

Wild Horses inc.  
 1045 S Cherokee Ln, Lodi, CA 95240  
 209-400-7200 www.wildhorses4x4.com  
 LIKE WH ON FACEBOOK 4 SPECIAL DEALS




Order # 469350A		Invoice Date 01/12/22	Page 1
Bill To 		Ship To	
Customer No. 1002815	Sales I.D. AC /AC	Reference #	Source BD/PC
Ordered By		Warehouse	Terms XXXXXXXXX4464 VISA
		Phone Number (850) 368-0696	Total Wt. 110.6 Lbs
		Zone 8	Pkg 4
		Ship Via F1H	

We appreciate your business. Please inspect all packages for damage  
 and report to shipper within 24 hours. Returns are subject to 15%  
 re-stocking fee. No returns after 30 days. Thank you!!!

Qty	B/O	Ship	Item #	Description	Un. Price	Ds	Amount
1	0	1	1462 67-77	Front Steel Braided Brake Hose for Lift	39.99	--	39.99
1	0	--	3010 66 / 76-77	MOAB Vacuum Boost Power Brake System	0.00	--	0.00
1	0	1	3019	WH Kit for ALL MOAB and ALPINE valve and hose combos	24.99	--	24.99
1	0	1	3040	Combo/Proportioning Valve w/lines & bracket	101.98	--	101.98
1	0	1	3071	RIGHT HAND Power Brake Kit WILWOOD Tandem Master Cylinder BLACK	524.99	--	524.99
1	0	1	3076FRONT	WH Brake Hose For Vacuum Boost Valve To Front Use for MOAB and ALPINE Kits	44.99	--	44.99
1	0	1	3076REAR	WH Brake Hose For Vacuum Boost Valve To Rear Use for MOAB and ALPINE Kits	44.99	--	44.99
1	0	1	3131	Rear Disc Brake Kit With E-Brake Cables	695.00	--	695.00
1	0	1	3187	67-75 S.S. Hard Line - H-Block to Front Hose on Frame	14.99	--	14.99
1	0	1	3192 67-75	Front to Rear Stainless Steel Stock Hard Line 67-75 for use with Dual Reservoir Master Cylinder	79.99	--	79.99
1	0	1	7983 PERMADRY	Valve Cover Gaskets	34.99	--	34.99
1	0	1	8051	SBF Timing Chain Cover Gasket And Seal Set	23.99	--	23.99
1	0	1	8067 289/302	Perma Dry Oil Pan Gasket	39.99	--	39.99
1	0	1	8122	302-351W Stage 8 Locking Oil Pan Bolts	40.08	--	40.08
1	0	1	8526	Seal & Gasket Kit for use with Dana 20	29.99	--	29.99
2	0	2	8631	Small Axle Seal	8.99	--	17.98
2	0	2	8634	Large Axle Seal	8.99	--	17.98

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Order # 469350A					Invoice Date 01/12/22		Page 2	
Bill To 				Ship To				
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Ordered By		Warehouse	Phone Number (850) 368-0696	Total Wt. 110.6 Lbs	Zone 8	Pkg 4	Ship Via F1H	

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Qty	B/O	Ship	Item #	Description	Un. Price	Ds	Amount
1	0	1	8976	LubeLocker Ford Competition 9" Differential Cover Gasket	21.95	--	21.95
1	0	--	CARTER	LIKE US ON FACEBOOK	0.00	--	0.00
1	0	--	NOT FOR STOCK WHEELS	Not designed for use with stock 15 inch steel wheels	0.00	--	0.00
1	0	--	SHOCK INFO REAR DISC	Shock must be relocated	0.00	--	0.00

MERCHANDISE INVOICE TOTAL \$ 1798.86  
 SHIPPING & HANDLING \$ 186.21  
 STATE SALES TAX \$ 107.94  
 COUNTY SALES TAX \$ 17.99  
 INVOICE TOTAL \$ 2111.00  
 CR. CARD: V , APPR:012376 \$ -2111.00

**The Gulf Custom Motors**

328 Racetrack Rd NE  
Fort Walton Beach, FL 32547  
USA  
(901) 628-5487  
Thegulfcustommotors@gmail.com  
thegulfcustommotors.com

**INVOICE**



INVOICE 24136  
DATE 05/22/2025  
TERMS Net 30  
DUE DATE 06/21/2025

SERVICE	DESCRIPTION	QTY	RATE	AMOUNT
Report Card				
Fuel Tank	Fuel Tank Adjusted, Installed and Plumbed	1	150.00	150.00T
Carburetor	Carb Rebuild	4	150.00	600.00T
Brakes	Replaced, Bleed, Replumb Brake Lines	2.50	150.00	375.00T
Parts	Fuel Tank-Straps- Anti Squeak-Sending Unit	5	150.00	750.00T
Parts	Fuel Tank-Straps- Anti Squeak-Sending Unit	1	328.43	328.43T
Parts	Brake Cal Kit, Carb Rebuild Kit, Battery, Fluid Fuel Hose	1	302.88	302.88T

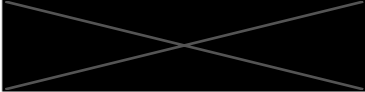
ESTIMATE. Report Card to follow showing exactly what's needed to make this Bronco safe and moving down the road!

SUBTOTAL	2,506.31
TAX	175.44
TOTAL	2,681.75
PAYMENT	500.00
BALANCE DUE	<b>\$2,181.75</b>

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Order # 324276A	Invoice Date 02/27/18	Page 1
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Bill To 	Ship To
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Customer No. 1002815	Sales I.D. CB /CB	Reference #	Source BD/PC	Terms XXXXXXXXX0828 VISA
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Ordered By	Warehouse	Phone Number (850) 368-0696	Total Wt. 1.3	Zone 8	Pkg 1	Ship Via USP
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We appreciate your business. Please inspect all packages for damage and report to shipper within 24 hours. Returns are subject to 15% re-stocking fee. No returns after 30 days. Thank you!!!

Qty	B/O	Ship	Item #	Description	Un. Price	Ds	Amount	
1	0	1	5042	OE Style Radiator Overflow Tank	29.99	--	29.99	
1	0	--	CHRISTIAN	LIKE US ON FACEBOOK	0.00	--	0.00	
							MERCHANDISE INVOICE TOTAL \$	29.99
							SHIPPING & HANDLING \$	11.77
							INVOICE TOTAL \$	41.76
							CR. CARD: V , APPR:027106 \$	-41.76

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 LIKE WH ON FACEBOOK 4 SPECIAL DEALS



Order # 337035A					Invoice Date 08/16/18	Page 1
Bill To 				Ship To		
Customer No. 1002815	Sales I.D. JS /JS	Reference #	Source BD/PC	Terms XXXXXXXXX0828 VISA		
Ordered By	Warehouse	Phone Number (850) 368-0696	Total Wt. 10.2 Lbs	Zone 8	Pkg 1	Ship Via UPS

We appreciate your business. Please inspect all packages for damage and report to shipper within 24 hours. Returns are subject to 15% re-stocking fee. No returns after 30 days. Thank you!!!

Qty	B/O	Ship	Item #	Description	Un. Price	Ds	Amount	
1	0	1	6098	Luminescent Instrument Panel	89.99	--	89.99	
1	0	1	6145	WH Revolution 7" LED Headlight Kit Chrome Finish	274.95	--	274.95	
1	0	1	6305	LED Dash Instrument Cluster Lights	19.99	--	19.99	
			STANDARD	1 High Indicator/ 2 Turn Signals/ 3 Gauge Lights				
1	0	1	6347	74-77 Bronco LED Dash Control Lights	79.99	--	79.99	
1	0	--	JEREMY	LIKE US ON FACEBOOK	0.00	--	0.00	
							MERCHANDISE INVOICE TOTAL \$	464.92
							SHIPPING & HANDLING \$	41.67
							INVOICE TOTAL \$	506.59
							CR. CARD: V , APPR:016745 \$	-506.59

Wild Horses inc.  
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 LIKE WH ON FACEBOOK 4 SPECIAL DEALS



Order # 369499A	Invoice Date 10/15/19	Page 1
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Bill To 	Ship To
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Customer No. 1002815	Sales I.D. JS /JS	Reference #	Source BD/PC	Terms XXXXXXXXX0828 VISA
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Ordered By	Warehouse	Phone Number (850) 368-0696	Total Wt. 30.0 Lbs	Zone 8	Pkg 1	Ship Via UPS
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We appreciate your business. Please inspect all packages for damage and report to shipper within 24 hours. Returns are subject to 15% re-stocking fee. No returns after 30 days. Thank you!!!

Qty	B/O	Ship	Item #	Description	Un. Price	Ds	Amount	
1	0	1	0001U	FREE WILD HORSES Catalog	0.00	--	0.00	
2	0	2	BIL88115	Bilstein 5100 Shock for Stud/Eye Mount Ext-21.5 Compressed-13	89.95	--	179.90	
2	0	2	BIL88116	Bilstein 5100 Shock for Eye/Eye Mount Ext-24.5 Compressed-15	89.95	--	179.90	
1	0	--	JEREMY	LIKE US ON FACEBOOK	0.00	--	0.00	
							MERCHANDISE INVOICE TOTAL \$	359.80
							SHIPPING & HANDLING \$	91.51
							INVOICE TOTAL \$	451.31
							CR. CARD: V , APPR:015486 \$	-451.31

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Order # 323856A					Invoice Date 02/21/18	Page 1	
Bill To 				Ship To			
Customer No. 1002815	Sales I.D. CW /CW	Reference #	Source BD/PC	Terms XXXXXXXXXX0828			
Ordered By		Warehouse	Phone Number (850) 368-0696	Total Wt. 17.8 Lbs	Zone 8	Pkg 1	Ship Via UPS


We appreciate your business. Please inspect all packages for damage and report to shipper within 24 hours. Returns are subject to 15% re-stocking fee. No returns after 30 days. Thank you!!!

Qty	B/O	Ship	Item #	Description	Un. Price	Ds	Amount
1	0	--	3260	Bestop Bikini Top Kit	139.99	--	139.99
			BLACK				
1	0	1	3261	Bestop Bikini Top Only	0.00	--	0.00
			BLACK				
1	0	1	3263	Bestop Windshield Channel	0.00	--	0.00
1	0	--	5023	Rubber Radiator Hose Set 69-77	34.99	--	34.99
1	0	1	5030	Upper Radiator Hose	0.00	--	0.00
1	0	1	5034	Lower Radiator Hose	0.00	--	0.00
1	0	1	5037	Bypass Hose	0.00	--	0.00
1	0	1	6400	RetroSound Huntington Direct-Fit Radio	349.95	--	349.95
1	0	1	6401	Ford-licensed Vintage-look Radio Dial Screen Protectors	19.99	--	19.99
1	0	--	CORY	LIKE US ON FACEBOOK	0.00	--	0.00
MERCHANDISE INVOICE TOTAL \$							544.92
SHIPPING & HANDLING \$							36.15
INVOICE TOTAL \$							581.07
CR. CARD: V , APPR:021738 \$							-581.07

Wild Horses inc.  
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 LIKE WH ON FACEBOOK 4 SPECIAL DEALS



Order # 323118A	Invoice Date 02/12/18	Page 1
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Bill To 	Ship To
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Customer No. 1002815	Sales I.D. JN /JN	Reference #	Source BD/PC	Terms XXXXXXXXXX0828 VISA
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Ordered By	Warehouse	Phone Number ( ) -	Total Wt. 1.8 Lbs	Zone 8	Pkg 1	Ship Via UPS
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Qty	B/O	Ship	Item #	Description	Un. Price	Ds	Amount
1	0	1	6402W	RetroSound In-Dash Speaker	29.95	--	29.95
1	0	--	FREE FREIG HT	Free Freight Item	0.00	--	0.00
1	0	--	JUSTIN	LIKE US ON FACE BOOK	0.00	--	0.00
MERCHANDISE INVOICE TOTAL \$							29.95
INVOICE TOTAL \$							29.95
CR. CARD: V , APPR:012496 \$							-29.95

