

# Access to a sustainable future

Movable Walls Solutions by dormakaba



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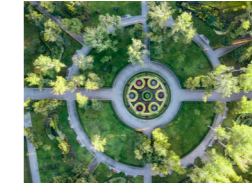
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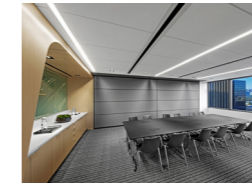
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# Think tomorrow

We are committed to championing sustainability in everything we do, from producing more sustainable solutions to help our customers lessen their environmental footprint to being a fair and responsible employer and neighbor.

We work together with internationally acknowledged organizations to make it happen. For every place that matters.

## Memberships



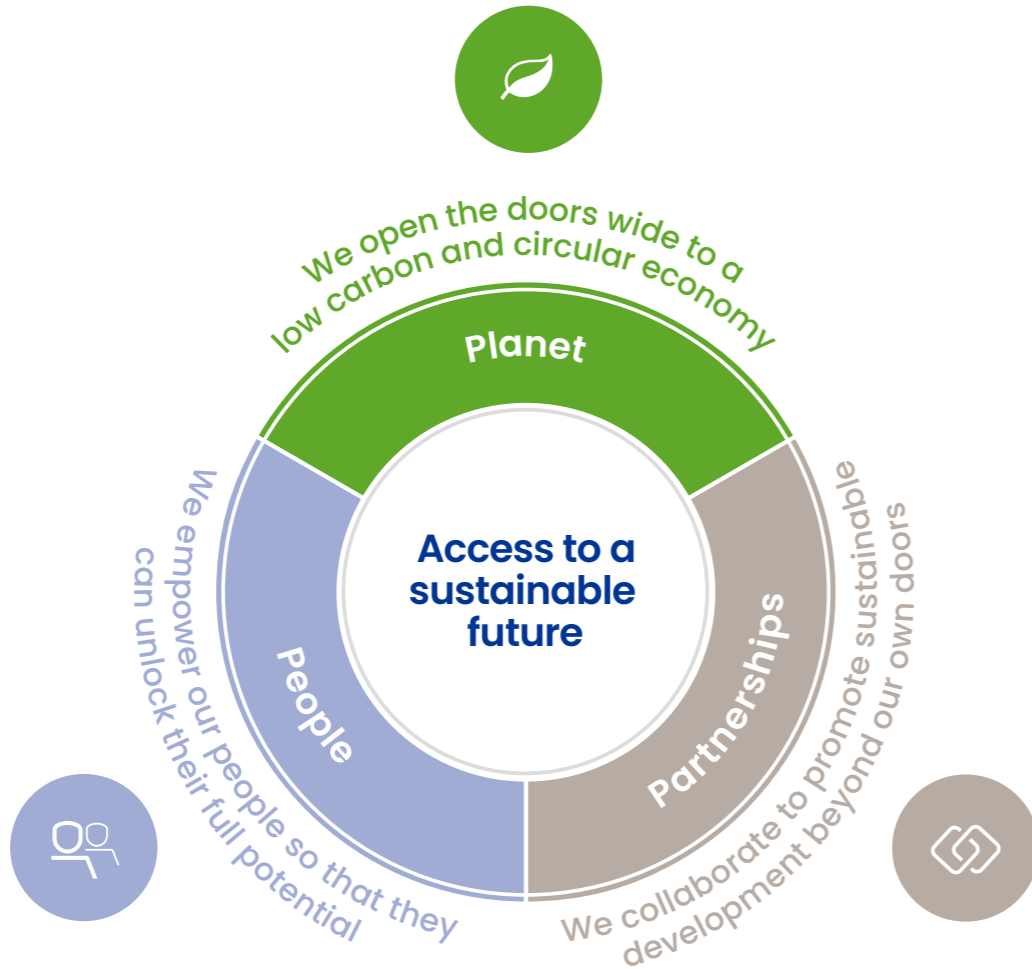
## External ratings & reporting partners



# Shaping a sustainable future

We are aware of our customers' increasing demand for more sustainable products. To respond to the needs and expectations of our society and customers, we put sustainability at the core of our vision, which underlines our long-term commitment to shaping a more sustainable industry and future.

dormakaba demonstrates leadership in many areas of sustainability and drives a sustainable development in the access solutions market. Our sustainability framework is in line with all material topics, which are aligned to three Pillars: People, Planet and Partnerships.



Scan the QR code or click here for more information about our sustainability framework



## People

We empower our people so that they can unlock their full potential

### Aim

We create a fair, inclusive and safe culture which enables our employees to thrive. We provide a workplace where they can continuously grow, openly contribute with their ideas and feel proud of their achievements.

### Material topics

- Fair Employment
- Training & Education
- Diversity & Inclusion
- Occupational Health & Safety

### UN SDGs



### Key targets

<b>1 in 3 managers are women</b>	
Target year	2027
Baseline FY 20/21	19%



## Planet

We open the doors wide to a low carbon and circular economy

### Aim

We develop innovative and resource efficient solutions for the circular economy and do our part to ensure a climate resilient future. We offer durable and energy efficient products that help our customers achieve their own sustainability goals.

### Material topics

- Energy & Emissions
- Circular Economy & Materials
- Environmental Compliance

### UN SDGs



### Key targets

Reduce operational emissions 42% in line with a 1.5°C future

Target year	2030
Baseline FY 19/20	74,770 tCO <sub>2</sub> e*

Reduce value chain emissions from purchased goods & services, and the use of sold products by 25%

Target year	2030
Baseline FY 19/20	1,124,936 tCO <sub>2</sub> e*

All new product developments and optimizations are covered by our circularity approach

Target year	2023
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\*Baseline FY 2019/20 in line with Science Based Targets initiative validation



## Partnerships

We collaborate to promote sustainable development beyond our own doors

### Aim

We lead by example and engage with our partners to drive more eco-friendly practices and support the protection of human rights. Through our secure access solutions, we also contribute to people's health and safety.

### Material topics

- Supplier Sustainable Development
- Human Rights
- Customer Health & Safety

### UN SDGs



### Key targets

Assess all high-risk suppliers for their sustainability management by a third-party or off-board them for lack of participation

Target year	2027
Baseline FY 20/21	10%

# We open the doors wide to a circular economy

We focus on accelerating circular solutions and enable our customers to sustainably create value throughout the building life cycle.

## Transition towards a circular economy

The building sector consumes more than half the world's virgin resources and accounts for nearly a third of solid waste streams<sup>1</sup>. All actors in the industry have a clear responsibility to reduce this impact in their own area of influence.

In a circular economy, buildings are designed to optimize energy and resources, reuse and recycle whenever possible while minimizing or eliminating waste. For a healthier planet, human populations, and economies, boldly embracing the circular economy is the only way forward.

## Sustainability by design

As a leading manufacturer, dormakaba is committed to incorporating the latest product life cycle approaches and environmental technologies to continuously advance our product development, and improve our own, as well as our customers' sustainability performance. Because we know that over 80% of all product-related environmental impacts are determined during the design phase of a product, we have developed a comprehensive circularity approach. As of 2023, all new product developments will need to follow minimum criteria in line with it.

<sup>1</sup> United Nations Environment Programme (2020) 2020 Global Status Report for Buildings and Construction: towards a Zero-emission, Efficient and Resilient Buildings and Construction Sector, Global Status Report.

## More durability, less waste

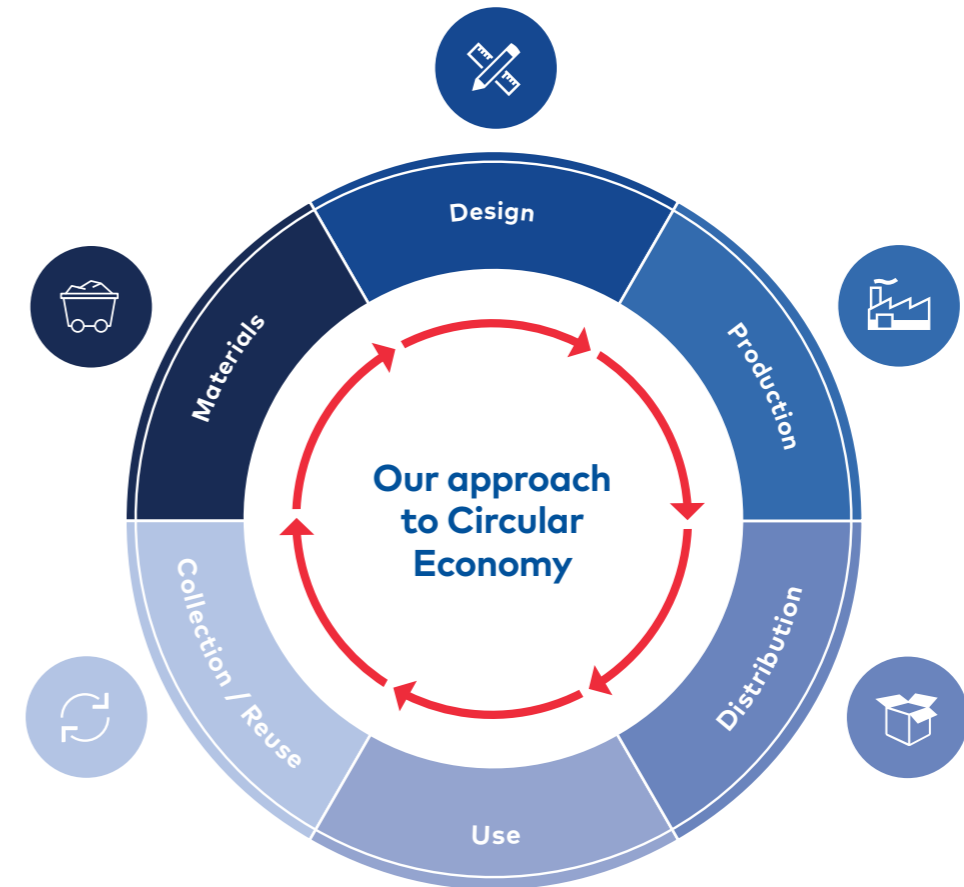
Durability is essential in the sustainable built environment. Our products have a long life span of up to 20 years, which means fewer replacements, fewer resources needed and fewer costs for our customers. Quite simply, the longer you can use a product, the better. In our design process we aim to extend the service life of our products through analysing for structural weak points of predecessor models and eliminating them, avoiding adhesive bonds to improve disassembly and repairability, using detachable connections and ensuring backwards compatibility, among others.

Our aim is to ensure that our products and components can be **reused, repaired, or reintroduced** as raw materials back into the manufacturing cycle.

## Greener materials

As part of our circularity approach, we have also set minimum requirements for recycled content for the materials we select for our products. Besides leading to a lower carbon footprint, the increased use of recycled content will help customers earn credits for green building certification.

We are also moving to use only **Forest Stewardship (FSC)-certified sources** for all paper, wood and carton, which also serves customers in getting green building credits.



Scan the QR code or click here for more information about circular economy and materials.



### Design

- Design for long life span
- Design for energy efficiency in the use phase
- Design for repair / reuse / recycling
- Life Cycle Assessment optimization



### Production

- Material and energy efficient production
- Use of renewable energy sources
- Avoid and reduce toxic materials
- Scrap recovery



### Distribution

- Reduce packaging material
- Avoid plastic packaging
- Use recycled packaging material
- Use FSC certified paper, wood and carton



### Materials

- Compliance with materials restrictions and regulations
- Use of renewable / recycled raw materials
- Substitution of rare materials



### Collection / Reuse

- Take back programs
- Customer information on recycling



### Use

- Leasing / production as a service
- Upgrade / repair services
- No toxic exposures (i.e. low VOCs, formaldehyde)
- Customer information on sustainability features

# Growing need for green buildings

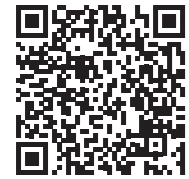
## More transparency along the products' whole life cycle

Life cycle assessment (**LCA**) is a standardized methodology for assessing environmental impacts associated with all stages of the product's life cycle, from materials extraction to the end of life of the product. Using this information, we are able to develop Environmental Product Declarations (**EPDs**), that help our customers gain credits for green building certification programs.

