BULLET MOTORSPORTS

SPECIALIZING IN THE MARKETING AND SALES OF EXOTICS, RACECARS AND LIMITED PRODUCTION VEHICLES

NOSTALGIC MOTORING LTD

INVOICE

Invoice # 17162

Invoice Date 10/28/2023

Due Date 10/28/2023

Item	Description	Unit Price	Quantity	Amount
	10/27/23 Free up the front right wheel. OL	125.00	0.75	93.75
	10/24/23 Clean up, detail	90.00	2.50	225.00
	Wheel cover	114.00	1.00	114.00
	4/18/24 Check tire size and stock. Remove ignition switch. Check side view mirror stock. Check stock and install new windshield wiper blade. Remove spare tire adapter and spare tire. KL	135.00	3.50	472.50
	480-8 tires	65.86	1.00	65.86
	8" inner tubes	4.99	3.00	14.97
	Shipping	10.00	1.00	10.00
	4/25/24 Put car up on jack stands. Remove hubcaps and wheels. KL	135.00	1.00	135.00
	5/3/24 Research wiring diagram for electrical system. KL	135.00	0.50	67.50
	5/4/24 Remove front brake drum bolts. Disassemble left front brake system. Research brake wheel cylinder suppliers. Remove interior parts, and body panels. Remove gas tank for inspection and cleaning. KL	135.00	2.00	270.00
	5/9/24 Flush out the gas tank Run through the wish wash Refill with metal rescue OL	135.00	0.50	67.50
	Wash tank	100.00	1.00	100.00
	5/6/24 Remove and disassemble right front brake system and wheel bearing. Remove Master cylinder and brake lines. Attempt rear brake drum removal. KL	135.00	6.25	843.75

5/7/24 Install replacement outside mirrors. Modify alternative ignition switch. Remove instrument panel and install replacement ignition switch. Research wiring diagram. Start testing circuits in car.KL	135.00	7.00	945.00
5/8/24 Remove headlight switch. Disassemble and clean contacts for headlight switch. Assemble and install headlight switch. Remove high beam switch and clean contacts. Install high beam switch and connect wiring. Test wiring to headlights. Research and order new headlight bulbs. Test tail light, brake light and turn signal lights. Test dome light circuit. KL	135.00	7.75	1,046.25
5/9/24 Split wheels. Install new tubes and tires. Assemble and inflate tires. Remove rusted rear fender bolt. Install 2 new bolts with washers in rear fender. Clean rear fender for painting. Clean loose rust from exhaust system. Mask off rear of body. Spray exhaust and rear fender with black paint. Fit dome light bulb in socket. KL	135.00	5.00	675.00
5/19/24 Disassemble drive chain. Remove one pair of links. Loosen rear wheel mount and adjuster. Disassemble frozen adjuster bolt. Adjust rear wheel and install drive chain link. Install rear wheel and hub cap. Install spare tire and hub cap. Cut off arms on front brake cylinders to clear suspension. Assemble left front brakes. Clean and disassemble brake hose adapter and bleeder. Clean air filter. Clean air intake screen for proper engine cooling (screen was caked over with oily dirt). Adjust lever for cabin heat damper for proper functioning. KL	135.00	5.00	675.00
5/11/24 Assemble right brakes. Install front brake drums and wheels. Lower car and set interior parts in place. KL	135.00	2.00	270.00
Dome light bulb	3.50	1.00	3.50
Headlight bulbs 10/75	10.85	2.00	21.70
Front wheel cylinders	15.99	2.00	31.98
Master cylinder	219.00	1.00	219.00
Brake hoses (2)	39.97	1.00	39.97
Additional headlight bulbs	21.68	1.00	21.68
5/16/24 .5hr Drain the gas tank and inspect Fill the tank with new vinegar as the old vinegar is dirty now. 5/17/24 .5hr Drain the vinegar out of the tank. Rinse the tank and slosh with the oil to stop the rust. OL	135.00	1.00	135.00
Mount and balance tires	35.00	3.00	105.00
Old tire disposal	6.00	3.00	18.00
Battery	64.99	1.00	64.99

