration on page 951</i> .

## 5 Repair

5.8.2 Replacing the axis-2 gear unit sub-assembly *Continued* 

	Action	Note
3	DANGER Make sure all safety requirements are met when performing the first test run. See <i>Test run after</i> <i>installation, maintenance, or repair on page 57</i> .	

## 6 Calibration

### 6.1 Introduction to calibration

## 6.1.1 Introduction and calibration terminology

#### **Calibration information**

This chapter includes general information about the recommended calibration methods and also the detailed procedures for updating the revolution counters, checking the calibration position etc.

Detailed instructions of how to perform Axis Calibration are given on the FlexPendant during the calibration procedure. To prepare calibration with Axis Calibration method, see *Calibrating with Axis Calibration method on page 964*.

#### **Calibration terminology**

Term	Definition
Calibration method	A collective term for several methods that might be available for calibrating the ABB robot. Each method contains calibration routines.
Synchronization position	Known position of the complete robot where the angle of each axis can be checked against visual synchronization marks.
Calibration position	Known position of the complete robot that is used for calibration of the robot.
Standard calibration	A generic term for all calibration methods that aim to move the robot to calibration position.
Fine calibration	A calibration routine that generates a new zero posi- tion of the robot.
Reference calibration	A calibration routine that in the first step generates a reference to current zero position of the robot. The same calibration routine can later on be used to re- calibrate the robot back to the same position as when the reference was stored.
	This routine is more flexible compared to fine calib- ration and is used when tools and process equipment are installed.
	Requires that a reference is created before being used for recalibrating the robot.
	Requires that the robot is dressed with the same tools and process equipment during calibration as during creation of the reference values.
Update revolution counter	A calibration routine to make a rough calibration of each manipulator axis.
Synchronization mark	Visual marks on the robot axes. When marks are aligned, the robot is in synchronization position.

6.1.2 Calibration methods

## 6.1.2 Calibration methods

#### Overview

This section specifies the different types of calibration and the calibration methods that are supplied by ABB.

#### Types of calibration

Type of calibration	Description	Calibration method
Standard calibration	The calibrated robot is positioned at calibration position.	Axis Calibration <sup>i</sup>
	Standard calibration data is found on the SMB (serial measurement board) or EIB in the robot.	
Absolute accuracy calibration (option- al)	<ul> <li>Based on standard calibration, and besides positioning the robot at synchronization position, the Absolute accuracy calibration also compensates for: <ul> <li>Mechanical tolerances in the robot structure</li> <li>Deflection due to load</li> </ul> </li> </ul>	CalibWare
	Absolute accuracy calibration focuses on pos- itioning accuracy in the Cartesian coordinate system for the robot.	
	Absolute accuracy calibration data is found on the serial measurement board (SMB) or other robot memory.	
	A robot calibrated with Absolute accuracy has the option information printed on its name plate (OmniCore).	
	To regain 100% Absolute accuracy perform- ance, the robot must be recalibrated for abso- lute accuracy after repair or maintenance that affects the mechanical structure.	

i Only axes 1 and 2 can be calibrated using Axis Calibration method.

#### Brief description of calibration methods

#### Axis Calibration method

Axis Calibration is a standard calibration method for calibration of IRB 920. It is the recommended method in order to achieve proper performance.

The following routines are available for the Axis Calibration method:

- Fine calibration
- Update revolution counters
- Reference calibration

The calibration equipment for Axis Calibration is delivered as a toolkit.

An introduction to the calibration method is given in this manual, see *Calibrating with Axis Calibration method on page 964*.

The actual instructions of how to perform the calibration procedure and what to do at each step is given on the FlexPendant. You will be guided through the calibration procedure, step by step.

6.1.2 Calibration methods *Continued* 

#### CalibWare - Absolute Accuracy calibration

The CalibWare tool guides through the calibration process and calculates new compensation parameters. This is further detailed in the *Application manual - CalibWare Field*.

If a service operation is done to a robot with the option Absolute Accuracy, a new absolute accuracy calibration is required in order to establish full performance. For most cases after replacements that do not include taking apart the robot structure, standard calibration is sufficient.

The Absolute Accuracy option varies according to the robot mounting position. This is printed on the robot name plate for each robot. The robot must be in the correct mounting position when it is recalibrated for absolute accuracy.

#### References

Article numbers for the calibration tools are listed in the section *Special tools on page 1009*.

6.1.3 When to calibrate

## 6.1.3 When to calibrate

#### When to calibrate

The system must be calibrated if any of the following situations occur.

The resolver values are changed

If resolver values are changed, the robot must be re-calibrated using the calibration methods supplied by ABB. Calibrate the robot carefully with standard calibration, according to information in this manual.

If the robot has *absolute accuracy* calibration, it is also recommended, but not always necessary to calibrate for new absolute accuracy.

The resolver values will change when parts affecting the calibration position are replaced on the robot, for example motors or parts of the transmission.

#### The revolution counter memory is lost

If the revolution counter memory is lost, the counters must be updated. See *Updating revolution counters on page 959*. This will occur when:

- The battery is discharged
- A resolver error occurs
- The signal between a resolver and measurement board is interrupted
- · A robot axis is moved with the control system disconnected

The revolution counters must also be updated after the robot and controller are connected at the first installation.

#### The robot is rebuilt

If the robot is rebuilt, for example, after a crash or when the reachability of a robot is changed, it needs to be re-calibrated for new resolver values.

If the robot has *absolute accuracy* calibration, it needs to be calibrated for new absolute accuracy.

## 6.2 Synchronization marks and axis movement directions

## 6.2.1 Synchronization marks and synchronization position for axes

#### Introduction

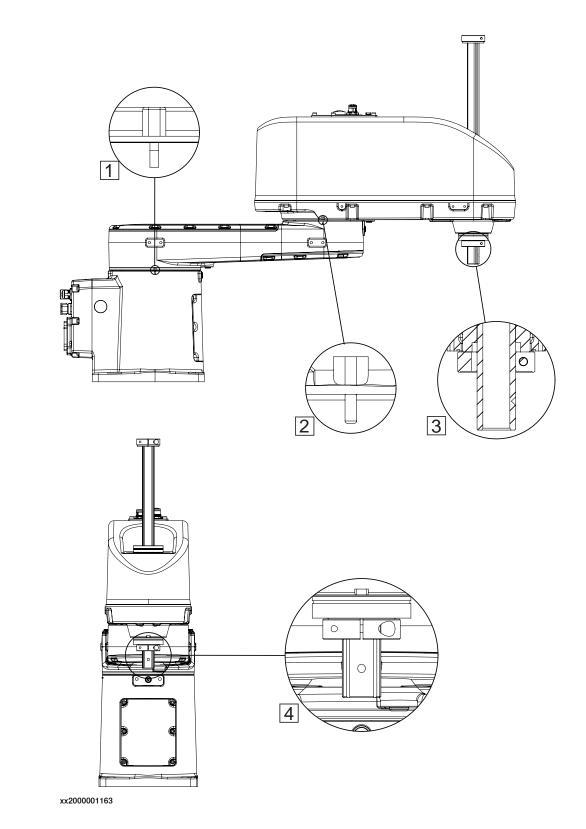
This section shows the position of the synchronization marks and the synchronization position for each axis.

## 6 Calibration

6.2.1 Synchronization marks and synchronization position for axes *Continued* 

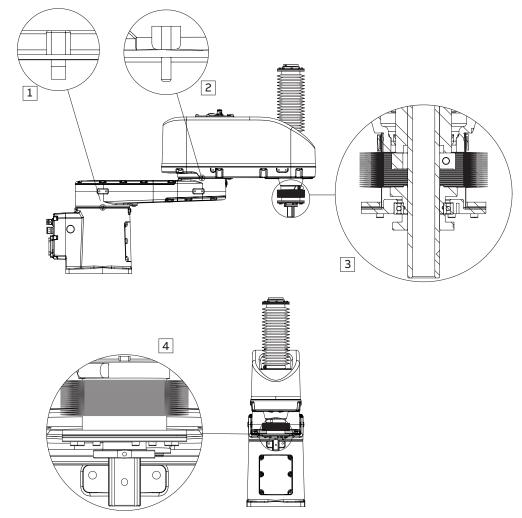
#### Synchronization marks, IRB 920

IP30



6.2.1 Synchronization marks and synchronization position for axes *Continued* 

Clean Room/ IP54



xx2300000725

## 6 Calibration

6.2.2 Calibration movement directions for all axes

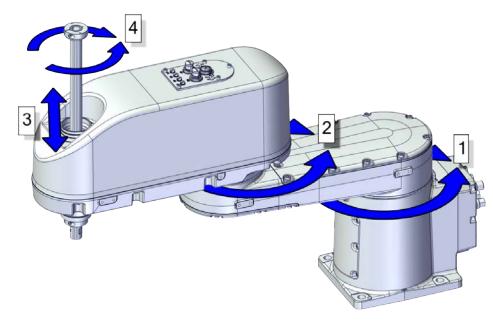
## 6.2.2 Calibration movement directions for all axes

#### Overview

When calibrating, the axis must consistently be run towards the calibration position in the same direction in order to avoid position errors caused by backlash in gears and so on. Positive directions are shown in the graphic below.

