

PLEASE!!
INSPECT PACKAGE IMMEDIATELY
 Return Merchandise Policy
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ALL SHORTAGES/DAMAGES MUST BE REPORTED WITHIN 5 DAYS OF RECEIPT OF ORDER

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Invoice

Duplicate
 Invoice Number: 100280
 Invoice Date: Mar 2 - 2016
 Page: 1

Customer ID		Customer PO		Payment Terms	
DELA7475		'73 455/67 SKYLARK		2555	
Sales Rep ID		Shipping Method		Ship Date	
TIM		LIPS.GROUND		3/2/16	
Quantity		Description		Backorder Qty	Due Date
Item				Unit Price	Extension
1.00	TA 1524R	1.00	STG 1 FUEL PUMP. 400-430-455	49.95	
1.00	TA 1820CD	1.00	64-67 SKYLARK/GS. 400-430-455	140.00	
1.00	TA 1822	1.00	ALUMINUM FRAME PAD AND		
1.00	TA 1820D	1.00	MOTOR MOUNT KIT FOR FRAME		
1.00	TA 1820	1.00	455 SHIFTER MOTOR MOUNTS		
1.00	TA 691R	1.00	HARDWARE MOUNTS-ALUM.		
1.00	TA 710E	1.00	PADS & MOTOR MOUNTS		
1.00	TA 1524	1.00	(1R20A 1R20R 1R20D 1R20F) 00155		
1.00	TA 1211	1.00	400-430-455 HEI PERF		
			RFPI AC/FMENT DISTRIBUTOR	10.00	10.00
			65 000 V COIL RFD CAP NEW		
			GRAY 8MM REPLACEMENT. OEM	165.00	165.00
			TYPE PLUG WIRES FOR HEI		
			DISTRIBUTOR. FITS '75 - '76	33.95	33.95
			400-430-455. NO COIL WIRE		
			INCL LIND		
			HI PERFORMANCE STEEL ROLLER		
			DOUBLE ROLLER 36 TOOTH.		
			400-430-455		
			400-430-455 B4B EDELBROCK	150.00	150.00
			INTAKE-DOES NOT FIT '72 &		
				362.00	362.00

Check No:
 CHECK YOUR ORDER AND REPORT ERRORS IMMEDIATELY!!
 Check out our web site at WWW.TAPERFORMANCE.COM for parts, prices, information, ordering and email address.

Subtotal
 Sales Tax
 Shipping/Handling
 Total Invoice Amount
 Payment Received
 TOTAL

Continued
 Continued
 Continued
 Continued
 Continued
 Continued



PLEASE study these procedures. However, it is recommended to **1-800-416-8628, 7:**

DESCRIPTION: Edelbrock Buick V8 engines (as well as top-end) when matched with flange, and valve more commonly sizes. The comb

Complete cylinder under-cut stem and valve locks

NOTE: Guides

1969 AND heads), you front of the and tap the Otherwise blocks do and will

Automotive Racing Products
1863 Eastman Avenue,
Ventura, Ca. 93003



INSTALLATION METHOD FOR MAIN STUD KITS
200,000 PSI
1/2 inch Diameter

Tel: (805) 339-2200
Fax: (805) 650-0742
www.arp-bolts.com

PROFESSIONAL QUALITY FASTENERS

To ensure proper thread engagement and accurate torque readings, clean ALL threads in the block. Chase the

NOTE: The this manual follow these instructions, mis failure.

HELPFUL FORMULAS

- Calculate Intake Center Line - Add Intake Open No. @ .050 to Intake Close No. @ .050
- Then add 180 + 2
- Then subtract Intake Open No. @ .050 = Intake Center Line
- Calculate Lobe Separation - Add Intake Duration @ .050 to Exhaust Duration @ .050
- Divide by 4 = (A)
- Then add Intake Open No. @ .050 to Exhaust Close No. @ .050
- Divide by 2 = (B)
- Subtract A from B = Lobe Separation of the Cam.