TOM MULCAHEY

PARTS @ LIST PLUS 15%  
SALES TAXABLE

LABOR @ \$85 PER/HR

DATE	INV/ORD#	VENDORS, PARTS & LABOR	COST	LABOR HRS	LABOR COST
7/10/2018		LABOR (6/20/2018 - 6/20/2018)	-110.77	1.3	110.77
7/10/2018		STEERING BOX CUSTOM	-1065.99	0	0
7/10/2018		HUB WARN LOCKING PAIR	-153.9	0	0
7/10/2018		SPINDLE NUT KIT	-44.48	0	0
7/11/2018		BRAKE CLEAN	-9.55	0	0
7/11/2018		BRAKE CLEAN	-9.55	0	0
7/11/2018		GLOVES XL	-18.71	0	0
7/11/2018		BRAKE CLEAN	-9.55	0	0
7/11/2018		MICROFIBER TOWEL	-2.25	0	0
7/12/2018		HOSE 1/4 PER FOOT	-1.9	0	0
7/16/2018		ROLOC SURFACE 2"	-1.84	0	0
7/16/2018		SHIFT LINKAGE RETAINER	-5.95	0	0
7/17/2018		CABLE & BKT DUO PAK THROTTLE	-89.95	0	0
7/17/2018		HOSE KIT REAR	-111.53	0	0
7/17/2018		BRAKE FLUID DOT 4	-5.64	0	0
7/17/2018		BUSHING CASTER/CAMBER	-77.94	0	0
7/11/2018	IDIDIT, 2222	TILT STEERING COLUMN	-1189.56	0	0
7/12/2018	PANHANDLE DRIVELINE, 122194	FRONT SPINDLE BEARING KIT (2)	-34.96	0	0
7/12/2018	PANHANDLE DRIVELINE, 122194	FRONT WHEEL BEARING KIT(2)	-148.12	0	0
7/12/2018	PANHANDLE DRIVELINE, 122194	CM AXLE KIT	-701.6	0	0
7/12/2018	FIRST CALL, 0970-483254	CARB GASKET	-5.92	0	0
7/12/2018	NAPA, 622674	NAPAGOLD FUEL FILTER	-7.74	0	0
7/10/2018	NAPA, 622238	TAPPERED BEARING SETS(2)	-62.12	0	0
7/10/2018	NAPA, 622238	TAPPERED BEARING SETS (2 DIFF)	-62.12	0	0
7/10/2018	NAPA, 622238	OIL SEALS(2)	-26.04	0	0
7/12/2018	FIRST CALL, 0970-483177	FLASHER	-13.52	0	0
6/28/2018	WILD HORSES, 333870	STEERING BOX,DD SHAFT & TUBE SPRING & BOOT,UPPER STEERING JOINT	-274.01	0	0
6/29/2018	JAMES DUFF INC, 224025	51" HEIM/SADDLE STEERING/ADJ TRAC BAR	-611.99	0	0
7/10/2018	JAMES DUFF INC, 7453968	STR WHL INSTALL KIT, HORN BUTTON, STEERING WHEEL	-118.45	0	0
7/10/2018	FIRST CALL, 0970-482845	CARBURETOR	-457.61	0	0
7/16/2018	NAPA, 623168	NAPA OIL SEALS (2)	-56.08	0	0
7/16/2018	NAPA, 623247	BRAKE PAD ANTI-RATTLE (8)	-8	0	0
7/18/2018		LABOR (7/11/2018 - 7/17/2018)	-3523.42	41.28	3523.42
7/18/2018		GEAR OIL 80W90 5 GAL	-28.98	0	0
7/18/2018		1/8 DRILL BIT	-3	0	0
7/16/2018	FIRST CALL, 0970-483962	AXLE SEAL (2)	-30.48	0	0
7/19/2018		LABOR (7/18/2018 - 7/19/2018)	-562.96	6.6	562.96
7/23/2018		POWER STEERING KIT SBF	-295.99	0	0
7/23/2018		CLAMP HOSE 1/4 - 1/2	-0.39	0	0
7/23/2018		P_WER STEERING FLUID	-14.4	0	0
7/23/2018		ADAPTER, P ST. 5/8 - 9/16	-9.64	0	0
7/23/2018		LABOR (7/19/2018 - 7/23/2018)	-446.12	5.23	446.12
		TOTALS TO DATE	-10412.72	54.41	4643.27

PARTS & LABOR

10412.72

SALES TAX

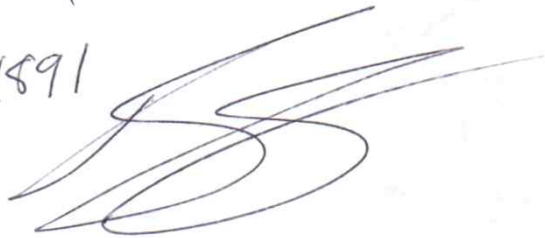
699.76

7/23/2018

OUTSTANDING BALANCE:

11112.48

*Paid in Full  
# 4891*



QUANTITY PART NUMBER AND DESCRIPTION UNIT PRICE EXTEND

	1	Lower column		
	1	Steering wheel		
	1	Gear box		
	1	Reinforcing		
	1	New inner axle & seals		
	1	Hub bearings races seals		
	1	Bell joints		
	1	B Sponders Bearings		
	1	win hubs (opinals not list)		
	1	2 BR carb		
		ADDITIONAL PARTS ON BACK		
		<b>TOTAL PARTS</b>		
		<b>TOTAL SUBLET REPAIRS</b>		

CHECK ONE  
 ESTIMATE  
 INVOICE  
 NOTICE: Management is not responsible for theft or damage to vehicles or contents on this property.

PLEASE READ CAREFULLY, CHECK ONE OF THE STATEMENTS BELOW, AND SIGN:  
 I UNDERSTAND THAT, UNDER STATE LAW, I AM ENTITLED TO A WRITTEN ESTIMATE. IF MY FINAL BILL WILL EXCEED \$100.  
 I REQUEST A WRITTEN ESTIMATE.  
 I DO NOT REQUEST A WRITTEN ESTIMATE AS LONG AS THE REPAIR COSTS DO NOT EXCEED THE SHOP MAY NOT EXCEED THIS AMOUNT WITHOUT MY WRITTEN OR ORAL APPROVAL.  
 I DO NOT REQUEST A WRITTEN ESTIMATE.

LABOR CHARGES BASED ON:  
 FL RATE \$85.00 PER HOUR  
 BOTH ABOVE PER HOUR  
 ESTIMATE/DIAGNOSTIC FEE: \$100.00 PER HOUR AT  
 OR HOURLY AT  
 PER HOUR  
 CHANGE FOR DISASSEMBLY AND/OR REASSEMBLY  
 WE CANNOT REASSEMBLE:  
 YES  NO  
 SAVE OLD PARTS  
 YES  NO  
 SIGNED *Tom Mandy* DATE 10/26/16 (Core may apply)

**VELOCITY RESTORATIONS, LLC**  
 100 MYRICK STREET  
 PENSACOLA, FL 32505  
 (850) 434-6769  
 MV 89239

Date: \_\_\_\_\_ Time: \_\_\_\_\_  
 Proposed Completion Date: \_\_\_\_\_  
 Intended Payment Method  
 CASH  CHECK  CREDIT CARD

YEAR 1977 MAKE Ford MODEL Bucco  
 VIN 415G4086073  
 IN DATE / / OUT DATE / /  
 ODOMETER / / ODOMETER / /  
 LICENSE TAG NO. / /  
 # DESCRIPTION LABOR  
 LUBE   
 CHANGE OIL   
 FLUSH LUBE

1	Rebuild front axle	month/	mile warranty
2	Inspect gearbox		
3	Inspect Tie Rod assembly		
4	Inspect carb		
5	CUSTOMER COMPLAINT/PROBLEM:		

TECHNICIAN SIGNATURE X  
 ESTIMATED COST OF REPAIR \$  
 ESTIMATE \$  
 REVISED ESTIMATE \$  
 INCL. ESTIMATE \$

FL. TIME \$  
 DISPOSAL \$  
 DAILY CHARGE FOR STORAGE AFTER WORKING DAYS \$  
 AFTER CUSTOMER NOTIFIED \$  
 ESTIMATE GOOD FOR 30 DAYS. I hereby authorize the above repair work to be done along with the necessary material, and hereby grant you and/or your employees permission to operate the vehicle herein described for the purpose of the repair. I understand that the final bill to the customer may be more than the amount with your shop order. I understand that the final bill to the customer may be more than the amount with your shop order. Repair shop will not be held responsible for loss or damage to the vehicle or articles left in vehicle in case of fire, theft or any other cause beyond your control. If it becomes necessary for you to employ a collection agency and/or an attorney to collect this account, I the undersigned agree to pay all court costs plus a reasonable attorney's fee.

FL. TAX TOTAL \$  
 TAX \$  
 TOTAL \$

The limited warranties applying to the parts listed hereon are those which may be offered by the manufacturer. We hereby expressly disclaim all warranties, either expressed or implied, including any implied warranties of the merchantability or fitness for a particular purpose and neither assume, nor authorize any other person to assume for the company any liability in connection with the sale of this part(s) and/or service. Buyer shall not be entitled to recover from the company any consequential damages, to property, damages for loss of use, loss of time, loss of profits or income, or any other incidental damages.



Bestop Tuffy LLC  
 25733 Road H  
 Cortez CO 81321  
 USA

Phone: 970-564-1762  
 Fax: 970-564-1783

ID 8659386696

Pack Slip: 343891  
 343891

**Packing Slip**

Page: 1 of 1

**Sold To:**

**Phone:**   
**Fax:**

**Ship To:**

**Phone:**   
**Fax:**

Ship Date: 1/31/2018  
 Ship Via: FedEx Ground (supports Car)

F.O.B.:Origin

PO Line	Part Number/Description Planned Qty	Shipped Qty	Weight	Rev PO Line
Sales Order:125136      Your PO: 23151		Salesperson(s):Iain S Berdzar		
Line 1	Rel 1			
	256-01/BRONCO 66-77 CONCEAL CARRY UNDERSEAT SECURITY DRAWER 1.00 EA	1.00 EA	17.00 #	0
	<i>Our Part:</i> 256-01		0	
			<b>Total Weight: 17.00 #</b>	

James Duff Inc.  
M-F 10 AM - 6 PM EST  
6609 Bronco Ln.  
Knoxville, TN 37921

Phone: (865) 938-6696 Fax: (865) 938-6746  
BILLED AT KNOXVILLE, TN LOCATION

JDE

DATE: 01/30/2018  
ACCT NO: MTLCA01  
SLS ID/REP: EML /  
PO NUM:

TERMS: CASH  
JOB:

SHIP VIA: United Parcel Serv I  
TAX EXEMPT#:

PAGE: 1  
ORDER: 221075  
INVOICE: 114557

I N V O I C E

PH: (850) 368-0696  
FAX:

PL ITEM NUMBER	DESCRIPTION	QUANTITY	ORDERED	SHIP	B/O	YOUR PRICE	EXT AMOUNT
----------------	-------------	----------	---------	------	-----	------------	------------

002 4799	Tuffy EB Under PASS Seat Draw	1	1			134.9500	134.95
033 DROP SHIP	Drop shipped & any state tax	300				0.1000	30.00

\*\* Spec Inst: TOMRANGER23@GMAIL.COM

Please open and inspect your order RIGHT AWAY.  
DAMAGE or SHORTAGES must be reported IMMEDIATELY.  
Call (865) 938-6696 for information if you have any problems.  
THANK YOU for ordering from James Duff Inc.!

Type	Date	Total Reference
Payment	01/30/2018	164.95 CC Auth #: V0828
		.00 Invoice Balance

WEIGHT: 18.00 TAXABLE: .00  
TENDER: 164.95 CC NON-TAX: 164.95  
CHANGE: .00 LABOR: .00

SUB TOTAL: 164.95  
TAX: .00  
INV TOTAL: 164.95

7 JDE RECEIVED BY



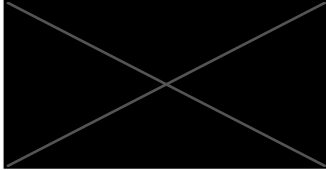
**Toms Bronco Parts**

2661 S Pacific Hwy  
Medford, OR 97501  
541-779-1339

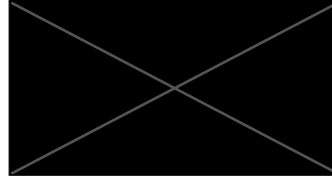
**Invoice**

DATE
4/24/2019

Ship To:



Bill To:



77

Page # 1 of 1

Sales ID	Order No	Sale Date	Ship Via	Pay Method
14.00	373947	4/24/2019	FedExGnd	Credit

Part No	Description	Qty	Price	Extended Price
6439	Heater Hose T-Bolt Clamps - Full Set of 6	1.00	\$24.95	\$24.95
6344K	Radiator Hose Kit w/Clamps, Silicone,	1.00	\$104.90	\$104.90

Core Returns require Order # and be Returned w/in 30 Days. No Returns after 30 Days.  
1 Year Warranty on Rebuilt Parts, 30 days on Used - 15% Restock Fee on Returned Items.

Subtotal: \$129.85  
S & H: \$21.13

**PLEASE INSPECT ORDER w/in 48 hrs for Damaged or Missing Items.**

PHONE	Store Credit Balance: \$0.00	Pay Method:	Credit	\$150.98
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Thank you for choosing Tom's Bronco Parts!!!

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**Tom's Bronco Parts DOES NOT under any circumstances reimburse for any labor costs incurred during the installation, replacement or warranty of any item.**

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 1045 S Cherokee Ln, Lodi, CA 95240  
 209-400-7200 www.wildhorses4x4.com  
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Order # 355243A					Invoice Date 04/24/19	Page 1
Bill To 				Ship To		
Customer No. 1002815	Sales I.D. JJ /JJ	Reference #	Source BD/PC	Terms XXXXXXXXX0828 VISA		
Ordered By		Warehouse	Phone Number (850) 368-0696	Total Wt. 6.3	Zone 8	Pkg 1
Ship Via UPS						

We appreciate your business. Please inspect all packages for damage and report to shipper within 24 hours. Returns are subject to 15% re-stocking fee. No returns after 30 days. Thank you!!!

Qty	B/O	Ship	Item #	Description	Un. Price	Ds	Amount
1	0	1	3463	Under Hood Storage Z Box	59.99	--	59.99
1	0	1	5027	Silicone Heater Hoses Set 66-77 Bronco	49.00	--	49.00
1	0	1	7100	Speedometer Cable (72.5 Inches)	27.99	--	27.99
1	0	1	7103	Speedometer Drive Gear Clip	4.00	--	4.00
1	0	--	JOHNNY	LIKE US ON FACE BOOK	0.00	--	0.00
					MERCHANDISE INVOICE TOTAL \$		140.98
					SHIPPING & HANDLING \$		27.19
					INVOICE TOTAL \$		168.17
					CR. CARD: V , APPR:024840 \$		-168.17

Return in  
 Dec 17 2019  
 Store Credit

USAA CC

Wild Horses inc.  
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Order # 321689A					Invoice Date 01/22/18	Page 1
Bill To 				Ship To		
Customer No. 1002815	Sales I.D. JN /JN	Reference #	Source BD/PC	Terms XXXXXXXXXX0828 VISA		
Ordered By		Warehouse	Phone Number ( ) -	Total Wt. 114.0 Lbs	Zone 8	Pkg 3
Ship Via UPS						

We appreciate your business. Please inspect all packages for damage and report to shipper within 24 hours. Returns are subject to 15% re-stocking fee. No returns after 30 days. Thank you!!!

