



Since 1981

Giulietta

BLANCA



**1963 Alfa Romeo Spider
Prepared for
February 1, 2006**

1964 ALFA ROMEO GIULIA SPIDER

Introduction

The following pages reflect a refurbishing and restoration process completed during the year of 2006. The process started November 24, 2004 with an e-mail inquiry from [redacted] in which he stated, "Do you restore non-racing versions? I have a 64 Giulia that needs some serious help."

We agreed to retrieve his car from a friend's shop in Marin County where it had been stored outside for at least a couple of years. The 1964 Alfa Romeo was returned to PMA's shop for a complete survey. The car had a rear suspension failure caused by a heavily rusted chassis.

A complete undercarriage inspection revealed the unibody was terminally rusted and not repairable. After some discussion about options, PMA offered to sell a rust free 1963 Alfa Romeo spider chassis to Steve for the nominal fee of \$1000 and restore it to his specifications. His friend, Bill Smith, agreed to overhaul the engine for PMA. It turned out that even the original 1600cc engine was beyond repair! So PMA provided Bill Smith a late model 2000cc engine to rebuild for the replacement 1963 chassis.

The chassis (#AR37338) was stripped to bare metal, carefully prepared, primed and painted its original Alfa Romeo "china white" with a Dupont base coat, multiple clear coat paint. New late model spider seats, carpeting, top and interior panels were installed. The newly rebuilt 2000 Alfa Romeo engine and transmission were installed along with new or rebuilt components. The result is a original appearing, beautiful Italian roadster that will out perform most brand new sports cars.

The car was delivered to Pacific Performance on February 3, 2006 where Steve took delivery of his long awaited dream machine. The reports, receipts and progress photos given to the buyer are included in this dossier.

