

AL Taylor

- 9-27-05 started to get things ready for assembly. Cleaned oil pan, bolts, replaced one head stud, got car set up on lift. 2
- 9-28-05 worked on getting motor back together - got pistons, sleeves, lifters, Head, Exh. & Intake, Carb, Linkage, oil Pan, oil pump, starter water valve, & Rocker assembly. all back on motor. I also picked up starter from the electric shop, he said some of the bushing were starting to go & needed to be cleaned. Also found out why the 2nd cyl. Rocker adj. was so far off. the ball of the rocker adjuster was off & dug into the push rod. 7
- 9-29-05 Finished assembly & started motor. Finished carbs & choke adjustment, Thermostat housing & Anti Freeze, added oil & Filter, Adjusted Rockers, Fixed generator, (It had two missing bolts) Adjusted belt, checked all Fluids, cleaned Plugs & installed, started motor & let run. changed batt. out & noticed it was over charging, cleaned Acid up & vacuumed carpet, found control box not working, Tried to adj - still not working. 7

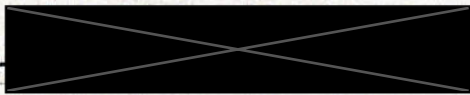
9-30-05 Retorqued Head set valves, Put
oil canister back together & install on car
Fill with oil, + Anti Freeze, The control box
came from roadster factory, installed &
still over charging - its almost never the Generator
Removed gen. & sent out to be checked out 3 1/2

10-4-05 Bill Installed Generator, & Then
worked on Control box, ended up installing
new control box. Test Drove. Seems like
new.

Looked over TR4, "checked oil"
AL + Rich worked on interior → N/C

→ Bill 4.0 HRS

MAY 19 1/2

Al Taylor - 
1957 TR3

5-20-03 - T Had car towed up to shop

5-21-03 W worked on removing head from engine. First pulled plugs + found #3 real clean. removed everything needed to remove head. Inspected head + gasket + block, Found that the head gasket failed. cleaned all parts + got the new gasket back on with head + manifolds

5 HRS

5-22-03 Th Finish installing parts on engine. Filled with oil + Anti freeze, changed Filter.

Started up + Let run, Adj Valves, tune-up + set carbs - run pretty good - Although I noticed Fan is loose again -

8 HRS

5-23-03 started work removing nose, Headlight buckets, bumper, radiator etc. removed Fan + pulley - replaced key in crank with a new one + installed a speeder sleeve on pulley + installed everything back on car. started + Let run.

8 HRS

Parts from stock - wire set

Sat

5-24-03 check fluids + engine - reset carbs added about a little over $\frac{1}{2}$ a pint to the trans. Found bolts loose on the muffler hanger + fixed that - test drove - seems fine

2 HRS

12-7 AL came up & worked on car -

12-8 moved car up to garage -

4-8 moved car back From garage, set up on jack stands
went through most parts, installed crank guide + supports

4-10 order 802-918 (2) Fastener o/s
314-130 (4) Screws ✓
870-085 Studs o/s
142-000 (1) Voltage Reg. ✓

2 1/2

worked on grill + chrome surround, installed grill + chrome,
TR3 front badge, went through parts, ordered a few parts

4-12 Help AL work on the car 3

4-13 worked on trunk, installed locks, prop. rod, gasket (seal)
need to order - Light pad, & gas tank Fill Tube 2

Lift "a" Bot Studs, Valve cover gaskets

159-400 - Light Pad ✓

470-220 - Rubber Filler Gas tank -

226-708 Stud 14 ✓

315-168 Washer Set (2) ✓

226-408 Stud 16 ✓

Also worked on Left side stone guards, went to barn
& picked up seats + seat rails, - then worked on remaining 8
brake line & rest of Fuel line

4-14 worked on getting a few more things ready for cad plating
(seat rails, brake line,) worked on wind shield washer jets, 3

4-15 worked on Trunk lid, Had to shorten Hinge studs, installed seal
Lock, & Lock on each side. worked on space tie door
seal, chrome covers, Adj. ^{space} Door Locks

6
man 24 1/2 ✓

4-17 worked on tightening body bolts - covering dash,
covering center gauge section, cleaning switches + putting
most of the center piece together -
Joe cleaned, striped, + painted seats
MAN 8 1/2
Joe 2

4-18 worked on dash center, installed main dash panel
worked on wiring, put clamp on Vent Tube, installed
over drive relay.
MAN 5
Joe 1

4-19 worked on tails, Licence Light, Regulator, Fuse Block.
~~was not~~ went to barn to find parts for cockpit capping
Fuel Vent line + Fuel cap. dash - installed Vents for
wind shield, over drive switch, Heater switch. then
started to work on doors.
Joe 7
MAN 6

4-20 worked on wind shield, cleaned chrome out of threaded
holes, installed Lift a Dot pegs, Had a little trouble with
corner brackets. installed glass in Frame + wiped Frame off
MAN 5

4-21 installed wind shield on car., Al worked on Lift a Dot's
then started to work on Door panels + fit. Joe worked under
the car.