Battery bracket	17.00	1.00	17.00
6/11/24 De-rust gas tank for paint. Remove front seat and rear seats. Inspect brake master cylinder mount and engine compartment. BI	135.00	0.75	101.25
6/10/24 Treat gast tank with MEK. Paint Gas tank. DH	135.00	0.80	108.00
6/12/24 Work on brake system. Make rethreading tool for front brake hose fitting nut. Repair nut, install hoses on front brakes. Clean banjo bolt and tee at master cylinder, order new brake switch. Flare 2 steel tubes and connect to tee at master cylinder. Bend tube in front wheel wells to fit to front brake hoses. Work with Orin and locate and find proper British standard line nuts. Install grommets in body for front brake steel tubing Mount master cylinder in car. Install return spring on brake pedal and install pedal. Clean old master cylinder cap to reuse. Remove sparkplug from engine and turn engine over by hand. Add acid to new battery. Install temporary battery and perform compression test. Check engine for spark, good. Clean engine cover, filler panels and seat support. Remove carburetor, disassemble and clean. Mix gas and two cycle oil in gas can. BI	135.00	7.50	1,012.50
Fuel/oil	20.00	1.00	20.00
Fasteners and lines	25.00	1.00	25.00
Fuel filter	5.99	1.00	5.99
6/13/24 Work with Ken to install gas tank. Install fuel valve and clock to allow rod to actuate. Install rod. Trim and install fuel filler hose. Install ¼" fuel line to tank. Assemble carburetor with new fiber washers. Install inline fuel filter to carburetor. Make new carburetor to engine gasket and install carburetor. Connect fuel hose from fuel tank to filter. Remove choke cable and straighten kinks. Lubricate and reinstall to carburetor. Operates now but stiff, believe this should be a flexible cable not a solid wire inside housing. Install air filter element, not correct size as it hits engine housing. Cut material in dash shelf to access brake master cylinder. Make new gasket for original master cylinder cover and install. Check engine and transmission fluid levels. Both low, but will need to verify when car is level. Put fuel in gas tank until filter fills up. Shut off valve at tank and check for leaks. None yet. BI	135.00	3.75	506.25
6/11/24 .25hr Paint the gas tank. 6/12/24 .75hr Paint the other side of the tank and help bruce. OL	135.00	1.00	135.00
Flare fittings	17.30	1.00	17.30

Fuel line hose	2.19	3.00	6.57
6/21/24 Interior Cleaning/Cut new floor carpet. TS	50.00	4.00	200.00
6/21/24 6/21 .5hr Help get Tyler started on cleaning the carpet OL	135.00	0.50	67.50
6/26/24 .5hr Bleed the brakes Test drive the car OL	135.00	0.50	67.50
6/26/24 Remove front wheels and install new brake line fittings. Install brake light switch and bleed brakes. Wire brake light switch with new terminals. Install used switch for dome light and wire with new terminals. Install shield in engine compartment. Install battery box in engine compartment. Install ignition coil back in place. Media blast seat brace and engine cover. Etch prime, prime and paint satin black. BI	135.00	4.00	540.00
Paint and primer	35.00	1.00	35.00
6/25/24 Make and install velcro battery hold down strap. Spray interior with "new car" smell deodorizer. KL	135.00	0.50	67.50
6/26/24 Install new head light bulbs. Remove tail light lenses. Remove left tail light from body and install right side up with ground wire in proper place. Install tail light lenses. KL	135.00	1.00	135.00
Brake light switch	13.89	1.00	13.89
20W50 motorcycle oil	12.99	3.00	38.97
6/26/24 Add oil to transmission and clutch. Start engine and try and keep running. Remove carburetor, clean float bowl and flush out needle and seat. Install carburetor and tighten fitting on fuel tank outlet. Remove plugged up screen for cooling fan. Clean screen and blower housing, re-install screen. Repair damaged threads and install engine cover. Drill out seat support and install new fasteners to replace stripped out mounting holes. Investigate throttle cable to repair kink at carburetor. Replace spark plug wire that hits seat cushion with a 90 degree end at plug. Install wire with new boot at coil. Prepare car for test drive. Help Orin get car driving. BI	135.00	5.25	708.75
Spark plug wire with 90 degree boot	6.25	1.00	6.25
Coil wire boot	1.00	1.00	1.00
7/1/24 .5hr Look at the clutch Drain the clutch housing Start removing the clutch Look at a video to verify how the engine works	135.00	3.00	405.00