1963 ALFA ROMEO GIULIA SPIDER



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1963 ALFA ROMEO SPIDER -



ENTIRE CAR STRIPPED TO BARE METAL ALL TRIM & PANELS REMOVED



ALL SEAMS FILLED MINOR RUST IN TRUNK REPAIRED BODY PRIMERED

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1963 ALFA ROMEO SPIDER -

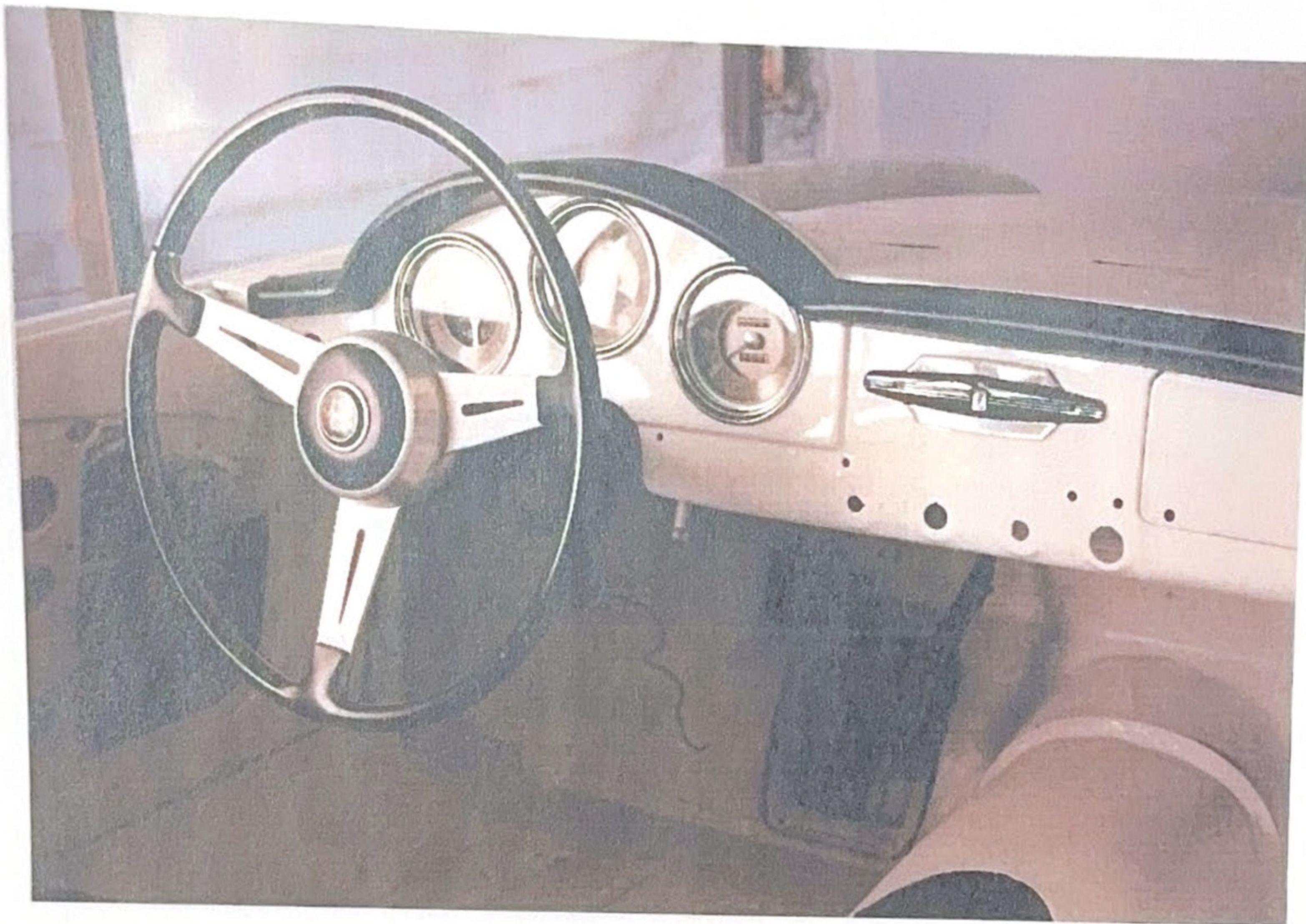


NOTE: LARGE OPENING FOR MODERN RADIO CUT OUT



ENTIRE BODY, BOTH DOORS DISASSEMBLED, HOOD & TRUNK STRIPPED

1963 ALFA ROMEO SPIDER



VIEW OF PAINTED DASH AND NEW FACTORY RADIO PLATE
NOTE: CHROME STRIP & KNOBS NOT YET INSTALLED



BODY PREPPED ALL DOOR JAMS, COCKPIT, TRUNK & ENGINE BAY
PAINTED ALFA ROMEO "CHINA WHITE" READY FOR PAINT SHOP

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1963 ALFA ROMEO SPIDER



HEADLIGHTS & TRIM WILL BE USED FROM RED ALFA



TAILLIGHT BEZELS WILL ALSO BE USED WITH NEW LENSES

1963 ALFA ROMEO SPIDER



VIEW OF REAR BEFORE COLOR SANDING & BUFFING COMPLETED



TRIM AND ASSEMBLY WILL BE DONE AFTER BUFF & POLISH