NOTES

We recommend removing the inner spring from dual valve springs during camshaft break-in period



(480) 922-6808
FAX (480) 922-6811

16167 N. 81st St.
Scottsdale, AZ 85260

CAM SPECIFICATIONS

Grind _____
Make 60919
Engine Buick
Lobe Separation 455
Part No. 110
TA 310

	INTAKE	EXHAUST
Lift x	<u>1.6</u>	
Duration	<u>.515</u>	<u>.515</u>
Valve Lash	<u>284</u>	<u>284</u>
Open	<u>32°</u>	<u>72°</u>
Close	<u>72°</u>	<u>32°</u>

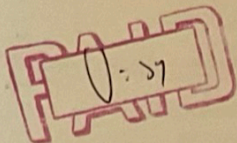
Recommended Spring Pressure

Open 280-300 Closed 100-110

Recommended Spring Part No. TA1125

Recommended Retainer Part No. TA145D
DUAL SPRING NOTE

9711 miles



COUNTRY AUTOMOTIVE
16880 JOLEEN WAY
MORGAN HILL CA 95037
408-779-5938
B.A.R. # AL 121221
EPA# CAL00033212

SALE
COUNTRY AUTOMOTIVE
16880 JOLEEN WAY
MORGAN HILL, CA 95037
TID: 0000006721
TIME: 02:54 PM DATE: 11/06/13
MERCHANT #: 172205687996
VISA
VS 000001346
INVOICE: 0000089008
APPROVAL CODE: 085417
SEQ: 008
TOTAL AMOUNT \$1470.75
CUSTOMER COPY

6291
Day Phone : 40
Eve Phone : 45
Tag/State : UH
Color : AP
Last Mileage : 9648
Odometer In : 9707
Odometer Out : 9707

Vehicle VIN
Created Contact

Labor/Notes

Code/Tech*	Reference	Description	Price
10*	L		\$781.25
CUSTOMER STATES REPLACE OWNER SUPPLIED REAR END, CONTROL ARMS AND SWAY BAR.			
REMOVE REAR END, CONTROL ARMS, DRIVE LINE, INSTALL STRANGE DIFFERENTIAL ASSEMBLY, HOTCHKIS, UPPER AND LOWER CONTROL ARMS, SWAY BAR, NEW DRIVE LINE, FILL DIFFERENTIAL WITH GEAR OIL, ADD POSSI ADDITIVE AND TEST DRIVE.			
NOTE: DIFFERENTIAL BREAK IN PROCEDURE MUST BE FOLLOWED OR DAMAGE TO RING AND PINION CAN OCCURE, SEE PAPER WORK.			
NOTE: NO PARTS OR LABOR WARRANTY ON OWNER SUPPLIED PARTS			
10*	LABOR		\$0.00
CHECK SPEEDOMETER ON DYNO, SPEEDOMETER IS 15 TO 20 MILES PER HOUR FAST, RECOMMEND CHANGING SPEEDOMETER GEAR IN TRANSMISSION TO CORRECT SPEEDOMETER, OWNER ELECTS NOT TO REPAIR AT THIS TIME.			

Parts

Qty	Code/Tech*	Reference	Description	Condition	Unit Price	Price
10	BK	641-2055	WHEEL NUT	New	\$9.97	\$99.70
1	-	MD-DSS-CUST-28	DRIVE LINE	New	\$450.00	\$450.00
2	-	BF	BRAKE FLUID	New	\$9.99	\$19.98
2	-	PAINT	PAINT	New	\$7.50	\$15.00
2	-	BC	AEROSOL CLEANER	New	\$9.50	\$19.00

Sublet/Misc.

Qty	Code/Tech*	Reference	Description	Unit Price	Price
1	-	HWD	HAZARDOUS WASTE DISPOSAL	\$3.00	\$3.00
1	-	FRT	FREIGHT OR SHIPPING	\$30.00	\$30.00

Labor	\$781.25
Parts	\$603.68
Sublet/Misc.	\$33.00
Other Charges	\$0.00
Charges	\$0.00
Sales Tax	\$52.82
Repair Total	\$1,470.75