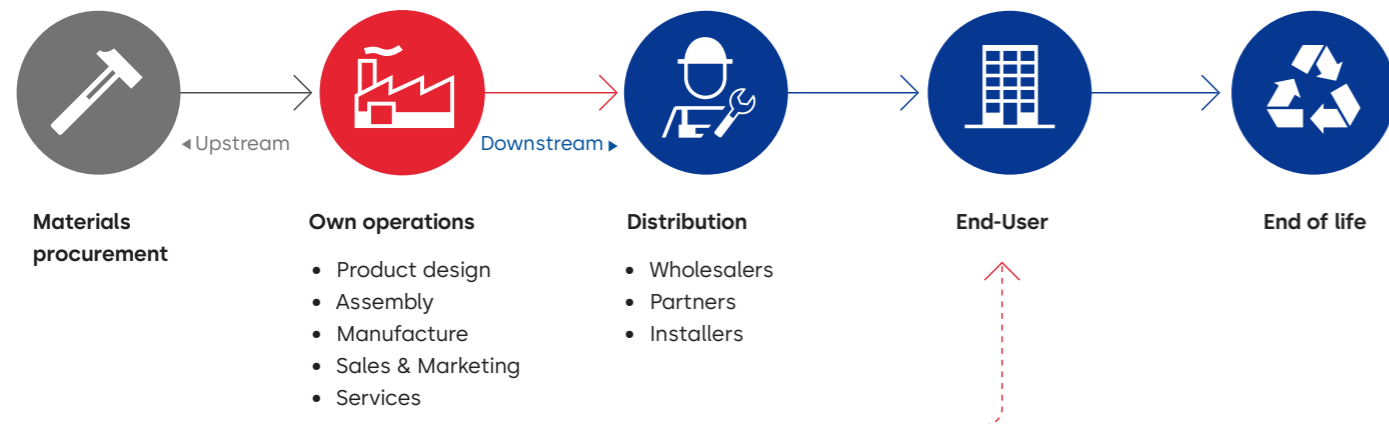
Green building certification systems - including **LEED** (Leadership in Energy and Environmental Design), **BREEAM** (Building Research Establishment Environmental Methodology) and **DGNB** (Deutsche

Gesellschaft für Nachhaltiges Bauen, German Sustainable Building Council) - help customers ensure that a building is designed and constructed in a sustainable way incorporating products with EPDs.

Our EPDs are based on international standards and verified by a third-party ensuring that the information used is transparent, reliable and credible. We currently offer over 200 sustainability related product declarations and certifications.



Scan the QR code or click here for more information about our sustainability product declaration.



## Why your building's Life Cycle Assessment matters



### Reducing environmental impact

According to the United Nations Environment Programme, buildings and construction contribute to almost 40% of global carbon emissions. It is with this in mind that architects, contractors, and manufacturers are increasingly committing themselves to **sustainable design** and practicing **sustainable business**.

LCA provides the stakeholders with invaluable information on a building's environmental blindspots, which can help them to address potential issues like carbon emissions, waste or energy flows.



### Saving costs

Enabling the property developers to gain a bird's eye perspective over all aspects of their projects, **LCA can dramatically cut costs** in both the short and long term. One important detail of a building as such is its energy use. Unless optimized systematically, energy use can eat up a bulk of resources during both the construction process and beyond. Utilizing a combination of product data, LCA can also help the developers to compare different products and materials with the same outcomes to pick the most cost effective option.



### Speaking one language

Trying to sift through the mountains of product and building data can be overwhelming for architects and developers, leading to misunderstandings and errors. In complex projects with much to oversee, LCA provides a **standardized process** to assist all the team members to speak one language about the building's environmental impact - regardless of the number of components built into it. With this methodology, it's possible to streamline communication between colleagues and to boost understanding on how the building fits into the **urban ecosystem**.



### Making future-oriented decisions

LCA provides a scientific system for stakeholders to make the best decisions about their buildings and tackle many challenges that arise during, before and after construction. The demand for LCA is on the rise due to the accelerating environmental concern. In the construction industry, it's already been standardized by use of **EPDs**. Several **green building certification** schemes give building planners credits for providing EPDs for their selected construction products.



# Environmental impact factsheets

# Skyfold Zenith® & Zenith® Premium Series Movable walls

## Key Figures

Reference service life per square meter: 10 years

Weight per square meter: 98 kg/m<sup>2</sup>

Electricity use per year: Zenith® 62 kWh, Zenith® Premium 93.5 kWh

Production location: Montréal, Québec, Canada

## Production standards

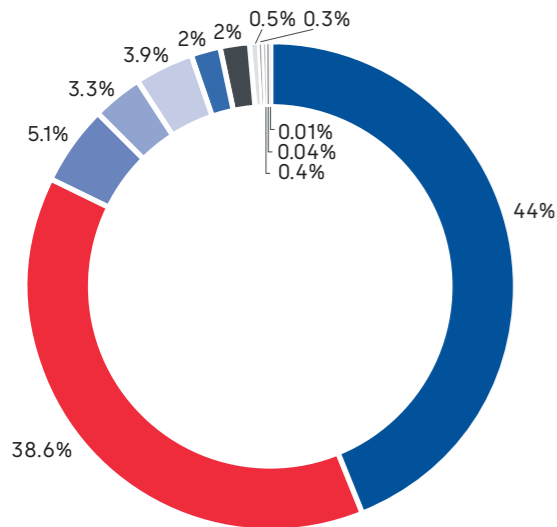
Quality	Environmental	Occupational Health & Safety	Energy	Produced with green electricity
ISO 9001 certified	ISO 14001 certified			

## Product declarations

Environmental Product Declaration	Health Product Declaration	Building Product Declaration	SuPIM Data Sheet
✓	✓		

## Material used (%)

- Steel
- Wood<sup>1</sup>
- Aluminium
- Cast iron
- Vinyl
- Fiberglass
- Paper
- Other
- Rubber
- Plastic
- Nylon
- Non-ferro metals



## The GWP<sup>2</sup> across the life cycle is 2,860 kg CO<sub>2</sub>e per square meter

This is similar to the CO<sub>2</sub> produced from a roundtrip flight from Chicago to Brasilia (15,300 km)



<sup>1</sup> Wood pallets used to transport of products.

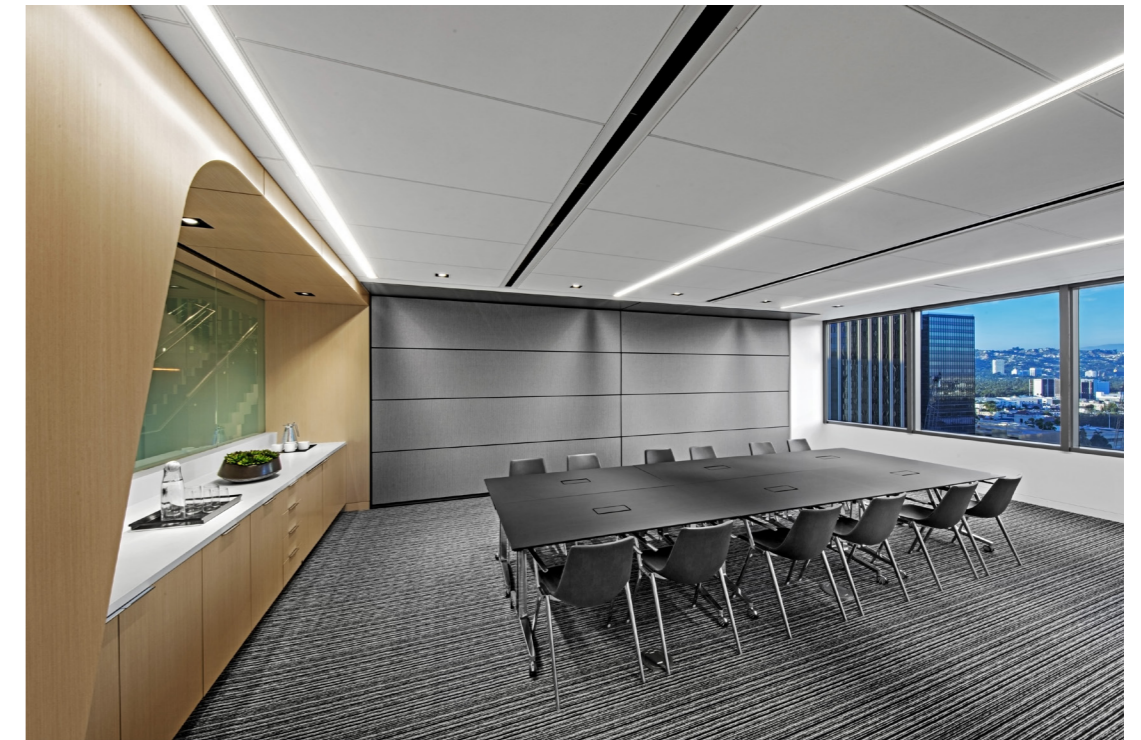
<sup>2</sup> Carbon dioxide equivalent (CO<sub>2</sub>e) is the universal unit of measurement to indicate the global warming potential (GWP) of each of the six greenhouse gases, expressed in terms of the GWP of one unit of carbon dioxide. It is used to evaluate releasing (or avoiding releasing) different greenhouse gases against a common basis.



Scan the QR code or click here for more information about sustainability



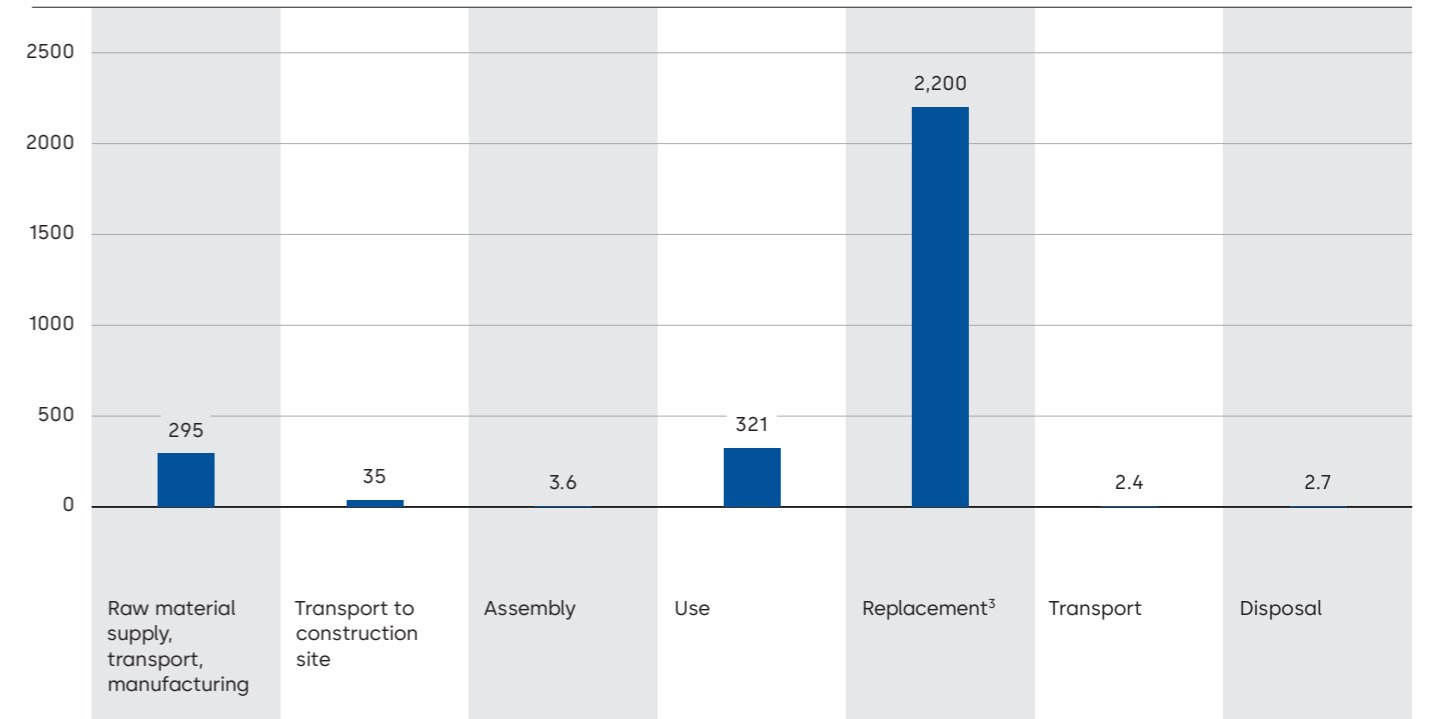
Scan the QR code or click here for more information about our sustainability product declaration.