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1963 ALFA ROMEO SPIDER



BEAUTIFUL REUPHOLSTERED & REBUILT SEATS
FRAMES ARE ALSO LIKE NEW



DOOR PANELS CAN BE MADE TO MATCH SEATS

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1963 GIULIA SPIDER 2000



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ASSEMBLED 2 LITRE ALFA ROMEO ENGINE WITH HEADERS



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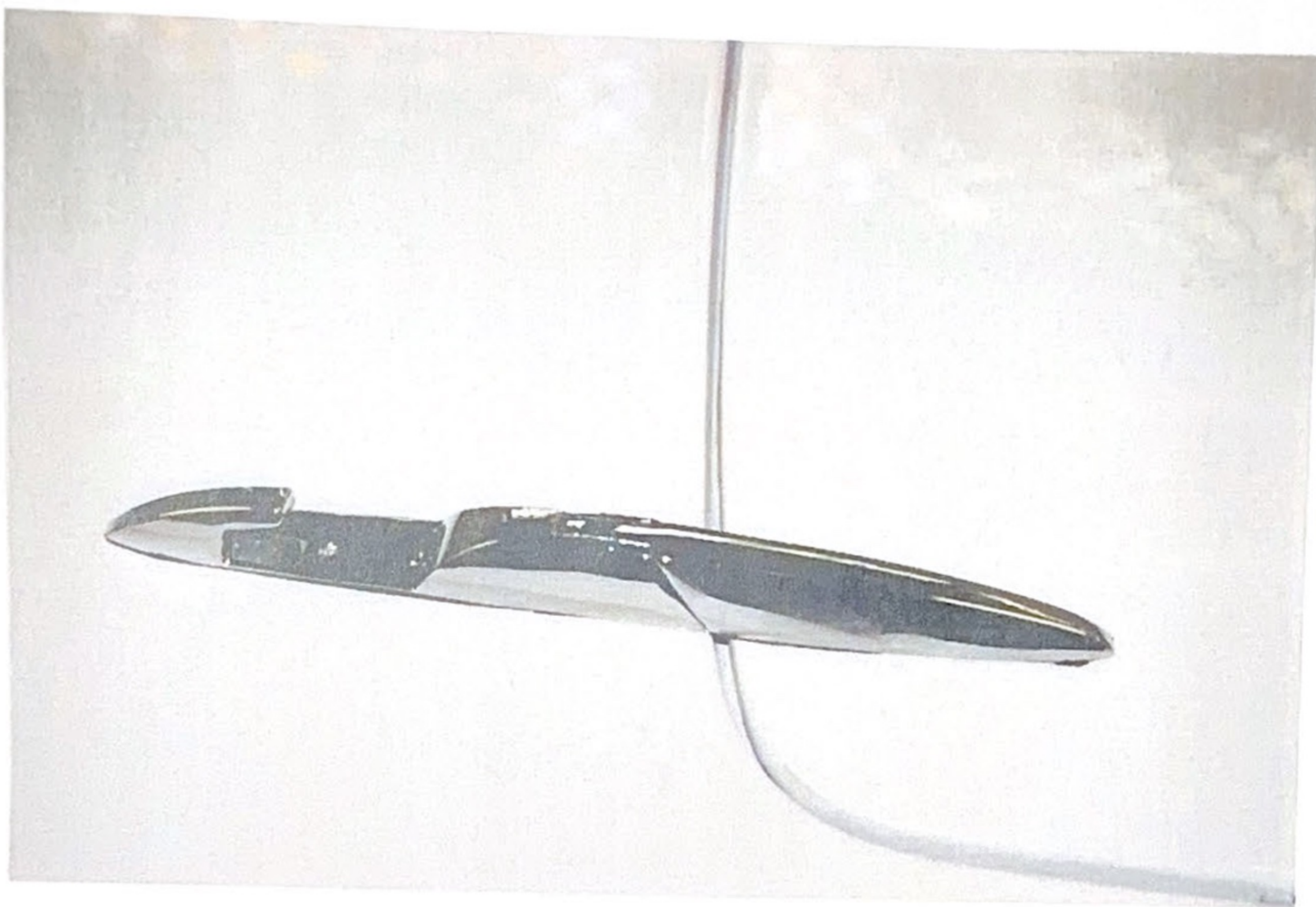
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ANOTHER VIEW SHOWS WEBER CARBS & AIR HORNS

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1963 ALFA ROMEO



REBUILT AND CHROME PLATED REAR HINGE



AN OLD CORRODED TRUCK LATCH WITH A NEW EMBLEM

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1963 AWFA ROMEO



REAR QUARTERVIEW MAXIMUM CHROME TRIM



THIS VIEW SHOWS PERFECT BODY LINES & PAINT

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1963 ALFA ROMEO



UNFINISHED INTERIOR, CAN'T DO MUCH WITHOUT ENGINE



HERE'S AN EXAMPLE OF SOME OF THE WORK
TO BE DONE, BATES, WIGTS, WIRING, ETC.