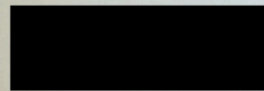
Tech Certification #
10



STRANGE ENGINEERING, INC.
8300 N. AUSTIN AVE.
MORTON GROVE, IL 60053
PH: 847-663-1701
FAX: 847-663-1702

INVOICE NO.	PA
541480	1
INVOICE DATE	
10/22/13	

SOLD TO



SHIP TO

COUNTRY AUTOMOTIVE
16880 JOLEEN WAY
MORGAN HILL, CA 95037
408.779.5938 TELE

ORDER NO.	ORDER DATE	CUSTOMER NO.	LOC.	SLSMN	PURCHASE ORD. NO.	JOB NUMBER	SHIP VIA	COL
428086	10/7/13	95110D	01	EM	67 SKYLARK S60		TRUCK FREIGHT	
QTY. ORDER/B.O.	QTY. SHIP/RETURN	ITEM NO./DESCRIPTION	UNIT PRICE	UOM DISC.	NET PRICE			
1	1	PRSA05 COMPLETE S60 GM A-BODY APPL. WITH MOUNTS INSTALLED TRAC-LOK	1,995.00	EA	1,995.00			
	1	H1107A S60 DANA HSG. A-BODY STYLE NO ENDS TUBES OR MOUNTS		EA				
	1	H1107B A-BODY LOWER & SPRING CUP SET '64-'72		EA				
	1	D3537 3 SER D60 TRAC LOK POSI #707163X includes spacers- S60		EA				
	1	D3550 3.54 DANA 60 SPICER GEARSET		EA				
	1	U1600 DANA 60 29SPLYOKE-1350		EA				
	2	H1143A SMALL GM HSG.END -EA		EA				
	1	D3513KIT D60 ASSY.KIT -LESS COVER		EA				

LIMITED WARRANTY: Merchandise is warranted free from defects in material and workmanship for a period of one year from date of purchase. Liability is limited to repair or replacement. Strange Engineering reserves the right to make changes in design or add to or improve on their product without incurring any obligation to install the same on products previously manufactured. This warranty shall not apply to any product which has been repaired or altered in any way so as in our judgement to affect its performance; not which has been subject to misuse, abuse, negligence or any other occurrence beyond the control of Strange Engineering.

SALE AMOUNT
MISC. CHARGES
FREIGHT
SALES TAX
TOTAL
AMOUNT RECEIVED
BALANCE DUE

[ORIGINAL]

A. P. M. CUSTOM ENGINES

16870 JOLEEN WAY, #9
MORGAN HILL, CA 95037
PHONE: (408) 778-3688
B.A.R. REG. NO. ARD 207895

DATE:	TIME 2/7-8/17/16
ENGINE SIZE:	455
MAKE-YEAR:	Buick
USAGE:	67 SKYWORK
CUST. ORDER NO.	
SALESPERSON:	
P RES.	
N	
E	BUS 408-857-7475

QTY.	PART NO. AND DESCRIPTION	PRICE	AMOUNT
X	REBUILD KIT		199.00
1	M9908P-010		
8	CB 762P-010		
1	R5583-1035 SPEEDPRO -		218.00
1	MPE 119 BR Plug kit		15.00
1	125-5401 ARP MAIN STUBS		90.00
1	125-6001 ARP Rod Bores		90.00
2	#519 Con Rods	45.00	90.00
2	60049 Edelbrock Headers	1011.00	2022.00
1	7369 " Gaskets		140.00
1	TCB 45002 "		10.00
1	OS 3018SC "		14.00
1	125-3001 ARP H-BORES		88.00
16	381-9650 Posi Rods	10.50	168.00
16	HA 969 LIFTERS		50.00
3	625-1250 ARP IN BOSS		58.50
1	FRA-168 FLEX PLATE		150.00
2	2635 HEADERS PAINT		15.00
2	SATIN BLACK		15.00
1	DEGLAZER		10.00
1	125104 DIPSTICK ASSY		52.00
4	Brake Lines + FITTINGS		38.00
1	21680 45° 1/2 PIPE		13.50
1	RAD RECOU LINE		5.00
5	Edelcomp B/OIL	7.00	35.00
5	15-50 JRC OILS	9.00	45.00
2	1258 OIL FILT.		18.00
1	25-7425 V Belt		21.00
1	25-7465 "		23.00
3	3/4 HENTON HOSE		7.00
1	781133 Bait Cable		18.00
TOTAL PARTS			3718.00
SUBLET REPAIRS			
1	CRANK - GRIND MAC		280.00
	WLD, STRAIGHTEN		✓
1	TRAINS - BUILD + T/S UNFT		1200.00
	+ SHOOT OUT PUT		1
1	MISC FROG (S)		95.00
TOTAL SUBLET REPAIRS			1575.00

NAME: [REDACTED] ADDRESS: [REDACTED] CITY: [REDACTED] APT. No.:

QTY	LABOR ORDER - MACHINING INSTRUCTIONS	LABOR CHG.
1	BUILD ENGINE	2255.00
-	Deck, Bore, RECON RODS WITH ARP, CRANK + SHOT PUSH RODS, PUSH BEARINGS, R/R PISTONS, R/R CAM BRANNING, FINE FIT RINGS, DELCO CAMSHAFT, BRANNER ROTATING ASSY, CHECK VALVE SPRINGS, PUSH- ROD LENGTHS, ASSEMBLE LOWER BLOCK, SIDE CRAWLER RODS, MICRO POLISH + CLEAN CRANK, HONE LIFTER BORES, PAINT, ASSEMBLE LOWER BLOCK.	✓
TOTAL LABOR		3

ESTIMATE AMOUNT:	DATE:	TIME:	AUTH BY:	PARTS
ESTIMATE AMOUNT:	DATE:	TIME:	AUTH BY:	SUBLET
RECOMMENDED REPAIRS:				SUBTOTAL
				SALES TAX
I HAVE READ AND UNDERSTAND THE PROVISIONS LIMITING LIABILITY ON THE REVERSE OF THIS PAGE.				LABOR
				WASTE FEE
AUTHORIZED SIGNATURE				TOTAL

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Invoice

Invoice Number:
100601

Invoice Date:
Mar 17, 2016

Page:
1

408-857-7475MOB

Customer ID		Customer PO	Payment Terms		
DELA7475		67 SKY 455	2555		
Sales Rep ID		Shipping Method	Ship Date	Due Date	
DAVID		UPS GROUND		3/17/16	
Quantity	Item	Description	Backorder Qty	Unit Price	Extension
1.00	TA 1537RHP	HIGH PERF SHORT BODY WATER PUMP. 67-70 FULLSIZE & 67-72 A-BODY 400-430-455. REG. PRICE \$225.00		195.00	195.00
1.00	TA 2029R	400-430-455 BILLET 3 GROOVE ALUM. CRANK PULLEY. 5-7/8 DIAMETER		95.00	95.00
1.00	TA 1535	THERMOSTAT HOUSING W/1703/GASKET V6-215-225-231-252-300-340-350-400-430-455 DOES *NOT* FIT F1 AND/OR TURBO V6 OR '64-'65 V6 (225) ADD 1703 GASKET ZERO PRICE		19.95	19.95
1.00	TA 1703	ALL THERMOSTAT HOUSING GASKET			
1.00	TA 1535A160	160' THERMOSTAT V6-300-340-350-400-430-455		6.00	6.00
1.00	TA 2029TA	400-430-455 BILLET ALUM. 2 GROOVE WATER PUMP PULLEY/ UNDERDRIVE. FOR SHORT NOSE WATER PUMP. 5-7/8 DIAMETER.		95.00	95.00

Check No:

CHECK YOUR ORDER AND REPORT ERRORS IMMEDIATELY!!

Check out our web site

Subtotal

Sales Tax

Shipping/Handling

Continued

Continued

Continued

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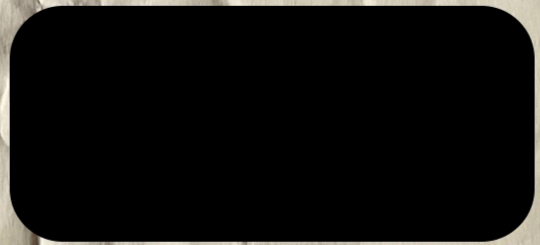
Invoice

Duplicate

Invoice Number:
 100540

Invoice Date:
 Mar 15, 2016

Page:
 1



408-851-7475MOB

Customer ID	Customer PO	Payment Terms			
DELA7475	73 455/67 SKYLARK	2555			
Sales Rep ID	Shipping Method	Ship Date	Due Date		
TIM	UPS GROUND	3/15/16	3/15/16		
Qty	Item	Description	Backorder Qty	Unit Price	Extension
00	TA 1533A=	BLUEPRINTED HIGH PERFORMANCE OIL PUMP ASSEMBLY. 400-430-455		766.00	766.00
00	TA 1531B-	455 TIMING COVER (TA)			
00	TA 1512C	STD OIL PUMP COVER *MODIFIED			
00	TA 1508	455 OIL PUMP STOCK/REPL. KIT			
00	TA 1510A	MODIFIED OIL BOOSTER PLATE			
00	TA 1507	ADJ OIL PRESSURE REGULATOR			
00	TA 1514A	TA 455 FRONT TIMING COVER			
	TA 310-455	455H.515-232/515-232.110' 1.60 HYDRAULIC CAM	1.00	185.00	
00	TA 1559	HIGH PERFORM DUAL GROOVED CAM BEARING. 350-400-430-455. dd109		72.00	72.00