## Description

The Zenith® Series surpasses industry expectations. Zenith® has the vertical innovation and acoustical elements found in the Classic Series, but with a straight down deployment. The fully automated operable wall combines functionality with aesthetic appeal to help create a unique space. Zenith® movable walls are ideal for areas with limited space, like offices and classrooms. The Zenith® features Skyfold's widest range of STC (RW) ratings to suit all acoustic needs. The LCA results presented here are a summary of the TRACI LCA results of these six products, the module reuse/recycling potential is not declared.

## Total Global Warming Potential per life cycle stage (kg CO<sub>2</sub>e) per square meter



<sup>3</sup> The materials and energy required for replacement of the product over the 75-year ESL of the assessment are included in this phase.



# Skyfold Mirage® Series Movable glass walls

## Key Figures

Reference service life per square meter: 10 years

Weight per square meter: 78 kg/m<sup>2</sup>

Electricity use per year: 62 kWh

Production location: Montréal, Québec, Canada

## Production standards

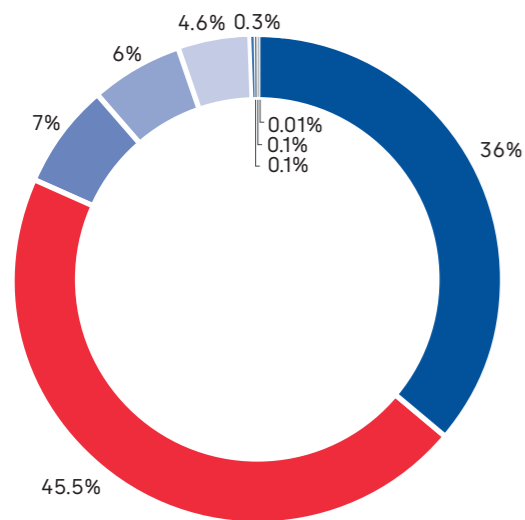
Quality	Environmental	Occupational Health & Safety	Energy	Produced with green electricity
ISO 9001 certified	ISO 14001 certified			

## Product declarations

Environmental Product Declaration	Health Product Declaration	Building Product Declaration	SuPIM Data Sheet
✓	✓		

## Material used (%)

■ Glass ■ Wood<sup>1</sup> ■ Steel ■ Cast iron ■ Aluminium ■ Plastic  
 ■ Vinyl ■ Nylon ■ Non-ferro metals



The GWP<sup>2</sup> across the life cycle is 1,361 kg CO<sub>2</sub>e per square meter

This is similar to the CO<sub>2</sub> produced from a roundtrip flight from Los Angeles to Montreal (8,000 km)



<sup>1</sup> Wood pallets used to transport of products.

<sup>2</sup> Carbon dioxide equivalent (CO<sub>2</sub>e) is the universal unit of measurement to indicate the global warming potential (GWP) of each of the six greenhouse gases, expressed in terms of the GWP of one unit of carbon dioxide. It is used to evaluate releasing (or avoiding releasing) different greenhouse gases against a common basis.



Scan the QR code or click here for more information about sustainability



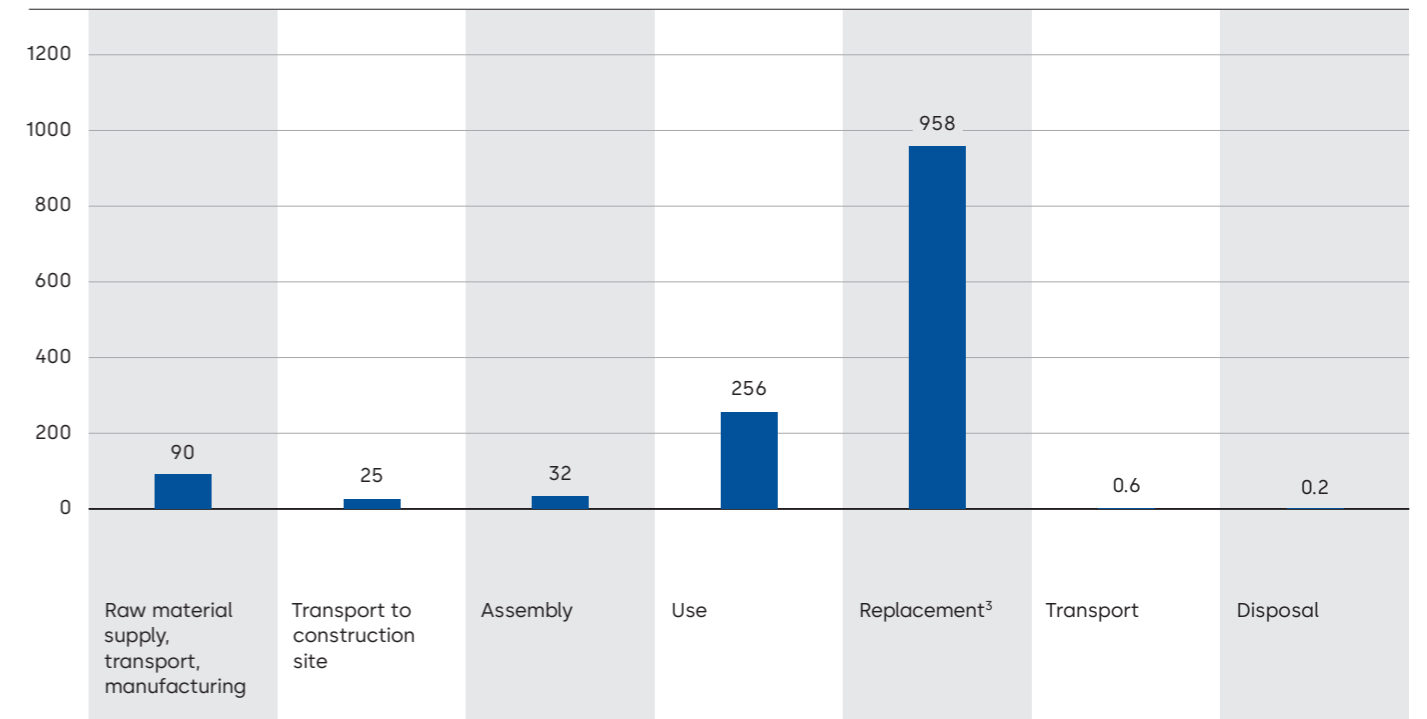
Scan the QR code or click here for more information about our sustainability product declaration.



## Description

The Mirage® Series is Skyfold's solution for space management with an elegant transparent feel. Skyfold's glass partition gives your space a clean and modern look while taking advantage of your space's natural light. To ensure user comfort, Skyfold Mirage® comes in an STC 33 (RW 33). All electrical components within Skyfold Mirage® movable wall systems are RoHS EU compliant. The TRACI LCA results are presented here, the module reuse/recycling potential is not declared.

## Total Global Warming Potential per life cycle stage (kg CO<sub>2</sub>e) per square meter



<sup>3</sup> The materials and energy required for replacement of the product over the 75-year ESL of the assessment are included in this phase.

# Skyfold Classic™ Series Movable walls

## Key Figures

Reference service life per square meter: 10 years

Weight per square meter: 98 kg/m<sup>2</sup>

Electricity use per year: 62 kWh

Production location: Montréal, Québec, Canada

## Production standards

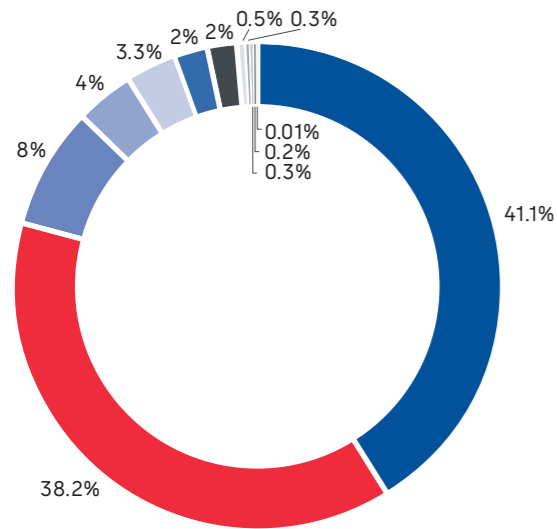
Quality	Environmental	Occupational Health & Safety	Energy	Produced with green electricity
ISO 9001 certified	ISO 14001 certified			

## Product declarations

Environmental Product Declaration	Health Product Declaration	Building Product Declaration	SuPIM Data Sheet
✓	✓		

## Material used (%)

- Steel ■ Wood<sup>1</sup> ■ Aluminium ■ Vinyl ■ Cast iron
- Fiberglass ■ Paper ■ Other ■ Rubber ■ Plastic
- Nylon ■ Non-ferro metals



The GWP<sup>2</sup> across the life cycle is 3,083 kg CO<sub>2</sub>e per square meter

This is similar to the CO<sub>2</sub> produced from a roundtrip flight from Las Vegas to London (16,900 km)



<sup>1</sup> Wood pallets used to transport of products.

<sup>2</sup> Carbon dioxide equivalent (CO<sub>2</sub>e) is the universal unit of measurement to indicate the global warming potential (GWP) of each of the six greenhouse gases, expressed in terms of the GWP of one unit of carbon dioxide. It is used to evaluate releasing (or avoiding releasing) different greenhouse gases against a common basis.