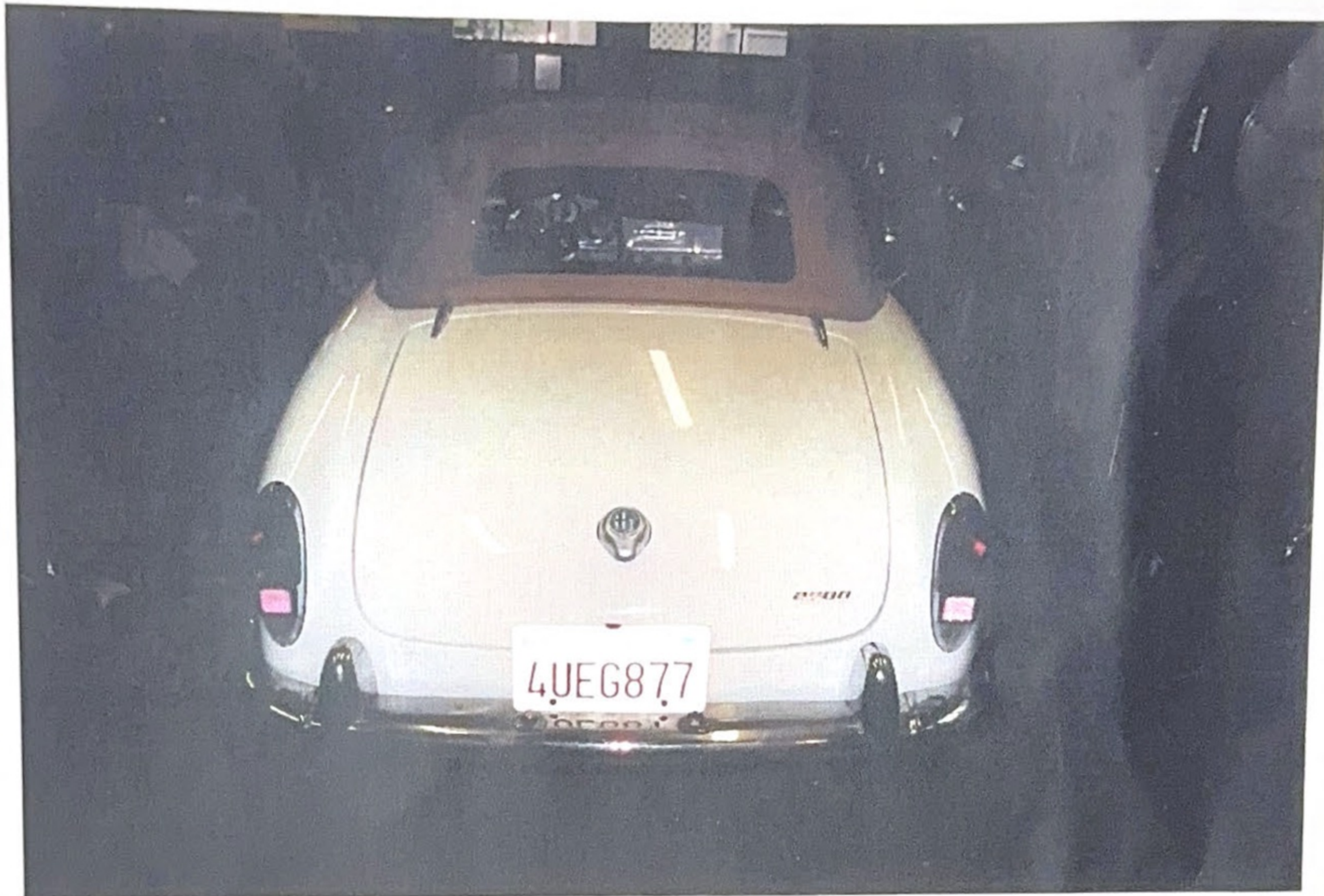
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1963 GIULIA SPIDER 2000

