

# ENGINEERING BULLETIN

*Subject:* Exalt Cascade Wiring

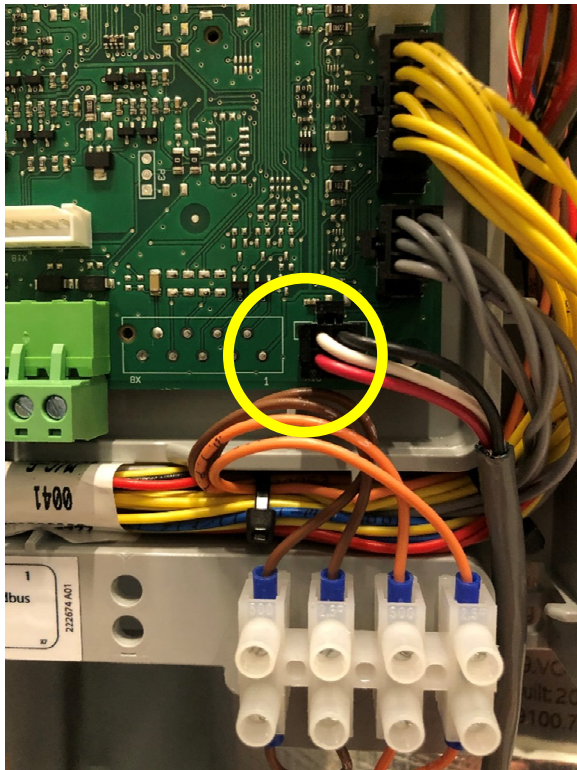
*Date:* 9/18/20

The CTRLMax control of the Exalt includes the ability to operate up to six Exalt Solo boilers together as one when wired together with GACAB01 cascade cables.

A wiring harness change to all Exalt boilers beginning in September 2020 will require each end of the cascade cable to connect directly to the CTRLMax control module. The previous cascade cable connection located on the Exalt display mounting bracket has changed from a 6 pin connector to a larger 4 pin connector and will no longer accept the cascade cable. The cascade cable will now plug into the CTRLMax x15 connection of the slave boiler after removing the factory wiring harness connector. The cascade cable will still plug into the CTRLMax X16 connection of the master boiler.

Please contact technical support at [techsupport@idealusa.com](mailto:techsupport@idealusa.com) or 800-411-9999 x575 with any questions.

Cascade Cable Connection on Exalt Master Boiler



Cascade Cable Connection on Exalt Slave Boiler