Calibration service routines will handle the calibration movements automatically and these might be different from the positive directions shown below.

#### **Manual movement directions**



xx2100000931

## 6.3 Updating revolution counters

## 6.3.1 Updating revolution counters on OmniCore robots

Introduction			
	This section describes how to do a rough calibration of each manipulator axis by updating the revolution counter for each axis, using the FlexPendant.		
Coupled axes			
	When updating the revolution counters for a coupled axis, also the axis it is coupled		
	to needs to be at its synchronization position for the update to be correct; i.e. axis		
	4 needs to be in synchronization position when updating axis 3.		
	With reversed coupled joints, the relationship is the opposite, i.e. axis 4 needs to be in synchronization position to update axis 3.		
	Coupled axes	IRB 920	
	Axis 4, 3	x	

#### Step 1 - Manually running the manipulator to the synchronization position

Use this procedure to manually run the manipulator to the synchronization position.

	Action	Note
1	Select axis-by-axis motion mode.	
2	Jog the manipulator to align the synchron- ization marks.	See Synchronization marks and synchron- ization position for axes on page 955.
3	When all axes are positioned, update the revolution counter.	Step 2 - Updating the revolution counter with the FlexPendant on page 962.

## 6 Calibration

6.3.1 Updating revolution counters on OmniCore robots *Continued* 

#### Correct synchronization position of axes 3 and 4

When jogging the manipulator to synchronization position, it is extremely important to make sure that axes 3 and 4 are positioned correctly.

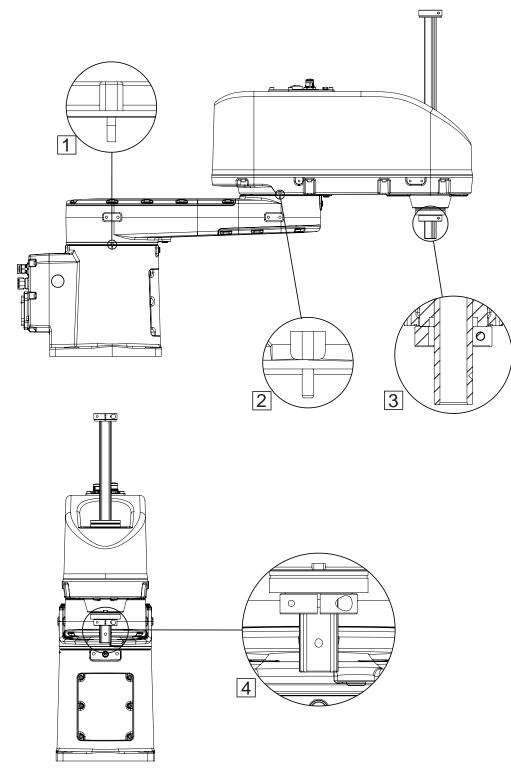
## Note

At delivery the manipulator is in the correct position. Do NOT shift axis 3 or rotate axis 4 at power up before the revolution counters are updated.

If axis 4 is rotated one or more turns from its calibration position before updating the revolution counter, the correct calibration position will be lost due to non-integer gear ratio. This will further affect the calibration position of axis 3.

IP30

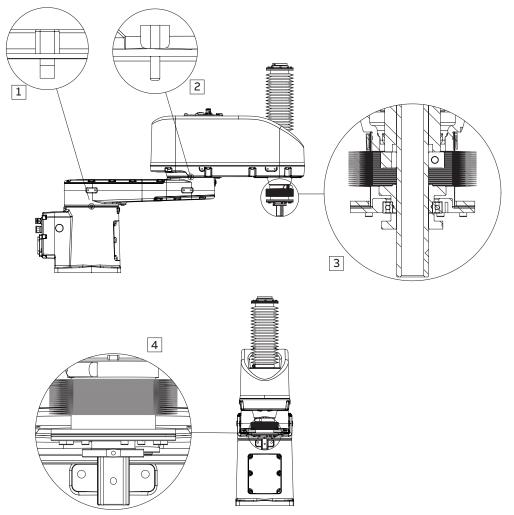
6.3.1 Updating revolution counters on OmniCore robots *Continued* 



xx2000001163

# 6.3.1 Updating revolution counters on OmniCore robots *Continued*

#### Clean Room/ IP54



xx2300000725

### For robots with protection class IP54 and protection type Clean Room

Make sure the opening gap on the lower mechanical stopper is aligned with the notch on the outer arm cover, and the convex edge surface on the mechanical stopper is aligned with the lowest surface on the outer arm cover.

#### Step 2 - Updating the revolution counter with the FlexPendant

## Note

Revolution counters of axes 3 and 4 must be updated together.

Use this procedure to update the revolution counter with the FlexPendant (OmniCore).

	Action	
1	On the start screen, tap Calibrate.	
	The calibration summary page for the mechanical unit is displayed.	
2	In the Calibration Methods menu, select Revolution Counters.	

## Continues on next page 962

Action		
In the <b>Selection</b> column select the axes for which revolution counters need to be up- dated.		
Tap <b>Update</b> . A dialog box is displayed warning that the updating operation cannot be undone.		
Tap <b>OK</b> to update the revolution counter.		
! CAUTION		
If a revolution counter is incorrectly updated, it will cause incorrect manipulator posi- tioning, which in turn may cause damage or injury!		
Check the synchronization position very carefully after each update. See <i>Checking the synchronization position on page 987</i> .		

6.4.1 Description of Axis Calibration

## 6.4 Calibrating with Axis Calibration method

## 6.4.1 Description of Axis Calibration

#### Instructions for Axis Calibration procedure given on the FlexPendant

The actual instructions of how to perform the calibration procedure and what to do at each step is given on the FlexPendant. You will be guided through the calibration procedure, step by step.

This manual contains a brief description of the method, additional information to the information given on the FlexPendant, article number for the tools and images of where to fit the calibration tools on the robot.

#### Overview of the Axis Calibration procedure

The Axis Calibration procedure applies to all axes, and is performed on one axis at the time. The robot axes are both manually and automatically moved into position, as instructed on the FlexPendant.

A fixed calibration pin/bushing is installed on each robot axis at delivery.

The Axis Calibration procedure described roughly:

1 A removable calibration tool is inserted by the operator into a calibration bushing on the axis chosen for calibration, according to instructions on the FlexPendant.



Calibrating the robot with Axis Calibration requires special calibration tools from ABB. Using other pins in the calibration bushings may cause severe damage to the robot and/or personnel.

## 

The calibration tool must be fully inserted into the calibration bushing, until the steel spring ring snaps into place.

2 During the calibration procedure, RobotWare moves the robot axis chosen for calibration so that the calibration tools get into contact. RobotWare records values of the axis position and repeats the coming-in-contact procedure several times to get an exact value of the axis position.



Risk of pinching! The contact force for large robots can be up to 150 kg. Keep a safe distance to the robot.

3 The axis position is stored in RobotWare with an active choice from the operator.

6.4.1 Description of Axis Calibration Continued

#### Routines in the calibration procedure

The following routines are available in the Axis Calibration procedure, given at the beginning of the procedure on the FlexPendant.

Fine calibration routine

Choose this routine to calibrate the robot when there are no tools, process cabling or equipment fitted to the robot.

#### Reference calibration routine

Choose this routine to create reference values and to calibrate the robot when the robot is dressed with tools, process cabling or other equipment.



#### Note

When calibrating the robot with the reference calibration routine, the robot must be dressed with the same tools, process cabling and any other equipment as when the reference values were created.



#### Note

When using reference calibration with some tools, typically large or flexible tools, oscillations in the robot can cause issues leading to failure of the calibration.