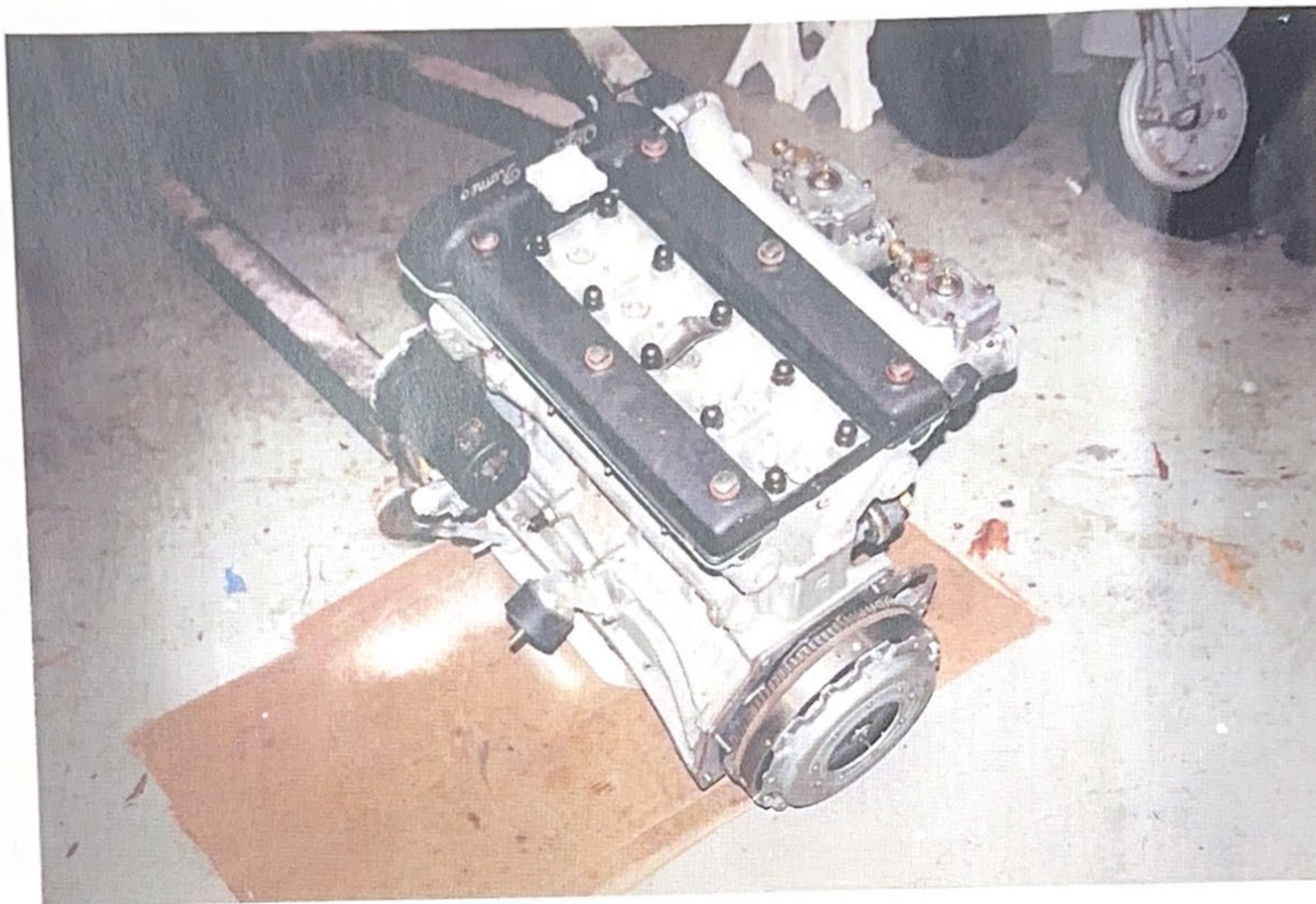


REAR VIEW SHOWING NEW TOP. LOOKS GOOD BUT FITS BAD.