Qty	B/O	Ship	Item #	Description	Un. Price	Ds	Amount
1	0	--	0001U	FREE WILD HORSES Catalog	0.00	--	0.00
1	0	--	1120	2 1/2 11 Pack Leaf Spring Kit	489.00	--	489.00
2	0	2	1121WH	single 2 1/2 11 leaf	0.00	--	0.00
1	0	1	1198	Spring and Shackle Bushing Kit Urethane 66-77 Bronco	0.00	--	0.00
1	0	1	1215	Hardware For Spring & Shackles	21.99	--	21.99
1	0	1	1220	U-Bolts (4) 1/2x8	0.00	--	0.00
1	0	--	JUSTIN	LIKE US ON FACE BOOK	0.00	--	0.00
MERCHANDISE INVOICE TOTAL \$							510.99
SHIPPING & HANDLING \$							148.64
INVOICE TOTAL \$							659.63
CR. CARD: V , APPR:022645 \$							-659.63



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- 960 East Glendale Avenue • Sparks, NV 89431 • 775-352-8787
- 20 King Mill Road • McDonough, GA 30253 • 770-288-3200
- 2200 E. Interstate 20 • Arlington, TX 76018 • 682-375-2700

### INVOICE



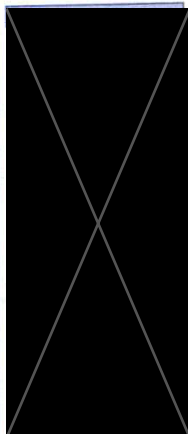
INVOICE NUMBER	DATE
6636522	03/21/18
CUSTOMER NUMBER	PAGE
19196490	1

**EXCHANGE/RETURN**

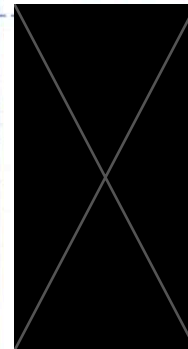
INVOICE NUMBER: 6636522-4  
DATE: 03/21/18

**How to Return an Order**

Please fill out the back of this form. If you wish us to handle your return, please include the return number on the list below. For the return, please include the phone number in case we have any questions. Please be certain that the return information is correct on this sheet.



S H I P T O



Qty.	Part Number	Part Description	Status*	Unit Price	Extended Amt.	Qty.	Part Number	Exchange Refund	Qty.	Reason Code	Explanation
------	-------------	------------------	---------	------------	---------------	------	-------------	-----------------	------	-------------	-------------

### Special Offer!

Here is \$20.00 to use on your next order of \$100 or more. Use Summit Bucks certificate number ZH49254854 when you order. Don't wait! This offer expires 09/17/18.

Ordering by phone? Give the certificate number to the rep.  
Ordering at SummitRacing.com? Enter the certificate number at checkout.  
Ordering by mail? Write the number on the order form.  
Shopping in a Summit Racing store? Give the certificate number to a cashier.  
Summit Bucks have no cash value and cannot be used to buy gift cards.  
Summit Bucks redeemed online can only be used at SummitRacing.com.

1	FMS-M-12259-C301	9MM IGNITION WIRE SET BL	****	38.99	38.99	1	FMS-M-12259-C301				
	****	SRE CATALOG	****	****	****						

**NOTE:** If you wish to return an item, see instructions on the back of this form and complete the attached Exchange/Return Form.

\*Explanation of status column codes: B/O = backorder C/S = canceled ship S/S = shipped separate

Thank You!  
Delivery & Handling 9.99  
Credit Card Charge 48.98

\*\* DECLARED PART VALUE THIS SHIPMENT \*\* 38.99 U.S.D.

\*\* DECLARED VALUE \*\* 38.99

Tom Mulcahey  
191 Baggett Pl. SW  
Fort Walton Beach, FL 32548

725 00 32548 01 1392 0 T 6636522 1

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YOUR SALES REP IS MAVERICK.  
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9202 3901 0071 2078 4589 10

**V247**



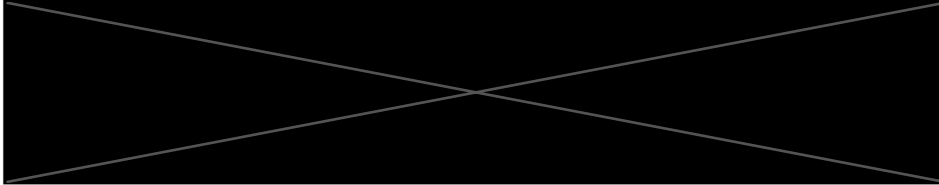


4140 Concord Parkway, S.  
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U.S. TOLL FREE: (800) 476-9653 (ORDERS ONLY)

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FAX NUMBER: (704) 786-8180  
www.dennis-carpenter.com  
email: info@dennis-carpenter.com

Date	Page
12/18/2019	Page 1 of 1
INV00053946	



Order/Shipment No. SON0000035859	Order Date 12/16/2019	Customer No. BPC-000009972	PO Number	Ship Via BEST	Terms CREDITCARD
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Product	Ordered	Shipped	CoO	Price Per Unit	Extended Price
C5TZ-17260-Y SPEEDO CABLE & HOUSING 72.50 I	1 EA	1 EA	CN	19.95	19.95
C6TZ-17261 SPEEDOMETER CABLE TO FIREWALL	1 EA	1 EA	US	3.50	3.50
C1DZ-17292-A SPEEDOMETER DRIVEGEAR RETAINER	1 EA	1 EA	CN	2.95	2.95
Shipping/Other Fees					Amount
Shipping/Ins					9.99
Payment	Open item 12/18/2019		Order Total	36.39	Remain to pay 0.00

13*11*3 JB CC	<b>Tax excluded line total</b>	<b>26.40</b>
	Shipping/Other Fees	9.99
	<b>Total tax excluded</b>	<b>36.39</b>
	Amount of submitted tax	0.00
	VAT amount	0.00
	Amount of non-submitted tax	0.00
	<b>TOTAL TAX INCLUDED</b>	<b>36.39</b>
	Paid amount	36.39
	<b>NET PAYABLE</b>	<b>0.00 USD</b>

NOTICE: Returns within 30 days of shipping date are acceptable. Past 30 days a 20% restocking fee will apply and after 6 months a 50% restocking fee will apply. For no reason, will returns be accepted after one year.  
All returned goods must be accompanied with Invoice No. and return authorization number.

Tracking Number: 9405509898642816879747

+ Master Cylinder  
upgrade

### Gaskets

OS 13260 T - Oil Pan Set -8631 no name  
TCS 45450 - Timing Cover Set -8634 no name  
~~for Dana 20 w/steer~~  
8526 - Seal & Gasket Kit  
for Dana 20  
VS 13264 T - Valve cover set  
LLR-C900 - 9" Diff Cover Gasket

### E-Brake Parts

3116 - E brake Equalizer  
3125 - E-Brake Equalizer Lever 66-77  
1596 0200W - E brake Cable  
5638 - E-Brake Cable Floor mount Plate 66-77  
3114 - Emergency Brake adjusting rod  
3123 - E-Brake Spring 66-77  
3126 - E-Brake equalizer lever Hardware kit

### Brake Parts

2x Brake Disks  
1x Left Caliper NR172 15M1120  
1x Right Caliper NR172 15M1120  
1x DBK9 Trk Set complete

### Misc Parts

- 1x Electrolum Instrument Panels
- 1x Twin Sticks Set
- 2x Instrument panels
- 6x Top clamps
- 4x Door Hinges
- 1x Cig lighter
- 2x Seat Buckle only
- 1x Seat Buckle/Belt assbly
- 1x Nylon mounting rod Pecte
- 2x Door Straps
- 3216 - WH Rear 88 Hard line w/88 Fittings 2pc
- 2x misc Radiator Hose
- 1x Spark plug wire
- 1x Braided Brake Hose
- 2x Brake Hoses DOT 1/8 HL

### - Misc Hardware A

- 1x Rad plug\*
- 2x Hose clamp\* (Bronco Hood) Struts x2
- 6x Hex Bolt
- 4x Bell Clamp
- 10x Lock nut
- 2x Lg Washer
- 12x Sm Washer

- 1x B-0132P Fuel Pump
- 2x Wiper Blades
- 3187 "unlegible" to front Hose on frame
- 8122 Stage 8 Locking Oil Pan Bolts
- 1x Wildwood <sup>max</sup> Brakes Stripes

## MISC

- Tire Patch Kit
- 3x Rad Hose
- 1x Fuel line
- 2x S. plug wire
- Distributor rotor
- Distributor cap
- Starter Solenoid
- Ignition Control Module
- Power steer Belt
- AIT Belt
- Jumper Cables
- 2x Oil filters
- 2x mirrors
- 1x Misc radio parts
- misc nuts & Bolts

date / /

2lg, 1x Small Breaker  
2usb Brackets w/ Charger


Upgrades

MOAB adj. proportioning valve  
Aluminum Tandem master cylinder



Wild Horses inc.  
 1045 S Cherokee Ln, Lodi, CA 95240  
 209-400-7200 www.wildhorses4x4.com  
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Order # 412637A					Invoice Date 10/30/20		Page 1		
Bill To 				Ship To					
Customer No. 1002815		Sales I.D. JJ/JJ	Reference #		Source BD/PC		Terms XXXXXXXXX4464 VISA		
Ordered By			Warehouse	Phone Number (850) 368-0696		Total Wt. 26.0 Lbs	Zone 8	Pkg 1	Ship Via F1H

We appreciate your business. Please inspect all packages for damage and report to shipper within 24 hours. Returns are subject to 15% re-stocking fee. No returns after 30 days. Thank you!!!

Qty	B/O	Ship	Item #	Description	Un. Price	Ds	Amount	
1	0	1	3468	Tuffy Deluxe 8in Security Console Black	250.00	--	250.00	
1	0	--	JOHNNY	LIKE US ON FACE BOOK	0.00	--	0.00	
							MERCHANDISE INVOICE TOTAL \$	250.00
							SHIPPING & HANDLING \$	44.43
							INVOICE TOTAL \$	294.43
							CR. CARD: V , APPR:030630 \$	-294.43



**WARNING** Proper operation of your brakes is essential for your safety and the safety of others. Any brake service should be performed **ONLY** by persons experienced in the installation and proper operation of brake systems. It is the responsibility of the person installing any brake component or kit to determine the suitability of the component or kit for the particular application. After installation, and before operating your vehicle, be sure to test the function of the brakes under controlled conditions. **DO NOT DRIVE WITH UNTESTED BRAKES!**

**IMPORTANT** Take time to read all the literature that came with this kit. Before beginning installation check the provided list of parts against what you received to ensure that all parts are present. While this kit was designed to make the process of changing brake parts as simple as possible, **NOTE: WITH SOME KITS IT MAY BE NECESSARY TO MAKE MINOR CHANGES TO YOUR CAR! READ ALL WARRANTY DISCLAIMERS AND RETURN POLICIES INCLUDED IN THIS KIT PRIOR TO INSTALLATION!**

**NOTE** Always utilize safety restraints when operating the vehicle. The installation of disc brakes will require the use of 15" wheels. Any attempt to install disc brake with a 14" wheel will be the customer's responsibility.

**NOTE** This kit is an aftermarket solution. It is not intended to be a direct installation or OEM replacement. Due to changes in production in certain years, your car may require modifications beyond these instructions for this kit to install properly.

## INSTALLATION INSTRUCTIONS

<b>PARTS INCLUDED WITH THIS KIT:</b>		
<b>PART #</b>	<b>DESCRIPTION</b>	<b>QUANTITY</b>
BR9ASET	contains (2) BR9A bracket and (2) FL9A	1 bag
BR9BSET	contains (2) BR9B bracket and (2) FL9B	1 bag
BR9CSET	contains (2) BR9C bracket and (2) FL9C	1 bag
CSB9TRK	Caliper Bracket	2
HWK9	Hardware Kit	1 bag
HSDBK-10mm	Brake hose	2
EBK9	Emergency brake kit	1 bag
BHC9	2 brake hose mounts and 2 clips	1 bag
NR172/NR173	Left & Right brake caliper	1 box
5568 Rotors	Rotors	2
E9CABLE 05024	E-Brake Cable	1
E9CABLE 05023	E-Brake Cable	1
<b>PERFORMANCE UPGRADE PARTS:</b>		
HSDBK-SS-10mm	Stainless Steel Braided Hoses	2
<b>NOT INCLUDED PARTS REQUIRED FOR PROPER OPERATION:</b>		
PV4	Disc/Disc Proportioning Valve	1
	1 1/8" Bore Master Cylinder	1
We also strongly suggest replacing the Axle Shaft Seals during installation of this kit.		
<b>OPTIONAL PARTS (NOT INCLUDED WITH BASIC KIT, AVAILABLE FOR SEPARATE PURCHASE):</b>		
	Power Booster	
	Master Cylinder	
	Proportioning Valve Kit	
	Vacuum Hose & Fittings	

## INSTALLATION INSTRUCTIONS

### PREPARING YOUR VEHICLE TO INSTALL YOUR BRAKE SYSTEM UPGRADE

1. Rack the vehicle.
2. If you don't have a rack, then you must take extra safety precautions.
3. Choose a firmly packed and level ground to jack up the vehicle.
4. Chock the front wheels.
5. Jack the vehicle up and support it with jack stands and secure the pins.
6. Put the transmission in park if automatic, reverse if manual transmission.
7. The wheels should be allowed to free hang to relieve tension on the springs.