If calibrating the robot with reference calibration there must be reference values created before repair is made to the robot, if values are not already available. Creating new values requires possibility to move the robot. The reference values contain positions of all axes, torgue of axes and technical data about the tool installed. A benefit with reference calibration is that the current state of the robot is stored and not the state when the robot left the ABB factory. The reference value will be named according to tool name, date etc.

Follow the instructions given in the reference calibration routine on the FlexPendant to create reference values.

When reference calibration is performed, the robot is restored to the status given by the reference values.

#### Update revolution counters

Choose this routine to make a rough calibration of each manipulator axis by updating the revolution counter for each axis, using the FlexPendant.

#### Validation

In the mentioned routines, it is also possible to validate the calibration data.

#### Position of robot axes

The robot axes should be positioned close to 0 degrees before commencing the calibration program. The axis chosen for calibration is then automatically run by the calibration program to its exact calibration position during the calibration procedure.

It is possible to position some of the other axes in positions different from 0 degrees. Information about which axes are allowed to be jogged is given on the FlexPendant.

Continues on next page

## 6 Calibration

# 6.4.1 Description of Axis Calibration *Continued*

These axes are marked with **Unrestricted** in the FlexPendant window. Also the following table shows the dependencies between the axes.

Requirements for axis positioning during calibration

	Axis to ca	Axis to calibrate				
Required position axis		Axis 2	Axis 3	Axis 4	Axis 5	Axis 6
Axis 1	-	*				
Axis 2	*	-				
-	Axis to be ca	Axis to be calibrated				
*	Unrestricted	nrestricted. Axis is allowed to be jogged to other position than 0 degrees.				
0	Axis must be	xis must be put in position 0 degrees.				

#### System containing SafeMove

SafeMove will lose its synchronization to the controller if a new calibration is done. New calibration values have to be downloaded to SafeMove, and a new SafeMove calibration has to be done. Make sure that the user rights admit to change the safety settings and to synchronize SafeMove.

6.4.2 Calibration tools for Axis Calibration

## 6.4.2 Calibration tools for Axis Calibration

#### Calibration tool set

The calibration tools used for Axis Calibration are designed to meet requirements for calibration performance, durability and safety in case of accidental damage.

The calibration tool will eventually break from fatigue after longer period of use and then needs to be replaced. There is no risk for bad calibrations as long as the calibration tool is in one piece.



Calibrating the robot with Axis Calibration requires special calibration tools from ABB. Using other pins in the calibration bushings may cause severe damage to the robot and/or personnel.

Equipment, etc.	Article number	Note
Calibration toolbox, Ax- is Calibration		Delivered as a set of calibration tools. Required if Axis Calibration is the valid calib- ration method for the robot.

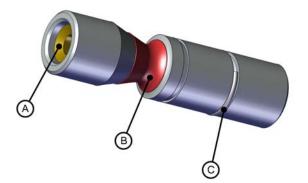
#### Examining the calibration tool

#### Check prior to usage

Before using the calibration tool, make sure that the tube insert, the plastic protection and the steel spring ring are present.



If any part is missing or damaged, the tool must be replaced immediately.



#### xx1500001914

A	Tube insert
в	Plastic protection
С	Steel spring ring

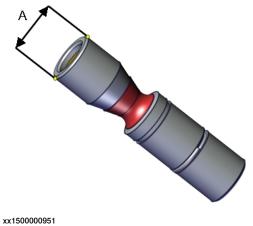
## 6 Calibration

# 6.4.2 Calibration tools for Axis Calibration *Continued*

Periodic check of the calibration tool

If including the calibration tool in a local periodic check system, the following measures should be checked.

- Outer diameter within Ø12g4 mm, Ø8g4 mm or Ø6g5 mm (depending on calibration tool size).
- Straightness within 0.005 mm.



x1500000951

А

Outer diameter

#### Identifying the calibrating tools

It is possible to make the calibration tool identifiable with, for example, an RFID chip. The procedure of how to install an RFID chip is described below.



The tool identifier is NOT delivered from ABB, it is a customized solution.

	Action	Note
1	It is possible to use any RFID solution, with the correct dimensions. ABB has verifed function on some suppliers fulfilling the requirements of NFC compatible devices (13.56 Mhz) according to ISO 14443 or ISO 15693.	
	Note	
	The maximum dimensions on the RFID chip must not exceed $\emptyset$ 7.9 mm x 8.0 mm, $\emptyset$ 5.9 mm x 8.0 mm or $\emptyset$ 3.9 mm x 8.0 mm (depending on calibration tool size).	
2	There is a cavity on one end of the calibration tool in which the RFID chip can be installed.	
	Install the RFID chip according to supplier instruc- tions.	
	Install the chip in flush with the tool end.	

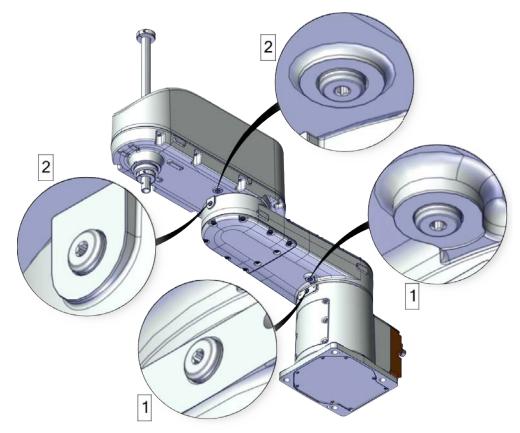
## 6.4.3 Installation locations for the calibration tools

#### Location of fixed calibration items

This section shows how the robot is equipped with items for installation of calibration tools for Axis Calibration (fixed calibration pins and/or bushings). Installed calibration tools are not shown.

A fixed calibration pin and a bushing for the movable calibration tool are located on each axis as follows.

If there is not enough space on an axis to install a fixed calibration pin, the axis is equipped with two bushings instead, for installation of two calibration tools when calibration is carried out. This is shown in the figure.



xx2000001164

#### Spare parts

When calibration is not being performed, a protective cover and an o-ring should always be installed on the fixed calibration pin as well as a protective plug, included a sealing, in the bushing. Replace damaged parts with new.

Spare part	Article number	Note
Protective plug for bushing	3HAC054431-005	Replace if damaged or missing.

6.4.4 Axis Calibration - Running the calibration procedure

## 6.4.4 Axis Calibration - Running the calibration procedure

#### **Required tools**

The calibration tools used for Axis Calibration are designed to meet requirements for calibration performance, durability and safety in case of accidental damage.



Calibrating the robot with Axis Calibration requires special calibration tools from ABB. Using other pins in the calibration holes may cause severe damage to the robot and/or personnel.

Equipment, etc.	Article number	Note
Calibration toolbox, Axis Cal- ibration		Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.

#### **Required consumables**

Consumable	Article number	Note
Clean cloth	-	

#### Spare parts

Spare part	Article number	Note
Protective plug for bushing	3HAC054431-005	Replace if damaged or missing.

#### Overview of the calibration procedure on the FlexPendant

The actual instructions of how to perform the calibration procedure and what to do at each step is given on the FlexPendant. You will be guided through the calibration procedure, step by step.

Use the following list to learn about the calibration procedure before running the RobotWare program on the FlexPendant. It gives you a brief overview of the calibration procedure.

After the calibration method has been started on the FlexPendant, the following sequence will be run.

- 1 Choose calibration routine. The routines are described in *Routines in the calibration procedure on page 965*.
- 2 Choose which axis/axes to calibrate.
- 3 The robot moves to synchronization position.
- 4 Validate the synchronization marks.
- 5 The robot moves to preparation position.
- 6 Remove the protective cover from the fixed pin and the protection plug from the bushing, if any, and install the calibration tool.
- 7 The robot performs a measurement sequence by rotating the axis back and forth.

- 8 Remove the calibration tool and reinstall the protective cover on the fixed pin and the protection plug in the bushing, if any.
- 9 The robot moves to verify that the calibration tool is removed.
- 10 Choose whether to save the calibration data or not.

Calibration of the robot is not finished until the calibration data is saved, as last step of the calibration procedure.

#### Preparation prior to calibration

The calibration procedure is described in the FlexPendant while conducting it.

	Action	Note
1		
	While conducting the calibration, the robot needs to be connected to power.	
	Make sure that the robot's working area is empty, as the robot can make unpredictable movements.	
2	Wipe the calibration tool clean.	Use a clean cloth.
	Note	
	The calibration method is exact. Dust, dirt or color flakes will affect the calibration value.	