Scan the QR code or click here for more information about sustainability



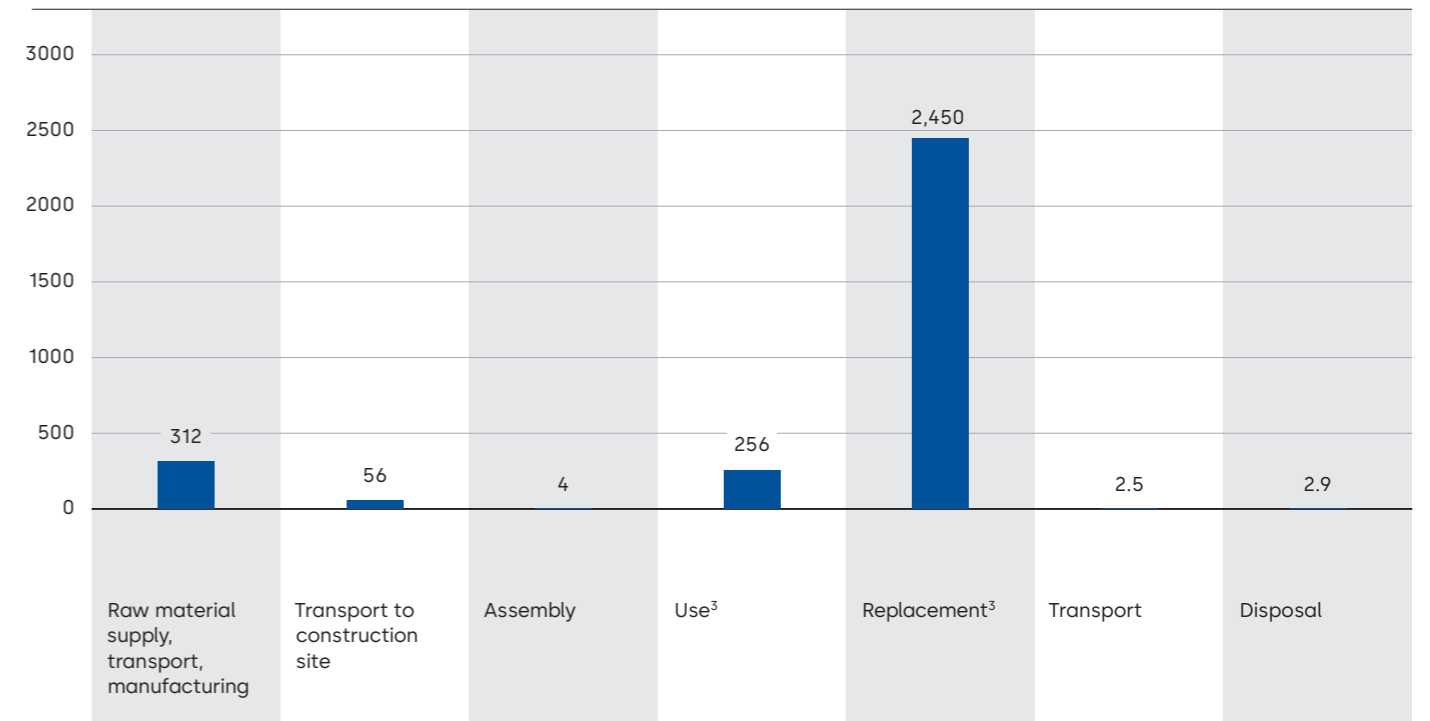
Scan the QR code or click here for more information about our sustainability product declaration.



## Description

The Classic™ Series offers state-of-the-art acoustics ranging from STC 51 to 60 (RW 51 to 59) and innovative partition panels that fold vertically in an accordion style, as opposed to Zenith and Zenith Premium's narrow path of travel. This folding method allows for the Classic™ to fit in rooms with tall ceilings, such as conference rooms, auditoriums, hotel ballrooms, gymnasiums and convention centers. The LCA results presented here are a summary of the TRACI LCA results of these three products, the module reuse/recycling potential is not declared.

## Total Global Warming Potential per life cycle stage (kg CO<sub>2</sub>e) per square meter



<sup>3</sup> The materials and energy required for replacement of the product over the 75-year ESL of the assessment are included in this phase.

# Modernfold Acousti-Seal® Encore Movable walls

## Key Figures

Lifetime per square meter: 25-30 years

Weight per square meter: 52 kg/m<sup>2</sup>

Production location: Dyersville, Iowa, U.S.

## Production standards

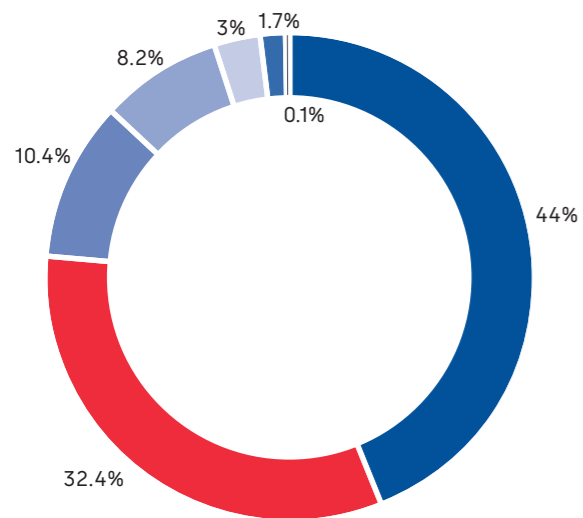
Quality	Environmental	Occupational Health & Safety	Energy	Produced with green electricity
ISO 9001 certified	ISO 14001 certified			

## Product declarations

Environmental Product Declaration	Health Product Declaration	Building Product Declaration	SuPIM Data Sheet
✓	✓		

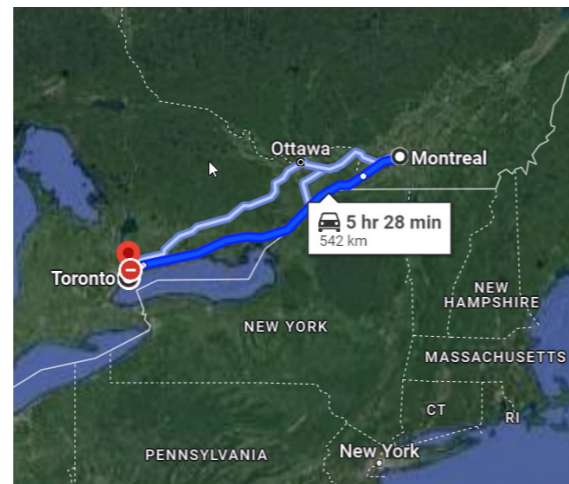
## Material used (%)

Steel Gypsum Plastic Aluminium Other  
Fabric Fiberglass



## The GWP<sup>1</sup> across the cradle-to-gate life cycle is 156 kg CO<sub>2</sub>e per square meter

This is similar to the CO<sub>2</sub> produced from a road trip with a diesel mid-range car from Montreal to Toronto



<sup>1</sup> Carbon dioxide equivalent (CO<sub>2</sub>e) is the universal unit of measurement to indicate the global warming potential (GWP) of each of the six greenhouse gases, expressed in terms of the GWP of one unit of carbon dioxide. It is used to evaluate releasing (or avoiding releasing) different greenhouse gases against a common basis.



Scan the QR code or click here for more information about sustainability



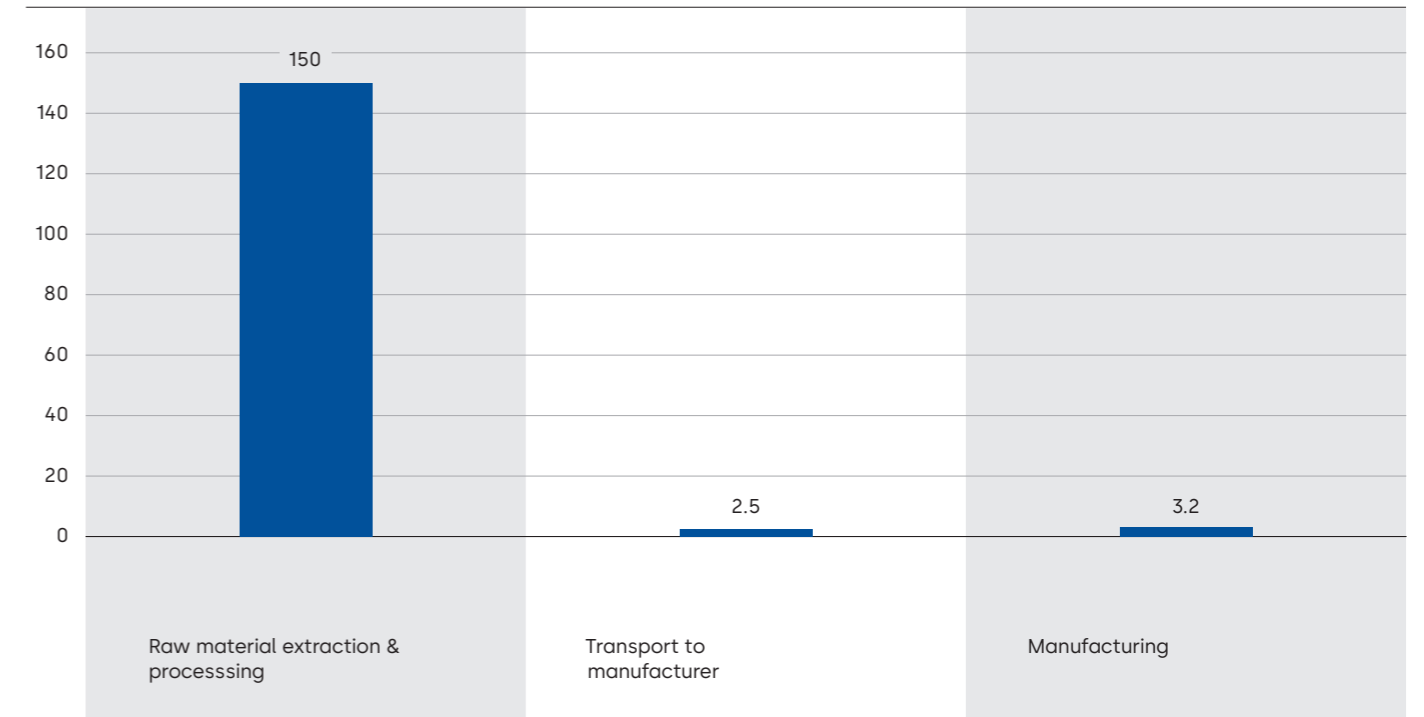
Scan the QR code or click here for more information about our sustainability product declaration.



## Description

Acousti-Seal® Encore® – When top-of-the-line acoustic performance and premium aesthetics are desired. Acousti-Seal® Encore® provides a 4" platform featuring a robust steel frame construction. Acousti-Seal® Encore® raises the bar in operable partition acoustic performance with an unprecedented industry leading 56 STC along with automatic operation courtesy of the SureSet™ top and bottom seal mechanism. Offered in single, paired, and fully automated options. AcoustiSeal® Encore® uses vertical and horizontal steel frame members with various panel face options to create the strongest unitized panel construction available. The TRACI LCA results presented here, and the scope of the assessment is cradle-to-gate.

## Total Global Warming Potential per life cycle stage (kg CO<sub>2</sub>e) per square meter



# Modernfold Acousti-Seal® Legacy Movable walls

## Key Figures

Lifetime per square meter: 25-30 years

Weight per square meter: 47 kg/m<sup>2</sup>

Production location: Dyersville, Iowa, U.S.