**IMPORTANT** NEVER rely on jacks to support a vehicle! Always test the steadiness of your stands that are supporting the vehicle before attempting to work on a raised vehicle!

### COMPONENTS TO INSPECT, REPLACE OR UPGRADE DURING INSTALLATION OF DISC CONVERSION KITS

Shocks and hardware	Proportioning Valve	Proportioning valves
Brake lines	Stainless steel brake lines	Stainless steel hardware

### SUGGESTIONS:

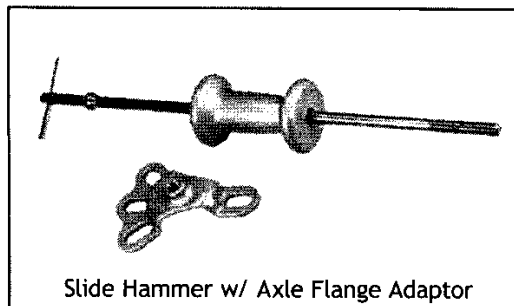
- » Take the time to identify any suspect parts that are not included in this kit.
- » Make upgrades such as converting to polyurethane bushings, performance shocks, Coil Over Springs, etc.
- » Plan any Installation (s) of replacement parts during the various stages of the drum to disc conversion process.
- » Check for interference with the exhaust system before installation.
- » Check for proper master cylinder bore size

Slide Hammer Tool	Drum brake tool	Flare wrench set	Wheel chocks
3/8" ratchet drive set	3/8" Allen wrench or socket	Jack stands	Brake spring pliers
Box end wrench set	Differential Fluid	Tire iron	Brake bleeder wrench
Pliers	Screwdriver	Snips	
Brake Fluid	Line bending tool 555-80086	Disc brake quiet	Wheel bearing grease
Caliper slide grease	Brake cleaner	Hand cleaner	

## INSTRUCTIONS

**NOTE: THE REAR AXLES MUST BE REMOVED TO INSTALL THIS KIT!**

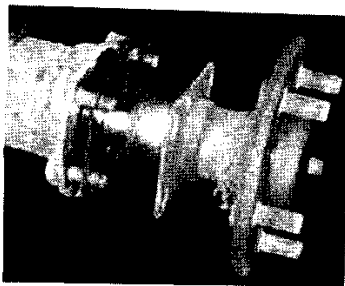
1. Prior to disassembly spray the nuts and bolts that will be removed with a penetrant.
2. Remove the rear tires.
3. Disconnect the drum brake hoses from the hard line using the appropriate flare wrenches.
4. Remove the stock Ford drums, brakes and the backing plates from the housing. To do this, you will first need to remove the "T" bolts that hold the backing plates and the axles to the housing.



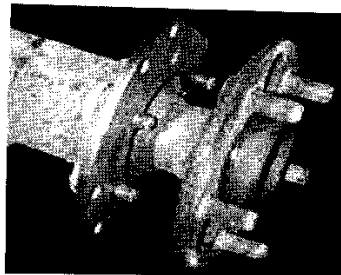
Slide Hammer w/ Axle Flange Adaptor

## INSTALLATION INSTRUCTIONS

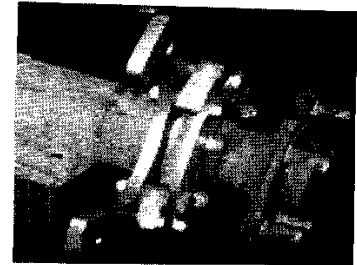
5. Now pull the rear axles out of the rear end housing by using an axle puller. This will ensure the no damage is done to the axle flange or bearings.
6. Now you can remove the drum backing plate and disconnect the emergency brake.
7. Clean the rotors using brake cleaner first, then with soap and water. Dry with a clean towel.
8. Check to make sure that the axle flange is 6 1/8" in diameter or smaller. (Trial fit the rotor to the axle flange.) This will ensure that the rotor will mount flush to the axle flange. (If the axle flange is larger than 6 1/8", you will need to *machine it down to the proper size.*) *If you have aftermarket axles consult the manufacturer before machining them.*
9. Clean the axle housing flanges and where the axle bearing seats.
10. Now you will need to determine which set of spacers and brackets you will need for your car. Each set has been individually bagged for ease of identification. The easiest way to identify which set you will use is to check the holes in the spacer plate (in bags labeled A,B, and C) to see if they align with the holes in your axle housing.



*Installation of Spacer Plate.*



*Installation of small bracket.*



*Installation of caliper bracket.*

11. Once you have determined the proper bracket set, install the axle spacer plate followed by the axle. (The spacer plate will take the place of the backing plate.)
12. Install the primary bracket so that the calipers will be mounted up and toward the rear of the car.
13. Now reinstall and tighten the bearing retainer nuts.
14. Take the supplied bolts, and install those on the primary bracket. Use the set of flat rectangular spacers, provided and install those onto the bolts (See Figure 1), to set the back spacing of the bracket to center the caliper over the rotor.
15. Bolt the secondary bracket to the primary bracket and tighten the nylock nuts.
16. **IMPORTANT: Check to be sure the axle retaining "T" bolt heads clear the edge of the secondary bracket! If the "T" bolts interferes with the secondary bracket, it will be necessary to trim the bolt head to allow it to seat properly.**
17. Install the new rotor onto the axle flange. (Note: Use two or three wheel nuts to hold the rotor in place so you can complete the installation. Only hand tighten the wheel nuts so that you will not damage or warp the rotor.) Now rotate the rotor and check that the rotor runs true. You also want to be sure that nothing is interfering with the rotation. To be sure that the rotor is flush to the axle flange and is all the way over the axle center pilot, insert some strips of paper between the back of the rotor and the axle flange. If you cannot pull the paper out easily, then the rotor is all the way on.
18. The installation of the rear caliper has three steps:

- A. Physically installing the caliper.
- B. Physically setting up the emergency brake.

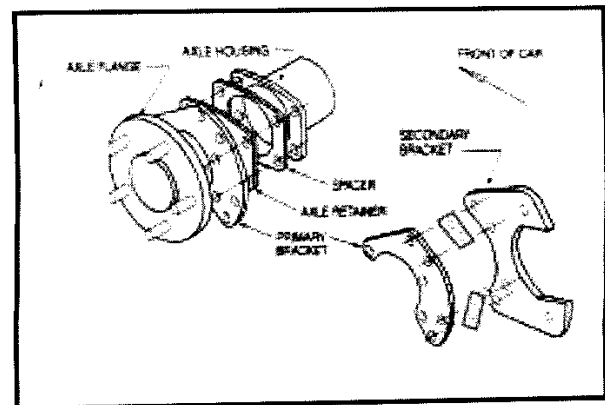


Figure 1

## INSTALLATION INSTRUCTIONS

### C. Emergency brake adjustment.

19. With the rotor and caliper bracket installed, locate the two metal slider sleeves that the mounting bolts go

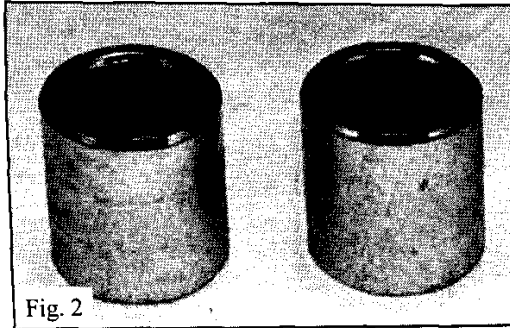


Fig. 2

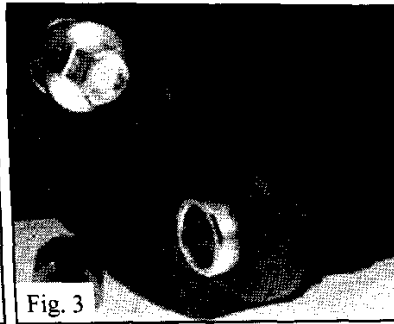


Fig. 3

through (Fig. 2).

20. With your thumbs, press the slider sleeves flush against their tabs to allow the caliper to be installed into the caliper bracket smoothly (Fig. 3). Prior to inserting the caliper into the bracket, you need to make sure that the pads are installed correctly.
21. The inboard pad has a special clip (Fig. 4) that snaps over the caliper piston and rests in a groove on the

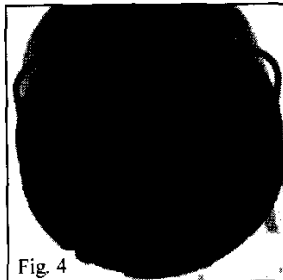


Fig. 4



Fig. 5

piston. The pad has notches into which the tabs of the clips fit (Fig. 5).

22. Now insert the caliper, with the pads installed, into the caliper bracket. The bleeder screws and springs should be at the top with the caliper on the rear of the axle.
23. It may be necessary to retract the caliper piston to allow the brake pads to clear the rotor.
24. To retract the piston, remove the spring on the emergency brake. Be sure to note the position of the spring. Next remove the nut and its' lever. Be sure to note the position of the lever.
25. Move the piston in or out as needed by turning the shaft with the wrench positioned on the integrated hex nut. You may also use the lever to adjust piston depth.
26. Reinstall the bracket, spring, and pads. Install the caliper into the caliper bracket, and press the slider sleeves up against the caliper bracket and tighten down the 2 mounting bolts using an Allen wrench. If needed, install the bracket shims between the axle and the caliper bracket in order to center the caliper over the rotor.
27. Test spin the rotor, and once it is centered, tighten down the bracket.
28. Proceed to setting the emergency brake.
29. If you have not already done so, remove the original drum brake cables from the vehicle.
30. You will be using the front and middle sections of the original drum cable setup.
31. Next feed the end of the new cable though the spring and locate, but do not install the cable into the notch on the lever yet.
32. Now take the clip provided with the kit and stake it over the emergency brake cable to steady the cable against the caliper. Save the old emergency brake clip so you can check the new brake clips for the proper size.
33. With the system physically assembled, proceed to the adjustment of the e brake setup.
34. Attaching the flexible brake hose to the caliper and then to the hard line. Now attach the E-brake cable to the caliper. The parking brake cables are supplied to bring you to a central point, It is the customers responsibility to tie the cables into the system!

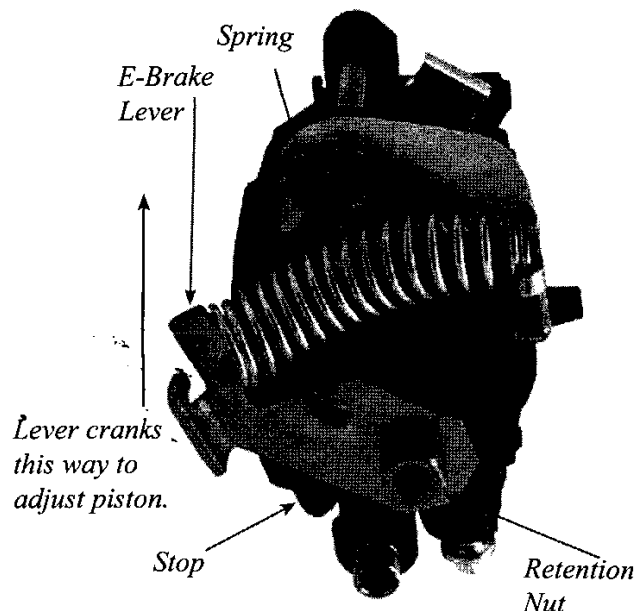
35. Bleed the brakes and test for a full pedal. If the back wheels skid before the front you should install a proportional valve to reduce the pressure to the rear brakes.

### **REAR CALIPER ADJUSTMENT**

When installing rear disc brakes with calipers that have an internal parking brake you must adjust or set the calipers when installing. Failure to do so will prevent you from getting a firm pedal and you will have no rear brake function. Only do this adjustment with the caliper and rotor installed on the vehicle. You must set the parking brake every time you park to keep the calipers adjusted.