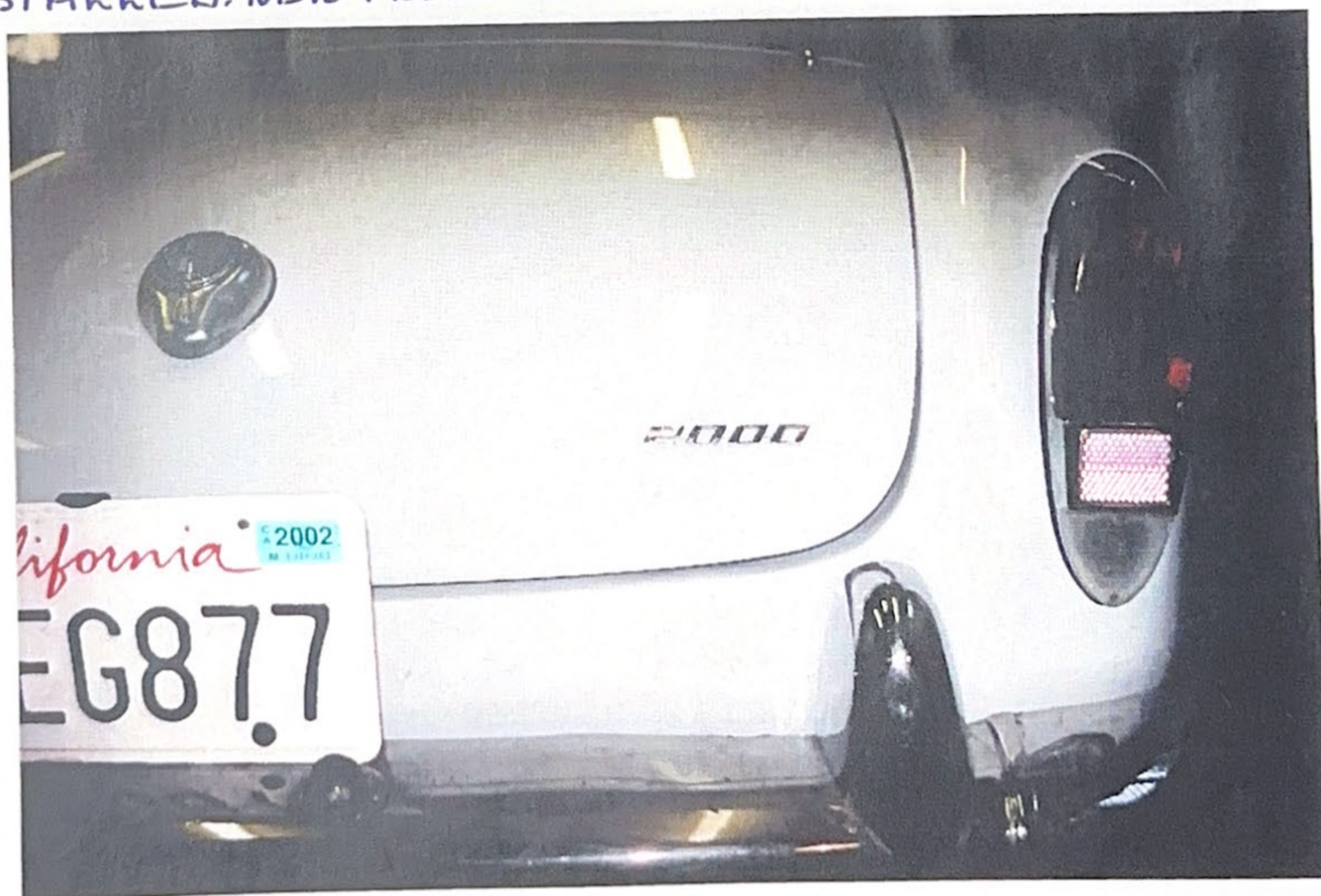


INTERIOR CAME OUT VERY WELL. NEEDS NICE FLOOR MATS

1963 GULIA SPIDER 2000



NEW 2000 ENGINE. NEW CLUTCH ASSEMBLY. NOTE: GENERATOR INSTALLED, NEW FRONT RALLY, PAN, DIPSTICK TUBE, ETC.