7/2/24 2.5hr Help remove the engine Help remove the clutch Look over the engine parts Make a tool to remove the clutch Look over the parts to see what's worn OL			
7/1/24 Put car on hoist. Remove seat brace and engine cover. Remove screen for cooling fan. Remove air cleaner and battery cable. Drain clutch oil. Loosen exhaust flange nut and spray with penetrating oil. Investigate options to remove engine. BI	135.00	0.75	101.25
7/2/24 Disassemble parts and wiring to remove engine assembly from car. Remove exhaust system and drive chain. Help Orin remove engine from car and disassemble. Clean engine and transmission housings. Disassemble clutch to find plates frozen. Remove ignition points and stator/flywheel. Clean starter/generator brushes and commutator. Install flywheel. Clean engine and transmission housings. Soak drive chain, engine fan and clutch housing. Clean voltage regulator and inspect internals. BI	135.00	6.00	810.00
Engine seal set	43.90	1.00	43.90
Speedo Spade	21.65	1.00	21.65
Yamaha clutch	230.00	1.00	230.00
Workshop manual	10.50	1.00	10.50
Clutch locking clip	5.95	1.00	5.95
7/31/24 .75hr Help bruce put the trans together Look at the clutch 8/1/24 .75hr Help modify the clutch parts to work with new clutch conversion kit OL	135.00	1.50	202.50
Seal 471649	12.29	1.00	12.29
7/31/24 Clean gasket surface on engine and transmission. Remove neutral gear indicator contact. Remove clutch release lever assembly. Disassemble transmission cases, clean gaskets and replace seals. Repair shift pawl shaft washer and retaining clip. Work with Orin to assemble transmission housings and verify transmission shifts through all gears. Replace seals on engine and engine covers. Install updated clutch assembly and identify modifications to make it work. Remove clutch assembly and clutch release lever. Trim input shaft and mock up clutch and release lever until proper clearance is obtained. Bolt	135.00	5.50	742.50

transmission to engine and install chain drive to clutch. BI			
8/1/24 Finish assembling engine and transmission housings. Order missing seal. Remove points and file flat. Set point gap and basic timing. BI	135.00	2.50	337.50
8/13/24 Remove flywheel shaft seal and from flange and press in new one. Install flange in engine housing. Install flywheel on crankshaft. Install screen on engine cover. Remove spark plug and locate TDC of piston and mark flywheel and engine housing. Install carburetor with new gasket. Install voltage regulator on engine cover. BI	135.00	1.00	135.00
Seal	4.80	1.00	4.80
9/10/24 Scrape and clean engine mounts and frame members. Remove chain lubricator and clean. Punch out broken screw and drill screw pocket deeper. Install chain lubricator with new screws. Tap damaged threads in engine housing and install new screws to hold on points cover. BI	135.00	1.50	202.50
9/25/24 Install engine assembly in frame. Replace missing bolt. Align exhaust system and install on engine. Align exhaust hanger and install tailpipe. Clean dirt and old asphalt from chain guard. Install chain and try and install master link. Remove rear wheel and loosen rear chain sprocket adjusting fasteners. Install master link and retaining clip. 1 rear wheel stud loose in flange. Try to remove brake drum, seized on hub. Heat with propane torch, still seized. Install stud with spacer and reinstall rear wheel. Remove speedometer inner cable, clean and lubricate, reinstall in outer housing. Remove dash panel to install speedometer cable to gauge. Screws in dash board loose and clips are stripped. Install speedometer adapter, and cable to transmission. Install shift lever and rod. BI	135.00	4.50	607.50
9/26/24 Remove voltage regulator. Clean regulator contacts. Clean terminals on wiring to voltage regulator. Reinstall wires and install regulator to bracket. Extend points wire and repair wire to coil. Remove side cover and install wire to neutral switch. Insulate terminal on neutral wire. Reinstall side cover, fabricate shift rod tension spring and install. Try and lubricate parking brake cable. Install fan shroud. Fill clutch and transmission with lube. Fabricate deflector for clutch fill plug. Remove windshield wiper arm. Power up and test windshield wiper motor. Motor runs but does not oscillate. Reinstall wiper arm. Drill out dash cluster support and install new fasteners to hold in place. Mix up 2 gallons of 2 cycle gas. Put 1 ½ gallons of gas in car. Prime fuel line and filter. Get car to run. Help Orin with test drive. Car not charging battery. Remove regulator and give to Orin to clean contacts.	135.00	6.75	911.25