#### **INITIAL ADJUSTMENT**

1. Remove the spring.
2. Crank the lever or turn the retention nut to actuate the lever forward.
3. After cranking the lever forward as far as it will go, rotate it back the other way until you hit the stop. You may need to use a long screwdriver to lever the lever back into place.
4. The rear caliper should now be correctly adjusted.
5. Re-install spring

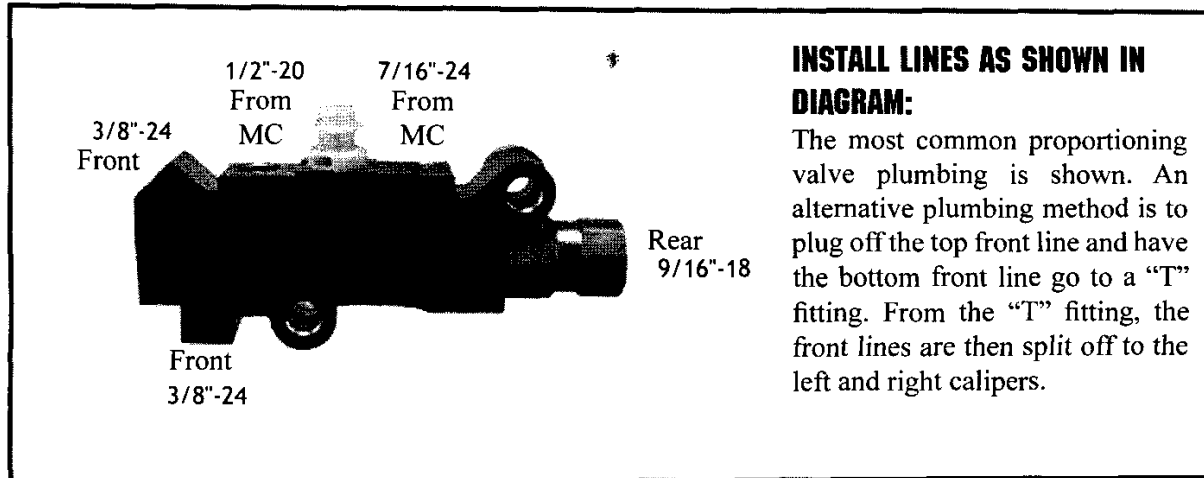


**Important: You must use the parking brake mechanism on a regular basis to set the self adjusting calipers. Failure to use the rear parking brake will result in rear brake loss!**

### **BOOSTER & MASTER CYLINDER INSTALLATION (IF PURCHASED WITH KIT)**

1. Disconnect the old master cylinder lines (Remember, if operating around painted surfaces, avoid brake fluid to paint contact). Remove any valves that are installed in the drum system and discard. If the vehicle has a pressure differential switch, it must also be removed. Remove the old master cylinder.
2. When changing from a manual brake system to a power system, the clevis assembly that attaches the push rod to the brake pedal must be removed and lowered one inch. If two holes are in the pedal use the lower hole for the power booster rod attachment. If only one hole exists from the manual system a second hole must be drilled one inch lower. Remove the clip and pin that attaches the clevis to the brake pedal and retain them. If the lower hole does not already exist, one must be drilled. Screw the clevis assembly onto the new push rod on the booster about 1/2".
3. Mount the booster to the fire-wall with the existing studs or bolts. Place the clevis assembly into the lower hole in the pedal and install the pin and clip.
4. Install the proper fitting into the intake manifold for vacuum. Connect the vacuum hose from the engine to the power booster. **YOU WILL NEED AT LEAST 18" VACUUM TO OPERATE A BOOSTER.**
5. Bench bleed the master cylinder with the supplied bleeder kit.
6. Install the master cylinder onto the booster.
7. Mount the combination valve to supplied bracket and attach the bracket and lines as shown in fig. 4.
8. You will now need to run two lines from the supplied combination valve to the frame. Tie the lines into the existing front and rear lines with brake line couplers. You may run two separate lines from the combination valve

## INSTALLATION INSTRUCTIONS



to each front wheel or you may plug one outlet to the front, run one line and then split it to each front wheel.

### **TESTING THE PROPORTIONING VALVE FOR PROPER OPERATION:**

1. Use a test light by attaching a clip to a positive contact on the vehicle and touch the point of the tester to the electrical connection of the combination valve. If the light does not come on, the valve system is operation correctly and no further testing is required.
2. If the light does come on, this indicates that the pressure differential valve is stuck in the front or rear position.
3. Bleed the brake system to determine if the front or rear lines are blocked off. Set up one front wheel and one rear wheel for bleeding at the same time. Crack both bleeder screws and gently pump the pedal a few times. The blocked side will trickle fluid out when the bleeder screw is cracked and the pedal pressed. An unblocked line will squirt fluid out the bleeder.
4. The lines that are clear must be left open and the blocked lines should have the bleeder screws tight to cause pressure to build up on that side. Be sure to use the standard bleeding procedures to prevent air from entering the system.
5. Slowly press the pedal with steady pressure a number of times until the light goes out; this will center the differential valve. You may also hear a pop come from the proportioning valve. This is the metering valve returning to its equalized position. When the light goes out, close the bleeder screw.

## **WHAT TO DO IF YOU SUSPECT YOUR BOOSTER IS NOT WORKING**

It is rare that one of our kits will contain a defective power booster but if you suspect that your booster is not functioning correctly perform the following tests:

### **BASIC TEST**

1. With the engine off depress and release the brake pedal several times to eliminate vacuum from the power section.
2. Depress the pedal and hold down with light pressure, 15 to 25 pounds.
3. Start engine.
4. If the power unit is operating the pedal will drop slightly. Less pressure will be needed to hold the pedal down.

### **IF BOOSTER IS NOT OPERATING (GIVING A VERY HARD PEDAL)**

1. Disconnect the vacuum hose from the booster check valve and check the vacuum level at this point with the engine running with a vacuum gauge. You should have at least 18" vacuum to the booster. Anything lower will begin to give a hard pedal. If the vacuum level is below 18" you may be able to tune the engine and bring the vacuum level up to that level. If the vacuum level is around 16" the addition of a vacuum reserve canister will improve the braking. If the vacuum level is below 16" you will need to add an electric vacuum assist

## INSTALLATION INSTRUCTIONS

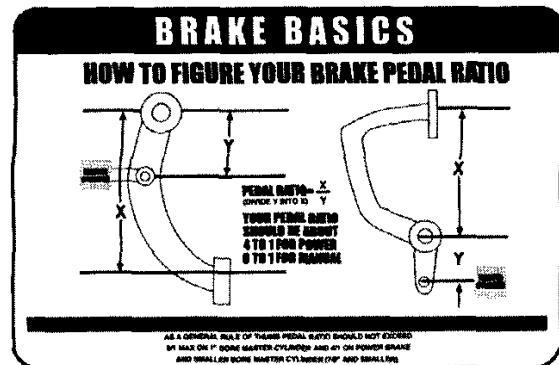
- pump to supplement the engine vacuum.
2. If the vacuum level at the check valve is 18" check that the booster check valve is working. Disconnect the vacuum hose at the check valve and attach a piece of tubing. Blow into the valve. If air passes through the valve is defective and must be replaced. Also look into the hose attachment neck on the check valve and be sure there is no obstruction inside the valve.
  3. Check your booster for a vacuum leak. With everything hooked up run the engine at moderate speed. Release the accelerator and turn the engine off. Wait 90 seconds and apply the brakes. If the brake applications are power assisted there is no leak. If there is no power assist the booster is defective and must be replaced.

### **IF THE BOOSTER IS OPERATING BUT YOU STILL HAVE A HARD PEDAL**

1. Your combination valve may have tripped shutting off fluid flow to the front or rear brakes. This condition will produce a very hard pedal. Check that fluid passes through the valve to both the front and rear by cracking a bleeder screw and observing a good flow of fluid. If one half of the system does not have flow, re-center the valve.
2. You may have frozen rear wheel cylinders or frozen caliper pistons. If these components freeze you can get a very hard pedal.
3. Your pedal ratio may be too low. Check your pedal ratio. The pedal ratio must be in between 4:1 to 5:1. Some of the older cars that had power brakes used a ratio of almost 1:1. If you add a vacuum booster to this type of car you will have a very hard pedal. Typically we are talking about late 50's cars. Adjust ratio as necessary.
4. Your booster may be undersized for the weight of the vehicle or the bore size of the master. If you try to use a small diameter booster such as a 7" street rod booster for a heavy car you will get a very hard pedal. Compounding the problem is an attempt to use a large bore master (1-1/4" or larger) on a small booster.

### **IF YOUR BRAKE PEDAL IS VERY SENSITIVE AND THE BRAKES GRAB**

1. Your pedal ratio may be too high. Power brakes will require a 4:1 to 5:1 ratio. If your ratio is around 6:1 you are getting too much mechanical advantage making the brakes extremely sensitive. Adjust the ratio to correct level.
2. The booster may be too large for the weight of the vehicle. Lightweight vehicles with large boosters give you "touchy brakes". This effect may be dampened somewhat by going to a larger bore master.
3. Too large a booster for front drum brakes. Drum brakes do not require as much pressure as disc brakes (500 psi vs. 1,000 psi). If your booster is very large (11") and you have drum brakes you are over-boosted. Do a pressure test to determine what you have.
4. The booster has a cracked internal hub. When there is a crack in the phenolic hub inside the booster it will be either totally on or totally off. Any slight pressure to the pedal will cause the brakes to lock up. The booster must be replaced.



## TEN REASONS FOR A POOR BRAKE PEDAL

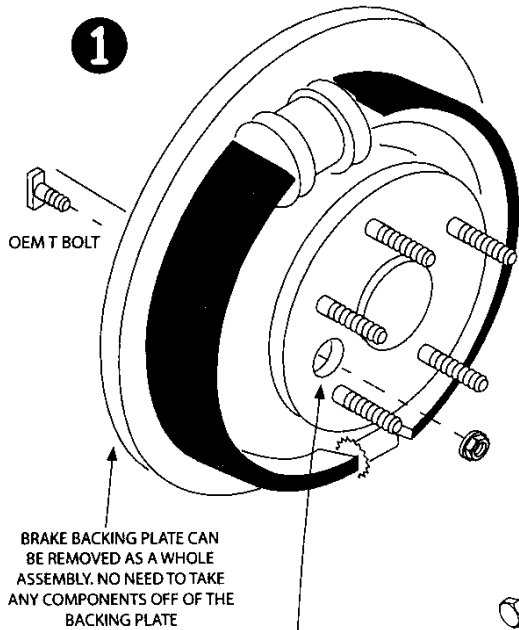
<b>CAUSE</b>	<b>REASON</b>
Bleeder screws on calipers not on top.	The bleeder screws on calipers must be at the 12:00 position on the caliper to allow all the air to escape during bleeding. A very common mistake installers will make is to reverse the side the caliper goes on giving you a situation where the caliper bleeder screw is facing down. It's also common to use the wrong caliper on a bolt on disc kit giving a situation where the bleeder hole is shifted from the 12:00 position producing a pocket of air at the top of the caliper bore which can not be dislodged. Check your bleeder hole orientation.
A defective master cylinder which does not hold pressure.	If brake fluid bypasses a pressure seal on a master cylinder you will get a pedal that fades. To test for this obtain two inverted flare plugs at an auto parts store and plug both master cylinder outlets. Try your pedal. If the pedal is high and firm the master is good. If the pedal fades the master is bad. Replace master as necessary.
No residual pressure valve to rear drums.	Drum brakes require the use of a 10 lb residual pressure valve in the line. This residual pressure counter balances the drum brake spring tension keeping the shoes close to the drums. This results in a higher firmer pedal. You can test this by clamping off the rear hose removing the rear drums from the system. Now test your pedal. If the pedal gets better you will need to splice a 10 lb residual pressure valve into the rear line.
Hard line that loops up.	Hard brake line that loops up and then back down will tend to trap air. It doesn't take much air to cause problems so check your lines carefully.
Incorrect master cylinder.	If the bore size of the master cylinder is too small for the fluid requirements of the system you will get a very poor pedal. This will happen most frequently with four piston calipers and with four wheel disc brakes. The only solution for this is to install a larger bore master cylinder or a true four wheel disc master.
Incorrectly bled or adjusted rear calipers.	Rear calipers that have an internal parking brake with a lever can be troublesome. These calipers must be adjusted so that the piston is moved out and the pads are close to the rotor. If this initial adjustment is not made the pistons will travel outward during activation but no squeezing of the rotor will occur. This can be checked by clamping off the rear hoses and checking if the pedal gets better. Adjust as necessary.
Incorrect booster pin length.	The booster pin that pushes on the master cylinder must almost be touching the master cylinder piston face. A gap larger than 1/32" will begin to introduce a spongy pedal. Adjust as necessary.
Silicone brake fluid.	While silicone fluid is great because it does not attack paint it also aerates very easily and can give a spongy pedal.
Rear wheel cylinders too large.	Rear drum wheel cylinders that are too large will give a poor pedal. Check as in step six above.
Loose front wheel bearings.	Loose front wheel bearings will cause rotor wobble. This will cause the caliper pistons to retract too far into the caliper giving a spongy pedal every time you hit the brakes. Check and adjust as necessary.

# WILD HORSES FOUR WHEEL DRIVE

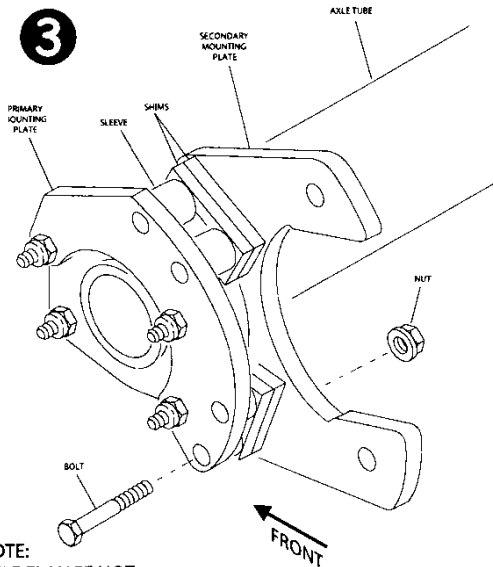
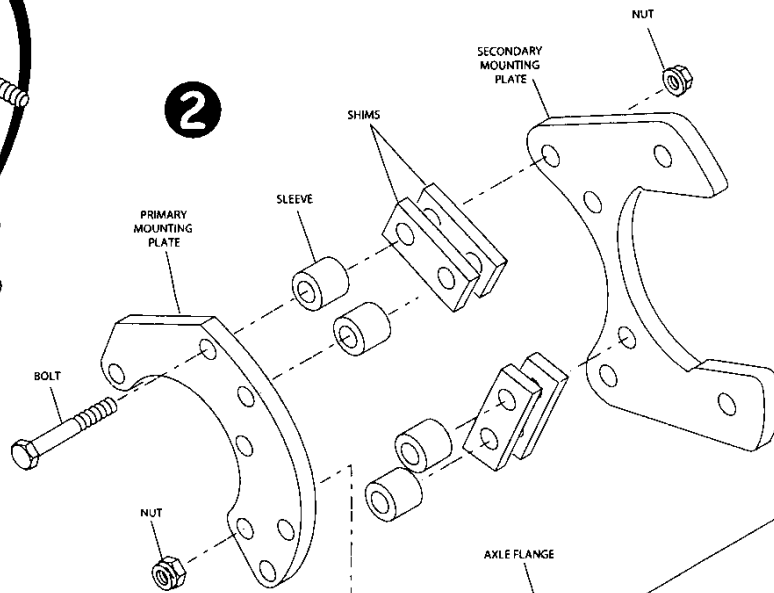
Phone (209) 400-7200 Fax (209) 943-7923 www.wildhorses4x4.com