4-22 worked on door panels,

MAN 35.5
Joe 19

10 hrs

total 45.5 hrs

34.5

AL Taylor

- 4-24 worked on center part of dash, got gauges wired in & installed that & the Tach & speedo, worked on last brake line, cleaned, painted, & started to install, 7
- 4-25 worked on front end, started to clean car out to get ready to put Int. in. worked on carbs & linkage - 5
- 4-26 worked on steering column. there was a problem with the main bushing - Had to remove steering column to replace bushing - replaced bushing, put steering box back together & reinstalled in car - Also installed rear tail lights 5
- 4-27 worked on Fuel line - completing it - installed valve cover gasket, installed windshield bumper & rear view mirror, front bumper brackets, worked on front lights 7
- 4-28 worked on Filling brakes & clutch & bleeding air out. Filled with some gas to check for leaks, installed two new marker lights, made wires for each & hooked up to wiring harness, tested head lights & hooked them to harness, Also finished fuel line - installed inline filter & hooked up to fuel pump. 8
- 4-29 worked on brakes, Bleeding air out, Found a problem with the right rear wheel cyl., removed & cleaned & reinstalled, Ran speedo cable but ended up to short, AL came up & helped with the brakes & cleaned & painted shifter top. 4

✓ 36 hrs.

SPRING FOR PARKING BRAKE CABLE - 582-780

SEALS FOR BOTTOM TRUNIONS - 661-760

OIL PRESS HOSE - 376-160

- 5-1 worked on Left Front caliper leaking, removed caliper cleaned parts & ordered rebuild kit, started to work on interior - Left side door top need to be shorten, put padding on both rear fender wells, got the left side covered, installed Rear Bumperette bracket & overriders. MATT 7
Joel 5
Joel worked on Trans tunnel, cleaning sanding painting also Front bumper.
- 5-2 installed Front bumper with overriders, Rebuilt Left caliper & installed on car., worked on interior, installed Left side curtain pockets, & Left dog leg, Also installed Right side curtain pockets cover right rear wheel arch & started to install R. dog leg 7
- 5-3 worked on carpet, worked on bleeding brakes, working on Interior, worked on Fuel Leak ✓
- 5-4 Filled car with Anti Freeze, noticed water pump was bad, changed pump with one from stock worked on Fuel Line, worked on carpet & seat rails, 8
- 5-5 installed hood, Let car run, adj carbs, checked for leaks Changed wires on back of Fuel gauge, set Toe in, 6
- Joe McDonald worked on Front end alignment, checked Fuel gauge & Regulator, installed Hood & Hood stay Rod, cleaned & painted, installed Hood buffers, striped cleaned & recovered Three cock pit covers (10) HRS

4-17 worked on tightening body bolts - covering dash,
covering center gauge section, cleaning switches + putting
most of the center piece together -
Joel cleaned, striped, + painted seats
MAY 8 1/2
Joel 2

4-18 worked on dash center, installed main dash panel
worked on wiring, put clamp on Vent Tube, installed
over drive relay.
MAY 5
S/B Joel 1
Joe 4

4-19 worked on tails, Licence Light, Regulator, Fuse block.
~~Joel~~ went to baen to find parts for cockpit capping
Fuel Vent line + Fuel cap. dash - installed Vents for Joe 7
wind shield, over drive switch, Heater switch. then
started to work on doors. MAY 6

4-20 worked on wind shield, cleaned chrome out of threaded
holes, installed Lift a Dot pegs, Had a little trouble with
corner brackets. installed glass in Frame + wiped Frame off
MAY 5

4-21 installed wind shield on car., Al worked on Lift a Dot's 7
then started to work on Door panels + fit. Joe worked under
the car.
S/have Joe 5

4-22 worked on door panels,
MAY 4
35.5
Joe 19

5-8

worked on Int. mounted top frame, pass seat, Tanne's cover, Hood shik cover, painted Rear bulk head cover, worked on Fuel lines, mounted mirrors, installed carpet set,