Reinstall regulator and close contact to polarize generator. Test drive car, still not charging. Give car to Mark to drive but cannot keep engine running. Put battery tender on battery BI			
20/50 Mobil 1 oil	19.00	1.00	19.00
Fuel	10.00	1.00	10.00
2 cycle oil	10.99	1.00	10.99
Freeze plug	2.20	1.00	2.20
Spring	3.00	1.00	3.00
10/1/24 Drain fuel tank and remove valve. Disassemble valve and media blast as needed. Fabricate cork gasket to seal valve (Orin lapped in valve) assemble valve and install back in fuel tank with new copper sealing washer. Fill tank with 2 gallons of gas removed earlier. Remove voltage regulator and remove cover. Close points on cutout to polarize field. Reassemble voltage regulator and install back on engine. Start engine with choke but starts hard. Flood carburetor and engine starts easily. Run engine until warm to check charging system. Generator charges at higher rpms. No fuel leaks detected. Install rear seat cushions. BI	135.00	4.00	540.00
10/1/24 Assist Bruce install the fuel shut off valve and lap the sealing surface.	135.00	0.75	101.25
10/10/24 Polish front 2 shell covers	180.00	1.00	180.00
12/3/24 Install rear seat support brace. Install carpet and sill plate. Install front and rear seats. KL	135.00	1.00	135.00
2 cycle oil	6.99	1.00	6.99
Spark plug	5.99	1.00	5.99
Fuel	20.00	1.00	20.00
8/19/26 Add 2 gallons of gas. Remove fuel line and verify shut off valve works and what position it is in. Remove sparkplug and check spark none. Remove coil and check connections, replace fuse. Reinstall coil and check points are actuating. Clean sparkplug and try to start engine. Fired up once but battery died. Charge battery. BI	155.00	2.00	310.00
8/20/26 Install new sparkplug. Insulate choke cable flexing and shorting out ignition coil. Start car with Marcus and test drive to take photos. Verify fuel shut off valve a second time. BI, MJL	155.00	2.25	348.75
8/25/26 Glue loose carpet around door and fender area. Glue padding on rear seat cushion bottom. KL	155.00	1.00	155.00
Shop supplies	122.00	1.00	122.00

NOTES: Michigan Repair Facility Registration F161407
Technicians: Orin Leitner MI Lic#M242473, Ken Litchfield MI Lic# M286459, Bruce Iceman MI Lic#M106570

Request for written estimate waived by customer.

CERTIFICATION:
All repairs and parts listed here furnished in compliance with Michigan Auto Repair Act 300.

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Subtotal	17,342.38
Total	17,342.38
Amount Paid	0.00
Balance Due	$17,342.38