## Rear Disk Brake Kit w/ E-Brake Cables

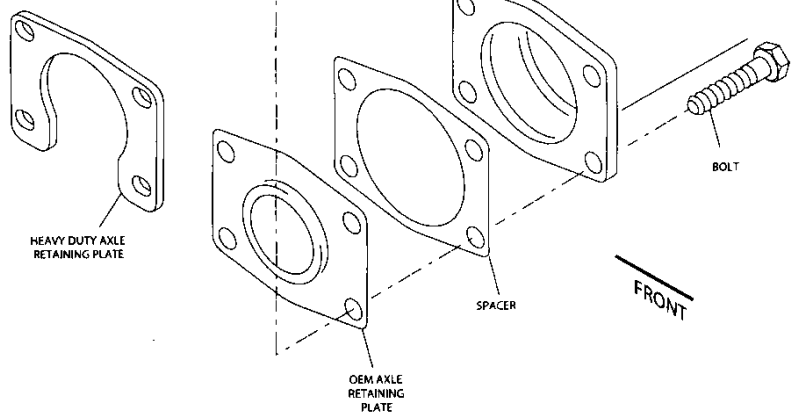
#3131 Date 02/21/19



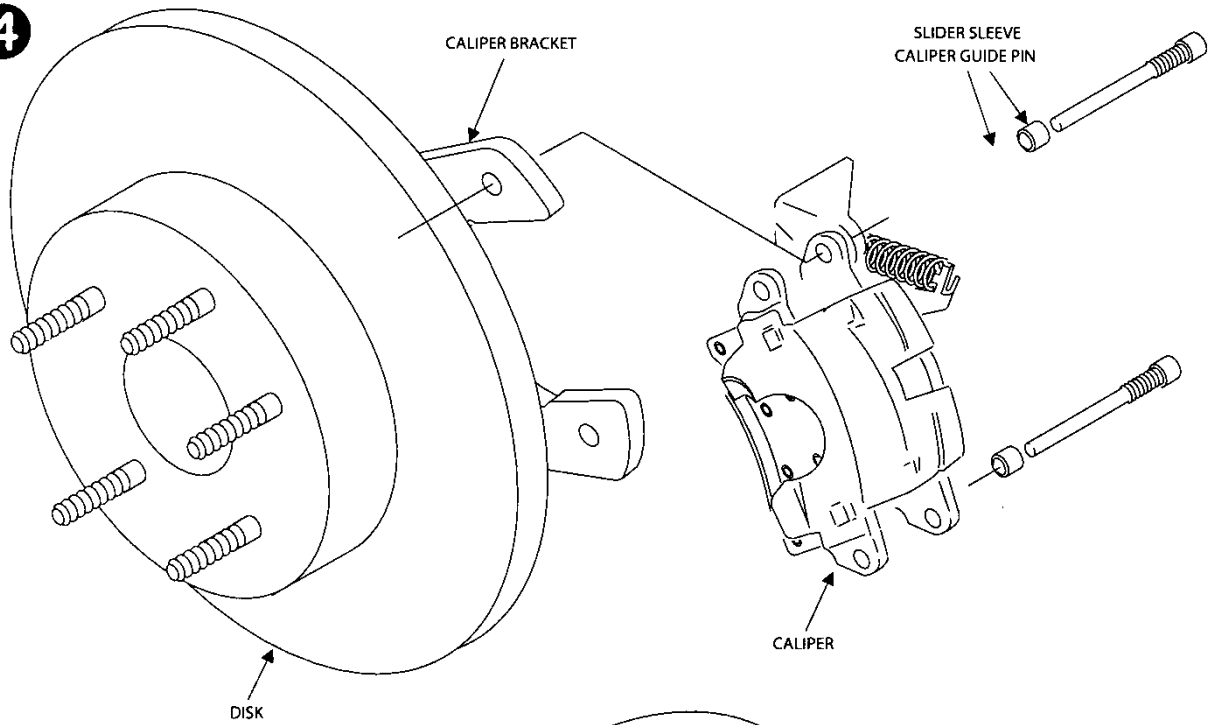
REMOVE THE 4 NUTS SECURING THE BRAKE BACKING PLATE THROUGH THE HOLE IN THE AXLE WHEEL FLANGE



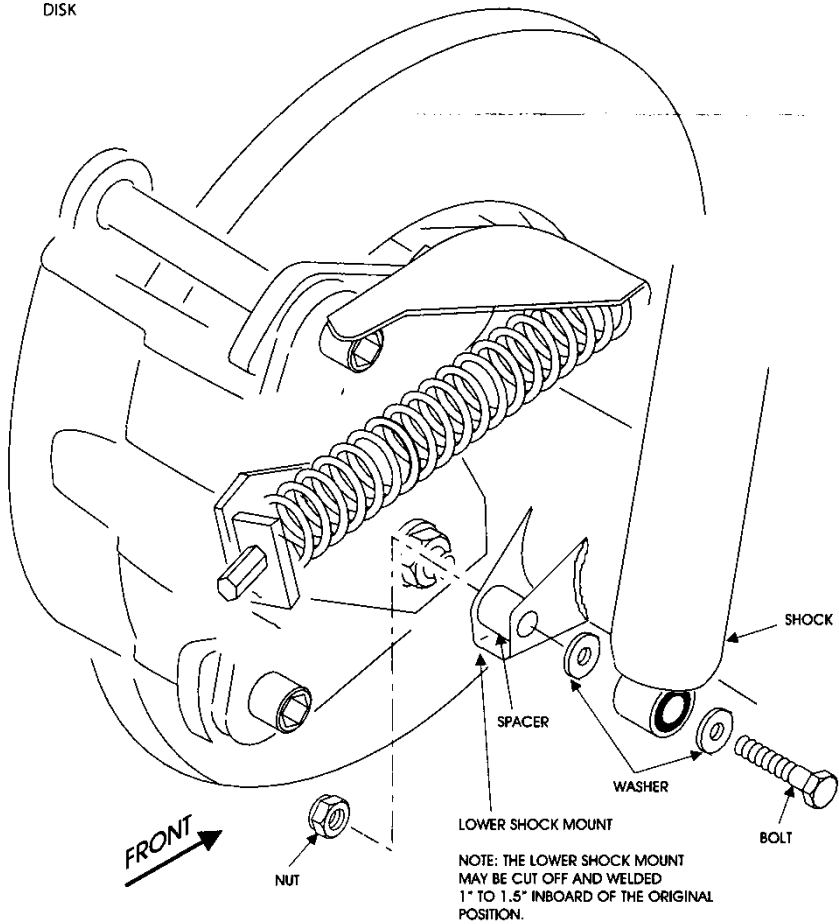
NOTE:  
AXLE FLANGE NOT SHOWN FOR CLARITY



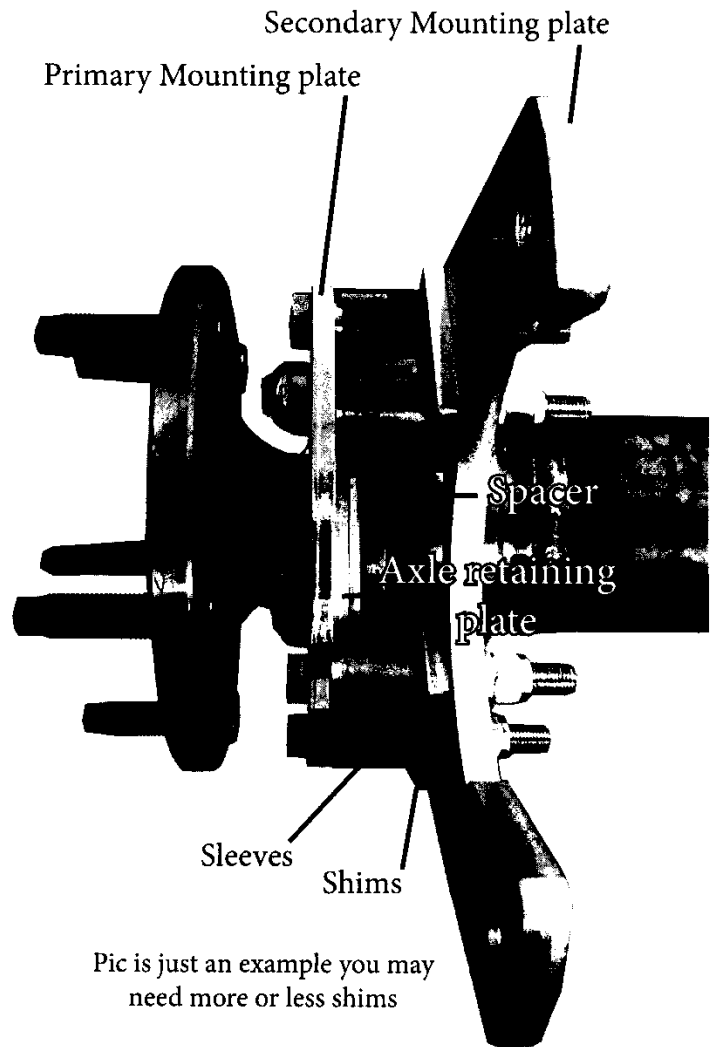
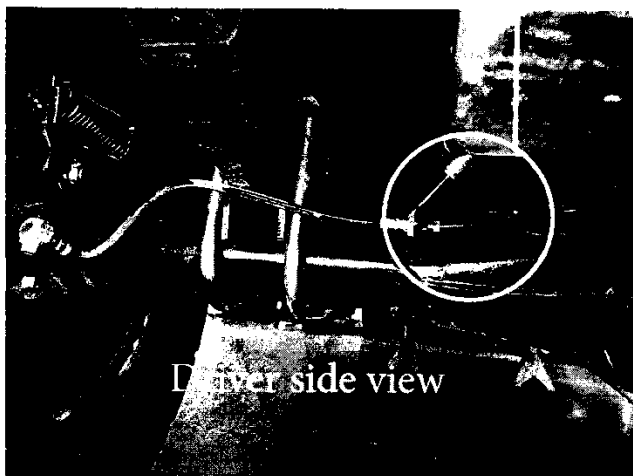
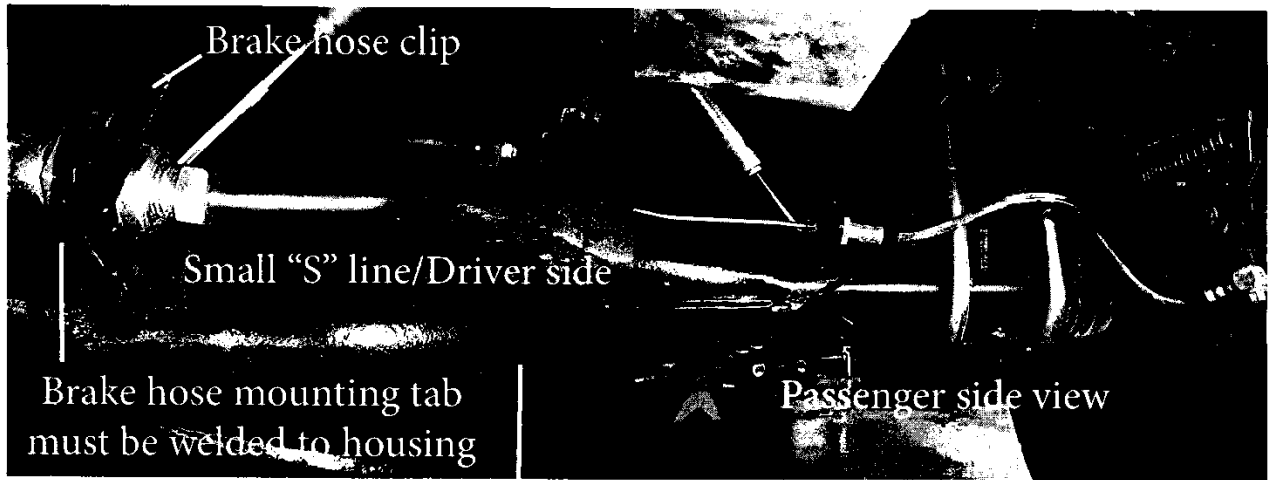
4



5



Mock up rear brake lines (small "S" line on driver side longer line to passenger side) to hose that is mounted to the top of the rearend housing. You can manipulate lines with slight bending to get them into position.





## Bikini

# Installation Instructions



For: Ford Bronco 1966 - 1977 with Sport Bar

Part Number: 52542

DO NOT INSTALL THIS PRODUCT ON ANY VEHICLE OTHER THAN THOSE LISTED ABOVE.

### Please Note

*In order to install this Bikini, your vehicle must have a sport bar.*

### Please Note

If your vehicle does not have a Bestop Supertop part number 51532, you will need to purchase a Bestop Windshield Header part number 51206 to install this Bikini.

## WARNING

This product is designed to enhance the appearance of the vehicle and to shield the occupants from ordinary weather conditions. Do not rely in any way on the components of this product to contain occupants within the vehicle, or to protect against injury or death in the event of an accident. This top will not protect the occupants from falling objects. Never operate vehicle in excess of manufacturer's specifications.