5-12

5-21

Removed nose & steering col. Fixed wire tube & got most of it back together, (mon) finished front end,

5-23

worked on carbs, wiring, Comm# plate, worked on stainless beading, converted top, side wings -

5-24

worked on Instrument lights for the tach & speed, sent tires down to be balanced,

5-25

worked on carbs,

dropped car off a Al's House

14 HRS

30 WKS

4-7 Painted small Parts

1.5

4-8 Painted small Parts

1.5

4-10 went through small parts getting ready for cad. plating

4

4-12 removed both Rear Lef springs got one painted the other is clean & ready to paint

2

4-14 ~~AL~~ Painted Left R. spring & small Parts
AL worked on Parts.

2

Credit -	Exhaust -	Fuel pump
"	TR3 Trans - TR4 Trans	
"	motor mounts	
"	Rear engine seal	

4-24 worked on Frame, washed, Then wax oiled Frame, & All out side Tubes, painted small parts, then started to work on Front end, installed Dust shields, & Disassembled Tie Rods for paint -

5

Billed 4-25 / 6

4-28 worked on parking brake cable, (cleaned & painted) cleaned & painted Long side of Drive shaft (the short end needs U joint) cleaned & painted water pipe for engine & part of the emer. brake. & some small parts

4

4-29 installed emer. brake cable, replaced "U" joint in the short end of drive shaft & painted it.

2

Al Taylor

3-31 moved chassis over from barn & pushed into garage (2)

4-1 Looked over Frame. Things we need to do - Cad plate?

Remove rear springs & paint black

Rebend Rear brake lines

install new rear pinion seal

install new upper "A" arm bushings

order complete gasket set for engine

Change trans out for TR4 w/o D.

steam clean Frame

chrome plate

order - 691-000 Lower Gas.

" 837-560 Tab Washer -

690-020 Head Gasket set

324-845 Copper Wash. ?

324-675 " " 3

From Chassis

Remove motor & trans, Pulled Trans off back of motor. 6 mounted Engine on Eng. stand. started to go over motor. Removed Head & Head Gasket checked Cyl.s & Lifters, Flipped engine over & removed Pan, checked crank & rods & Thrust washers - put oil pan back on cleaned up bolts & Painted bottom Half of Engine. Removed a few bent studs, Found new ones, ordered parts above

4-2 worked on engine - put Lifters in, new head gasket, Head & Valve train, painted engine, installed Front Timing cover installed Oil Filter housing & Fuel Pump, Also worked on checking rear brakes - (could not get the drums off) 5

4-3 went over to Barn & Look for some parts. Removed Rear pinion seal, & Removed R. End cover, Drained oil & cleaned casing out. Removed R. Drums 3

4-6-99 16.0

4-7 Painted small parts 1.5

4-8 Painted small parts 1.5

4-10 went through small parts getting ready for cad. plating 4

4-12 Removed both Rear Left springs got one painted 2
the other is clean & ready to paint

4-14 ~~Rem~~ Painted Left R. spring & small parts 2
AL worked on parts.

Credit -	Exhaust -	Fuel pump
"	TR3 Trans - TR4 Trans	
"	motor mounts	
"	Rear engine seal	

SAT.

4-24 worked on Frame, washed, Then wax oiled Frame,
& All out side Tubes, painted small parts, then started
to work on Front end, installed Dust shields, & Disassembled
Tie Rods for paint -

5

Billed 4-25 / 6

4-30 worked on green "monstee" AL Replaced worn out Gen w/a rebuilt one, (out of my stock) then we worked on water pump, & taneau cover - (replacing snaps) - 3

5-25 worked on cad plating getting ready to send out 1

5-28 worked on getting ~~cad~~ chrome plating ready - still need to strip windshield & need 2 small chrome pieces for grill

parts sent to chromer parking brake handle & knob
2 head light Trim Rings, 2 Front grill Trim pieces, ✓
Valve cover, grab Handle, 2 standlions, 2 Adp. plates
2; windshield side plates. 4 small Chrome Dzus Fastners 2.5

6-7 Picked up cad plating from Reading, started working on chassis, installed Braking brake cables, then started working on Front end Replaced Trunnion seal on left side, Polished Trunnion, then trying to find the dust shields that belong on the car 4

6-9 worked on engine & Frame found some dust shields I was looking for, painted small engine parts & installed Heater Valve, front crank pulley, glass & glass holder for Fuel pump, Rear engine Lifting eye, dist. drive housing, some exhaust studs, ordered a few parts, installed Brake Hoses & 1 cad plated Brake Line - 5.
21.5