#### Starting the calibration procedure

#### Use this procedure to start the Axis Calibration routine on the FlexPendant.

	Action	Note
1	Tap the calibration icon and enter the calibration main page.	
2	All mechanical units connected to the system are shown with their calibration status. Tap the mechanical unit in question.	
	For RobotWare 7, the mechanical unit page is displayed only if there is more than one mechanical unit available.	
3	The calibration method used at ABB factory for each axis is shown, as well as calibration method used for the robot during last field calibration.	The FlexPendant will give all inform- ation needed to proceed with Axis Calibration.
4	Valid for RobotWare 7 Tap Calibration Methods on the right pane and then tap Calibration. The software will automatic- ally call for the procedure for the valid calibration method.	

971

# 6.4.4 Axis Calibration - Running the calibration procedure *Continued*

	Action	Note
5		A brief overview of the sequence that will be run on the FlexPendant is given in <i>Overview of the calibra-</i> <i>tion procedure on the FlexPendant</i> <i>on page 970</i> .

#### Restarting an interrupted calibration procedure

If the Axis Calibration procedure is interrupted before the calibration is finished, the RobotWare program needs to be started again. Use this procedure to take required action.

Situation	Action
The three-position enabling device on the FlexPendant has been released during robot movement.	Press and hold the three-position enabling device and press <b>Play</b> .
The RobotWare program is terminated with <b>PP to Main</b> .	Remove the calibration tool, if it is installed, and restart the calibration procedure from the beginning. See <i>Starting the calibration</i> <i>procedure</i> .
	If the calibration tool is in contact the robot axis needs to be jogged in order to release the calibration tool. Jogging the axis in wrong direction will cause the calibration tool to break. Directions of axis movement is shown in <i>Calibration movement directions for all</i> axes on page 958

#### Axis Calibration with SafeMove option

To be able to run Axis Calibration, SafeMove needs to be unsynchronized. The Axis Calibration routine recognizes if the robot is equipped with SafeMove and will force SafeMove to unsynchronize automatically.

However, SafeMove may generate other warning messages anytime during the Axis Calibration routine. When a warning message is displayed, tap **Acknowledge** to confirm the unsynchronized state and continue Axis Calibration procedure.



SafeMove must be synchronized after the calibration is completed.

#### After calibration

	Action	Note
1	Check the o-ring on the fixed calibration pin. Replace if damaged or missing.	
2	Reinstall the protective cover on the fixed calibra- tion pin on each axis, directly after the axis has been calibrated. Replace the cover with new spare part, if missing or damaged.	xx1600002102
		O-ring: 3HAC061327-022 Calibration pin cover, 10 mm: 3HAC056253-003
3	Reinstall the protective plug and sealing in the bushing on each axis, directly after the axis has been calibrated. Ensure that the sealing is not damaged. Replace the plug and the sealing with new spare part, if missing or damaged.	xx1500000952
		Protective plug for bushing: 3HAC054431-005.

6.4.5 Reference calibration

## 6.4.5 Reference calibration

**Brief introduction to Reference Calibration** 

## Note

Only axes 1 and 2 of the IRB 920 can be calibrated with the reference calibration routine.

Reference calibration is a faster method compared to Fine calibration, as it refers to a previously made calibration.

- 1 Create a backup of the current robot system.
- 2 Check that the active calibration offset values corresponds to the values on the calibration label (located on the lower arm or the base).
- 3 Jog the manipulator so that all axes are in zero position (ex use MoveAbsJ instruction). Check that all axis scales are aligned with calibration marks.
- 4 If the scales differ from calibration marks it might depend on wrong turns of the revolution counters. Make a marker line on the corresponding axis to be able to validate the result of the calibration. If more than one motor revolutions are wrong, the calibration will fail.
- 5 Use a verification position. This is especially recommended if all axes were not aligned with the synchronization marks (step 3). Reuse an existing position that is suitable and accurate so it can be used to validate the repair. Use a position where a deviation in axis calibration gives a big deviation in positioning. Note! Check the position after each repair in one axis.
- 6 Use Reference calibration to save reference values for all axes that is to be replaced. Make sure that the values are saved in RobotStudio or FTP program. The files are located in "Active system folder name/HOME/RefCalibFiles".
- 7 Perform the repair.
- 8 Make sure that the tooling and process equipment are the same as when creating the reference. Use Reference calibration to update the system with new calibration offset value for the repaired axis.
- 9 Check the position against the verification position (step 5).
- 10 Proceed with the repair of the next axis, if necessary, and repeat (step 8-9) for every axis.
- 11 (For system containing SafeMove) Download new calibration values to SafeMove. Use Visual SafeMove in RobotStudio.
- 12 (For system containing SafeMove) Synchronize SafeMove to activate SafeMove.
- 13 Perform test run.
- 14 Update the calibration label with new resolver values (calibration values).

6.4.5 Reference calibration *Continued* 

#### Manual tuning of calibration offset

Manual tuning of calibration offset is normally not needed, but can be useful in some situations. The requirement to do manual tuning is that there is a known accurate position, that worked accurately before the repair (step 5, see *Brief introduction to Reference Calibration on page 974*).

## 6 Calibration

6.5.1 Calibration position

## 6.5 Calibrating the robot

## 6.5.1 Calibration position

#### **Calibration position**

The table below specifies the axis positions.

Axis	
3	2 mm
4	0°

6.5.2 Calibrating axis 1 and axis 2

## 6.5.2 Calibrating axis 1 and axis 2

Calibrating axis 1 and axis 2

Axes 1 and 2 of the IRB 920 are calibrated using the Axis Calibration method. See *Calibrating with Axis Calibration method on page 964*.

6.5.3 Calibrating axis 3 and axis 4

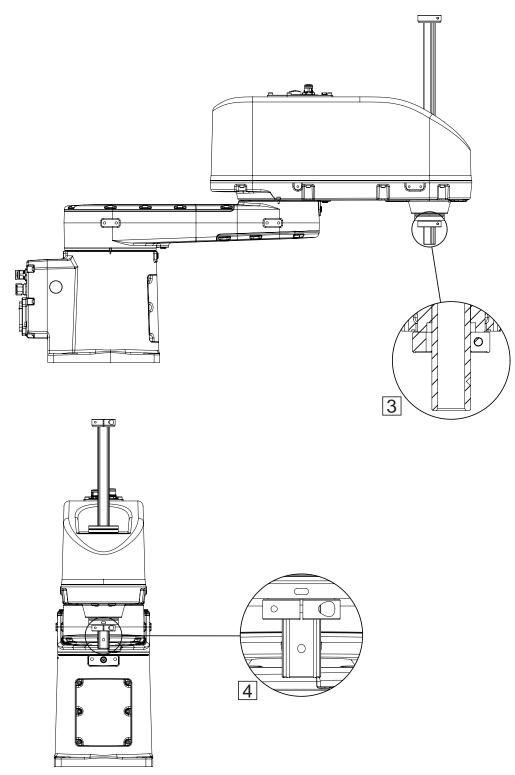
## 6.5.3 Calibrating axis 3 and axis 4

## Calibration position of axis 3 and axis 4

The figure shows axis 3 and axis 4 in calibration position. The axes 3 and 4 are calibrated together.

IP30

6.5.3 Calibrating axis 3 and axis 4 *Continued* 

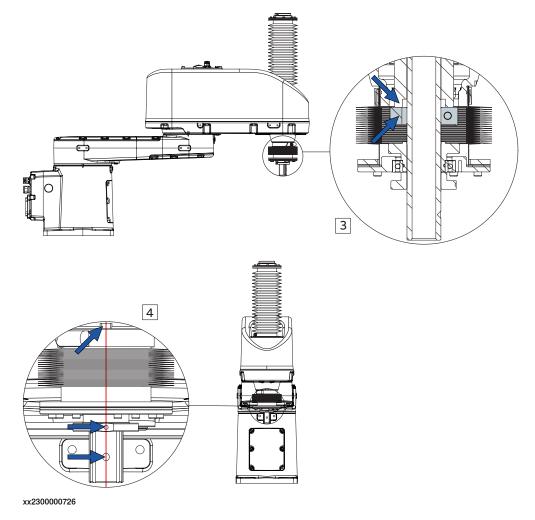


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## 6 Calibration

6.5.3 Calibrating axis 3 and axis 4 *Continued* 

#### Clean Room/ IP54



#### **Required equipment**

Axes 3 and 4 are calibrated together.