## Production standards

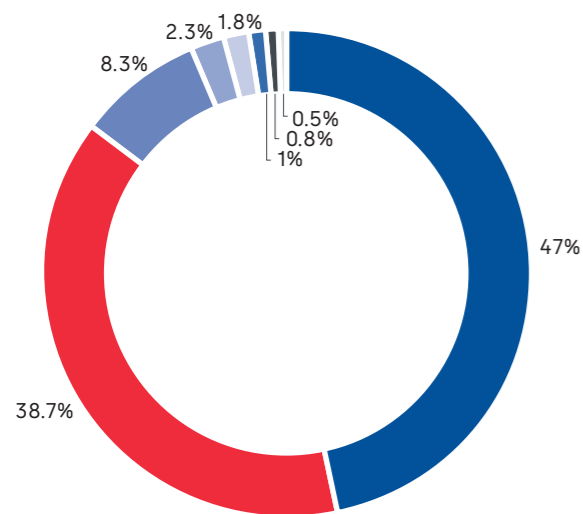
Quality	Environmental	Occupational Health & Safety	Energy	Produced with green electricity
ISO 9001 certified	ISO 14001 certified			

## Product declarations

Environmental Product Declaration	Health Product Declaration	Building Product Declaration	SuPIM Data Sheet
✓	✓		

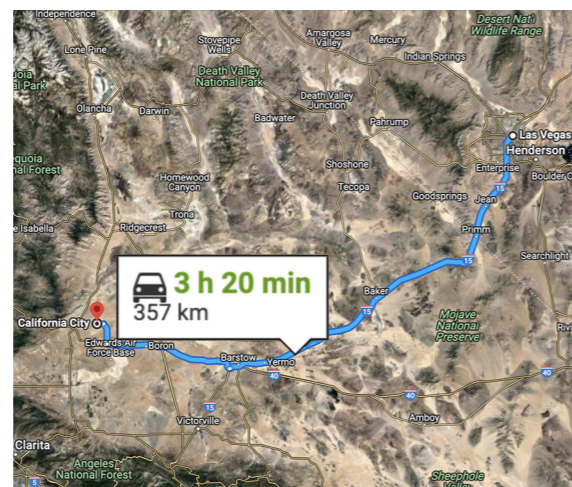
## Material used (%)

Steel Gypsum Plastic Fabric Fiberglass  
Other Rubber Aluminium



## The GWP<sup>1</sup> across the cradle-to-gate life cycle is 125 kg CO<sub>2</sub>e per square meter

This is similar to the CO<sub>2</sub> produced from a road trip with a diesel mid-range car from Las Vegas to California



<sup>1</sup> Carbon dioxide equivalent (CO<sub>2</sub>e) is the universal unit of measurement to indicate the global warming potential (GWP) of each of the six greenhouse gases, expressed in terms of the GWP of one unit of carbon dioxide. It is used to evaluate releasing (or avoiding releasing) different greenhouse gases against a common basis.



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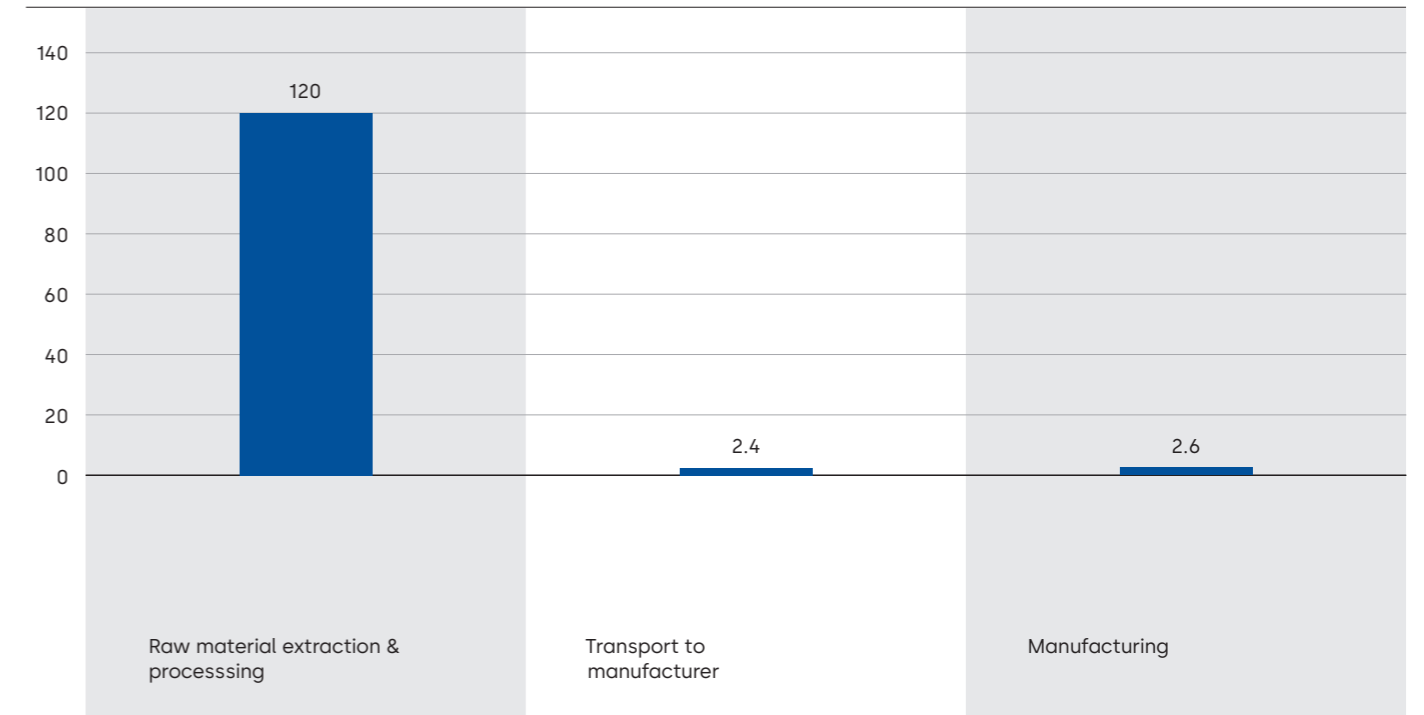
Scan the QR code or click here for more information about our sustainability product declaration.



## Description

Acousti-Seal® Legacy® – Modernfold’s Acousti-Seal® Legacy® (A/S900; Steel) provides a slim 3” steel faced platform while maintaining the robust steel frame construction of other Modernfold premium products. Offered in single, paired, and continuously hinged operations, Acousti-Seal® Legacy® uses vertical and horizontal steel frame members with various panel face options to create the strongest unitized panel construction available. The TRACI LCA results presented here, and the scope of the assessment is cradle-to-gate.

## Total Global Warming Potential per life cycle stage (kg CO<sub>2</sub>e) per square meter



# Modernfold Acousti-Seal® Legacy Fire Rated Movable walls

## Key Figures

Lifetime per square meter: 25-30 years

Weight per square meter: 50 kg/m<sup>2</sup>

Production location: Dyersville, Iowa, U.S.

## Production standards

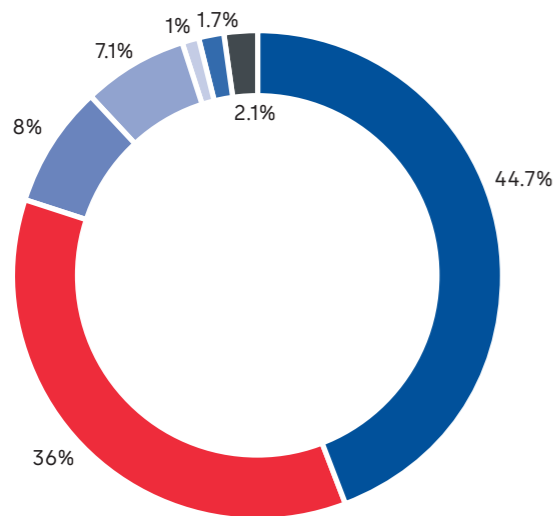
Quality	Environmental	Occupational Health & Safety	Energy	Produced with green electricity
ISO 9001 certified	ISO 14001 certified			

## Product declarations

Environmental Product Declaration	Health Product Declaration	Building Product Declaration	SuPIM Data Sheet
✓			

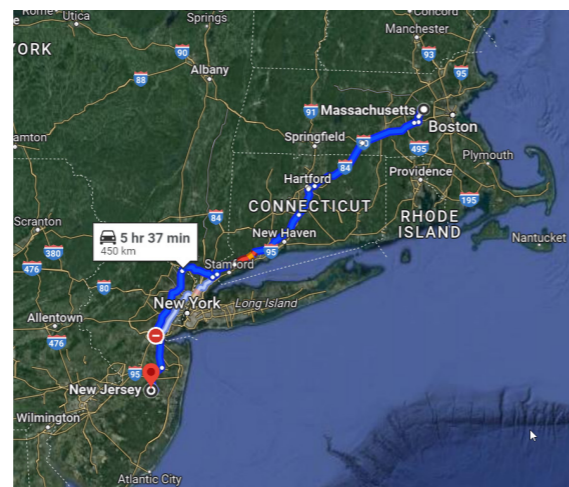
## Material used (%)

Steel Gypsum Other Plastic Rubber  
Fiberglass Fabric



## The GWP<sup>1</sup> across the cradle-to-gate life cycle is 134 kg CO<sub>2</sub>e per square meter

This is similar to the CO<sub>2</sub> produced from a road trip with a diesel mid-range car from Massachusetts to New Jersey



<sup>1</sup> Carbon dioxide equivalent (CO<sub>2</sub>e) is the universal unit of measurement to indicate the global warming potential (GWP) of each of the six greenhouse gases, expressed in terms of the GWP of one unit of carbon dioxide. It is used to evaluate releasing (or avoiding releasing) different greenhouse gases against a common basis.



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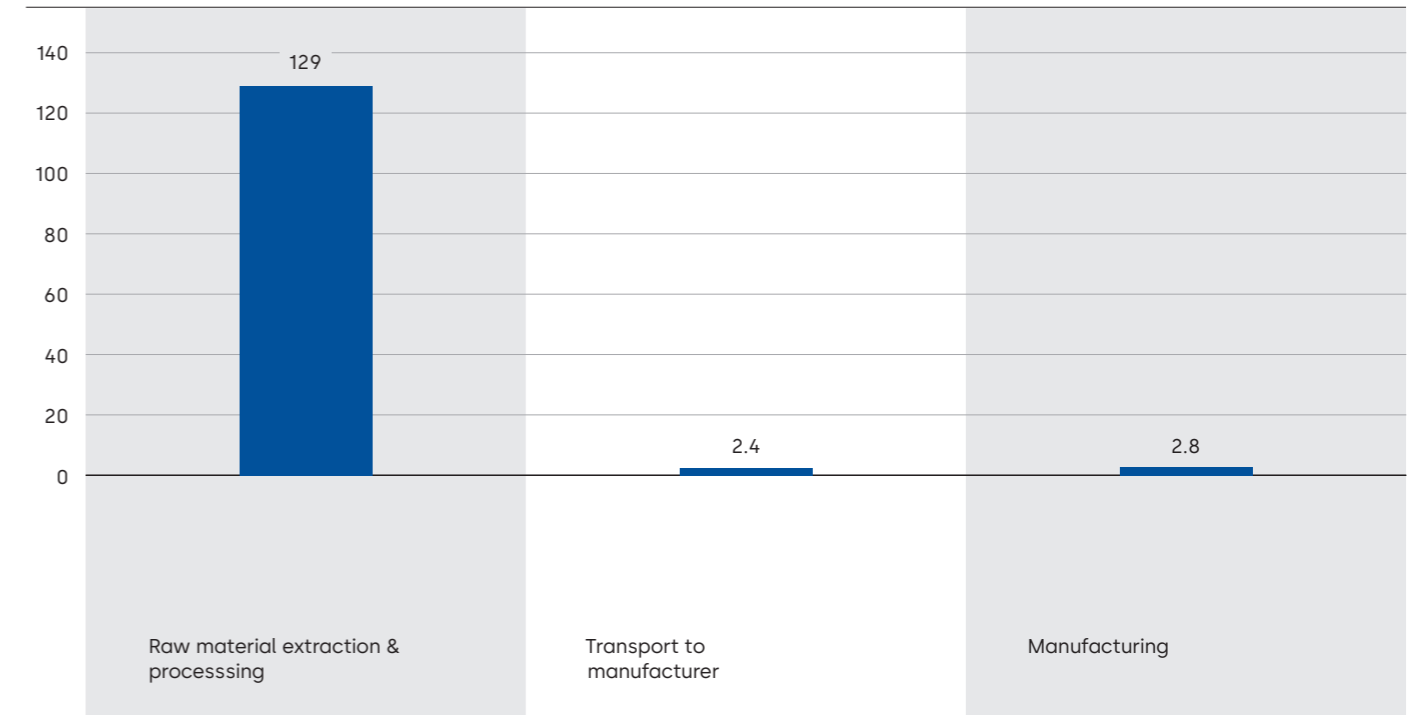
Scan the QR code or click here for more information about our sustainability product declaration.