Al Taylor

- 6-10 Got the right dust shields - cleaned + painted them 1
- 6-11 Sent wind shield frame down to chromer, then worked on front end, installed the good dust shield, rotor, Caliper + brake pads. ~~on~~ the left side. will need to order a few small parts 2 Hk
- 6-16 Painted 4 Tie Rod ends, installed the right dust shield on the right side, installed caliper, Bridge pipe pads etc.. Also adj wheel bearings + splined Hub 2 H
- 6-17 Assembled both Left + Right tie Rod sections + installed on chassis. Also got ready some more cal Plate 2

7-27-99 7

AL

6-11 Sent wind shield frame down to chromer, then worked on front end, installed the good dust shield, rotor, Caliper + brake pads. ~~on~~ the left side. will need to order a few small parts

2 hrs

6-16 Painted 4 Tie Rod ends, installed the right dust shield on the right side, installed caliper, Bridge pipe pads etc.. Also adj wheel bearings + splined Hub

2 hrs

6-17 Assembled both Left + Right tie Rod sections + installed on chassis. Also got ready some more cad Plate

2

7-27-99 7

8-4 worked on batt. Box, fit + installed then started Pass Floor, cut welds + just about got it out

4

8-5 got new pass Floor set to weld in + fit good

4

8-6 worked on green monster, changed oil + flushed Rad. Filled w/ ^{new} ~~good~~ Anti Freeze, greased front end used his Filter 6 quarts oil, 1 gal. A/F,

2

8-9 Hung Rt side F. Fender + door to check Align. Car had some old accident damage, need to double check before Floor was welded in. Also removed some puddy in Fender, welded Floor in + ground welds down then started to work on frame, cleaned stuff off. Painted some spots, then started to work on brake lines

10/2/99

8

8-10 worked on brake lines, got all done except one, then started on motor, got studs in for intake & exhaust manifold & installed gaskets + intake & exhaust manifolds, made list of a few parts remaining that I need to finish motor & frame - 5

8-16 moved body down to sand blaster - 1

8-24 Looked over at barn for some more parts for the engine, installed Dist. drive gear, Dist. clamp, Flywheel, clutch & pilot bearing. Needed to lengthen the 3 studs in the back of motor due to TR4 Bell housing - installed oil line for gauge; Also worked on Frame installing the short rear brake line, Also strap that holds the line, mounted tires & Tubes - -8

8-25 Took tires down to get balanced, then worked on Transmission, installed O.D. on back of trans (Finish Trans - installed new Front seal, Throw out bearing & safety wired Fork pin,) -9

8-26 set motor on Frame, Had to make a slot in the Trans mount to handle the $\frac{1}{2}$ diff. between the TR3 & 4 Trans - Also picked up wheels from tire shop. 3

8-27 installed drive shaft, wheels, cross bar in front of motor, clutch Slave cyl & Hose, started working on shifter. 4

48 hrs.

8-30 Finished shifter, & placed on Trans, worked on Fan
got ready to install

3

8-31 started to hang exhaust, Had trouble with hanger by
trans, installed Fan & Rad, gen. Bracket,

4

9-1 Rad. Hoses, Found a dist. cleaned & installed w/new
Cap, points, wires, etc., cleaned & painted a oil canister
& filled with oil, installed O.D. selinod, still working
on coil, Found a good pair of Air cleaner, worked on
exhaust - got it Hung with out hitting Frame

+ 8

9-2 installed oil Filter & canister, Fit exhaust & seal &
tighten down, changed Engine breather pipe, the other
one was to close to oil Filter, installed carbs, & worked
on Fuel line, installed coil & bracket,

7

9-2-99 22 HRS

9-3 installed gen & ~~selected~~ starter, Adj Fan belt

1

9-6 worked on getting engine running, sorted out Fuel
line, checked for gas leaks & removed Plugs, Turned
engine over to check for oil Presser, then Put plugs
back in & started engine - seems to run well -

4

9-7 got Rolling chassis ready to move over to baen -

9-8 started body work, welded Rt. side Lower Dog Leg
Also welded Lt. Rear - then mixed some puddy & started Finish
body work on Tub -

4
31 HRS
9-9-99

AL Tupper

- 9-14 worked on body tub back by trunk area,
Then mounted R. R. Fender & started body work 4
on it.
- 9-15 Removed Left side rocker & ground down welds 2
- 9-17 Fit new rocker, percept area & started to weld 4
new one in -
- 9-20 Finished welding Rocker in - ground down welds, got
welding gas, Then started to Fix Left R. dog leg.
got dog leg done - Hung door & will have to bend the
Hinges to get door to hang ^{right} ~~right~~ 6
- 9-23 Worked on Door & Fender Fit - Filed door down
to make the Rear gap write will have to do the
same for the Front worked on body work around
the rocker area - 6
- 9-25 Worked on Door to F. Fender Fit. ground down both edges
& refit door Looks good. Then did some puddy work 3
man. 25.