### WEAR SEAT BELTS AT ALL TIMES

Read and follow, precisely, all installation instructions provided when installing top. Failure to do so may result in a poorly fitting top and could place occupants of the vehicle in a potentially dangerous situation. Failure to properly install or reinstall this product may cause the top or a component part to come off the vehicle, potentially causing an accident and possible injury to the occupants of the vehicle. After installing or reinstalling the top, check to make sure it has been properly installed.

### Installation Tips

Before you begin installing this top assembly, read all instructions thoroughly. After completing the installation, keep these instructions for further reference. Below are a few tips to make this installation easier.

#### For a smooth fit:

For ease in installation, the top should be installed at temperatures above 72° F. Below this temperature, the top may contract an inch or more, making it difficult to fit to the vehicle.

It is normal for a top to contract and wrinkle when stored in the shipping carton. Within a few days after the installation, the top will relax and the wrinkles will disappear.

## Parts List and Hardware Identification

Bikini Top, Qty - 1



Footman Loop, Qty - 2



#10 x 1/2" Oval Head Phillips Screw, Qty - 4



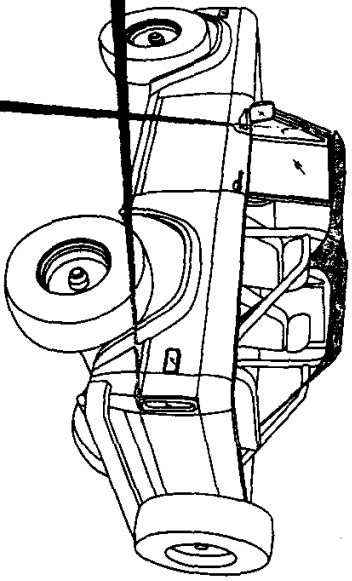
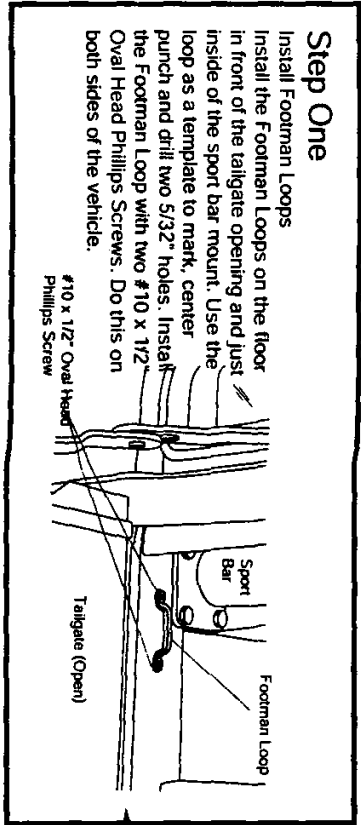
### Tools Needed

- 5/32" Drill Bit and Drill Motor
- Phillips Screwdriver
- Center Punch
- Safety Glasses

## Bikini Installation

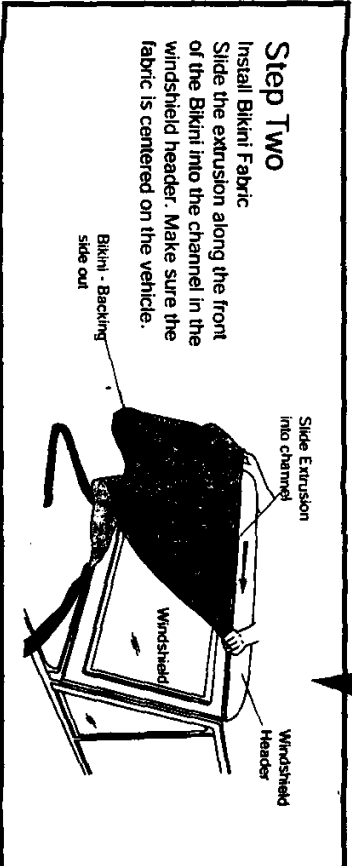
### Step One

**Install Footman Loops**  
Install the Footman Loops on the floor in front of the tailgate opening and just inside of the sport bar mount. Use the loop as a template to mark, center punch and drill two 5/32" holes. Install the Footman Loop with two #10 x 1/2" Oval Head Phillips Screws. Do this on both sides of the vehicle.



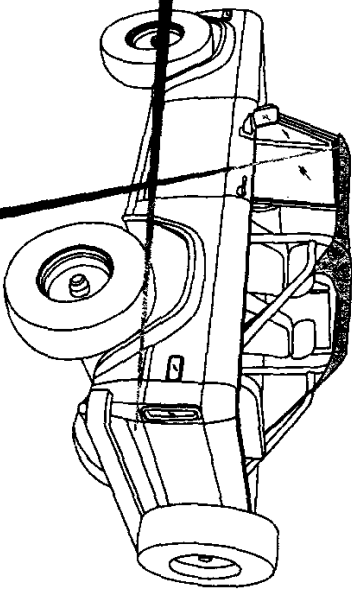
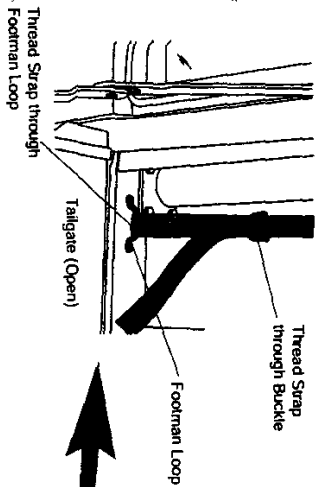
### Step Two

**Install Bikini Fabric**  
Slide the extrusion along the front of the Bikini into the channel in the windshield header. Make sure the fabric is centered on the vehicle.



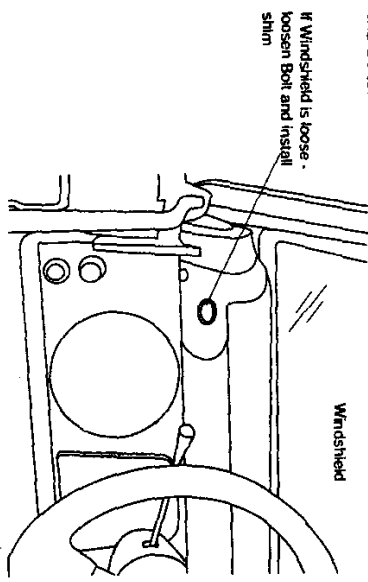
### Step Three

**Secure Long Straps**  
Pull one of the long straps on the rear of the Bikini to the Footman Loop on the rear of the vehicle. Thread the strap through the loop. Pull the end of the strap back and thread it through the buckle sewn to the strap. Repeat this with the other strap.



### Step Four – Optional

If your windshield is loose. Check that the windshield is tight. If the windshield is loose you may need to shim it so that the door operates properly. If this is the case remove the bolts in the dash that secure the windshield. Place a shim between the windshield and the dash and reinstall the bolts.



## Care and Maintenance of your Bestop Top

Your top is made of the finest materials available. To keep it looking new and for the maximum possible wear, it will need periodic cleaning and maintenance.

**Washing:** The top fabric should be washed often using soap, warm water and a soft bristle brush. Rinse with clear water to remove all traces of soap.

**Water:** Seeping through at the seams may be stopped by applying 3-M Scotchgard® on the inside of the seams. Rips in the fabric may be repaired with Bondex® Iron on patches. Iron the patches to the inside of the top, carefully following the Bondex® instructions.

**Snaps:** Keep snaps cleaned and lubricated with silicone to help prevent snaps from sticking to the studs. If a snap does become stuck to a stud, use a screwdriver and GENTLY pry apart to prevent permanent damage to the snap or the top fabric.

## LIMITED WARRANTY

We warrant our product to be free from defects in material and workmanship, for the terms specified below, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair or replacement of any item or items found by the factory to be defective within the time period specified.

If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

THE WARRANTY TIME PERIOD IS AS FOLLOWS: ALL "SOFT GOODS" (MANUFACTURED BY OUR COMPANY (USING PRIMARILY VINYL, PLASTICS, AND/OR FOAM): ONE YEAR FROM DATE OF PURCHASE.

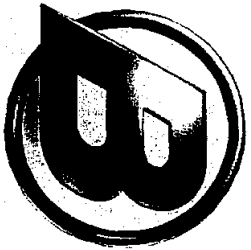
ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

For further information or request for warranty work, please contact:

Bestop Inc.  
Customer Service  
(800)346-3910  
(303)465-1755



## Windshield Header Installation Instructions

**B-Bestop**

For: Ford Bronco 1966 - 1977

Part Number: 51206



### WARNING

This product is designed to enhance the appearance of the vehicle and to shield the occupants from ordinary weather conditions. Do not rely in any way on the components of this product to contain occupants within the vehicle, or to protect against injury or death in the event of an accident. This product will not protect the occupants from falling objects. Never operate vehicle in excess of manufacturer's specifications.

#### WEAR SEAT BELTS AT ALL TIMES

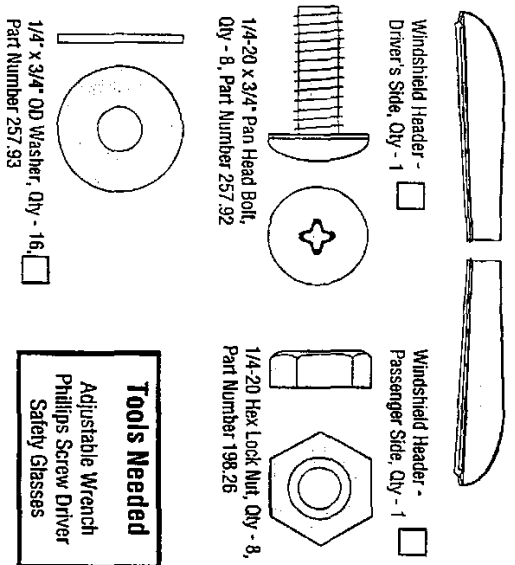
Read and follow, precisely, all installation instructions provided when installing this product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation. Failure to properly install or reinstall this product may cause the top or a component part to come off the vehicle, potentially causing an accident and possible injury to the occupants of the vehicle. After installing or reinstalling the top, check to make sure it has been properly installed.

#### Installation Tips

Before you begin installing this windshield header, read all instructions thoroughly. After completing the installation, keep these instructions for further reference.

0202 Rev. A

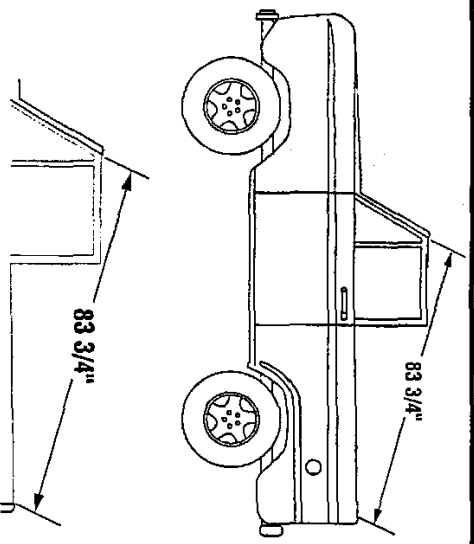
## Parts List and Hardware Identification



## Windshield Adjustment

### Step One

**Check Windshield Adjustment**  
Measure from the inside edge of the windshield frame to the inside edge of the tailgate. This measurement should be 83-3/4" - 84" or the top will not fit or function properly. If the measurement is slightly more than 84" the tension from the top may pull it into position. If the measurement is less than 83-3/4", loosen the bolts on both sides of the windshield frame, place shims under the frame and re-tighten the bolts.

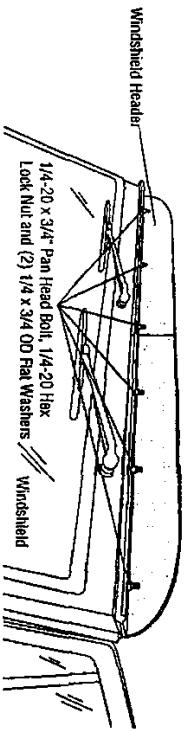


## Hardware Installation

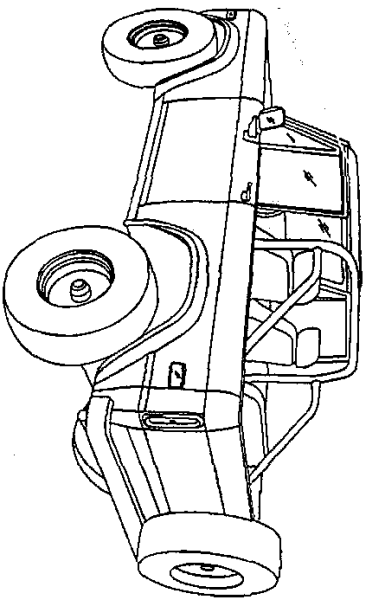
### Step One

#### Install Windshield Adapter

Orient the two pieces of the Windshield Adapter toward the outside of the vehicle and the lip toward the front. Align the holes in the adapter with the holes in the frame. Install a 1/4-20 x 3/4" Pan Head Bolt, a 1/4-20 Hex Lock Nut and two 1/4 x 3/4 OD Flat Washers in each hole.