## Description

Featuring many of the same great benefits as Acousti-Seal® and Legacy®, Modernfold Fire Rated partitions also features a 1-hour fire rating which provides the extra safety precautions that some spaces or buildings require when utilizing operable partitions. This 1-hour fire rating is tested at Underwriters Laboratories (UL®) per UL® 10B or NFPA 252. The TRACI LCA results presented here, and the scope of the assessment is cradle-to-gate.

## Total Global Warming Potential per life cycle stage (kg CO<sub>2</sub>e) per square meter



# Modernfold Acousti-Seal® Premier® Movable walls

## Key Figures

Lifetime per square meter: 25-30 years

Weight per square meter: 47 kg/m<sup>2</sup>

Production location: Dyersville, Iowa, U.S.

## Production standards

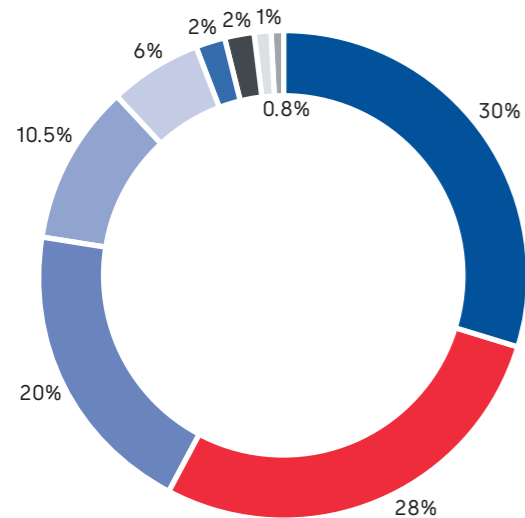
Quality	Environmental	Occupational Health & Safety	Energy	Produced with green electricity
ISO 9001 certified	ISO 14001 certified			

## Product declarations

Environmental Product Declaration	Health Product Declaration	Building Product Declaration	SuPIM Data Sheet
✓	✓		

## Material used (%)

Wood Gypsum Steel Plastic Other  
Fiberglass Fabric/carpet Aluminium Rubber



## The GWP<sup>1</sup> across the cradle-to-gate life cycle is 346 kg CO<sub>2</sub>e per square meter

This is similar to the CO<sub>2</sub> produced from a roundtrip flight from Las Vegas to Phoenix (800 km)



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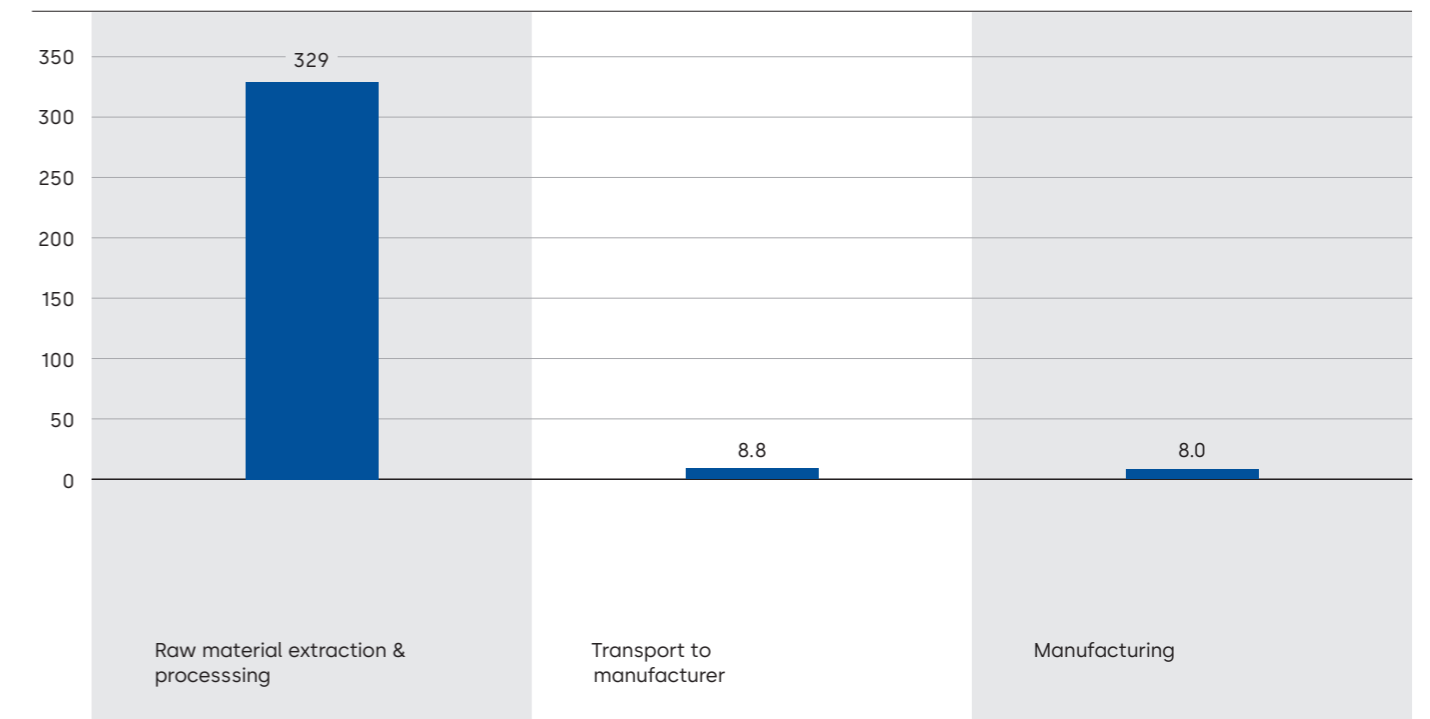
Scan the QR code or click here for more information about our sustainability product declaration.



## Description

Acousti-Seal® Premier® – Modernfold's most versatile movable wall system, Acousti-Seal® Premier® provides a slim 3" platform while maintaining the robust steel frame construction of other Modernfold premium products. Offered in single, paired, and continuously hinged operations, Acousti-Seal® Premier® provides the ideal platform for custom design options including: Custom finishes of various types, window cutouts, veneers, murals, and many more. The TRACI LCA results presented here, and the scope of the assessment is cradle-to-gate.

## Total Global Warming Potential per life cycle stage (kg CO<sub>2</sub>e) per square meter



<sup>1</sup> Carbon dioxide equivalent (CO<sub>2</sub>e) is the universal unit of measurement to indicate the global warming potential (GWP) of each of the six greenhouse gases, expressed in terms of the GWP of one unit of carbon dioxide. It is used to evaluate releasing (or avoiding releasing) different greenhouse gases against a common basis.

# Modernfold Acousti-Clear® Glass partitions

## Key Figures

**Lifetime per square meter:** 15-20 years

**Weight per square meter:** 31 kg/m<sup>2</sup>

**Production location:** Dyersville, Iowa, U.S.

## Production standards

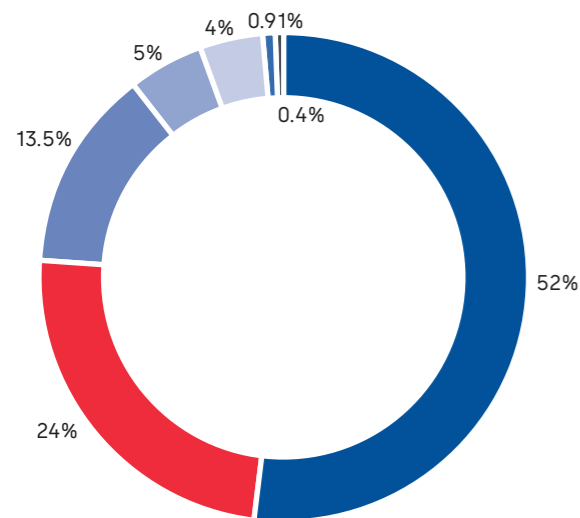
Quality	Environmental	Occupational Health & Safety	Energy	Produced with green electricity
ISO 9001 certified	ISO 14001 certified			

## Product declarations

Environmental Product Declaration	Health Product Declaration	Building Product Declaration	SuPIM Data Sheet
✓	✓		

## Material used (%)

Wood Other Aluminium Plastic Steel  
Fiberglass Rubber



## The GWP<sup>1</sup> across the cradle-to-gate life cycle is 367 kg CO<sub>2</sub>e per square meter

This is similar to the CO<sub>2</sub> produced from a roundtrip flight from San Francisco to Los Angeles (1,100 km)



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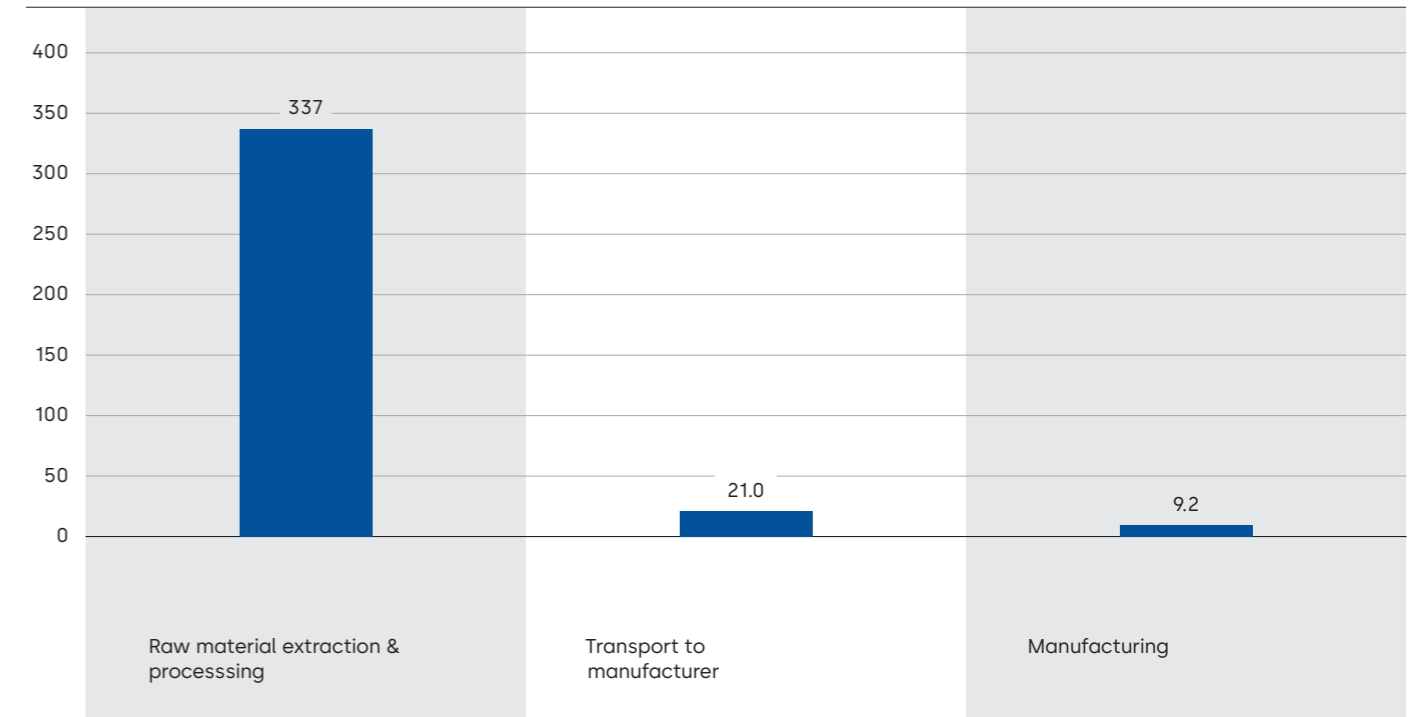
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## Description

Acousti-Clear® Glass – Modernfold's premier movable acoustical glass product offering features a family of acoustical glass wall products that provide 45 and 51 STC. Offered in Motorized, Automatic, and Demountable versions, Acousti-Clear® can be utilized in a variety of spaces that require a combination of user needs. Acousti-Clear® glass panels feature customizable tempered glass with contemporary aluminum frames which can be powder coated to over 180 RAL Classic powder coat colors. The TRACI LCA results presented here, and the scope of the assessment is cradle-to-gate.