The axis-3 calibration is done by moving the ball screw spline unit so that the upper surface of the lower mechanical stopper and the lower surface of the ball screw lower nut touch each other gently.

The axis-4 calibration is done by rotating the ball screw spline unit so that the opening gap on the lower mechanical stopper or the ball screw origin point is aligned with the notch on the outer arm cover.

#### **Required consumables**

Equipment	Art. no.	Note
Cleaning agent	-	Isopropanol

6.5.3 Calibrating axis 3 and axis 4 *Continued* 

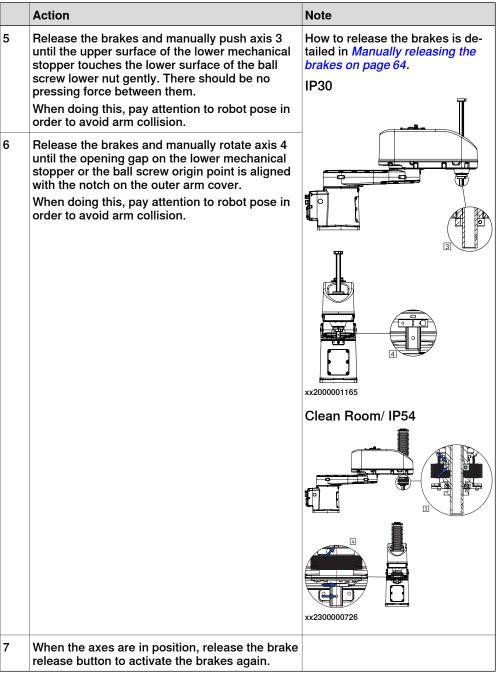
#### Calibrating axis 3 and axis 4

Moving the robot to calibration position

	Action	Note
1		
	Turn off all: • electric power supply	
	<ul> <li>hydraulic pressure supply</li> <li>air pressure supply</li> </ul>	
	to the robot, before entering the robot working area.	
2	Remove the fitted extra equipment on the robot if it may cause a collision to the arm when push the ball screw to the calibration position.	
3	Turn on the electric power to the robot.	
4	DANGER When releasing the holding brakes, the robot axes may move very quickly and sometimes in unex-	
	pected ways!	
	Make sure the payload is disassembled or tooling is properly supported; otherwise, fast downward movements of axis 3 may cause severe hits.	

## 6 Calibration

# 6.5.3 Calibrating axis 3 and axis 4 *Continued*



#### Performing the fine calibration procedure

	Action	Note
1	On the start screen, tap Calibrate.	

6.5.3 Calibrating axis 3 and axis 4 *Continued* 

	Action	Note
2	Select <b>Calibration</b> from the menu. The <b>Mechanical Units</b> page displays a list of available mechanical units.	
	Note	
	This step is required only if you are not already in the <b>Mechanical Unit</b> page when you open <b>Cal-</b> <b>ibrate</b> .	
	Note	
	The <b>Mechanical Unit</b> page is displayed only if there are more than one mechanical unit available. Otherwise, the calibration summary page for the available mechanical unit is displayed.	
3	Select the unit that needs to be calibrated from the <b>Mechanical Unit</b> list.	
	The calibration summary for the selected mechan- ical unit is displayed.	
4	On the right pane tap Calibration Methods.	
5	Tap <b>Calibration Parameters</b> . The calibration parameters are displayed.	
6	Tap Fine Calibration.	
	A dialog box is displayed, urging you to use ex- ternal equipment to perform the actual calibration. Make sure all necessary calibration equipment is fitted for the axis to be calibrated.	
	A warning that performing fine calibration can change programmed robot positions is also dis- played:	
	<ul> <li>Tap Yes to proceed.</li> <li>Tap No to cancel.</li> </ul>	
7	Select the check-box for the current axis/axes to be calibrated.	
8	Tap Calibrate.	
	<ul> <li>A dialog box is displayed, warning that calibration of the selected axes will be changed, which cannot be undone:</li> <li>Tap Calibrate to proceed.</li> <li>Tap Cancel to cancel.</li> </ul>	
	Tapping <b>Calibrate</b> results in briefly displaying a dialog box, announcing that the calibration process has started.	
	The axis is calibrated and the system returns to the list of available mechanical units.	
9	Tap OK.	
	The fine calibration process is complete.	

## 6 Calibration

# 6.5.3 Calibrating axis 3 and axis 4 *Continued*

Checking and finalizing the calibration

	the calibration			
_	Action	Note		
1	<b>DANGER</b> Always remember to remove the calibration tools from the robot before jogging axes to zero position during calibration.			
2	Release the brakes and manually rotate the axis to apart the calibration pins from each other. This is done to avoid damage on the pins if incorrect operation should occur during next step of jog- ging.			
3	Jog axes 3 and 4 to zero degree using the Flex- Pendant.			
4	<ul> <li>Check that the synchronization marks on axes 3 and 4 are aligned with each other.</li> <li>Are they aligned within the tolerances? <ul> <li>If yes, the calibration is verified OK.</li> <li>If no, redo the fine calibration procedure.</li> </ul> </li> </ul>	IP30		
		Clean Room/ IP54		
5	Update the revolution counters of axes 3 and 4.	xx2300000726 See Updating revolution counters on page 959.		

6.5.3 Calibrating axis 3 and axis 4 *Continued* 

After calibration

Action	Note
Write down the new system parameters on a new label and stick on top of the calibration label on the robot.	



The calibration status of axis 3 may be changed to **Not updated** after a system reinstallation or warm restart. In this case, update the revolution counters for axis 3 and axis 4 (axis 4 is coupled with axis 3). See *Updating revolution counters on page 959*.

## 6 Calibration

6.6 Verifying the calibration

## 6.6 Verifying the calibration

#### Introduction

Always verify the results after calibrating *any* robot axis to verify that all calibration positions are correct.

#### Verifying the calibration

Use this procedure to verify the calibration result.

	Action	Note
1	Run the calibration home position program twice. Do not change the position of the robot axes after running the program!	See Checking the synchron- ization position on page 987.
2	Adjust the <i>synchronization marks</i> when the calibration is done, if necessary.	This is detailed in section Synchronization marks and synchronization position for axes on page 955.
3	Write down the values on a new label and stick it on top of the calibration label. The label is located on the base.	

6.7 Checking the synchronization position

## 6.7 Checking the synchronization position

#### Introduction

Check the synchronization position of the robot before beginning any programming of the robot system. This may be done:

- Using a MoveAbsJ instruction with argument zero on all axes.
- Using the Jog window on the FlexPendant.

#### Using a MoveAbsJ instruction

Use this procedure to create a program that runs all the robot axes to their synchronization position.

	Action	Note
1	Tap Code.	
2	Create a new program.	
3	Use MoveAbsJ in the Add Instruction menu.	
4	Create the following program: MoveAbsJ [[0,0,0,0,0,0], [9E9,9E9,9E9,9E9,9E9,9E9]] \NoEOffs, v1000, fine, tool0	
5	Run the program in manual mode.	
6	Check that the synchronization marks for the axes align correctly. If they do not, update the revolu- tion counters.	See Synchronization marks and synchronization position for axes on page 955 and Updating revolution counters on page 959.

#### Using the jogging window

Use this procedure to jog the robot to the synchronization position of all axes.

	Action	Note
1	Tap Jog.	
2	From the <b>Mechanical unit</b> list select a mechanical unit.	
3	From the <b>Motion mode</b> section, select an axis-set that need to be jogged. For example, to jog axis 2, select the axis set <b>Axis 1-3</b> .	
4	Follow the screen instruction on joystick movements to understand the direction of the axis that you want to move and move the joystick.	
5	Manually run the robots axes to a position where the axis position value read on the FlexPendant, is equal to zero.	
6		See Synchronization marks and synchron- ization position for axes on page 955 and Updating revolution counters on page 959.