+ refit door looks good. Then did some puddy work 3
All Taylor

27

9-28 worked on Drivers door, + Front Left Fender Hung pass door, had to make a couple of shims to get the gaps right did some rocker repair on right side, (cut the bad section out + made a small patch panel. 10

9-29 worked on Lower rocker. 1

9-30 worked on door, Rocker + Left Front Fender Bottom of Pass. door needed to be leveled out a small amount, got the Rocker just about right, there just was a small amount at the very top edge of Fender. 5

10-5 Fit nose + Trunk on car + started do Finished body work 4

10-6 ~~work~~ worked on Trunk, Left Front Fender

10-11 worked on Drivers Floor, Fixed captured nuts, Filled holes with weld, Also worked on bottom of left Fender - worked on Trunk again 6

26 HRS

10-16 worked on Trunk, Left Front Fender

10-17 worked on drivers Floor, Fixed captured nuts
Filled holes with weld, Also worked on bottom
of left Fender - worked on Trunk again

10-12-99

26 HRS

10-18 worked on Rt Front Fender, cut bottom panel out
then started to fit new panel - Also working on
Left Front Fender

5

10-19 Fit new repair panel + weld in, ground down
welds -

4

10-20 Finished welding panel in + started to do the final
body work

6

10-21 Finished body work today + got body ready to
move over to paint shop - removed all sheet metal -
touched up a few spots -

7

10-25 Joel cleaned the inner side of sheet metal

6

10-26 Joel Removed / cleaned inside of outer sheet
metal

6

11-4 got body back from painter - installed body
pads, + lowered body on chassis.

2

11-7-99

Joel → 12 HRS
Matt → 24 HRS

AL

10-26 Joel Removed / cleaned inside of outer sheet metal

6

11-4 got body back from painter - installed body pads, + lowered body on chassis,

2

11-9 worked on Nose + spare tire door, spare tire door needed some small amount of body work done then carried over to - parts -

2

11-11 Painting washers + screws & bolts - (Red) -

2

11-12 Painting small parts - going through parts need vent door, Brake lines for master cyl. parts For Throttle -

(4)?

11-15 worked on Brake parts, cleaning small stuff for cad. plating. got gauges ready for rebuilding - going to send gas tank out, painting parts -

Joel 7 - ?

MATT 7

11-16 rebuilt wiper motor - Painted armature Housing & reassembled -

Joel 2 ✓

11-17 Painted some parts (Bead Blast + Prime) moved car over to end bay

Joel 5 ✓

11-17-99 MATT 18 ✓

Joel 14 ✓

11-7-99 Joel 12 HRS
MATT 24 HRS

Rec'd 11/26/99

11-18 worked on wiper motor mounts, installed wiper motor w/ bracket & All Fittings - , got new wiring harness & started to install that. Also working on pads that the body sits on & 1 up Holes for body bolts -

5

11-20 Finished body bolts, installed Parking brake,

4

11-22 worked on Throttle, steering col., & Front end,

7

11-23 wiring, Foot pedals, & clutch line, oil Gauge line, selinod,

6

11-23-99

22

11-18	Worked on wiper motor mounts, installed wiper motor w/ bracket & All Fittings - got new wiring harness & started to install that. Also working on pads that the body sits on & 1 up Holes for body bolts.	5
11-20	Finished body bolts, installed Parking brake.	4
11-22	Worked on Throttle, steering col. & Front end,	7
11-23	wiring, Foot pedals, a clutch line, oil Gauge line, selinod,	6
11-23-99		22
11-27	Worked on mounting Fenders	3
11-29	Worked on mounting doors.	3
12-2	Worked on mounting nose, Front Fender beading, Also mounted Rt Rear fender, still working on stone guard, Al installed Carbs & Helped out.	5
12-3	Finished RR Fender, then got most of Left R. Fender on & working on F. Fender Bulk Head seals.	4
12-5-99		15

Invoice # 19