## Total Global Warming Potential per life cycle stage (kg CO<sub>2</sub>e) per square meter



<sup>1</sup> Carbon dioxide equivalent (CO<sub>2</sub>e) is the universal unit of measurement to indicate the global warming potential (GWP) of each of the six greenhouse gases, expressed in terms of the GWP of one unit of carbon dioxide. It is used to evaluate releasing (or avoiding releasing) different greenhouse gases against a common basis.

# Modernfold Glass Wall Systems

## Glass partitions

### Key Figures

Lifetime per square meter: 15-20 years

Weight per square meter: 18 kg/m<sup>2</sup>

Production location: Dyersville, Iowa, U.S.

### Production standards

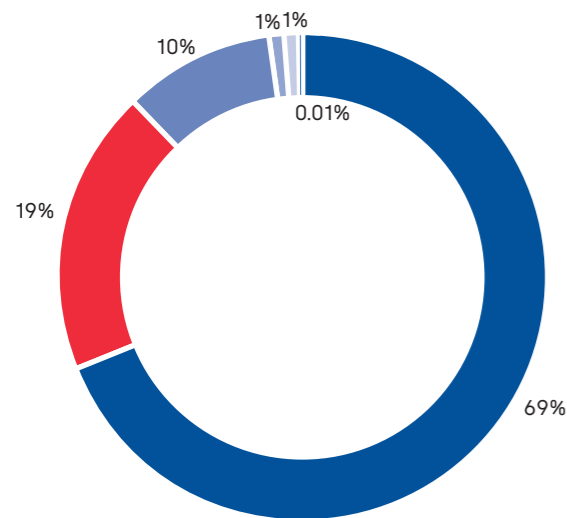
Quality	Environmental	Occupational Health & Safety	Energy	Produced with green electricity
ISO 9001 certified	ISO 14001 certified			

### Product declarations

Environmental Product Declaration	Health Product Declaration	Building Product Declaration	SuPIM Data Sheet
✓	✓		

### Material used (%)

■ Glass ■ Aluminium ■ Steel ■ Plastic ■ Other ■ Rubber



### The GWP<sup>1</sup> across the cradle-to-gate life cycle is 291 kg CO<sub>2</sub>e per square meter

This is similar to the CO<sub>2</sub> produced from a roundtrip flight from Washington to Pittsburgh (600 km)



<sup>1</sup> Carbon dioxide equivalent (CO<sub>2</sub>e) is the universal unit of measurement to indicate the global warming potential (GWP) of each of the six greenhouse gases, expressed in terms of the GWP of one unit of carbon dioxide. It is used to evaluate releasing (or avoiding releasing) different greenhouse gases against a common basis.



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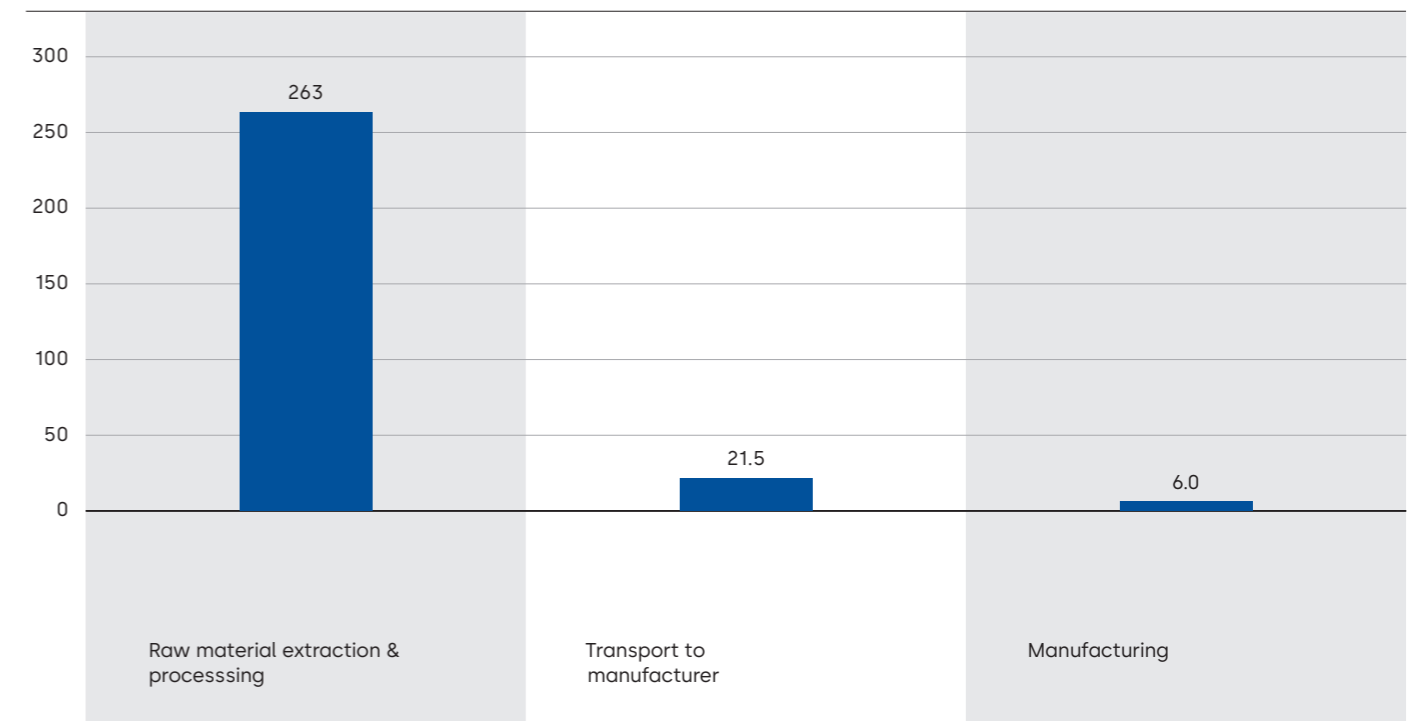
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### Description

Modernfold Glass Wall Systems (GWS) add new openness to your space, making natural light a welcomed addition to any design. Elegance takes physical shape with these walls, becoming a tool with architects and interior designers who can craft unique and welcoming environments in a variety of spaces. The TRACI LCA results presented here, and the scope of the assessment is cradle-to-gate.

### Total Global Warming Potential per life cycle stage (kg CO<sub>2</sub>e) per square meter





# Modernfold Accordion Doors Walls system

## Key Figures

Lifetime per square meter: 20-25 years

Weight per square meter: 12 kg/m<sup>2</sup>

Production location: Dyersville, Iowa, U.S.

## Production standards

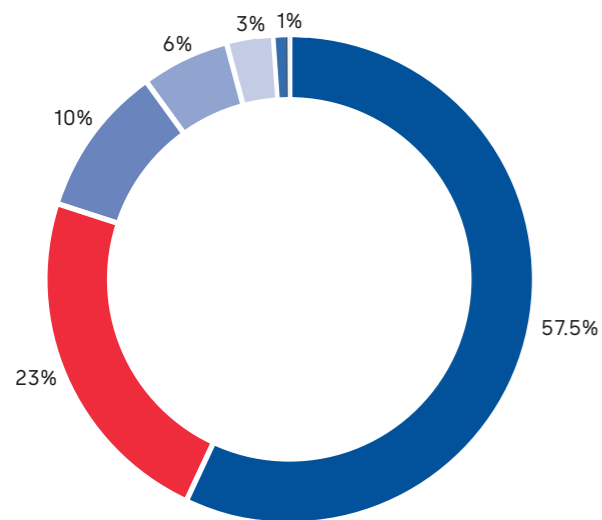
Quality	Environmental	Occupational Health & Safety	Energy	Produced with green electricity
ISO 9001 certified	ISO 14001 certified			

## Product declarations

Environmental Product Declaration	Health Product Declaration	Building Product Declaration	SuPIM Data Sheet
✓			

## Material used (%)

Steel Fabric/carpet Plastic Wood Other Aluminium



## The GWP<sup>1</sup> across the cradle-to-gate life cycle is 290 kg CO<sub>2</sub>e square meter

This is similar to the CO<sub>2</sub> produced from a roundtrip flight from Washington to Pittsburgh (600 km)



<sup>1</sup> Carbon dioxide equivalent (CO<sub>2</sub>e) is the universal unit of measurement to indicate the global warming potential (GWP) of each of the six greenhouse gases, expressed in terms of the GWP of one unit of carbon dioxide. It is used to evaluate releasing (or avoiding releasing) different greenhouse gases against a common basis.



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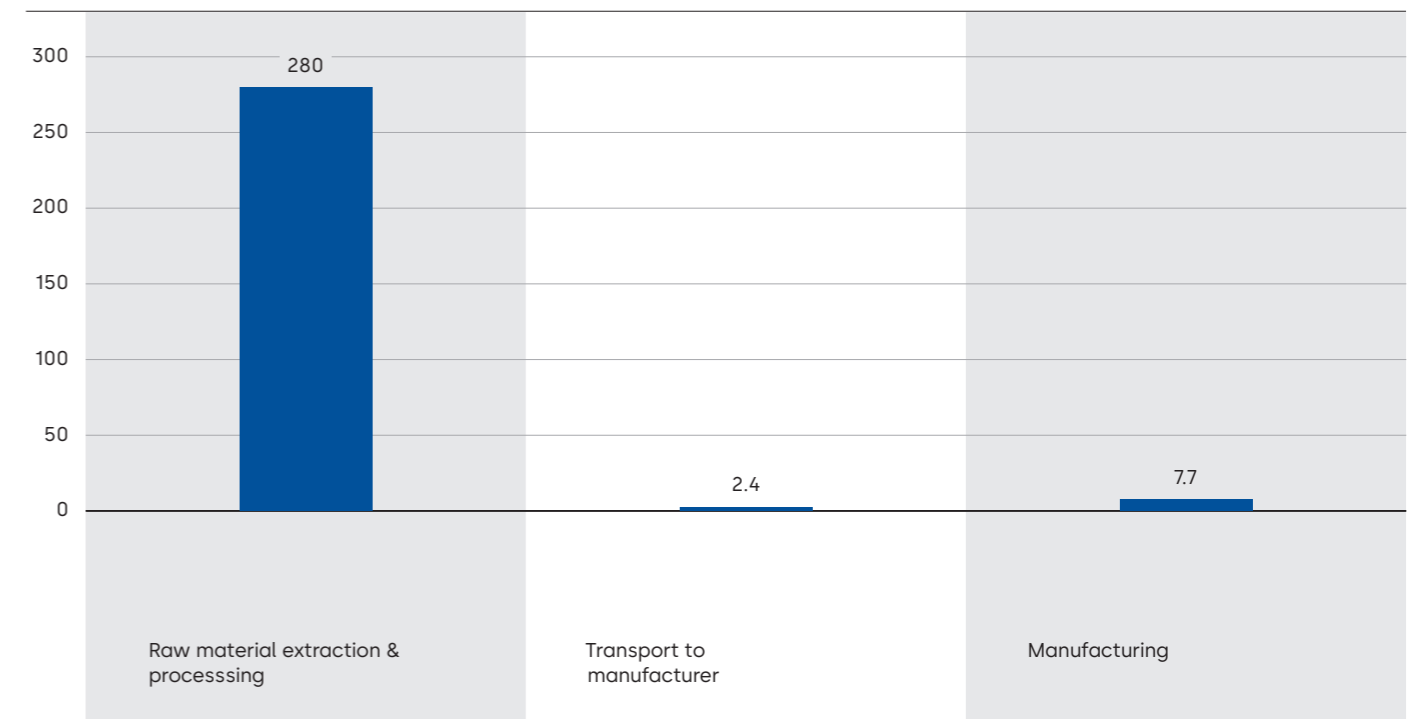
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## Description