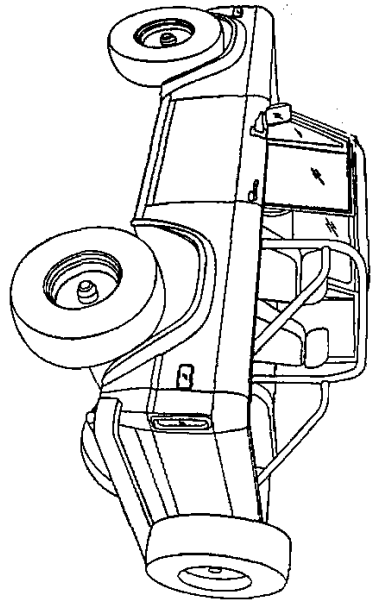
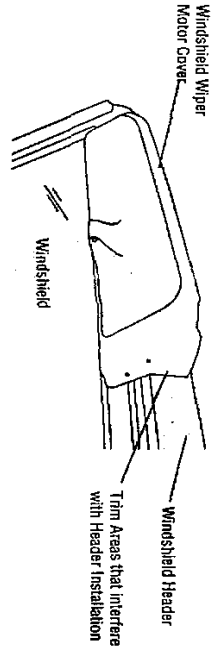


*Note: If there is any weatherstripping along the top of the windshield frame it should be removed.*



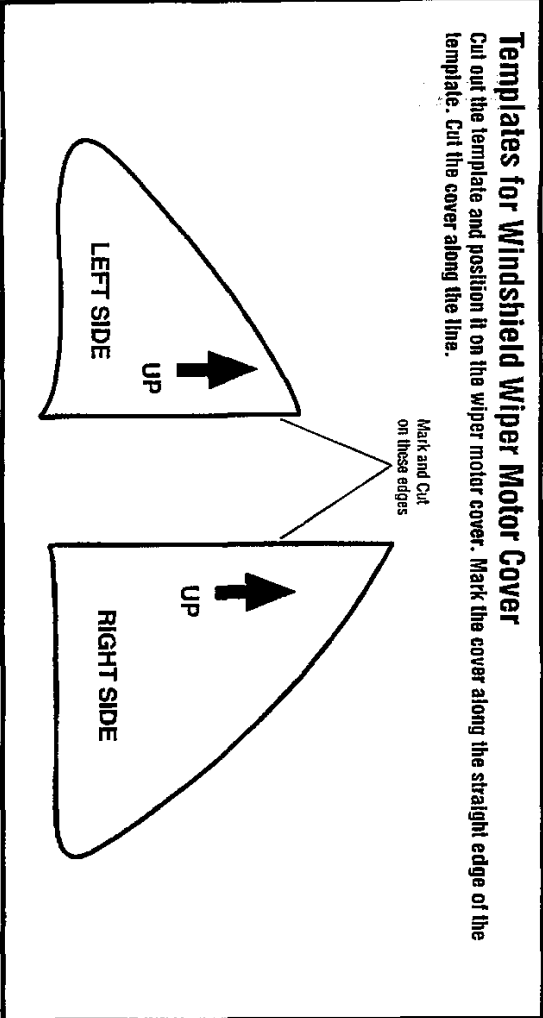
## Step Two

**If Windshield Wiper Motor Cover Interferes with Adapter Installation**  
If your vehicle has a plastic windshield wiper motor cover that interferes with the installation of the Windshield Adapter you will need to trim the sides of the cover. Remove the cover and use the templates provided to mark the areas to be trimmed. Reinstall the cover.



## Templates for Windshield Wiper Motor Cover

Cut out the template and position it on the wiper motor cover. Mark the cover along the straight edge of the template. Cut the cover along the line.



### LIMITED WARRANTY

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If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, mishandling, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

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ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

For further information or request for warranty work, please contact:

Bestop Inc.  
Customer Service  
(800)346-3910  
(303)465-1755



## INSTALLATION INSTRUCTIONS

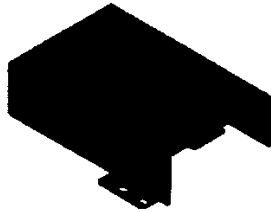
66-77 Early Ford Bronco

Conceal Carry Security Drawer #256

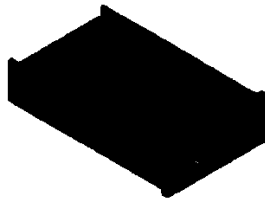
(Fits vehicles with original seat brackets/mounting)

Please read and fill out the enclosed warranty registration card to activate your warranty.

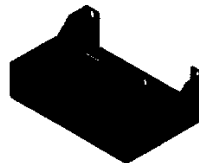
### PARTS CHECKLIST



#1 Enclosure



#3 Drawer



#5 Storage Tray



#7 Bracket



#10.1 - (5) #10 x 1/2" Screw



#10.2 - (5) #10 washer



#10.3 - (5) #10 Nylock nut



#10.4 - (1) 5/16"x1" Torx Bolt



#10.5 - (2) 5/16" washer



#10.6 - (1) 5/16" Nylock nut

### TOOLS NEEDED

- 3/8" and 1/2" Sockets and Ratchet
- #2 Philips head screwdriver
- Electric drill (Optional)
- T-40 Torx bit (Optional)
- Marker or pencil
- Knife

### PLEASE READ ALL INSTRUCTIONS THOROUGHLY BEFORE STARTING INSTALLATION.

**Warning!** Do not operate the vehicle without the drawer locked shut. If left unlocked normal vehicle movements while driving could cause the drawer to open creating an unsafe situation.

**Note:** To remove the drawer from the enclosure, pull the drawer out as far as it can go then locate the small black plastic stops visible on the ball bearing drawer slides. One of the black stops will need to be deactivated by pressing down and the other one pulled up. Be careful not to break these plastic stops. While deactivating the stops push the center slide section back into the drawer enclosure off of the front slide section attached to the drawer until they are separated. To reinstall, line up the slide sections and push the drawer in gently, do not force it or it can be damaged.

1. Assemble the Storage Tray and Mounting Bracket to the Enclosure using the #10.1 screws, #10.2 washer, and #10.3 nuts. Install the washers on the exterior. (See Figure 1)
2. Remove the original seat mounting bolts #10.8.1 holding the front of the Passenger side seat to the body. (See Figure 2)
3. Insert the drawer in the mounted position. Make sure both the enclosure mounting flange and the #7 Bracket are under the original seat brackets #10.8 as illustrated. (See Figure 2)

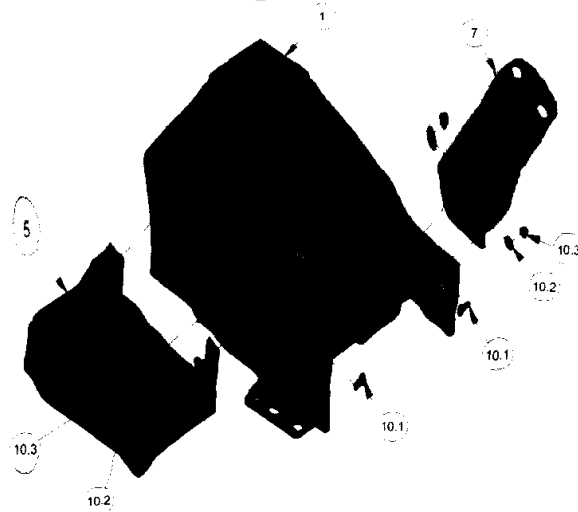
**OPTIONAL SECURITY STEP**

**WARNING!** - Make sure that there is nothing under the vehicle that will be damaged by the drill bit when drilling.

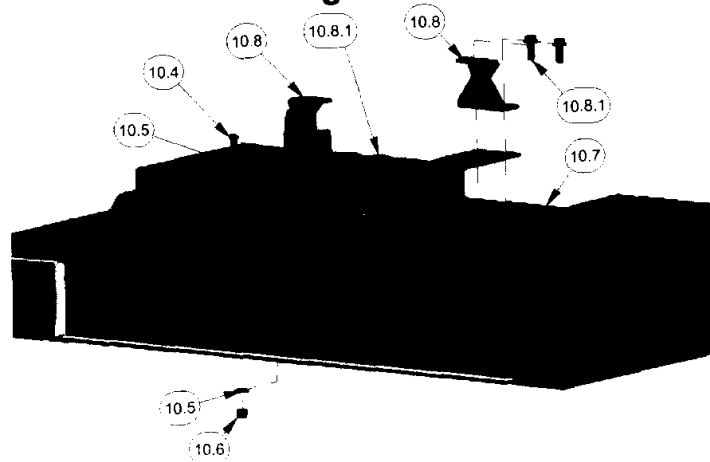
For additional security, mark the spot in the vehicle floor #10.7 under the additional hole in the drawer enclosure mounting flange and drill a 3/8" hole. Fasten using the included bolt #10.4, washers #10.5 and nut #10.6. It is recommended to use silicone sealant on any drilled holes to prevent rusting. (See Figure 2)

4. Fasten the Tuffy drawer down using the original seat mounting bolts #10.8.1. (See Figure 2)

**Figure 1**



**Figure 2**



Call (970)564-1762 for Technical Support



# INSTALLATION INSTRUCTIONS

TUFFY CENTER SECURITY CONSOLE #'s 012, 013, 016, 017,  
023, 024, 032, 033

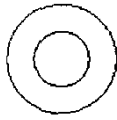
Call (970) 564-1762 for Technical Support

Please read and fill out the enclosed warranty registration card to activate your warranty.

## PARTS CHECKLIST



(9) 3/16" Washers



(6) 5/16" Washers



(5) 10-32 Nuts



(4) 10-32 Acorn Nuts



(3) 5/16" Nuts



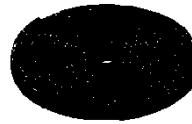
(2) 1/4" Hole Plugs



(8) 10-32x1/2" Bolts



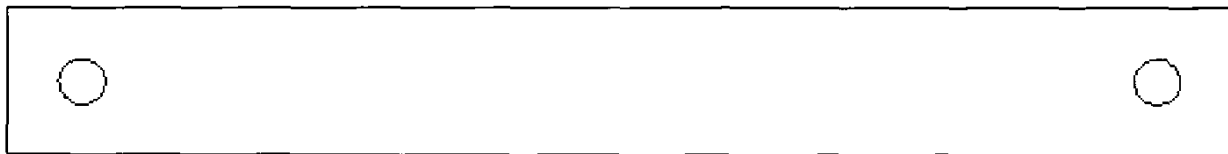
(1) 5x16x1-3/4" Bolt



Rubber Seal



(2) 5/16x5-1/2" Bolts



(2) Seat Belt Straps

#### **TOOLS NEEDED**

- Electric drill
- 3/8" Drill bit
- Marker or pencil
- Knife
- 1/2" Socket and ratchet
- 1/2" Wrench
- 3/8" Wrench
- 5/16" Wrench
- Silicone sealant (Recommended)

#### **PLEASE READ ALL INSTRUCTIONS THOROUGHLY BEFORE STARTING INSTALLATION.**

1. Install the rubber seal around the edge of the lid and check the lock operation (See Figure 1)
2. Attach the mounting bracket to the two 1/4" holes on the bottom of the console through Holes #1 & #2 using (2) 10-32x1/2" Bolts, (2) 10-32 Locknuts, and (2) 3/16" Washers. (See Figure 2)
3. Attach the drink holder to either the front or the rear of the console using (2) 10-32x1/2" Bolts, (2) 10-32 Locknuts, and (2) 3/16" Washers. NOTE: If the drink holder will be mounted on the front there are three different mounting heights to choose from. Additional drink holders may be purchased separately from your local dealer or directly from Tuffy.
4. Place the console between the seats and mark the floor directly under the (3) 3/8" mounting Holes #3, #4, & #5 in the bottom of the console. (Check to make sure that the shift lever will not interfere with the lid operation.)

#### ***WARNING!***

**Make sure that there is nothing under the vehicle that will be damaged by the drill bit when drilling.**

5. Remove the console, cut holes in the carpet where the marks are and drill a 3/8" hole in each spot. Use touch up paint or silicone sealant in any drilled holes to prevent rusting.

IF YOU HAVE A DELUXE STEREO CONSOLE TUFFY PART NUMBERS 013, 017, 024, 033.

**ATTENTION: Refer to your stereo owner's manual for instructions on how to mount and wire your stereo, the following are only general steps.**

NOTE: If a stereo is to be mounted in the console an antenna extension wire will be required and is available at most stereo equipment stores.

6. Run all required stereo and speaker wires to the console mounting location. Tuffy recommends running wires in a protective wire loom and using rubber grommets when passing through any drilled holes.
7. Fasten the stereo support strap included with your stereo to the back of the stereo. (If you do not have a stereo support strap, some plumber strap may be substituted.)
8. Insert the stereo into the mounting bracket and fasten the other end of the stereo support strap to the 10-32 stud on the inside of the console using a 10-32 locknut and a #10 washer. See Figure 3.
9. Connect all wires to the stereo according to your stereo owner's manual.

10. Fasten down the rear of the console through Holes #4 & #5 using (2) 5/16" x 5-1/2" Bolts, (2) 5/16" Locknuts, and (4) 5/16" Washers. Fasten down the front of the console through Hole #3 using (1) 5/16" x 1-3/4" Bolts, (1) 5/16" Locknut, and (2) 5/16" Washers.
11. Using (4) 10-32 x 1/2" Bolts, (4) 3/16" Washers, and (4) 10-32 Nuts attach the seat belt support straps by placing the seat belt between the support strap and the console. (See Figure 4) Make sure to put the washer on the outside of the strap.
12. If you mounted your drink holder to the front of your console, insert the (2) 1/4" hole plugs into the two holes on the back of the console.
13. Lock it up!

## ATTENTION:

### **FREQUENT LUBRICATION IS NECESSARY ON THE LOCKING SYSTEM**

The pushbutton lock contains an "O" ring seal to protect the interior from dust and water. If this mechanism is not lubricated regularly it will become difficult to operate and it may not return to its home position preventing the key from operating the lock. If this happens simply pull up on the pushbutton to manually bring it back to its home position. Lubricate the pushbutton with a light lubricant such as silicone spray. The pushbutton may have to be periodically disassembled and cleaned.