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## 7 Troubleshooting

## 7.1 Introduction to troubleshooting

Introduction	he product manual and the circuit diagram contains information tha	t can be good	
	hen troubleshooting.	t can be good	
	or OmniCore, all event logs from the software can be seen on the r in <i>Technical reference manual - Event logs for RobotWare 7</i> .	FlexPendant,	
	lake sure to read through the section <i>Safety on page 15</i> before sta	rting.	
Troubleshooting st	egies		
	1 Isolate the fault to pinpoint the cause of the problem from con problems.	sequential	
	2 Divide the fault chain in two.		
	3 Check communication parameters and cables.		
	4 Check that the software version is compatible with the hardwa	are.	
Work systematical			
	1 Take a look around to make sure that all screws, connectors, a secured, and that the robot and other parts are clean, not dam correctly fitted.		
	Replace one thing at a time.		
	Do not replace units randomly.		
	4 Make sure that there are no loose screws, turnings, or other u parts remaining after work has been performed.	nexpected	
	5 When the work is completed, verify that the safety functions a intended.	re working as	
Keep a track of his	1		
	Make a historical fault log to keep track of problems over time	-	
	Consult those working with the robot when the problem occur	red.	
Basic scenarios			
	Vhat to look for during troubleshooting depends on when the fault one robot recently installed or was it recently repaired? The following ints on what to look for in specific situations.		
	The robot has recently been installed       Check:         • the configuration files       • connectors         • options and their configuration       • changes in the robot working space/move	vements.	

## 7 Troubleshooting

# 7.1 Introduction to troubleshooting *Continued*

The robot has recently been repaired	<ul> <li>Check:</li> <li>all connections to the replaced part</li> <li>power supplies</li> <li>that the correct part has been fitted</li> <li>the last repair documents.</li> </ul>
The robot recently had a software upgrade       Check:       • software versions         • compatibilities between hardware and software       • options and their configuration	
The robot has recently been moved from one site to another (an already working robot)	Check: • connections • software versions

## 7.2 Oil and grease stains on motors and gearboxes

Description	can at tl	area surrounding the motor, gearbox or seal I be at the base, closest to the mating surface, ne resolver, or around the joints of the covers (o face.	at the furthest end of the motor
Consequences		ides the dirty appearance, in most cases there e leaked amount of oil is very small.	e are no serious consequences
Possible causes	The	symptom can be caused by:	
	•	Leakage of rust preventives or mounting gro	•
	•	Leaking sealing between gearbox and moto Gearbox overfilled with oil.	r.
	•	Gearbox overnined with on. Gearbox oil too hot.	
	-		
Recommended acti			
	The	following actions are recommended:	1
		Action	Information
	1	<b>!</b> CAUTION Allow hot parts to cool down.	
	1 2	Allow hot parts to cool down. Wipe off the oil or grease, see <i>Cleaning the IRB</i> <i>920 on page 109</i> .	
		Allow hot parts to cool down. Wipe off the oil or grease, see <i>Cleaning the IRB</i>	If the oil spill is small, this step is
		Allow hot parts to cool down. Wipe off the oil or grease, see <i>Cleaning the IRB</i> <i>920 on page 109</i> . Monitor the robot over time to see if new oil or	If the oil spill is small, this step is
	2	Allow hot parts to cool down. Wipe off the oil or grease, see <i>Cleaning the IRB</i> <i>920 on page 109</i> . Monitor the robot over time to see if new oil or grease occurs.	If the oil spill is small, this step is

## 7 Troubleshooting

7.3 Mechanical noise or dissonance

## 7.3 Mechanical noise or dissonance

Description	
	Mechanical noise or dissonance that has not been observed before can indicate problems in bearings, motors, gearboxes, or similar. Be observant of changes over time.
	A faulty bearing often emits scraping, grinding, or clicking noises shortly before failing.
	A humming resonance sound can occur without being an error. Mechanical resonance sound is a physical phenomenon in mechanical structures. It has no impact on product performance or lifetime. Adjusting the robot movement speed out of the range that causes the resonance will eliminate the sound.
Consequences	Failing bearings cause the path accuracy to become inconsistent, and in severe cases, the joint can seize completely.
Possible causes	
	The symptom can be caused by:
	Worn bearings.
	<ul> <li>Contaminations have entered the bearing grooves.</li> </ul>
	Loss of lubrication in bearings.
	Loss of lubrication in ball screw.
	<ul> <li>Loose heat sinks, fans, or metal parts.</li> </ul>
	If the noise is emitted from a gearbox, the following can also apply:
	Overheating.

## **Recommended actions**

The following actions are recommended:

	Action	Information
1		
	Allow hot parts to cool down.	
2	Verify that the service is done according to the maintenance schedule.	
3	If a bearing is emitting the noise, determine which one and make sure that it has suffi- cient lubrication.	
4	If possible, disassemble the joint and meas- ure the clearance.	
5	Bearings inside motors are not to be re- placed individually, but the complete motor is replaced.	
6	Make sure the bearings are fitted correctly.	

## 7.3 Mechanical noise or dissonance *Continued*

	Action	Information
7	Tighten the screws if a heat sink, fan, or metal sheet is loose.	

## 7 Troubleshooting

## 7.4 Manipulator collapses on power down

## 7.4 Manipulator collapses on power down

Description			
		e manipulator is able to work correctly w tors OFF is active, one or more axes dro	-
	The holding brakes (normally one in each motor), is not able to hold the wei the manipulator arm.		
Consequences			
		r a heavy robot, the collapse can cause area or severe damage to the robot and	
		r a small robot, the collapse can cause in not or damage to the robot and/or surrou	
Possible causes			
	The	e symptom can be caused by:	
		<ul> <li>Faulty brake.</li> </ul>	
		• Faulty power supply to the brake.	
Recommended act	tions		
	The	e following actions are recommended:	
		Action	Information
	1	Determine which motor(s) causes the robot to collapse.	
	2	Check the brake power supply to the col- lapsing motor during the Motors OFF state.	See the circuit diagram.
	3	Remove the resolver or resolver cover of	If found faulty, the motor must be replaced

	the motor to see if there are any signs of oil leaks.	as a complete unit.
4	Remove the motor from the gearbox to in- spect it from the drive side.	If found faulty, the motor must be replaced as a complete unit.

7.5 Motor temperature too high

Description	
	The robot stops and the motor temperature for joint arg is too high.
Consequences	
	It is not possible to continue until the motor has cooled down. The system goes to Motors Off.
Possible causes	
	The symptom can be caused by:
	• The values for payload and arm load are not consistent with the actual ones.
	<ul> <li>The value for ambient temperature setting in the controller is not consistent with the actual operating temperature environment.</li> </ul>
	<ul> <li>The user program may contain too much high acceleration and deceleration of the joint.</li> </ul>
	Gravity torque or external forces for the joint can also be too high.

## 7.5 Motor temperature too high

#### **Recommended actions**

The following actions are recommended:

	Action	Information
1	<b>!</b> CAUTION Allow hot parts to cool down.	
2	Verify that the values for payload and arm load are set correctly.	
3	Verify that the value for ambient temperature setting in the controller is consistent with the actual operating temperature environment.	
4	Rewrite the user program to reduce the mo- tor utilization.	The ways could be but not limited to op- timizing robot movement cycle, adjusting acc, dec as well as external force, adding wait time, and introducing alternative path/RAPID, etc.

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## 8 Decommissioning

### 8.1 Introduction to decommissioning

#### Introduction

This section contains information to consider when taking a product, robot or controller, out of operation.

It deals with how to handle potentially dangerous components and potentially hazardous materials.



The decommissioning process shall be preceded by a risk assessment.

#### Disposal of materials used in the robot

All used grease/oils and dead batteries **must** be disposed of in accordance with the current legislation of the country in which the robot and the control unit are installed.

If the robot or the control unit is partially or completely disposed of, the various parts **must** be grouped together according to their nature (which is all iron together and all plastic together), and disposed of accordingly. These parts **must** also be disposed of in accordance with the current legislation of the country in which the robot and control unit are installed.

See also Environmental information on page 998.

#### Transportation

Prepare the robot or parts before transport, this to avoid hazards.

### 8 Decommissioning

#### 8.2 Environmental information

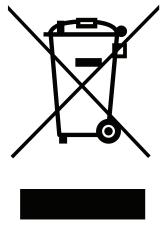
## 8.2 Environmental information

#### Introduction

ABB robots contain components in different materials. During decommissioning, all materials should be dismantled, recycled, or reused responsibly, according to the relevant laws and industrial standards. Robots or parts that can be reused or upcycled helps to reduce the usage of natural resources.

#### Symbol

The following symbol indicates that the product must not be disposed of as common garbage. Handle each product according to local regulations for the respective content (see table below).



xx1800000058

#### Materials used in the product

The table specifies some of the materials in the product and their respective use throughout the product.