Modernfold Accordion systems doors are the industry standard for quality accordion doors and partitions. It's the clear choice when strength and durability are important and only sight division is required. Modernfold® partitions feature a durable steel frame construction, ball bearing trolleys and a wide choice of finish options. In addition to simple, straight "wall-to-wall" runs, Modernfold accordion partitions can be curved or even serpentine to meet your exact needs. The LCA results presented here are a summary of the TRACI LCA results of these six products. The scope of the assessment is cradle-to-gate.

## Total Global Warming Potential per life cycle stage (kg CO<sub>2</sub>e) per square meter



# VARIFLEX 100 Room partition system

## Key Figures

**Lifetime per square meter:** 25 years

**Weight per square meter:** 49 kg/m<sup>2</sup>

**Production location:** Westerstede/Ocholt, Germany

## Production standards

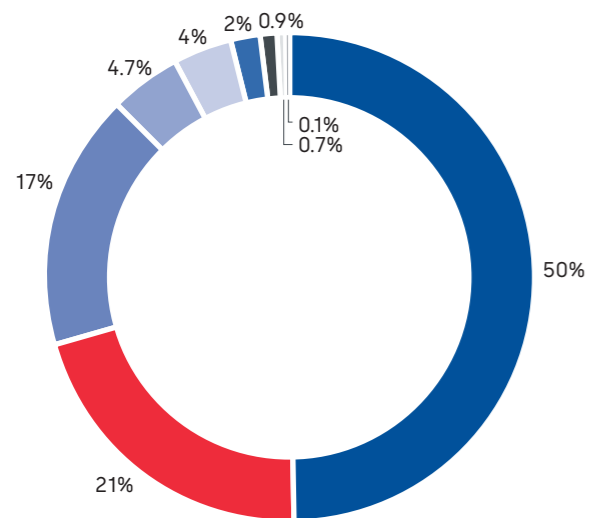
Quality	Environmental	Occupational Health & Safety	Energy	Produced with green electricity
ISO 9001 certified	ISO 14001 certified	ISO 45001 certified		✓

## Product declarations

Environmental Product Declaration	Health Product Declaration	Building Product Declaration	SuPIM Data Sheet
✓	✓		

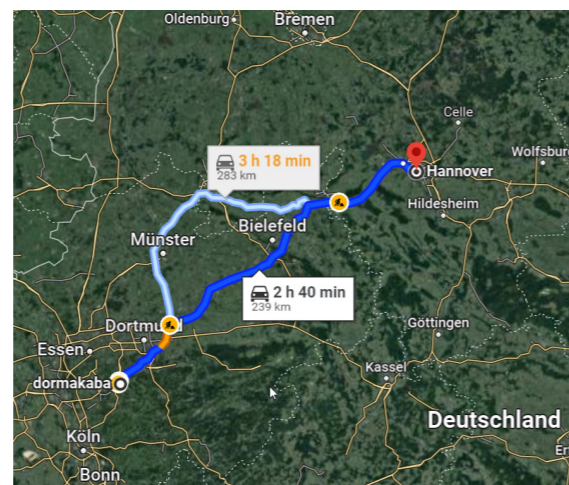
## Material used (%)

■ MDF Board ■ Bitumen foil ■ Steel ■ Aluminium ■ Plastic  
■ Glass wool ■ Cast zinc ■ Paper ■ Copper



## The GWP<sup>1</sup> across the life cycle is 57 kg CO<sub>2</sub>e square meter

This is similar to the CO<sub>2</sub> produced from a road trip with a diesel mid-range car from Hannover to Wuppertal



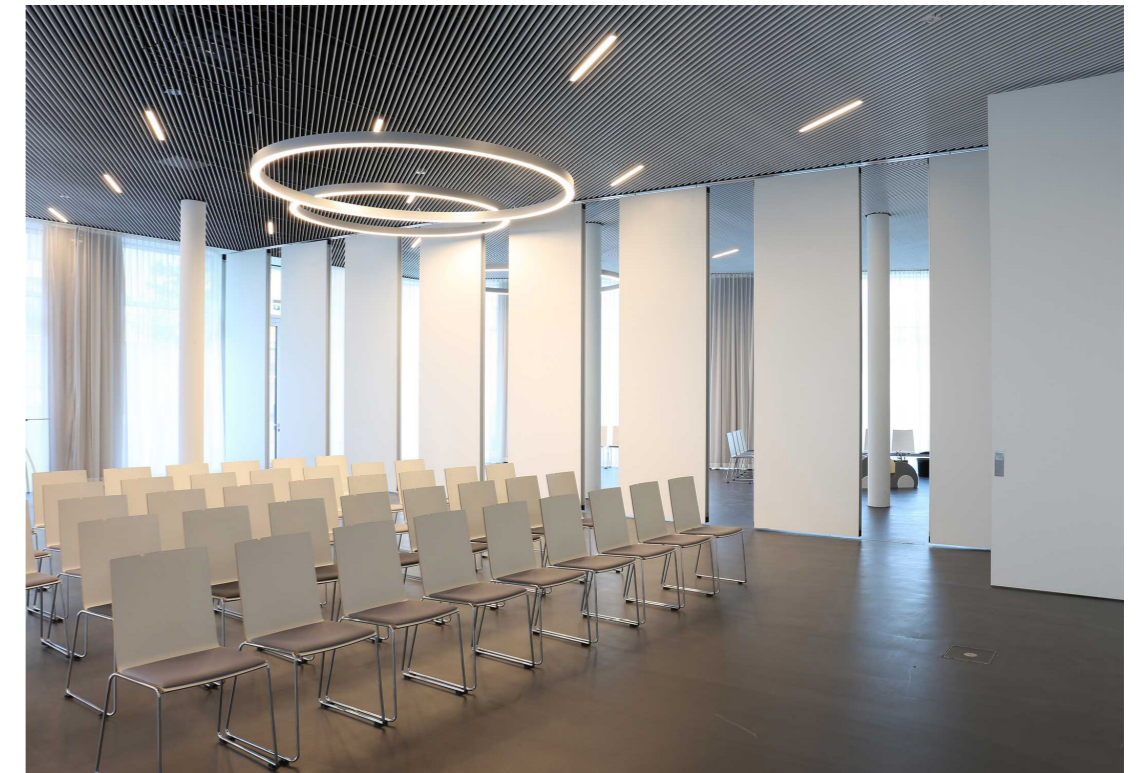
<sup>1</sup> Carbon dioxide equivalent (CO<sub>2</sub>e) is the universal unit of measurement to indicate the global warming potential (GWP) of each of the six greenhouse gases, expressed in terms of the GWP of one unit of carbon dioxide. It is used to evaluate releasing (or avoiding releasing) different greenhouse gases against a common basis.



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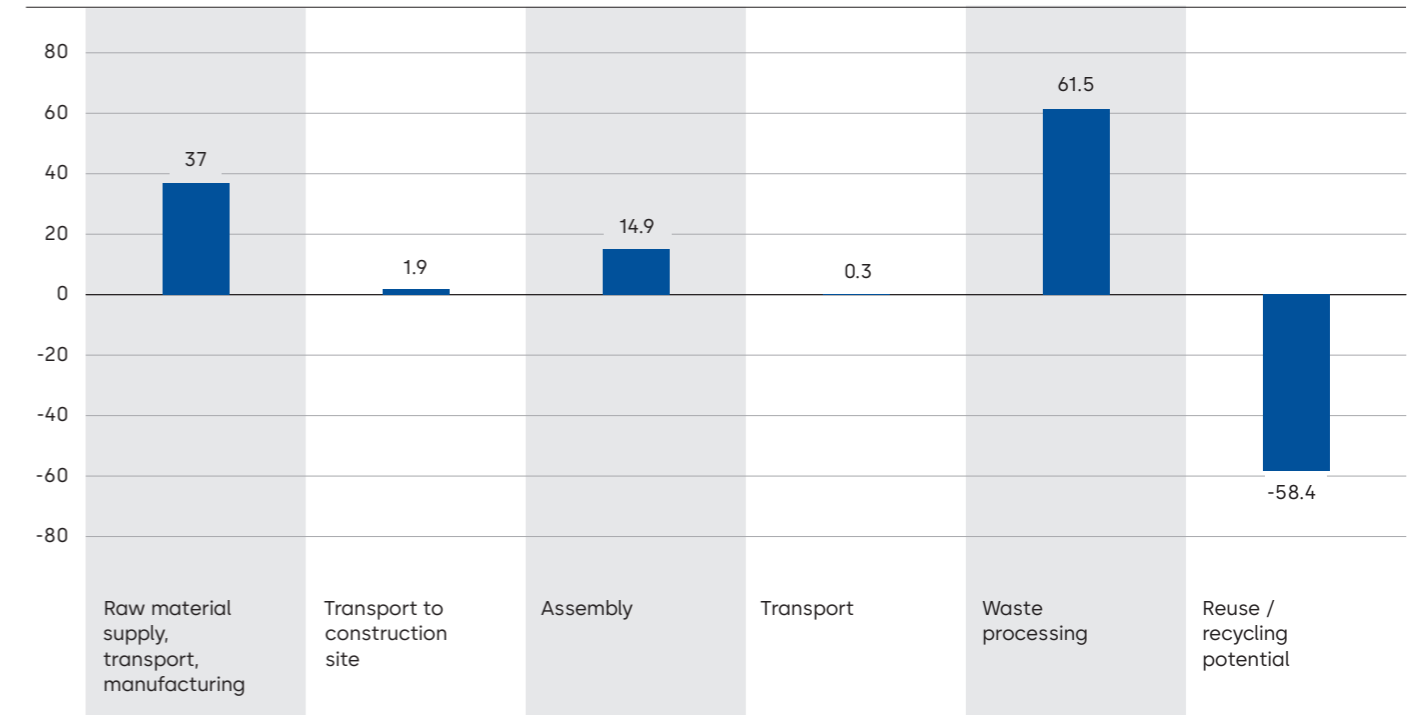
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## Description

The VARIFLEX 100 room partition system is a horizontally movable sound-insulated partition wall system made of steel and aluminium, comprising individual elements which can be moved independently and display the following features: wide variety of design options, cover panels suspended,oustically cantilevered, and, element heights of up to 14.5 metres.

## Total Global Warming Potential per life cycle stage (kg CO<sub>2</sub>e) per square meter



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SIX Swiss Exchange: DOKA

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