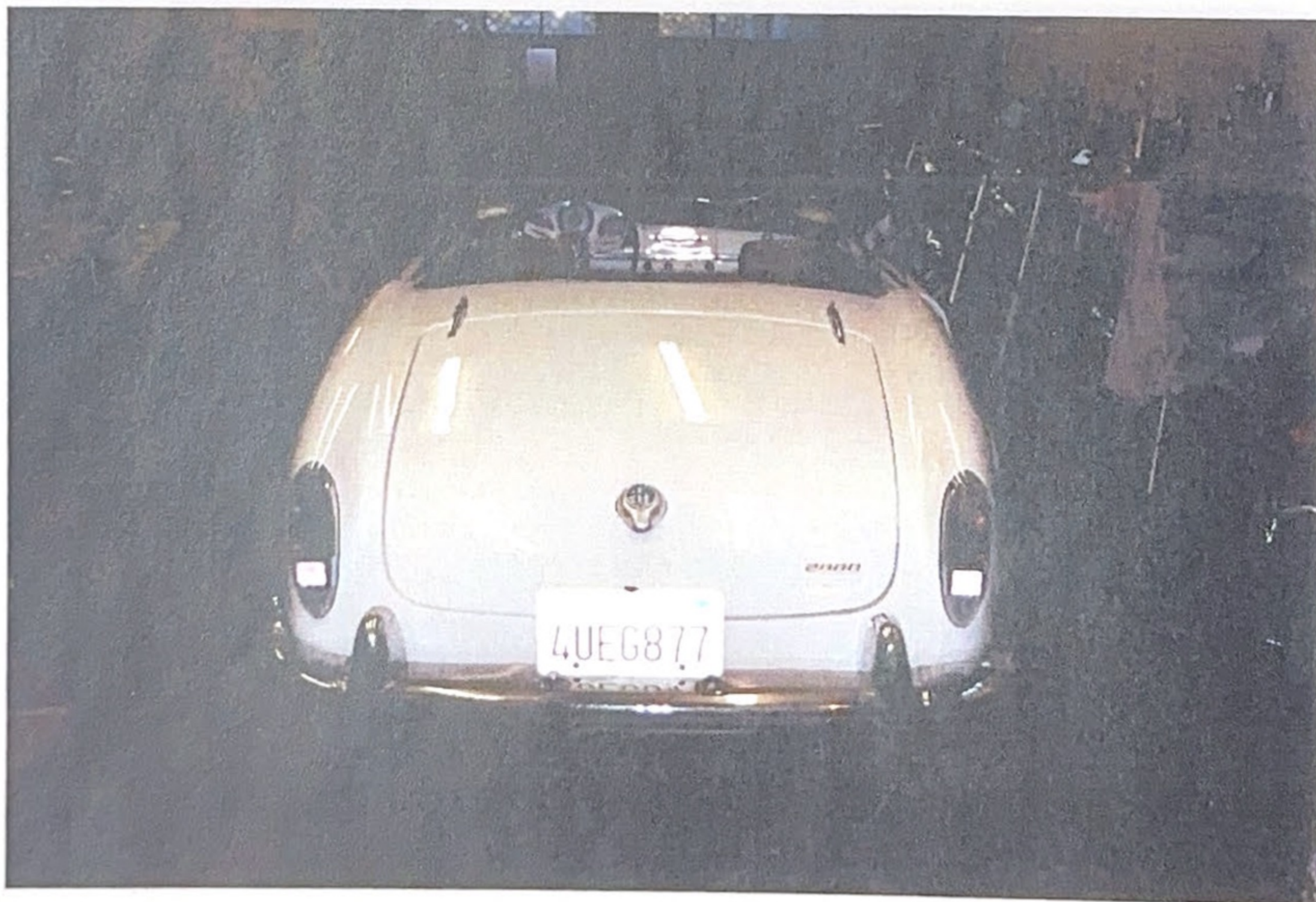


A CLOSEUP OF 2000 BADGE, REPLACES 1600 BADGE.

1963 GIULIA SPIDER 2000



FRONT VIEW SHOWS COMPLETE ASSEMBLED GRILL, BUMPERS, ETC.



REAR VIEW SHOWS ASSEMBLED TRUNK, ETC. NOTE: 2000 BADGE