Material	Example application
Aluminium	Structural parts, motors, covers
Batteries, Lithium	Battery unit
Copper	Cables, motors
Magnesium	Cover
Neodymium	Brakes, motors
Oil, grease	Drive units, ball screw spline unit, cables
Plastic/rubber	Mechanical stop rubber, seals, cables, pulley protec- tion cover, resolver cover, VK cover, and etc
Stainless steel	Sheet metal
Steel	Drive units, ball screw spline unit, screws, and etc

Dispose components properly according to local regulations to prevent health or environmental hazards.

8.2 Environmental information Continued

#### China RoHS symbol

The following symbol shows the information to hazardous substances and the environmental protection use period of IRB 920 according to "Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products (SJ/T 11364-2014) ".

#### Oil and grease

Where possible, arrange for oil and grease to be recycled. Dispose of via an authorized person/contractor in accordance with local regulations. Do not dispose of oil and grease near lakes, ponds, ditches, down drains, or onto soil. Incineration must be carried out under controlled conditions in accordance with local regulations. Also note that:

- Spills can form a film on water surfaces causing damage to organisms. Oxygen transfer could also be impaired.
- Spillage can penetrate the soil causing ground water contamination.

#### 8.3 Scrapping of robot

## 8.3 Scrapping of robot



The decommissioning process shall be preceded by a risk assessment.

#### Important when scrapping the robot



The risk assessment should consider hazards arising in the decommissioning, such as, but not limited to:

- Always remove all batteries. If a battery is exposed to heat, for example from a blow torch, it will explode.
- Always remove all oil/grease in gearboxes. If exposed to heat, for example from a blow torch, the oil/grease will catch fire.
- When motors are removed from the robot, the robot will collapse if it is not properly supported before the motor is removed.
- A used robot does not have the same performance as on delivery. Springs, brakes, bearings, and other parts might be worn or broken.

9.1 Introduction

## **9** Reference information

## 9.1 Introduction

#### General

This chapter includes general information, complementing the more specific information in the different procedures in the manual.

### **9** Reference information

#### 9.2 Applicable standards

## 9.2 Applicable standards

#### General

The product is compliant with ISO 10218-1:2011, *Robots for industrial environments* - *Safety requirements* - *Part 1 Robots*, and applicable parts in the normative references, as referred to from ISO 10218-1:2011. In case of deviation from ISO 10218-1:2011, these are listed in the declaration of incorporation. The declaration of incorporation is part of the delivery.

#### **Robot standards**

Standard	Description
ISO 9283	Manipulating industrial robots – Performance criteria and re- lated test methods
ISO 9787	Robots and robotic devices – Coordinate systems and motion nomenclatures
ISO 9946	Manipulating industrial robots – Presentation of characteristics

#### Other standards used in design

Standard	Description
IEC 60204-1	Safety of machinery - Electrical equipment of machines - Part 1: General requirements, normative reference from ISO 10218- 1
IEC 61000-6-2	Electromagnetic compatibility (EMC) – Part 6-2: Generic standards – Immunity standard for industrial environments
IEC 61000-6-4	Electromagnetic compatibility (EMC) – Part 6-4: Generic standards – Emission standard for industrial environments
ISO 13849-1:2006	Safety of machinery - Safety related parts of control systems - Part 1: General principles for design, normative reference from ISO 10218-1
IEC 61340-5-1	Protection of electronic devices from electrostatic phenomena - General requirements

#### **Region specific standards and regulations**

Standard	Description	
ANSI/RIA R15.06	Safety requirements for industrial robots and robot systems	
ANSI/UL 1740	Safety standard for robots and robotic equipment	
CAN/CSA Z 434-03	Industrial robots and robot Systems - General safety require- ments	
ANSI/ESD S20.20	Protection of Electrical and Electronic Parts, Assemblies an Equipment (Excluding Electrically Initiated Explosive Device	
EN ISO 10218-1	Robots and robotic devices — Safety requirements for indus- trial robots — Part 1: Robots	

9.3 Unit conversion

## 9.3 Unit conversion

#### **Converter table**

Use the following table to convert units used in this manual.

Quantity	Units		
Length	1 m	3.28 ft.	39.37 in
Weight	1 kg	2.21 lb.	
Weight	1 g	0.035 ounces	
Pressure	1 bar	100 kPa	14.5 psi
Force	1 N	0.225 lbf	
Moment	1 Nm	0.738 lbf-ft	
Volume	1 L	0.264 US gal	

## 9.4 Screw joints

## 9.4 Screw joints

General				
	This section describes how robots.	to tighten the various types	of screw joints on ABB	
	The instructions and torque materials and do <i>not</i> apply	values are valid for screw jo to soft or brittle materials.	ints comprised of metalli	
UNBRAKO scre	ews			
		of screw recommended by Al eatment (Gleitmo as describe	•	
	Whenever used, this is specified in the instructions, and in such cases, <i>no other type of replacement screw</i> is allowed. Using other types of screws will void any warranty and may potentially cause serious damage or injury.			
Gleitmo treated	screws			
	screw joint. It is recommen with Gleitmo may be reused screw must be discarded a When handling screws trea type should be used. Generally, screws are lubric	<ul> <li>Gleitmo is a special surface treatment to reduce the friction when tightening the screw joint. It is recommended by ABB for M6-M20 screw joints. Screws treated with Gleitmo may be reused 3-4 times before the coating disappears. After this the screw must be discarded and replaced with a new one.</li> <li>When handling screws treated with Gleitmo, protective gloves of nitrile rubber type should be used.</li> <li>Generally, screws are lubricated with <i>Gleitmo 603</i> mixed with <i>Geomet 500</i> or <i>Geomet 702</i> in proportion 1:3. <i>Geomet</i> thickness varies according to screw</li> </ul>		
	dimensions, refer to the following.			
	Dimension	Lubricant	Geomet thickness	
	M6-M20 (any length except M20x60)	Gleitmo 603 + Geomet 500	3-5 μm	
	M6-M20 (any length except M20x60)	Gleitmo 603 + Geomet 720	3-5 μm	
	M20x60	Gleitmo 603 + Geomet 500	8-12 μm	
	M20x60	Gleitmo 603 + Geomet 720	6-10 μm	
Screws lubricat	ted in other ways Screws lubricated with Mol			

1 Apply lubricant to the screw thread.

- 2 Apply lubricant between the plain washer and screw head.
- 3 Screw dimensions of M8 or larger must be tightened with a torque wrench. Screw dimensions of M6 or smaller may be tightened without a torque wrench *if* this is done by trained and qualified personnel.

9.4 Screw joints Continued

Lubricant	Article number
Molykote 1000 (molybdenum disulphide grease)	3HAC042472-001
Molykote P1900 (molybdenum disulphide grease)	3HAC070875-001

#### **Tightening torque**

Before tightening any screw, note the following:

- Determine whether a standard tightening torque or special torque is to be applied. The standard torques are specified in the following tables. Any special torques are specified in the repair, maintenance or installation procedure descriptions. Any special torque specified overrides the standard torque!
- Use the correct tightening torgue for each type of screw joint.
- Only use correctly calibrated torque keys. •
- Always tighten the joint by hand, and never use pneumatic tools.
- Use the correct tightening technique, that is do not jerk. Tighten the screw in a slow, flowing motion.
- Maximum allowed total deviation from the specified value is 10%!

Tightening torque for oil-lubricated screws with slotted or cross-recess head screws

The following table specifies the recommended standard tightening torque for oil-lubricated screws with slotted or cross-recess head screws.



A special torque specified in the repair, maintenance or installation procedure overrides the standard torque.

Tightening torque for oil-lubricated screws with allen head screws

The following table specifies the recommended standard tightening torque for oil-lubricated screws with allen head screws.



#### Note

A special torque specified in the repair, maintenance or installation procedure overrides the standard torque.

Dimension	Tightening torque (Nm) Class 8.8, oil-lubricated		Tightening torque (Nm) Class 12.9, oil-lubric- ated
M5	6	-	-
M6	10	-	-
M8	24	34	40
M10	47	67	80
M12	82	115	140
M16	200	290	340
M20	400	560	670

## **9** Reference information

#### 9.4 Screw joints *Continued*

Dimension	Tightening torque (Nm) Class 8.8, oil-lubricated		Tightening torque (Nm) Class 12.9, oil-lubric- ated
M24	680	960	1150

Tightening torque for lubricated screws (Molykote, Gleitmo or equivalent) with allen head screws

The following table specifies the recommended standard tightening torque for *screws lubricated with Molycote 1000, Gleitmo 603 or equivalent* with *allen head screws.* 



A special torque specified in the repair, maintenance or installation procedure overrides the standard torque.

Dimension	Tightening torque (Nm) Class 10.9, lubricated <sup>i</sup>	Tightening torque (Nm) Class 12.9, lubricated <sup><i>i</i></sup>
M5		8
M6		14
M8	28	35
M10	55	70
M12	96	120
M16	235	300
M20	460	550
M24	790	950

i Lubricated with Molycote 1000, Gleitmo 603 or equivalent

9.5 Weight specifications

### 9.5 Weight specifications

#### Definition

In installation, repair, and maintenance procedures, weights of the components handled are sometimes specified. All components exceeding 22 kg (50 lbs) are highlighted in this way.

To avoid injury, ABB recommends the use of a lifting accessory when handling components with a weight exceeding 22 kg. A wide range of lifting accessories and devices are available for each manipulator model.

#### Example

Following is an example of a weight specification in a procedure:

Action	Note
<b>!</b> CAUTION The arm weighs 25 kg.	
All lifting accessories used must be sized accord- ingly.	

#### 9.6 Standard toolkit

## 9.6 Standard toolkit

#### General

All service (repairs, maintenance, and installation) procedures contains lists of tools required to perform the specified activity.

All special tools required are listed directly in the procedures while all the tools that are considered standard are gathered in the standard toolkit and defined in the following table.

This way, the tools required are the sum of the standard toolkit and any tools listed in the instruction.

#### Contents, standard toolkit

Qty	ΤοοΙ	Rem.
1	Socket head cap 2-17 mm	
1	Torque wrench 0.3-45 Nm	
1	Torque wrench 56 Nm±5.6 Nm	For securing robot to foundation.
1	Small screwdriver	
1	T-handle with ball head	
1	Small cutting plier	
1	Plastic mallet	

9.7 Special tools

# 9.7 Special tools

#### General

All service instructions contain lists of tools required to perform the specified activity. The required tools are a sum of standard tools, defined in the section *Standard toolkit on page 1008*, and of special tools, listed directly in the instructions and also gathered in this section.

#### **Special tools**



If the replacing procedure is not listed in the table below, only standard tools are needed for the procedure.

# **9** Reference information

# 9.7 Special tools

Tools and equipment with spare part number: (These tools can be ordered from ABB)	
-	24 VDC power supply
3HAC055412-001	Calibration toolbox, Axis Calibration Delivered as a set of calibration tools. Required if Axis Calibration is the valid calibration method for the robot.
-	Sonic tension meter Used for measuring the timing belt tension.
-	Dynamometer Used for measuring the timing belt tension.
3HAC077249-001	IRB 920 special tool Used to install the ball screw nut. Special tool for L2

9.8 Lifting accessories and lifting instructions

# 9.8 Lifting accessories and lifting instructions

#### General

Many repair and maintenance activities require different pieces of lifting accessories, which are specified in each procedure.

The use of each piece of lifting accessories is *not* detailed in the activity procedure, but in the instruction delivered with each piece of lifting accessories.

The instructions delivered with the lifting accessories should be stored for later reference.

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10.1 Spare part lists and illustrations

# 10 Spare parts

# 10.1 Spare part lists and illustrations

Location

Spare parts and exploded views are not included in the manual but delivered as a separate document for registered users on myABB Business Portal, *www.abb.com/myABB*.



All documents can be found via myABB Business Portal, www.abb.com/myABB.

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# Index

## A

Absolute Accuracy, calibration, 953 allergenic material, 26 aluminum disposal, 998 ambient humidity operation, 41 storage, 41 ambient temperature operation, 41 storage, 41 assembly instructions, 51 assessment of hazards and risks, 26 Axis Calibration, 964 calibration tool article number, 967, 970 examining, 967 installation position, 969 overview of method, 964 procedure on FlexPendant, 970 protective cover and protection plug, 969-970

### В

ball screw spline unit lubrication, 107 batteries disposal, 998 Brake power supply, faulty, 994 brake releasing, 64 brakes testing function, 34

### С

cabinet lock, 27 cabling between robot and controller, 79 calibrating robot, 964 roughly, 959 calibrating robot, 964 calibration Absolute Accuracy type, 952 rough, 959 standard type, 952 verification, 986 when to calibrate, 954 calibration, Absolute Accuracy, 953 calibration manuals, 953 calibration marks, 955 calibration position jogging to, 987 scales, 955 calibration scales, 955 CalibWare, 952 carbon dioxide extinguisher, 27 cleaning, 109 climbing on robot, 30 Cold environments, 85 connecting the robot and controller, cabling, 79 copper disposal, 998

#### D

damaged bearings, 992 dimensions

robot, 70 direction of axes, 958 F environmental information, 998 equipment, robot, 70 ESD damage elimination, 49 sensitive equipment, 49 expected life, 92 extra equipment, 70 faulty brake, 994 fire extinguishing, 27 fitting, equipment, 70 FlexPendant jogging to calibration position, 987 MoveAbsJ instruction, 987 updating revolution counters, 962 foundation requirements, 40 G grease, 30 disposal, 998 н hanging installed hanging, 26 hazard levels, 17 hazardous material, 998 height installed at a height, 26 hot gearbox oil, 991-992 hot surfaces, 30 HRA, 26 humidity operation, 41 storage, 41 Т information labels location, 93 inspecting information labels, 93 robot cabling, 95 timing belts, 102 installation equipment, 70 installation procedure, 56 instructions for assembly, 51 integrator responsibility, 26 intervals for maintenance, 90 labels robot, 19 leaking sealing, 991 lifting robot, 58

lifting accessory, 1007 limitation of liability, 15 Lithium disposal, 998 loads on foundation, 39 lock and tag, 27 lubricants, 30 lubrication ball screw spline unit, 107

#### Μ

magnesium disposal, 998 main harness replacing, 122 maintenance intervals, 90 maintenance schedule, 90 mechanical stop axis 1, 77 mechanical stop location, 77–78 mounting, equipment, 70 MoveAbsJ instruction, 987

### Ν

national regulations, 26 negative directions, axes, 958 neodymium disposal, 998 noise, 992

# 0

oil, 30 disposal, 998 oil leaks, 991 operating conditions, 41 original spare parts, 15 overfilled gearbox, 991

# Ρ

pedestal installed on pedestal, 26 personnel requirements, 16 plastic disposal, 998 positive directions, axes, 958 PPE, 16 product standards, 1002 protection classes, 41 protection type, 41 protective equipment, 16 protective wear, 16

# R

recycling, 998 regional regulations, 26 release brakes, 33 replacements, report, 113 replacing mechanical stop axis 1, 77 xx, 53, 177, 195, 205, 400, 439, 459, 493, 606, 631 report replacements, 113 requirements on foundation, 40 responsibility and validity, 15 revolution counters storing on FlexPendant, 962 updating, 959 risk of burns, 30 robot dimensions, 70 equipment, fitting, 70 labels, 19 lifting, 58

protection class, 41 protection types, 41 symbols, 19 technical data, 38 working range, 45 robot cabling inspecting, 95 rubber disposal, 998

# S

safety brake testing, 34 ESD, 49 fire extinguishing, 27 release robot axes, 33 signals, 17 signals in manual, 17 symbols, 17 symbols on robot, 19 test run, 57, 86 safety devices, 27 safety hazard hydraulic system, 28 pneumatic system, 28 safety signals in manual, 17 safety standards, 1002 scales on robot. 955 schedule of maintenance, 90 screw joints, 1004 securing, robot, 66 securing the robot to foundation, attachment screws, 66 shipping, 997 signals safety, 17 speed adjusting, 85 stainless steel disposal, 998 standards, 1002 ANSI, 1002 CAN, 1002 start of robot in cold environments, 85 steel disposal, 998 storage conditions, 41 symbols safety, 17 synchronization position, 959 sync marks, 955 system integrator requirements, 26

# Т

technical data robot, 38 temperatures operation, 41 storage, 41 testing brakes, 34 timing belts inspecting, 102 torques on foundation, 39 transportation, 997 troubleshooting safety, 35

## U

upcycling, 998 updating revolution counters, 959 users requirements, 16

#### ۷

validity and responsibility, 15 velocity adjusting, 85 verifying calibration, 986

#### W

weight, 38

robot, 61, 66 working range, 48 robot, 45

#### X xx

replacing, 53, 177, 195, 205, 400, 439, 459, 493, 606, 631

## Ζ

zero position checking, 987



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